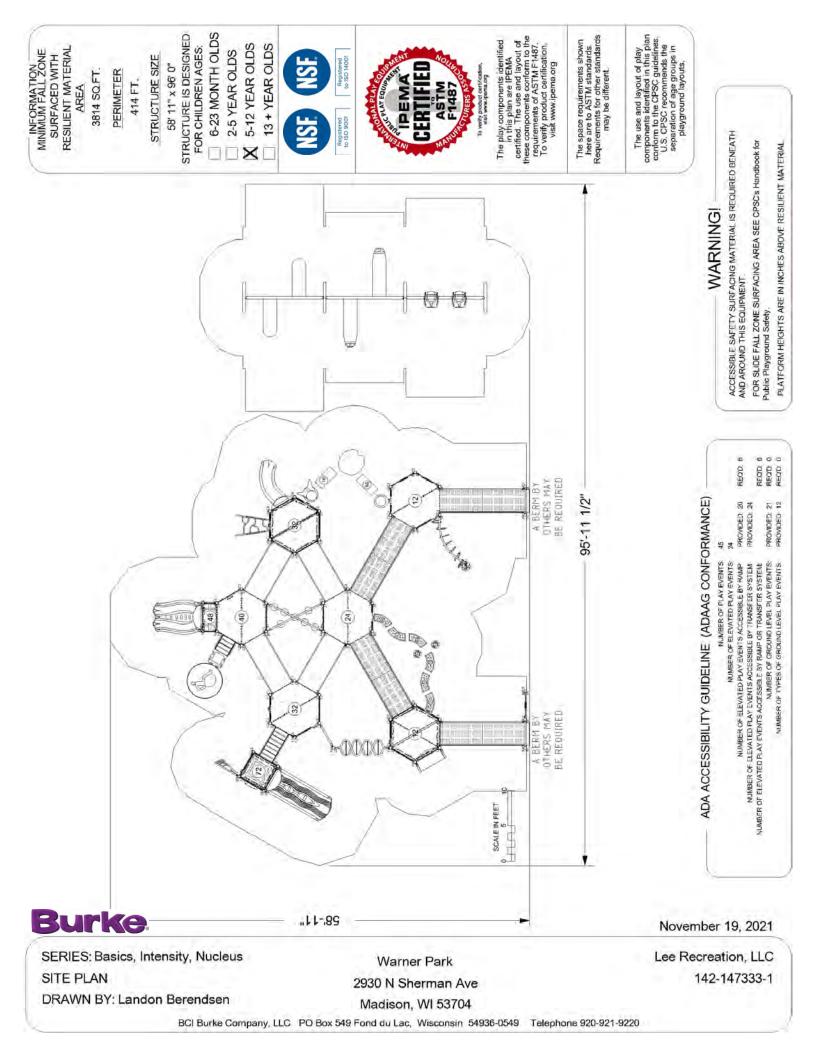
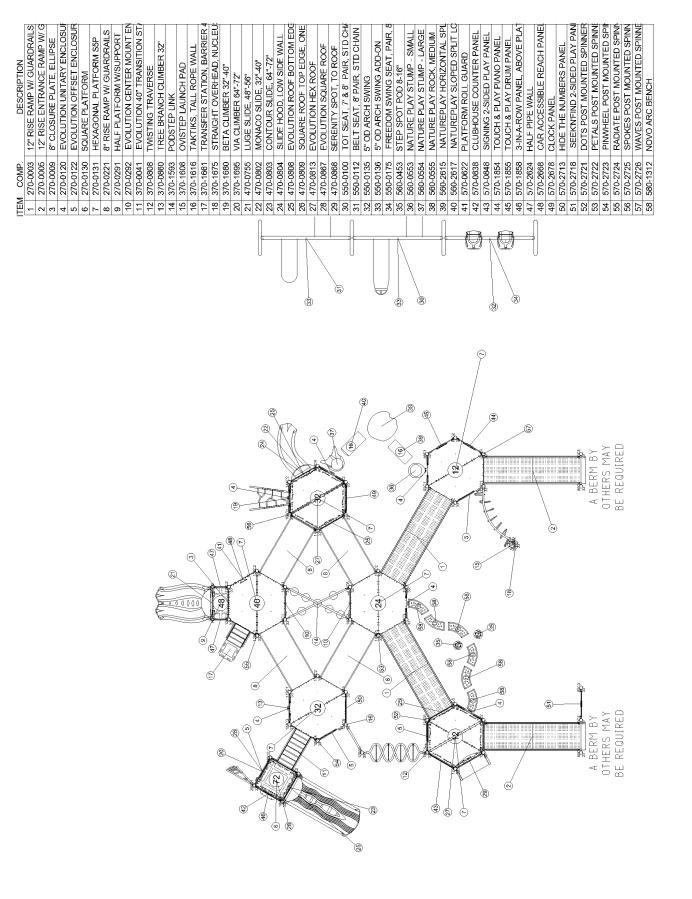
## APPENDIX A MANUFACTURER'S PLAYGROUND EQUIPMENT INSTALLATION INSTRUCTIONS

WARNER PARK









SERIES: Basics, Intensity, Nucleus COMPONENT PLAN DRAWN BY: Landon Berendsen

Warner Park 2930 N Sherman Ave Madison, WI 53704 November 19, 2021

Lee Recreation, LLC 142-147333-1

BCI Burke Company, LLC PO Box 549 Fond du Lac, Wisconsin 54936-0549 Telephone 920-921-9220



	Order Number	
	Job Name	]
Structure Number		

## **GENERAL CONFORMITY CERTIFICATION**

As required by the Consumer Product Safety Improvement Act of 2008, Public Law 110-314 122 Stat. 3016 (August 14, 2008) H.R. 4040

- 1. This Certification of Compliance covers the playground components sold on Order #\_\_\_\_, identified as Proposal #\_\_\_\_\_.
- 2. This Certification of Compliance certifies that the products identified in item 1 comply with all rules, bans, standards or regulations applicable to the product under the Consumer Product Safety Improvement Act of 2008; Sections 101, 102, 103 and 108.
- 3. Manufacturer certifying compliance of the products:

BCI Burke Company, LLC 660 Van Dyne Road Fond du Lac, WI 54935 (920) 921-9220

4. The contact information for the individual maintaining records of the test results is as follows: Wayne Orvold

BCI Burke Company, LLC 660 Van Dyne Road Fond du lac, WI 54935 (920) 921-9220 Worvold@bciburke.com

- 5. These products were manufactured for shipment on \_\_\_\_\_.
- 6. This General Conformity Certification and certification of compliance is based on testing completed through a reasonable testing program (ISO WI 028-08) maintained at the manufacturer listed above.
- The testing for this certificate was completed at: Applied Technical Services, Incorporated 1049 Triad Coart Marietta, GA 30062 (770) 423-1400

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MAINTENANCE
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APPENDIX
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INSTALLATION INSTRUCTIONS (NUMERICAL ORDER BY COMPONENT NUMBER)46

## SITE PLAN & FOOTING PLAN DRAWINGS ARE LOCATED IN THE BACK OF THE MANUAL ALONG WITH ORDER DOCUMENTATION.

## **INTRODUCTION**

#### Congratulations on your purchase of Burke playground equipment!

A tremendous amount of care, quality and workmanship went into the design and manufacture of your equipment. Now is the time when your part of the teamwork really begins.

Following are a few topics vital to the maintenance of your playground and - most importantly - minimizing your problems in the field.

- All equipment <u>must</u> be installed per Burke Installation Guidelines and Specifications. Detailed prints and instructions are included in the back of this manual, arranged in numerical order by the component number which can be found on the site plan drawings which are at the very end of this manual.
- Don't forget to add a proper safety surface, as recommended by CPSC Guidelines for Public Playground Equipment and ASTM- F 1487 Standards or CSA/CAN Z614 Standards.
- It is critical to the long life of your equipment to establish a routine maintenance program. To help you, enclosed is a checklist including frequency for inspection based on recommendations of the CPSC Guidelines for Public Playground Equipment.

If your playground has been installed in atmospheric conditions of high salt content, i.e. near the ocean, the chance for corrosion is much more likely. Therefore, frequent checks are highly recommended.

Your equipment has arrived in great shape. **Protect your Warranty - equipment maintenance is up to you.** 

We are here to help you with any questions or concerns you may have about your equipment. Please feel free to call our Toll Free 1-800 number.

#### Thank you for your business.

#### **BCI Burke Company, LLC**

For questions, call us at: **1-800-356-2070** 

This installation manual is applicable to the following playground equipment: Nucleus®, Voltage®, Intensity®, NaturePlay®, Circuit Play®, Circuit Play Beginnings®, Little Buddies® and Burke Basics

## **SUPERVISION**

Playgrounds should be supervised at all times when children are using them. Supervisors and parents should use sound judgment in preventing overcrowding on equipment, or the use of play apparatus whose challenge exceeds the user's capabilities. Parents and adult supervisors should instruct children on the safe use of playground equipment. Intensive classroom and home instruction about safe behavior on playground equipment make an important contribution to playground safety.

For references and details on safety recommendations, we suggest you add the following publications to your library.

- Consumer Product Safety Commission (CPSC) <u>A Handbook for Public Playground</u> <u>Safety</u> (Publication No. 325)
   -Standard consumer safety performance specification for playground equipment for public use.
- American Society for Testing and Materials (ASTM) F1487 -Standard consumer safety performance specification for playground equipment for public use.
- American Society for Testing and Materials (ASTM) F1292 -Standard specification for impact attenuation of surface systems under and around playground equipment.
- Canadian Standards Association (CAN/CSA) Z614 -<u>Children's Playspaces and Equipment</u> A National Standard of Canada

To obtain the above publications you may contact the following:

US Consumer Product Safety Commission Washington, D.C. 20207 1-800-638-2772 http://www.cpsc.gov Canadian Standards Association 5060 Spectrum Way, Suite 100 Mississauga, Ontario, Canada L4W 5N6 <u>http://www.csa.ca</u> (800) 463-6727

American Society for Testing and Materials 100 Barr Harbor Dr. West Conshohocken, PA 19428 http://www.astm.org (610) 832-9585 Fax: (610) 832-9555

#### NOTE:

For equipment and components that are certified and compliant with the Canadian Standard, CAN/CSA Z614, BCI Burke Company, LLC has performed the necessary Structural Integrity tests required and can ensure compliance with the requirements of Clause 9.

BCI Burke Company, LLC

## **PRE-INSTALLATION GUIDELINES**

Instructions are clearly presented and simple to read. Each step in the process is concisely explained. There are no secrets to completing a successful BCI Burke play structure package. Carefully read the instructions and familiarize yourself with the assembly procedures. Continually keep in mind that proper planning saves time and money. When your unit is finally assembled, place your instruction sheets in a safe, but easily accessible, file for future referral. Do not deviate or take shortcuts in the assembly procedures.

BCI Burke builds durable, long-lasting equipment. You, however, are responsible for the proper installation and maintenance of the equipment. Always follow the equipment installation drawings provided and DO NOT deviate from the specifications or fabrication.

Several steps are of the UTMOST IMPORTANCE before beginning assembly:

- 1. Read instructions carefully and familiarize yourself with the site plan drawings in the very back of this manual, and the accompanying component installation instructions, arranged in numerical order also in the back of this manual.
- 2. Make sure to plan to orientate and place structures so that slides are not in direct sunlight during play times, as slide surfaces tend to get hot.
- 3. Clear and level an area large enough for your unit and the recommended minimum use and noencroachment zones. A use zone is an area beneath and around the equipment, which we have identified on the plan drawing, which can be found in the back of this manual. This zone under and around your equipment must be free and clear of any obstruction. Overhead obstructions within the use zones of playground equipment that are not part of the play structure (for example tree limbs) shall be at least 84" above each designated play surface or 84" above the pivot point of the swings. All overhead utility line clearances above the use zone areas shall comply with all local, state, and national codes (ex: National Electrical Safety Code).
- 4. Have the proper tools available for installation. You will need an auger for digging footing holes, hammer, rubber mallet, 3/16", 1/4", 5/16", 7/16" and 3/4" drill bits, an accurate level, tape measure along with a standard set of wrenches, and a non-permanent felt-tip pen for marking clamp locations. A tool for completely closing S-Hooks is also necessary.
- 5. The equipment will arrive via truck and will be packed on long pallets, up to 14' long. You will need to plan for a way to remove the pallets from the truck, either with a fork lift with extended forks, or a large group of people to unload from the pallet on the truck by hand.
- 6. The use of a transit is recommended for accurate footing and platform heights. Plot the dimensions of your layout accurately with all 5" OD (Nucleus, Intensity) support posts at 48" centers, all 3-1/2" OD (Voltage) platform support posts at 44" centers and all 2-3/8" OD (Little Buddies) platform support posts at 40" centers. Footing hole locations for other components can be done at a later time during installation.

## **GENERAL INSTALLATION GUIDELINES**

- 1. Identify each component of your equipment before starting installation. The Site Plan drawings in the very back of this manual identify each component by number and also identify each of the upright support posts with a letter and number designation.
- 2. The letter and number designation for the upright posts can also be found on the packaging of each post. See Figure 1 for reference below.



## Figure 1

- 3. The Installation Instructions are located in the back of this manual, arranged in numerical order by the component number. The component number can be found on the site plan and on the list of components in the order documentation.
- 4. The platform heights, which are shown as a number in a circle on the platform on the Site Plan Drawings, are measured from the finished grade of the resilient surfacing material to the top of the platforms. They are shown in inches.
- 5. Footing hole depths may vary depending on the depth of the resilient material to be installed along with local soil and weather conditions. See Typical Concrete Footings in Figures 2 7 (located on pages 11 13). Use masonry bricks, gravel, or shims at the bottom of the footing holes in order to block up and plumb the posts and the platforms to the correct level. Be sure to use red plastic caps provided on ends of posts to keep posts from sinking in support material.
- 6. Assemble the main structure referring to the site plan and installation drawings for correct post and platform orientation. Make sure to attach and use connecting pieces (e.g. bridges, horizontal ladders, stairs and stair barriers, rigid tubes, etc.) to ensure the correct distances to adjacent main structure units, platforms or supports. It is very difficult to adjust post spacing once they are set in concrete.

## **GENERAL INSTALLATION GUIDELINES**

7. After each connecting section is attached, be sure to plumb and level each component and tighten all bolts, nuts and set screws. After tightening all bolts, nuts and set screws, make sure to check any exposed bolt ends to make sure they do not protrude beyond the face of the nut more than 2 threads as required in ASTM F1487 section 6.4.3.



**Figure 1: Thread Protrusion** 

If there are more than 2 threads protruding beyond the face of the nut, check for correct hardware and assembly first. If hardware and assembly are correct, there are several ways to remedy the exposed threads. You could use a shorter bolt, put extra washers behind the nut or cut the bolt removing the extra threads. If you cut the bolt, make sure to grind the ends so that they are free of burrs and sharp edges. If there are opposing bolts, such as on swing hangers, you can loosen one nut and tighten the other to even the protruding threads out

- 8. Once the central unit is in place, brace posts in vertical position until footings have been poured, recheck level and tighten all bolts, nuts and set screws. See corresponding installation drawings.
- 9. Attach safety enclosures (e.g. pipe walls, panels) on all platforms where other play components are not used. Tighten all bolts, nuts and set screws.
- 10. Attach other components (e.g. slides, arch ladders, cargo nets, etc.) next, according to their respective installation instruction drawings. Tighten all bolts, nuts and set screws.
- 11. Pour concrete footings. **MAKE SURE UNIT IS PLUMB AND LEVEL BEFORE POURING CONCRETE FOOTINGS.** See Typical Concrete Footings in Figure 2 through Figure 5 (Located on Page 7 through Page 9). After concrete footings have been poured and the concrete has set, backfill holes with dirt to reduce the potential of any concrete footing ever protruding above the resilient surfacing material
- 12. Clamp and Bracket Installation Guidelines:

#### Nucleus/Voltage/Intensity

Drill holes to pin or rivet mount brackets per instructions in installation drawings. This is VERY IMPORTANT. This will ensure that the components will not slide, slip, or rotate on the brackets. **NOTE:** In coastal areas, a clear silicone caulk (provided in installation kit with purchase of Burke Coastal Package) can be utilized to help seal the drilled holes prior to inserting rivets into the mount brackets. See typical mount bracket assembly drawings located in the installation instructions section.

## **GENERAL INSTALLATION GUIDELINES**

- 13. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines. See Resilient Surfacing Material, Figures 6 8, and Table 1 (located on pages 10 12).
- 14. Attach swings, rings, and tire swings after resilient surfacing material is in place. Completely close all "S" hooks. See ASTM Requirements for Fastening Devices in Figures 9 12 (located on page 13).
- 15. Attach Warning and Manufacturer labels. See Warning and Manufacturer Labels for instructions and Figures 13 14 (located on pages 14 15).
- 16. After installation is complete, inspect the entire unit. Make sure all fastening hardware and setscrews are tight, and all drive pins and rivets have been installed. Make sure all "S" hooks are completely closed. Check all coated parts to ensure coating is covering all metal; if not, follow repair instructions listed in the Maintenance section.
- 17. Most of our fasteners are precoated with a Loctite patch. As noted previously, fasteners should only be started for initial assembly so that the Loctite is not activated. Once you are going to tighten the hardware, use this list for standard fastener torque specs. Note: it may be necessary to tighten a bolt more than standard torques in order to have the assembly draw two parts together. We do not recommend the use of impact wrenches for the assembly of any playground components as they can damage the hardware, nutsert and component part.

1/4"-20	100 in-lb
5/16"-18	140 in-lb
3/8"-16	250 in-lb
7/16"-20	400 in-lb



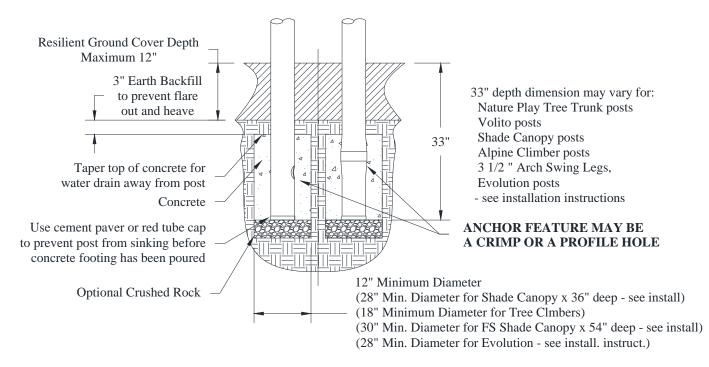
**NO IMPACT WRENCHES** 

Also note that fastener torque should not be tested after the Loctite has been activated or set up. It would take a much greater torque to break the screw loose, and that may cause the Loctite to not hold the screw tight.

18. We strongly recommend complete inspections for new structures occur within three (3) days after installation, within seven (7) days after installation and on a regularly scheduled basis thereafter. Playgrounds with heavy use should be inspected daily. For your convenience there is an Inspection Checklist (located on page 16).

## **TYPICAL CONCRETE FOOTINGS**

Burke specifies concrete in-ground footings, surface mount, and surface mount pier footings to provide the foundation for the playground structure. The details provided on this page recommend minimum footing requirements. This page is what you will reference when installation prints require you to see a typical footing detail. **The following details are to be used on all Burke products unless specific dimensions are given on a particular component installation sheet.** 



**Figure 2: Support Post Footing Detail** 

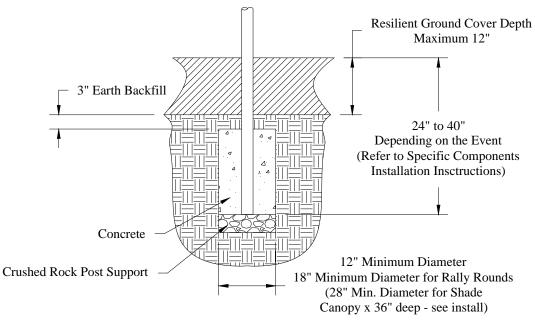
Support Post Footing Detail is used for the following:

- 5" OD TUBING
- 3 1/2" OD TUBING
- ALL SQUARE TUBING
- See Installation Instructions to determine depth of posts for SHADEPLAY CANOPIES and EVOLUTION tower structures.

#### **Special Considerations:**

- 1. Consult your local building codes to assure proper depth of footings. The required diameter and depth of the concrete can vary depending on soil conditions and temperature extremes.
- 2. In cold weather climates the concrete should be deep enough to reach below the frost line, especially the main support posts.
- 3. In sandy or loose soil conditions the diameter of the footing should be doubled to provide a stable support structure.
- 4. Use masonry bricks, gravel, or shims at the bottom of the footing holes in order to block up and plumb the posts and the platforms to the correct level.

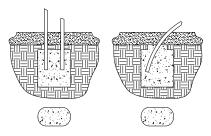
## **TYPICAL CONCRETE FOOTINGS**



**Figure 3: Play Event Footing Detail** 

The Play Event Footing Detail is used for the following:

- All tubing 2 3/8" OD and smaller
- All Playground Structure Play events
- 12' x 12' and 15' x 15' ShadePlay Canopy Posts (36" MIN DEPTH)
- 15' x 19' and HEX ShadePlay Canopy Posts (36" MIN DEPTH)



#### **Figure 4: Optional Play Event Footing**

Some play events have 2 supports close together or a single support that enters the ground at an angle. A trench like hole can be excavated to cover both situations as shown above. The starting size of the trench should adhere to the dimensions listed on the play event footing detail.

#### **Special Considerations:**

- 1. Consult your local building codes to assure proper depth of footings. The required diameter and depth of the concrete can vary depending on soil conditions and temperature extremes.
- 2. In cold weather climates the concrete should be deep enough to reach below the frost line, especially the main support posts.
- 3. In sandy or loose soil conditions the diameter of the footing should be doubled to provide a stable support structure.

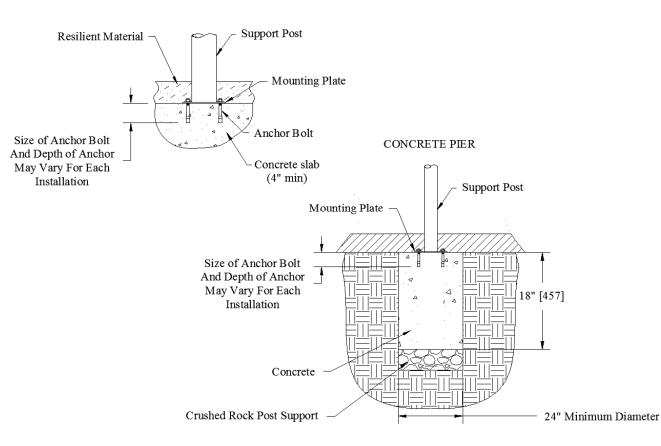
BCI Burke Company, LLC

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## **TYPICAL CONCRETE FOOTINGS**

When installing a surface mounted structure or event as seen in Figure 5, there may be multiple mounting plate styles depending on the type of supports involved. A hole is to be drilled and an anchor installed for each hole or slot in all mounting plates. Surface mounted events and structures are to be installed to concrete surfaces only. Concrete is to be a minimum of 4 inches in thickness and have a minimum strength rating of 3000psi for structures without shade canopies; 4000psi with shade canopies.

Burke recommends 1/2" diameter anchors, with the length based on the thickness of the concrete slab, the type of anchors and the recommendation of the anchor manufacturer. The pullout strength of each anchor should be a minimum of 2600 pounds. If there is a shade canopy on the structure, surface mounting must be approved by the factory first, and anchors used must be an epoxy based anchor with a minimum pullout strength of 4000 pounds.



CONCRETE SLAB

**Figure 5: Surface Mount Detail** 

#### **Special Considerations:**

- 1. Consult your local building codes to ensure the use of the proper anchor bolt size.
- 2. Concrete must have the proper amount of curing time to ensure that anchors have maximum holding power.
- 3. Existing concrete is to be free of cracks and heaving in areas where anchor bolts are to be installed.

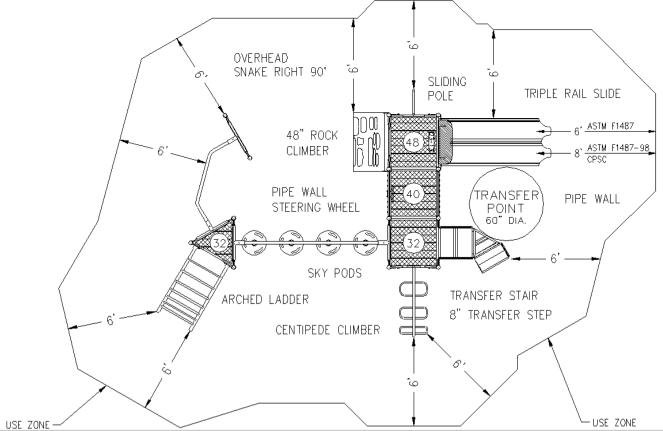
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## **RESILIENT SURFACING MATERIAL**

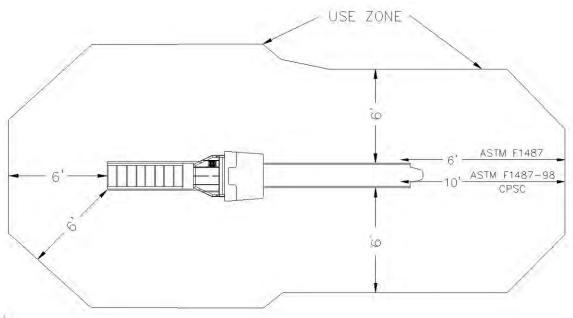
As the owner of a playground, you are responsible for understanding the recommendations for surfacing and providing and maintaining an appropriate impact attenuating surface material under and around all playground equipment.

Since the majority of playground injuries result from falls, use only a soft, resilient surface under and around play equipment. Never place play equipment on hard surfaces, such as concrete or asphalt. Grass surfaces are not recommended; compacted earth will not cushion falls. Shock-absorbing surfaces should meet the U.S. Consumer Product Safety Commission (CPSC) recommendations as detailed in *A Handbook for Public Playground Safety*. (Revision dated 1997, Publication No. 325, pages 3 through 6 and Appendix C pages 38 through 40), ASTM F1292: Specification for Impact Attenuation of Surface Systems Under and Around Playground Equipment and ASTM F1487: Standard Consumer Safety Performance Specifications for Playground Equipment for Public Use. For installations in Canada, shock-absorbing surfaces should also meet the requirements of CAN/CSA Z614 Clause 10. Use the soft, resilient surface in the use zone or protective surfacing zone, which we have identified on the Site Plan Drawing. (Sample in Figure 6 below.) There are also additional space requirements called no-encroachment zones around moving equipment and slides, as required in CAN/CSA Z614. (Typically extending an additional 1.8 m beyond the protective surfacing zone. These are not shown on the plan drawings.)



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## Figure 6: Sample Site Plan Drawing RESILIENT SURFACING MATERIAL



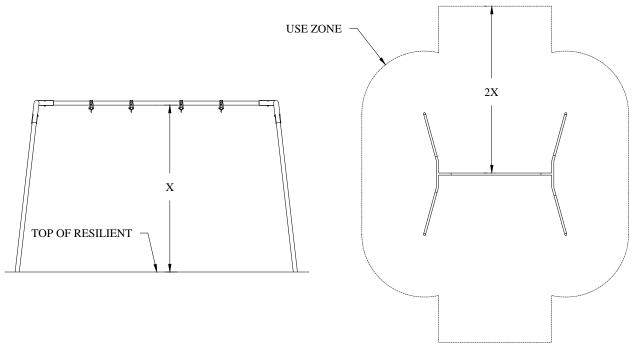
**Figure 7: Use Zone for Slides** 

The selection of the resilient surface should be based on the fall potential from the highest platforms as well as the height of the average user. For stationary components and slides it should extend a minimum of 6 feet in all directions as shown in Figure 7.

To the front and to the rear of to-fro swings, the use zone should extend a "minimum distance of 2X on a line extending 90° both front and rear from the longitudinal direction of the suspending beam, where X equals the vertical distance from the top of the protective surfacing to the pivot point of the swing" and the use zone for a rotating tire swing "shall be a minimum horizontal distance of Y + 72 in. (1830 mm) in all directions from pivot point of the swing, where Y equals the vertical distance between the pivot point and the top of the swing seat or suspended member." (ASTM F 1487 Pg. 13-14. A minimum horizontal distance of 2Y is required in Canada for rotating tire swings). See Figure 8 (Located on Page 12).

In addition to the use zone required in ASTM and CPSC, a no-encroachment zone may also be provided. This is an area in which the children run and play around the equipment. To prevent traffic conflicts, the no-encroachment zone should be free of any other equipment, trees, fencing, curbing, or other hazardous objects and should extend beyond the soft resilient surfacing a minimum of 6 feet. (No-encroachment zones for to-fro and tire swings are required in Canada).

## **RESILIENT SURFACING MATERIAL**



**Figure 8: Use Zones for To-Fro Swings** 

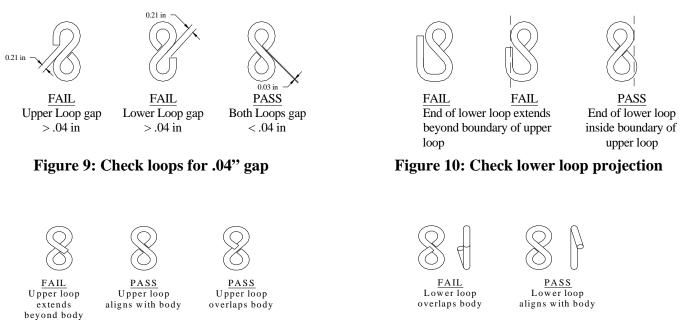
An impact attenuating surfacing material is required under and around all equipment. The Playground Surfacing Technical Information Guide published by the U. S. Consumer Product Safety Commission contains the results of tests performed to determine the relative shock-absorbing properties of seven loose-fill materials commonly used resilient surfacing. The report contains a table of Critical Heights, the height below which a life-threatening head injury would not be expected to occur, for each of the loose-fill surface materials tested. This information is available through the Consumer Product Safety Commission and is shown below in Table 1.

Type of Loose-Fill Material	<b>Compressed Depth of</b>	Protects to fall height of:
	Loose-fill material	
Wood Chips	9 inches	10 ft.
Wood Mulch (non-CCA)	9 inches	7 ft.
Shredded/recycled rubber	9 inches	10 ft.
Pea Gravel	9 inches	5 ft.
Sand	9 inches	4 ft.

Table 1: CPSC Critical Fall Heights (take	en from pub. 325, page 10)
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Manufactured surfaces, such as rubber matting materials, may also be suitable for use under and around playground equipment. Manufacturers of these surface materials should be contacted for specific information on the shock-absorbing performance and cost of their individual products.

## ASTM REQUIREMENTS FOR FASTENING DEVICES



#### Figure 11: Check upper loop projection

Figure 12: Check lower loop alignment

## UPRIGHT POST NAMING SCHEME



Figure 13: Upright Post Naming Scheme

### WARNING AND MANUFACTURER LABELS

## The following is the Owner's responsibility. Please read it carefully.

Labels, as required by ASTM F 1487, CAN/CSA Z614, CPSIA and California law, have been included with this playground equipment and must be applied after installation is complete.

#### **Instructions**

- Choose highly visible label locations at a height of 4' to 5' above the resilient surfacing • material. See Figure 13.
- The preferable location would be out of direct sunlight. •
- Posts are the best location for labels. Do not place on PVC coated items or areas of high wear. •
- Surface must be clean and dry prior to applying labels. •
- Replacement labels are available upon request should a label become destroyed, mutilated or • vandalized. Contact Burke Customer Service at 1-800-356-2070.



WARNING

This play area contains chemicals arown to the state of California to cause cancels, brith defects or other reproductive from

Proposition 65, a Hisalth & Safaty C Ion £5049 /r ist sing

na de juegos contiene productos olí que el estado de California Mi

esta 65 aludyS

20 + 8218

Age-appropriate Safety Labels with Manufacturer's Identification - You will receive labels with your equipment that designate the age appropriateness based on the specific components in your design. (Note: Three labels not shown here are those for 6-23 month olds, 4-5 year olds and 4-12 year olds. Age appropriateness is determined by ASTM requirements and CPSC recommendations.) Apply one label adjacent to or visible from the primary entrance to a structure and one label visible from another entrance on the opposite side of the structure. There should be a minimum of two labels on each play structure. Larger structures may have additional labels included. These labels should be placed near other entrances on opposite sides of the structure.

Burk	æ.	BCI Burke Company, LLS Fond du Lac, WI USA 1-800-358-2070 www.bciburke.com
Order:	12	345
Structure	: 99	-99999-1
Date:	10	28/2016
Equipment identification	label for ent	ire play area unless otherwise tabeled.

#### AWARNING

Playground equipment installed over hard surfaces such as concrete, asphalt or packed earth may result in serious injury or death from falls. Make sure that appropriate safety surfacing is present and in good condition before allowing children to play. All playground equipment and rubber surfacing may become hot enough to cause burns. Check for hot surfaces before allowing children to play. Children should wear appropriate footwear at all times. Children have strangled and died when Children have strangled and died when their collnes caupht on sildes and other playground equipment. Before allowing children to play, remove helmes, scarves, recklaces, hood cords, neck drawstrings and mittens connected through the sleeves. Also present out foreign page chicage ac characteristic and the second seco



Equipment Identification Label and cover label - Place this label and clear protective cover label on all equipment, either directly below the Ageappropriate designation or as the top most label for equipment that does not have a specific age-appropriate label. See Figures 13, 14 and 15. This label provides the tracking label information required by CPSIA.

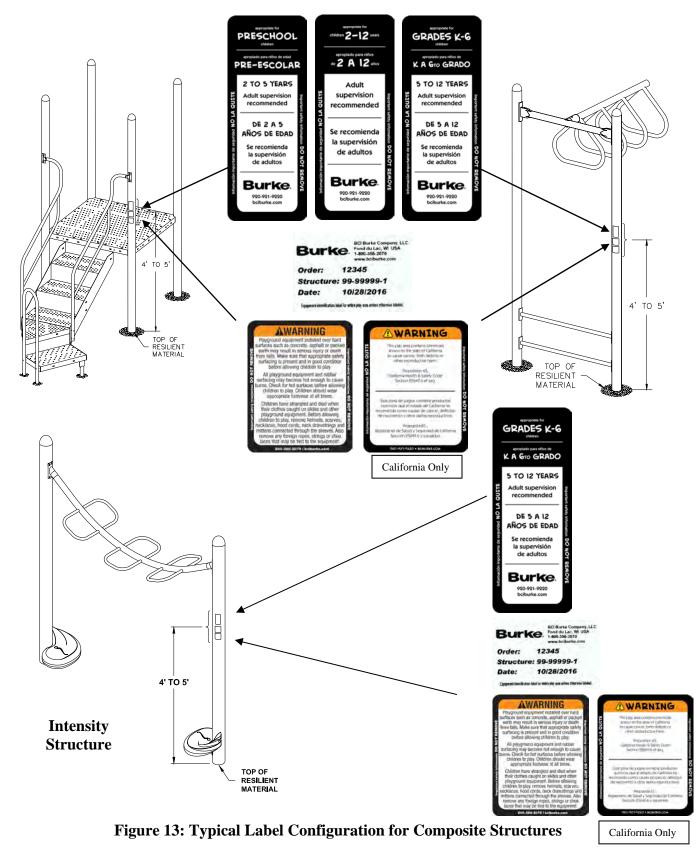
> Warning Labels - Place one directly underneath each of the Age-appropriate Safety Labels and/or Manufacturer's Identification Label. If you have additional labels they should be placed near other entrances on opposite sides of the structure. Warning Labels are a Requirement in the ASTM F1487 Standard and they should serve as a constant reminder of the potential hazards associated with using the play equipment. California Prop 65 Warning Label - Required in California only.

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## WARNING AND MANUFACTURER LABELS



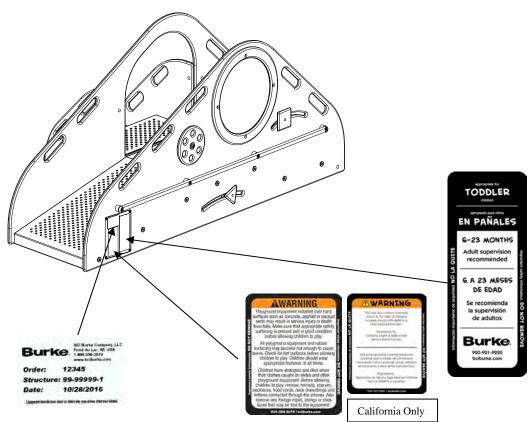


Figure 14: Typical Label Configuration for Composite Structures

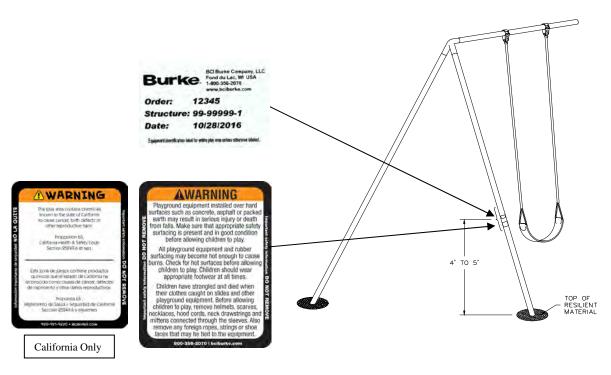


Figure 15: Typical Label Configuration for Non-Age Specific Equipment

## **INSPECTION CHECKLIST**

Review all Playground Installation Guidelines, particularly checking for specified dimensions. Make sure actual installation dimensions agree with the ones in the instructions.	Check height of all upper body equipment, such as horizontal ladders. The height of these components should agree with dimensions as specified in Playground Installation Guidelines when measured from top of the resilient surfacing material.
Double check deck heights. The height of the deck or platform is measured from the top of the resilient surfacing material to the top of the platform.	Touch up any scratches or installation damage to powder coated finish with color-matched spray paint supplied with the equipment.
Clean dried concrete off support posts and any other affected components	Touch up any exposed metal on coated parts following the instructions in the Maintenance section.
Review entire structure to insure that there are no completely bounded openings greater than 3 1/2" and less than 9". Completely bounded openings are openings that are enclosed on all sides.	Check ropes of rope climbers for any installation damage such as cuts that may expose the steel reinforcement strands.
Insure all post ends have properly installed post caps. Insure the drive rivets are secure.	Insure proper use zone has been allowed for equipment. See Site Plan Drawing included in this manual to check dimensions of required zone.
Insure all fasteners are tightened according to specifications listed on your installation instructions.	Dispose of all packaging material properly. Recycle appropriate materials and keep items like plastic bags out of reach or contact of small children.
Insure all "S" hooks are completely closed. An "S" hook is considered closed when there is no gap or space greater than .04" when measured with a feeler gauge, or the thickness of a dime.	Insure all support post connections are permanently secured. Insure all drive rivets and/or spring pins have been installed. Review installation instructions for specific locations.
Inspected by:	Inspection Date:
	BCI Burke Company, LLC For questions, call us at: 1-800-356-2070

BCI Burke Company, LLC

Poorly Maintained playground equipment and surface areas can contribute to serious injury. Develop a comprehensive maintenance program, which should include staff training, use of inspection checklists, prompt repair of discovered problems and detailed documentation. To obtain more information, contact the U. S. Consumer Product Safety Commission (CPSC), Washington, D. C. 20207 (1-800-638-2772) and request "A Handbook for Public Playground Safety" Revised 1997.

#### **INSPECTIONS:**

It is critical to maintaining the long life of your equipment and preventing injuries, to establish a routine maintenance program.

Once your Burke equipment has been installed and your Final Inspection Check completed, we recommend a complete inspection within seven (7) days after installation and on a regularly scheduled basis thereafter. *Playgrounds with heavy use or in coastal areas should be inspected daily*.

As a guideline, please see the **Frequency of General Maintenance** and **General Maintenance Checklist**, which provide charts with recommended frequency for inspections as well as suggested inspection areas of your play equipment.

#### Surfacing:

If you have loose surfacing materials, such as sand or wood chips, check for specified depth throughout the playground. Add new material as required.

If your safety surfacing is poured-in-place or a matting or tile, check for wear or damage.

## If your playground is installed in atmospheric conditions of high salt content, i.e. near the ocean, the chance for corrosion is much more likely. Therefore, frequent checks are highly recommended.

#### **Instructions for Inspection Checklist:**

- 1. Determine what is to be inspected and how frequently.
- 2. Establish a regular pattern of inspection.
- 3. File Inspection Report with your permanent records.
- 4. If a replacement part is needed, contact your local representative.
- 5. If repairs are needed, list action taken and date to be filed in your permanent records.

## (Check Material Safety Data Sheet before starting to ensure safety.)

### **PVC Coating Repair Instructions:**

- 1. Segregate the area of the equipment (by yellow tape, fencing, etc.) from children, where the repair is located.
- 2. Clean the area in need of repair.
  - a. Remove any coating that is loose; trim coating with a knife if necessary.
  - b. If there is any rust, remove and clean thoroughly.
- 3. Once clean, take container of repair material and open the spout and squeeze out the material into the cleaned area in need of repair.
  - a. Do not open container of repair material until ready to use.
  - b. As soon as you finish using the container with repair material, close it tightly immediately so it does not dry out.
- 4. Take a putty knife or similar tool to spread the material evenly. It should be at the same level thickness as the original coating when complete.
- 5. Let dry for about 15 minutes and recheck. As the material dries, it shrinks so you may need to add material repeating the same steps (3-4) mentioned above.
- 6. Once fully dry (1 full day to ensure proper cure), remove yellow tape, etc. that segregated the children from the area repaired. The children may be allowed to play again.

## **Touch-up Painting Instructions:**

- 1. Segregate the area of the equipment (by yellow tape, fencing, etc.) from children, where the repair is located.
- 2. Clean area to be touched up by removing any loose paint or dirt particles and removing any rust with a light grit sand paper. Wipe area with clean cloth.
- 3. For best results, primer and touch up paint should be at room temperature. Avoid high heat and high humidity when applying the touch up paint. Shake can thoroughly to allow mixing ball to properly mix contents of the can.
- 4. For structures in coastal areas: Apply primer in *light* coats until area is covered. Allow primer to dry for 30 minutes (Primer is supplied with purchase of Burke Coastal Package).
- 5. For structures in coastal areas: Apply touch up paint in several light coats to cover the primed areas. Avoid drips and runs of the touch up paint for the best finish. Let dry for a minimum of 6 hours before use.

#### **Graffiti Remover:**

For proper use and best results of the Graffiti Remover that is supplied with each Burke Play Structure to remove unwanted marks or vandalism, please follow this procedure: **For Plastic, PVC coated, rubber or GFRC and rock holds:** 

- 1. Lightly spray the affected area and wipe off with a dry cloth/towel. For stubborn marks, spray affected area and let sit for 15 seconds and then wipe off and dry with a cloth/towel. **For Steel/Powder coated parts:**
- 1. Spray a dry cloth/towel with the graffiti remover to get a small area of it wet. Wipe the area to be cleaned with that dampened cloth. Repeat if unwanted marks are still evident. Do not spray the Steel/Powder coated part directly or let the Graffiti Remover sit on the powder coated part for an extended period of time, as it could affect the finish/shine of the powder coat. Do not spray Graffiti Remover on bearings or other areas that require or hold grease.

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## **ShadePlay Canopy Instructions**

To clean shade canopy fabric use plain water to hose down the fabric and remove any debris. **DO NOT** use any type of detergent. Contact with organic solvents, halogens or highly acidic substances may reduce the service life of the fabric and void the warranty.

# CAUTION: The ShadePlay canopy must be removed from the play structure before inclement weather, severe wind storms or winter (snow) weather to prevent damage to the shade fabric or play structure.

To remove and later re-install the ShadePlay canopy, the quick release fastening mechanism will facilitate easy removal and re-installation.

To remove the ShadePlay canopy:

- 1. Remove end cap from end of tensioning rafter. See Figure 16.
- 2. Remove lower 3/8" x 2" button head cap screw and 3/8" locknut at the pivot joint that secures the tensioning arm in the closed position. See Figure 16.
- 3. DO NOT TRY TO REMOVE PIVOT PIN. It is locked into position with a set-screw located on the top side of the rafter.
- 4. Carefully push up tensioning arm into the 'Open Position'. See Figure 17.

#### WARNING: BE EXTREMELY CAREFUL WHEN PIVOTING TENSIONING ARM INTO OPEN OR CLOSED POSITION. TENSIONING ARM COULD SPRING UP DUE TO THE TENSION BEING APPLIED BY CANOPY CABLE SYSTEM AND COULD RESULT IN INJURY. KEEP HANDS AND FINGERS OUT FROM BETWEEN CANOPY AND ARM AND OUT OF PIVOT JOINT AREA.

- 5. Unhook shade canopy fabric, cable end(s) and/or turnbuckle from hook.
- 6. Carefully pull down tensioning arm into 'Closed Position' and install removed hardware securing end cap and tensioning arm in closed position.
- 7. Repeat steps 1 thru 6 as necessary for all tensioning rafters.
- 8. Fold or roll up ShadePlay canopy and store in dry safe location until ready to re-install.

To re-install the ShadePlay canopy:

- 1. Remove end cap from end of all rafters.
- 2. Remove lower 3/8" x 2" button head cap screw and 3/8" locknut at all the pivot joints that secure the tensioning arms in the closed position. See Figure 16.
- 3. Look to make sure pivot pin is in the pivot joint of all tensioning arms. See Figure 17.
- 4. Lay ShadePlay canopy over rafters and orientate it so that each tensioning arm has a canopy corner. See Figure 18.
- 5. Attach canopy to all rafters, with tensioning arms in open position attach the canopy corner, cable end and turnbuckle end onto hook.
- Continue to tighten canopy by carefully pulling tensioning arms down into 'Closed Position'. If canopy is too tight to pull arm down, loosen turnbuckle tension a small amount. See Figure 18.

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#### WARNING: BE EXTREMELY CAREFUL WHEN PIVOTING TENSIONING ARM INTO OPEN OR CLOSED POSITION. TENSIONING ARM COULD SPRING UP DUE TO THE TENSION BEING APPLIED BY CANOPY CABLE SYSTEM AND COULD RESULT IN INJURY. KEEP HANDS AND FINGERS OUT FROM BETWEEN CANOPY AND ARM AND OUT OF PIVOT JOINT AREA.

- 7. After all tensioning arms are in 'Closed Position' look around canopy for major wrinkles in fabric. The majority of wrinkles can be removed by moving the tensioning arms back into the 'Open Position' and tightening each turnbuckle a small amount. Repeat this process, tightening the turnbuckles only a small amount each time until the major wrinkles are eliminated. Minor wrinkles will disappear with time in the environment and in the stretched state. Tighten all turnbuckles evenly to spread tension. See Figure 18.
- 8. When tightening canopy is complete, secure tensioning arms with 3/8" x 2" button head cap screws and 3/8" locknuts. Tighten all hardware on pivot joint. See Figure 16.
- 9. Install end caps to all rafter ends using 3/8" x 3/4" SS button head cap screw (without locking thread) and 3/8" SS flat washer. See Figure 16.

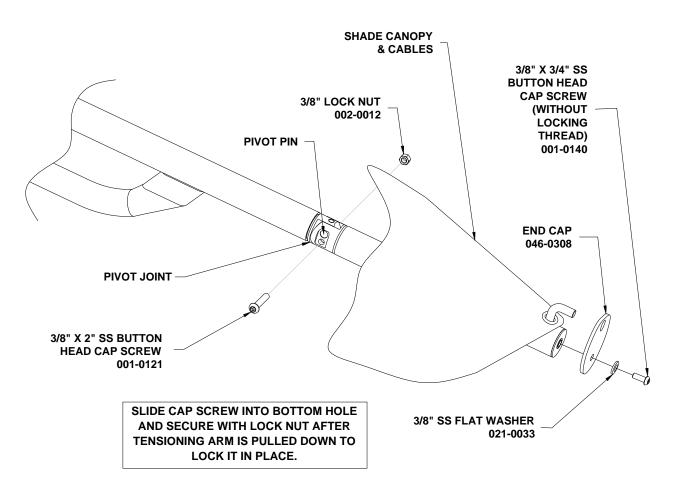


Figure 16: Tensioning Arm in 'Closed Position'

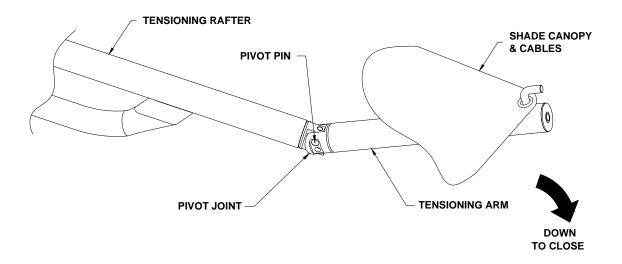
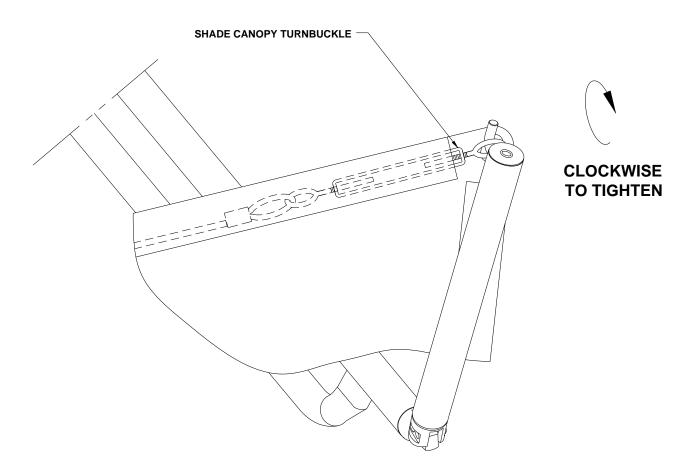
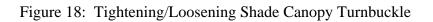


Figure 17: Tensioning Arm in 'Open Position'





## MAINTENANCE EZ Tension ShadePlay Canopy Instructions

To clean shade canopy fabric use plain water to hose down the fabric and remove any debris. **DO NOT** use any type of detergent. Contact with organic solvents, halogens or highly acidic substances may reduce the service life of the fabric and void the warranty.

# CAUTION: The EZ Tension ShadePlay canopy must be removed from the play structure before inclement weather, severe wind storms or winter (snow) weather to prevent damage to the shade fabric or play structure.

To remove and later re-install the EZ Tension ShadePlay canopy, the quick release fastening mechanism will facilitate easy removal and re-installation.

To remove the ShadePlay canopy:

- 1. Remove end caps from end of all tensioning rafters. See Figure 19.
- 2. Locate tension arms with 15/16" bolt head located at the end. Using a 15/16 socket rotate bolt head counter-clockwise to slide the holding pin upwards releasing the tension of the canopy.

## WARNING: DO NOT USE ANY POWER TOOLS TO ROTATE THIS BOLT.

- 3. Remove lower 3/8" x 2" button head cap screw and 3/8" locknut at the pivot joint that secures the tensioning arm in the closed position. See Figure 19.
- 4. DO NOT TRY TO REMOVE PIVOT PIN. It is locked into position with a set-screw located on the top side of the rafter.
- 5. Carefully push up tensioning arm into the 'Open Position'. See Figure 20.

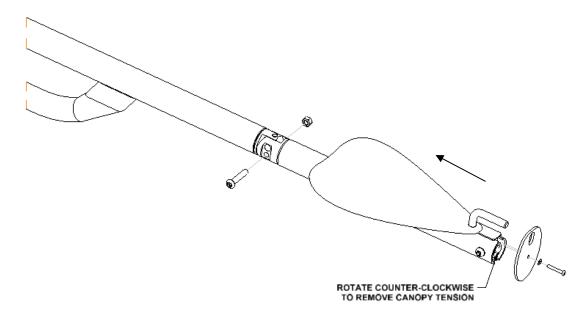


Figure 19: EZ Tension Arm in Closed Position

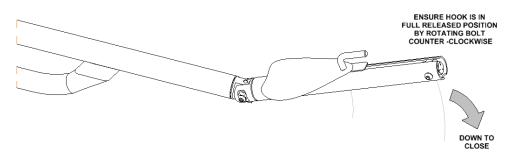


Figure 20: EZ Tension Arm in Open Position

#### WARNING: BE EXTREMELY CAREFUL WHEN PIVOTING TENSIONING ARM INTO OPEN OR CLOSED POSITION. TENSIONING ARM COULD SPRING UP DUE TO THE TENSION BEING APPLIED BY CANOPY CABLE SYSTEM AND COULD RESULT IN INJURY. KEEP HANDS AND FINGERS OUT FROM BETWEEN CANOPY AND ARM AND OUT OF PIVOT JOINT AREA.

- 6. Unhook shade canopy fabric, cable end(s) and/or turnbuckle from hook.
- 7. Carefully pull-down tensioning arm into 'Closed Position'
- 8. Rotate bolt clockwise to move the holding pin back to the end in the closed position.

## WARNING: DO NOT USE ANY POWER TOOLS TO ROTATE THIS BOLT.

- 9. Install removed hardware securing end cap and tension arm in closed position.
- 10. Repeat steps 1 thru 6 as necessary for all tensioning rafters.
- 11. Fold or roll up EZ Tension ShadePlay canopy and store in dry safe location until ready to reinstall.

To re-install the ShadePlay canopy:

- 1. Remove end caps from ends of all rafters.
- 2. With tension arms in open position, attach canopy corners to the hooks located at the end of the tensioning arms shown in Figure 20. Ensure the hooks are in the fully released position before attaching canopy by rotating the bolt counter-clockwise.
- 3. Begin tightening the shade canopy by pulling all of the tension arms into the closed position shown in Figure 19. When arms are in closed position, insert hardware to lock arms in place.
- 4. Using a 15/16" socket, turn the bolt head located in the end of the mechanisms until the hook holding the canopy is flush with the end of the tube. Clockwise rotation will apply tension to the canopy and counter-clockwise rotation will release the tension of the canopy.

## WARNING: DO NOT USE ANY POWER TOOLS TO TURN BOLT THIS MUST BE DONE WITH A SOCKET WRENCH

- 5. Look around at the shade canopy for small wrinkles in the fabric. Wrinkles can be removed by removing the tension in the canopy by turning the bolt counter-clockwise and moving the tension arms back into the open position and tightening the turnbuckles a small amount (1/4 1/2 inch).
- 6. Install end caps to ends of rafters.

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## **Sensory Panel Maintenance and Troubleshooting**

#### **Care and Maintenance**

Please refer to the installation instructions for details on battery installation. Apart from replacing the batteries from time to time, the unit is virtually maintenance free and has no other user-serviceable parts. Any attempt to tamper with the unit in any way other than advised in this guide will void the unit warranty.

#### Cleaning

DO NOT use any chemicals or abrasive cleaners on the electronics control housing, sensors or speaker grill. Use a household hand pump water sprayer (the type you would water small household plants with) with a solution of water and a mild household detergent (the type you would use to clean your dishes) and gently spray the unit and wipe off with a soft damp cloth. DO NOT use a pressure washer or high powered hose to clean the unit.

#### **Speaker Grill**

Keep the speaker grill clean and clear of dirt and obstructions. The speaker itself is a marine grade external speaker and it will not get damaged by cleaning with water. DO NOT attempt to push anything through the speaker grill to clear any obstructions as this may damage the speaker membrane and/or reduce the water-resistance of the whole unit.

Fault	Solution	
Low or decreased volume	• Ensure that the speaker grill is clear from obstruction. Volume is set at 75% during manufacture. If more volume is required, please seek advice from the manufacturer. Tampering with the electronic circuitry will void the warranty.	
Not all the sensors are activating the sound replay	• Check that the speaker and sensor connectors are securely seated.	
Water or evidence of water inside the electronic housing	• If water is found inside the housing please contact the manufacturer immediately.	

#### **Troubleshooting Guide**

Fault	Solution
No sound or intermittent sound with older batteries	<ul> <li>Check that batteries are firmly seated between the terminals in the battery holder and are in the correct orientation. Check that the speaker and sensor connectors are securely seated.</li> <li>Make certain that the sound chip on the printed circuit board has not been dislodged. If you suspect that it is dislodged, see the instructions below.</li> </ul>
	• Replace the batteries with high-quality alkaline batteries (i.e. Duracell Ultra or better).
No sound or intermittent sound with new batteries	• Allow at least five minutes for the batteries and unit to acclimatize to the environment.
	• Check that batteries are firmly seated between the terminals in the battery holder and are in the correct orientation. Check that the speaker and sensor connectors are securely seated.
	• Make certain that the sound chip on the printed circuit board has not been dislodged. If you suspect that it is dislodged, see the instructions below.
	• To eliminate the possibility of a faulty battery, replace the batteries with another set of high-quality alkaline batteries (i.e. Duracell Ultra or better). Again, allow at least five minutes for the batteries and unit to acclimatize to the environment.
The sound chip appears to be dislodged from its housing	• If ALL of the pins on the chip appear in or directly above the corresponding socket on the housing, a light and even pressure may be used to re-seat the chip. IMPORTANT – excessive or uneven pressure may cause the chip to be damaged. If in doubt, contact the manufacturer.
	• If the pins are not located in or directly above the corresponding housing socket, DO NOT attempt to use pressure to re-seat the chip. Contact the manufacturer for advice.
No sound or intermittent sound when all previous solutions have been exhausted	• The unit and its components have been designed to be easily swapped out by a skilled service technician. In the rare event of failure, please contact the manufacturer for assistance. Any attempt to tamper with the unit in any way other than advised in this guide will void the unit warranty.

## **Climbing Rope Maintenance**

- A routine check per the Maintenance Checklist is very important.
- Address any issues early!
- Monitor wear versus mis-use / vandalism.
- Avoid sand as a resilient material.



## **Addressing Frayed/Cut Ropes**

- Simple flaming technique with a handheld propane torch approved by rope manufacturer. Contact your Burke Representative for Details.
- Swift, sweeping motion with handheld torch so as not to burn or scorch the rope.
- Monitor wear of rope AFTER flaming is done.
- When metal strands are very evident, rope should be purchased / replaced.

## MAINTENANCE GFRC Maintenance

## **GFRC - Cleaning Methods**

- 1. For smaller surface areas, a scrub brush and light cleaning detergent mixed with water is the best approach. A ZEP exterior siding cleaner can be heavily diluted and scrubbed on and off with the brush.
- 2. For larger areas, you can use a pressure washer. The pressure washer should be no greater than a 1500 PSI washer. Use a 25 to 40-degree wide nozzle to prevent surface damage of the topical paints on the theme finishes. Hold the nozzle a minimum of 2' away from the surface. Clean a small, hidden test area before starting the project to ensure the pressure washer will not damage the surface. Pressure washers generate very high pressure, so it's essential to take safety precautions and follow all the manufactures instructions when using them:
  - Use both hands when holding the spray nozzle.
  - Don't use pressure washers while standing on a ladder.
  - Wear protective eyewear at all times.
  - Never point the nozzle at anyone.
- 3. An alternative to using a pressure washer is to use a *home-washing kit* that attaches to the garden hose. The kits aren't as quick or as effective as pressure washers but are easier to use and are available at most local hardware stores.

## **GFRC - Cleaning**

- 1. Cover or remove anything you don't want wet or washed from the area that is to be cleaned.
- 2. Check the theme finishes for trouble spots that are covered in mildew, mold or moss. To determine whether a trouble area is affected by mildew, apply a small amount of diluted household bleach to the area. If it clears up, the problem is mildew. Pressure washers usually don't remove mildew, so you'll need to clean those areas by hand. Scrub off the mildew using a solution of 9 parts water and 1 part bleach.
- 3. If using a power washer with a soap feed, you may use a mild solution of water and detergent, or you may also use a ZEP cleaner or alternative that is specifically for power washers, following the instructions for that specific cleaner.
- 4. If there is indication of efflorescence on the GFRC surface, this can be cleaned with a 10% muriatic acid solution.
- 5. Remember, always perform cleaning on test area and inspect for damage before proceeding.
- 6. Begin spraying the surface, holding the nozzle at a 45-degree angle. Work from the bottom up, and move across the surface from side to side at a steady pace, maintaining the 2' distance between the surface and the nozzle head.
- 7. Rinse with clean water from the top down to prevent streaks.

## **GFRC - Repairing**

- 1. Minor scuff marks can be painted with the touch up repair kit provided. Multiple colors are provided in order to blend in with the original theme and markings.
- 2. If damage requires patching, a standard water plug kit for concrete repair can be purchased at any local hardware store. Follow the instructions for repair, making sure to create a similar surface texture of rock or tree bark in the concrete while it is still wet.
- 3. Once concrete patch is dry it can be painted with the touch up repair kit provided.

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## MAINTENANCE ZipVenture Maintenance and Inspection

ZipVenture products should be inspected and maintained as specified for all playground equipment. The following are additional maintenance and inspection procedures specific to the ZipVenture products.

## **Tools Required:**

- 1. 8-ft step ladder
- 2. Ratchet wrench with Burke security bits
- 3. 9/16" & <sup>3</sup>/4" sockets for ratchet wrench
- 4. Torque wrench
- 5. 50-lb weight with means of attaching to trolley seat (Burke recommends a sand bag and nylon webbing strap)

## Maintenance and Inspection Points:

- 1. Visually inspect entire structure for:
  - a. Loose, frayed, or tangled wires from wire rope
  - b. Broken springs at either end of cable
  - c. Loose spring brake parts (springs should be affixed to the cable at one end and not able to slide away)
  - d. Screws missing from spring brake parts
- 2. Move trolley to 20 feet from arrival (low) end of ride. Measure from the loop at the end of the wire rope. Holding seat level, measure distance from top of resilient material to bottom of seat. This should be in the range of 13 to 15 inches. If not, the tension in the wire rope will need to be adjusted. Make sure resilient material is maintained to the proper level and is consistent each time you are measuring.
- 3. Attach 50-lb weight to seat of trolley. With the trolley in the same 20 feet from arrival end position, and holding seat level, measure distance from top of resilient material to bottom of seat. This should be in the range of 11 to 13 inches. If not, the tension in the wire rope will need to be adjusted. Make sure the resilient material is maintained to the proper level and is consistent each time you are measuring.
- 4. Check tightness of fasteners. Wire rope clips should be tightened to 45 ft-lb torque.
- 5. Use ladder to inspect wire rope at center, both ends and also under the springs. As you inspect the wire rope, note that a strand is a group of wires twisted together, and multiple strands are then twisted around a central core to form the wire rope or cable. You should inspect the individual wires and the strands for any broken wires or excessive wear. If there are any broken wires, strands out of place or excessive wear, the cable should be replaced.
- 6. At the ends of the cable, there is a thimble inside the loop for reinforcement. If the thimble or the swaged fitting at the launch end of the cable is cracked, split, or broken, that piece or the entire cable (in the case of the swaged end) shall be replaced.
- 7. Using the ladder, remove the outer covers from the trolley. Remove the nuts from the bolts that hold the trolley case together and remove one side of the case. Roll the trolley back and forth a few inches on the rope and observe the pulleys. If a pulley does any of the following, replace both pulleys:
  - a. Fails to roll and slides along the rope,
  - b. Has its inner race rotate with the outer part of the pulley,

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- c. Makes a clicking noise, or
- d. Wobbles (make sure it is the pulley, not the mounting bolt moving)
- 8. Inspect the sliders which cover the holes where the rope enters and exits the trolley. If they are broken or worn to less than 3/32" (.094) thick at any point then replace all of the sliders.
- 9. Inspect the pendulum and bronze bearing attached to the trolley which support the seat chain. If the bronze bearing is excessively worn (oblong hole, split or cracked) or missing then replace the bearing.
- 10. Reassemble trolley and replace the covers. Make sure to apply Loctite when reattaching the hardware.
- 11. Check the link at the launch end and the turnbuckle at the arrival end. Both should move freely up and down, left and right. If not then the spherical bearings should be replaced.
- 12. Check the spring assemblies at both ends. Look for broken or bent springs, damage to the plastic parts that secure the springs, missing set screws, and wear of the rubber bumpers. Replace any parts that need it.

Note: All bearings are lubricated for life. If a bearing is worn out then it must be replaced.

## MAINTENANCE

## **Frequency of General Maintenance**

How Often	Check	Swings	Slides	Climbers	Structures	Animals	Whirls
Daily	Open S Hooks	X		Х	Х		
Daily	Broken Anchor Bolts	Х	Х	Х	Х	Х	Х
Daily	Worn Chains	Х		Х	Х		
Daily	Broken Guardrails/Handrails	X	X	Х	X	Х	Х
Daily	Sharp Edges	Х	Х	Х	X	X	Х
Daily	Loose or Missing Nuts/Bolts	X	Х	Х	Х	Х	Х
Daily	Sharp Points/Protrusions	Х	Х	Х	Х	Х	Х
Daily	Unplugged Holes in Pipe	Х	Х	Х	Х	Х	Х
Daily/Weekly	Broken Welds	Х	Х	Х	Х	Х	Х
Daily/Weekly	Inadequate Surfacing	Х	Х	Х	Х	Х	Х
Daily/Weekly	Ropes for cuts or fraying with exposed steel reinforcement strands			Х	Х		
Daily/Weekly	Vandalized or Cracked PVC Coating	X		Х	Х		
Weekly	Worn Pinions/Clevises	Х		Х	Х		
Weekly	Exposed Footings	Х	Х	Х	Х	Х	Х
Weekly	Worn Bearings	Х			X		Х
Weekly	Rust of Metal	Х	Х	Х	Х	Х	Х
Weekly	Corrosion of Aluminum	X	Х	Х	Х	Х	Х
Monthly	Add grease lubrication to wheel bearings	Х			Х		Х
Monthly	Play Mat (integrity and adhesion to surface if applicable)	X	Х	Х	Х	Х	Х
Spring/Fall	Pinch Points	Х	Х	Х	Х	Х	Х
Inclement Weather (High winds, Snow)	Remove Shade Canopy/ARA Shade				Х		

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## MAINTENANCE

## **General Maintenance Checklist**

Date Visible cracks, bending, warping	
Visible cracks bending warping	
Accessible sharp edges or points *	
Rusted metal surfaces	
Rusting of metal and corrosion on	
aluminum	
Deformation of open hooks, rings, links,*	
etc.	
Worn swing hangers and chain	
Missing or damaged swing seats	
Heavy swing seats with sharp corners or*	
edges	
Broken supports/anchors	
Jagged, exposed or cracked and loose	
concrete footing	
Inadequate surfacing material under *	
equipment	
Exposed ends of pipe. Missing caps or *	
plugs	
Protruding bolt ends *	
Chipped or peeling paint	
Cuts or fraying in rope with exposed	
steel reinforcement strands	
Vandalism, broken glass, trash, etc.	
Broken or missing rails, steps, rungs,	
seats	
Loose or missing hardware	
Crush or Shear points *	
Moving components, etc.	
Lack of lubrication on moving parts	
Worn bearings	
Poor drainage areas at footings, slide	
exits, etc	
Vandalized or cracked PVC coating	

\*for further definition, reference ASTM F1487

### **Directions:**

- 1. Start by reading instructions
- 2. Write in date of inspection
- 3. Check each item of inspection as it applies to your equipment
- 4. Make copy and file with your permanent records

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## SUGGESTED PUBLIC PLAYGROUND LEADERS CHECKLIST

- Prepare written guidelines for playground operation, defining goals and procedures.
- Provide for constant supervision by establishing a written schedule.
- Conduct daily cleaning and check for broken glass and other litter.
- Do not permit children to use wet or damaged equipment.
- Constantly observe play patterns to note possible hazards and suggest appropriate equipment or usage changes.
- Prepare written accident reports with special attention to surface conditions, type and extent of injury, age and sex of child, how the accident occurred, and weather conditions.
- Insist on first aid and accident training for playground leaders.
- Instruct children and playground supervisors on how to use equipment. (Playground equipment safety should be taught in the classroom.)
- Do not permit too many children on the same piece of equipment at the same time; suggest that children take turns, or direct their attention toward other equipment or activities.
- Make periodic checkups and request that worn or damaged pieces of equipment be replaced.

**BCI Burke Company, LLC** 

For questions, call us at:

1-800-356-2070

## BCI Burke Generations Warranty<sup>®</sup> The Longest and Strongest warranty in the industry

BCI Burke Company, LLC ("Burke") warrants that all standard products are warranted to be free from defects in materials and workmanship, under normal use and service, for a period of one (1) year from the date of invoice.

## We stand behind our products.

In addition, the following products are warranted, under normal use and service from the date of invoice as follows:

- One Hundred (100) Year Limited Warranty on aluminum and steel upright posts (including Intensity<sup>®</sup>, Voltage<sup>®</sup>, Nucleus<sup>®</sup> and Little Buddies<sup>®</sup>) against structural failure due to corrosion, deterioration or workmanship.
- One Hundred (100) Year Limited Warranty on KoreKonnect<sup>®</sup> clamps against structural failure due to corrosion, deterioration or workmanship.
- One Hundred (100) Year Limited Warranty on Hardware (nuts, bolts, washers).
- One Hundred (100) Year Limited Warranty on bolt-through fastening and clamp systems (Voltage<sup>®</sup>, Intensity<sup>®</sup>, Nucleus<sup>®</sup> and Little Buddies<sup>®</sup>).
- Twenty-Five (25) Year Limited Warranty on spring assemblies and aluminum cast animals.
- Fifteen (15) Year Limited Warranty on main structure platforms and decks, metal roofs, table tops, bench tops, railings, loops and rungs.
- Fifteen (15) Year Limited Warranty on all plastic components including StoneBorders against structural failure due to materials or workmanship.
- **Ten (10) Year Limited Warranty** on ShadePlay Canopies fabric, threads, and cables against degradation, cracking or material breakdown resulting from ultra-violet exposure, natural deterioration or manufacturing defects. This warranty is limited to the design loads as stated in the specifications.
- **Ten (10) Year Limited Warranty** on NaturePlay<sup>®</sup> Boulders and GFRC products against structural failure due to natural deterioration or workmanship. Natural wear, which may occur with any concrete product with age, is excluded from this warranty.
- Ten (10) Year Limited Warranty on Full Color Custom Signage against manufacturing defects that cause delamination or degradation of the sign. Full Color Custom Signs also carry a two (2) year warranty against premature fading of the print and graphics on the signs.
- Five (5) Year Limited Warranty on Intensity<sup>®</sup> and RopeVenture<sup>TM</sup> cables against premature wear due to natural deterioration or manufacturing defects. Determination of premature wear will be at the manufacturer's discretion.
- Five (5) Year Limited Warranty on swing seats and hangers; Kid Koaster<sup>®</sup> Trolleys and other moving parts against structural failure due to materials or workmanship.
- Three (3) Year Limited Warranty on electronic panel speakers, sound chips and circuit boards against electronic failure caused by manufacturing defects.

The warranty stated above is valid only if the equipment is erected in conformity with the layout plan and/or installation instructions furnished by BCI Burke Company, LLC using approved parts; have been maintained and inspected in accordance with BCI Burke Company, LLC instructions. Burke's liability and your exclusive remedy hereunder will be limited to repair or replacement of those parts found in Burke's reasonable judgment to be defective. Any claim made within the above stated

BCI Burke Company, LLC

660 Van Dyne Road • P.O. Box 549 • Fond du Lac, WI 54936-0549 • (920) 921-9220 • 1-800-356-2070 • Fax (920) 921-9566 <u>www.bciburke.com</u> warranty periods must be made promptly after discovery of the defect. A part is covered only for the original warranty period of the applicable part. Replacement parts carry the applicable warranty from the date of shipment of the replacement from Burke. After the expiration of the warranty period, you must pay for all parts, transportation and service charges.

Burke reserves the right to accept or reject any claim in whole or in part. Burke will not accept the return of any product without its prior written approval. Burke will assume transportation charges for shipment of the returned product if it is returned in strict compliance with Burke's written instructions.

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. IF THE FOREGOING DISCLAIMER OF ADDITIONAL WARRANTIES IS NOT GIVEN FULL FORCE AND EFFECT, ANY RESULTING ADDITIONAL WARRANTY SHALL BE LIMITED IN DURATION TO THE EXPRESS WARRANTIES AND BE OTHERWISE SUBJECT TO AND LIMITED BY THE TERMS OF BURKE'S PRODUCT WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSION OF CERTAIN IMPLIED WARRANTIES, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

Warranty Exclusions: The above stated warranties do not cover: "cosmetic" defects, such as scratches, dents, marring, or fading; damage due to incorrect installation, vandalism, misuse, accident, wear and tear from normal use, exposure to extreme weather; immersion in salt or chlorine water, unauthorized repair or modification, abnormal use, lack of maintenance, or other cause not within Burke's control; and

Limitation of Remedies: Burke is not liable for consequential or incidental damages, including but not limited to labor costs or lost profits resulting from the use of or inability to use the products or from the products being incorporated in or becoming a component of any other product. If, after a reasonable number of repeated efforts, Burke is unable to repair or replace a defective or nonconforming product, Burke shall have the option to accept return of the product, or part thereof, if such does not substantially impair its value, and return the purchase price as the buyer's entire and exclusive remedy. Without limiting the generality of the foregoing, Burke will not be responsible for labor costs involved in the removal of products or the installation of replacement products. Some states do not allow the exclusion of incidental damages, so the above exclusion may not apply to you.

## **Terms of Sale**

**Pricing:** Prices published in this catalog are in USD, are approximate and do not include shipping & handling, surfacing, installation nor applicable taxes.

All prices are subject to change without notice. Contact your Burke representative for current pricing. Payments are to be made in USD.

Weights: Weights are approximate and may vary with actual orders.

**Installation:** All equipment is shipped unassembled. For a list of factory-certified installers in your area, please contact your Burke representative.

BCI Burke Company, LLC 660 Van Dyne Road • P.O. Box 549 • Fond du Lac, WI 54936-0549 • (920) 921-9220 • 1-800-356-2070 • Fax (920) 921-9566 www.bciburke.com **Specifications:** Product specifications in this catalog were correct at the time of publication. However, product improvements are ongoing at Burke, and we reserve the right to change or discontinue specifications without notice.

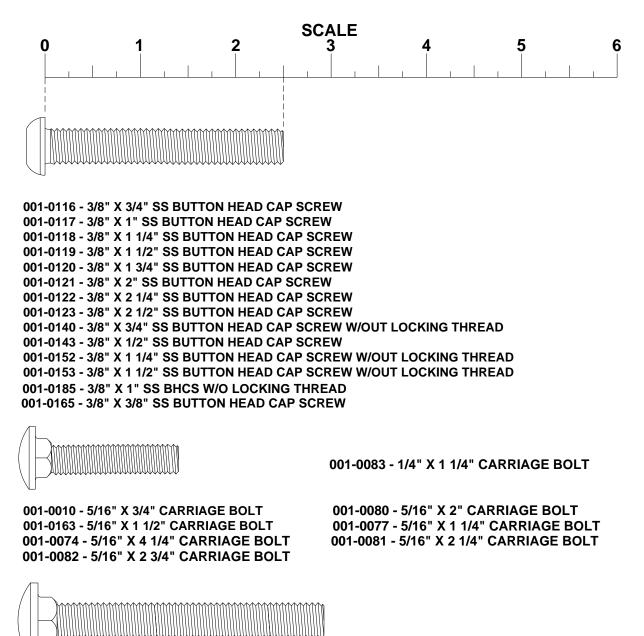
**Loss or Damage in Transit:** A signed bill of lading is our receipt from a carrier that our shipment to you was complete and in good condition upon arrival. Before you sign, please check the Bill of Lading carefully when the shipment arrives to make sure nothing is missing and there are no damages. Once the shipment leaves our plant, we are no longer responsible for any damage, loss or shortage.

## For more information regarding the warranty, call Customer Service at 920-921-9220 or 1-800-356-2070.

## APPENDIX

*BCI Burke Company, LLC* 660 Van Dyne Road • P.O. Box 549 • Fond du Lac, WI 54936-0549 • (920) 921-9220 • 1-800-356-2070 • Fax (920) 921-9566 <u>www.bciburke.com</u>

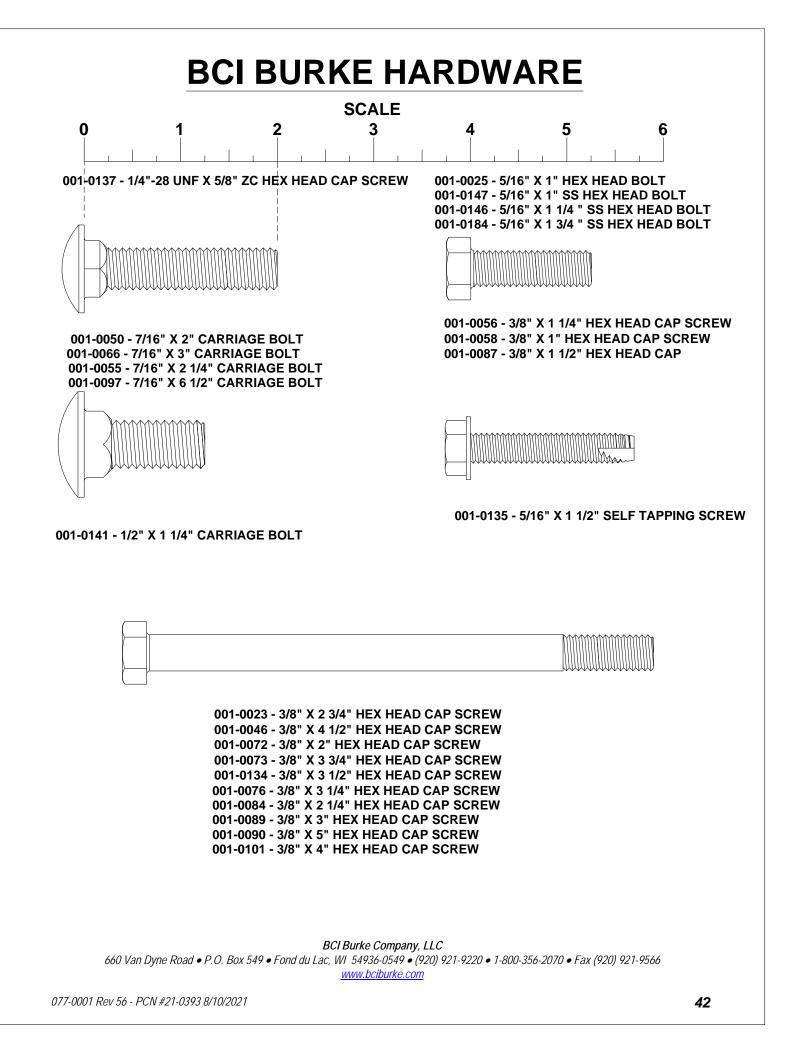
# **BCI BURKE HARDWARE**



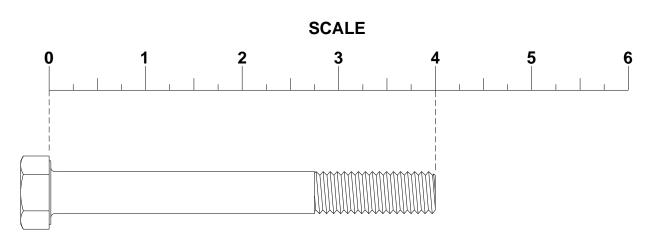
001-0018 - 3/8" X 3/4" CARRIAGE BOLT 001-0048 - 3/8" X 2 3/4" CARRIAGE BOLT 001-0098 - 3/8" X 3" CARRIAGE BOLT 001-0053 - 3/8" X 2 1/4" CARRIAGE BOLT 001-0039 - 3/8" X 2 1/2" CARRIAGE BOLT 001-0054 - 3/8" X 2 1/2" CARRIAGE BOLT 001-0068 - 3/8" X 1 1/4" CARRIAGE BOLT

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077-0001 Rev 56 - PCN #21-0393 8/10/2021



# **BCI BURKE HARDWARE**



001-0096 - 7/16" X 3 1/2" HEX HEAD CAP SCREW 001-0132 - 7/16" X 4" HEX HEAD CAP SCREW 001-0062 - 7/16" X 1 1/4" HEX HEAD CAP SCREW 001-0049 - 7/16" X 4 1/2" HEX HEAD CAP SCREW



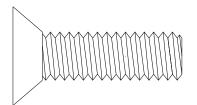
001-0037 - 7/16" X 3" HEX HEAD CAP SCREW - SLOTTED 001-0047 - 7/16" X 4 1/2" HEX HEAD CAP SCREW - SLOTTED

001-0099 - 1/2" X 4 1/2" HEX HEAD CAP SCREW 001-0057 - 1/2" X 1 1/4" HEX HEAD CAP SCREW

001-0160 - 1/2" X 1 1/4" HEX HEAD CAP SCREW - GRADE 8

001-0170 - 1/2" X 5" FULLY THREADED HEX HEAD SCREW

001-0186 - 3/8" X 1 1/4" SS FLAT COUNTERSUNK HEAD CAP SCREW



001-0139 - 1/2" X 1 3/4" SS FLAT COUNTERSUNK HEAD CAP SCREW









002-0003 - 5/16" LOCK NUT

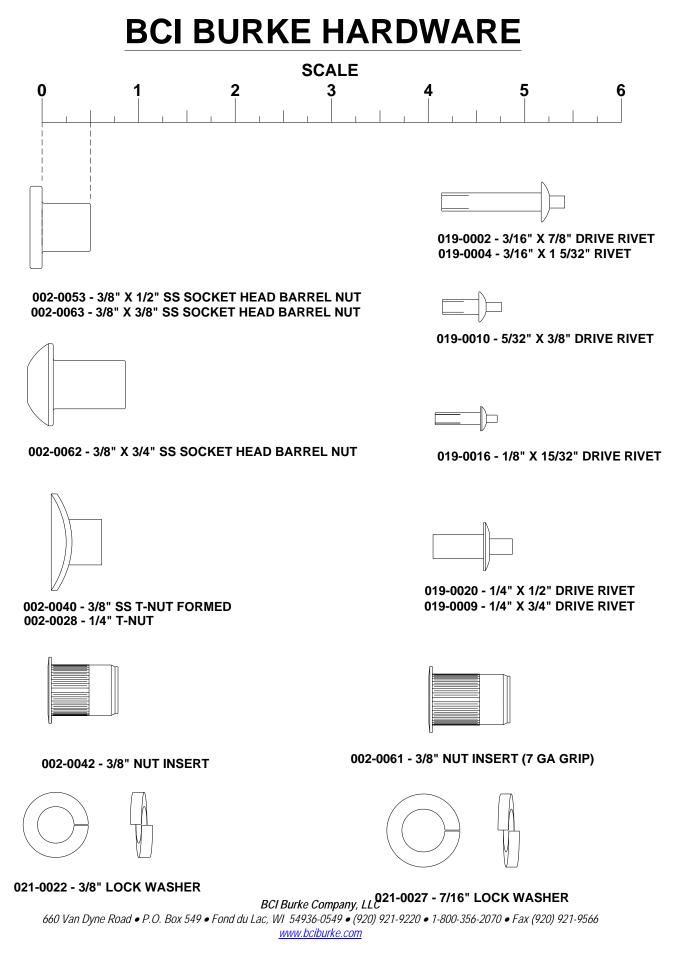
002-0012 - 3/8" LOCK NUT 002-0018 - 3/8" NUT 002-0036 - 3/8" SS NUT

002-0005 - 7/16" LOCK NUT

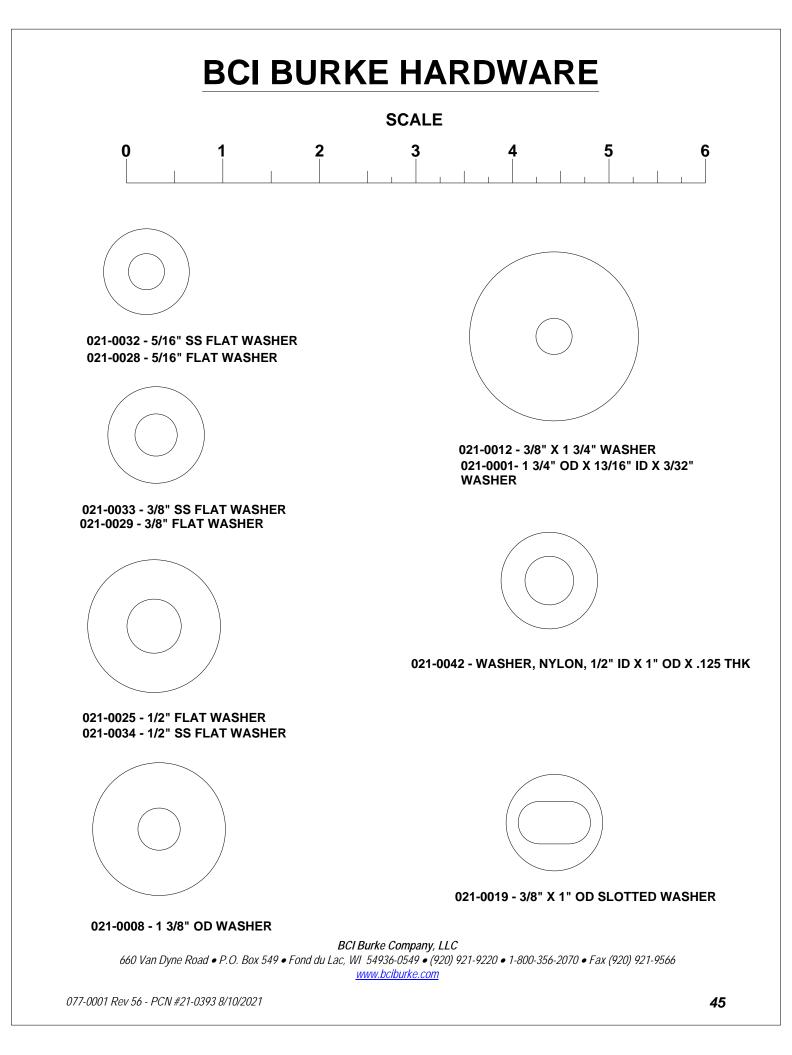
002-0004 - 1/2" LOCK NUT 002-0049 - 1/2" SS LOCK NUT

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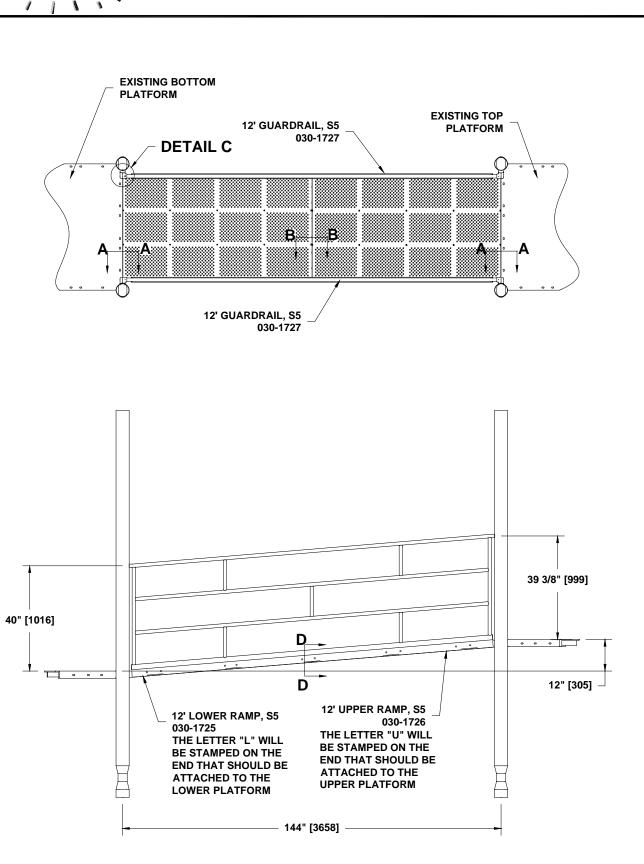
077-0001 Rev 56 - PCN #21-0393 8/10/2021



**Installation Instructions** 

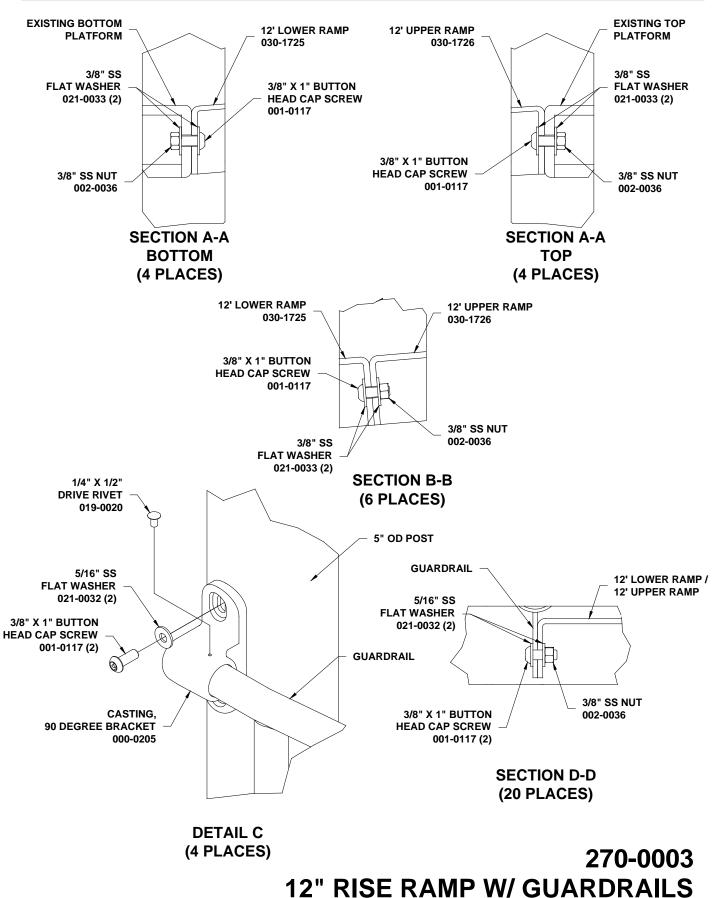
*BCI Burke Company, LLC* 660 Van Dyne Road • P.O. Box 549 • Fond du Lac, WI 54936-0549 • (920) 921-9220 • 1-800-356-2070 • Fax (920) 921-9566 <u>www.bciburke.com</u>

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270-0003 12" RISE RAMP W/ GUARDRAILS





PARTS LIST		SPECIFICATIONS
PART NO.DESCRIPTION000-0205CASTING, 90 DEGREE BRACKET030-172512' LOWER RAMP, S5030-172612' UPPER RAMP, S5030-172712' GUARDRAIL, S5036-1114HARDWARE PACKAGE	<u>QTY</u> 4 1 2 1	<ul> <li>SPECIFICATIONS</li> <li><u>CASTING, 90 DEGREE BRACKET</u>: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.</li> <li><u>12' LOWER RAMP, S5; 12' UPPER RAMP, S5</u>: One piece all welded construction consisting of 12 GA surfaces and 7 GA gussets. PVC coated after fabrication.</li> <li><u>12' GUARDRAIL, S5</u>: One piece all welded construction consisting of 1.315" OD x 14 GA &amp; 1.900" OD x 11 GA galvanized steel tubing and 12 GA. Finished with a baked on powder coating.</li> <li><u>HARDWARE PACKAGE</u>: Stainless steel screws, nuts &amp; washers and aluminum rivets with 302 stainless steel pin.</li> </ul>
Note: Hardware package(s) may include extra hard that is not necessary for this installation.	uware	SHIPPING WEIGHT: 509 LBS.

### INSTALLATION INSTRUCTIONS

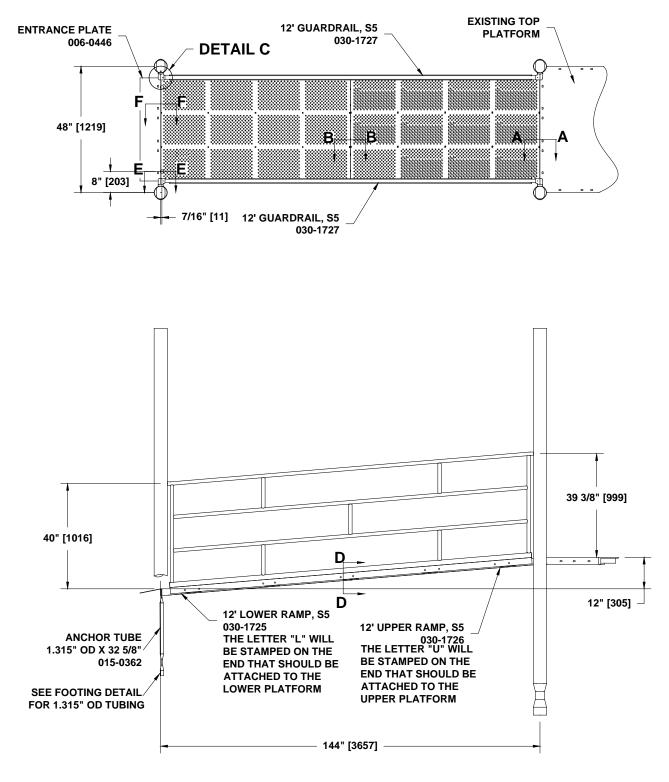
### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. Determine location of 12" rise ramp.
- 2. Support upper of 12' lower ramp.
- 3. Attach 12' LOWER RAMP to existing lower platform using 3/8" X 1" SS button head cap screws, 3/8" SS washers and 3/8" SS nuts. See SECTION A-A BOTTOM.
- 4. Attach 12' UPPER RAMP to existing upper platform and 12' lower ramp using 3/8" X 1" SS button head cap screws, 3/8" SS washers and 3/8" SS nuts. See SECTION A-A TOP and SECTION B-B.
- 5. Attach 12' GUARDRAILS to 12' lower and upper ramps using 3/8" X 1" SS button head cap screws, 5/16" SS washers and 3/8" SS nuts. See SECTION D-D.
- 6. Sleeve CASTING, 90 DEGREE BRACKETS onto ends of guardrails and attach to 5" OD posts using 3/8" X 1" SS button head cap screws and 5/16" SS washers. See DETAIL C.
- 7. Tighten all hardware.
- 8. Drill 1/4" hole through castings and barriers using the dimple in the casting as a drill point. See DETAIL C.
- 9. Drive 1/4" rivet into hole. (4 places) See DETAIL C.

Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines

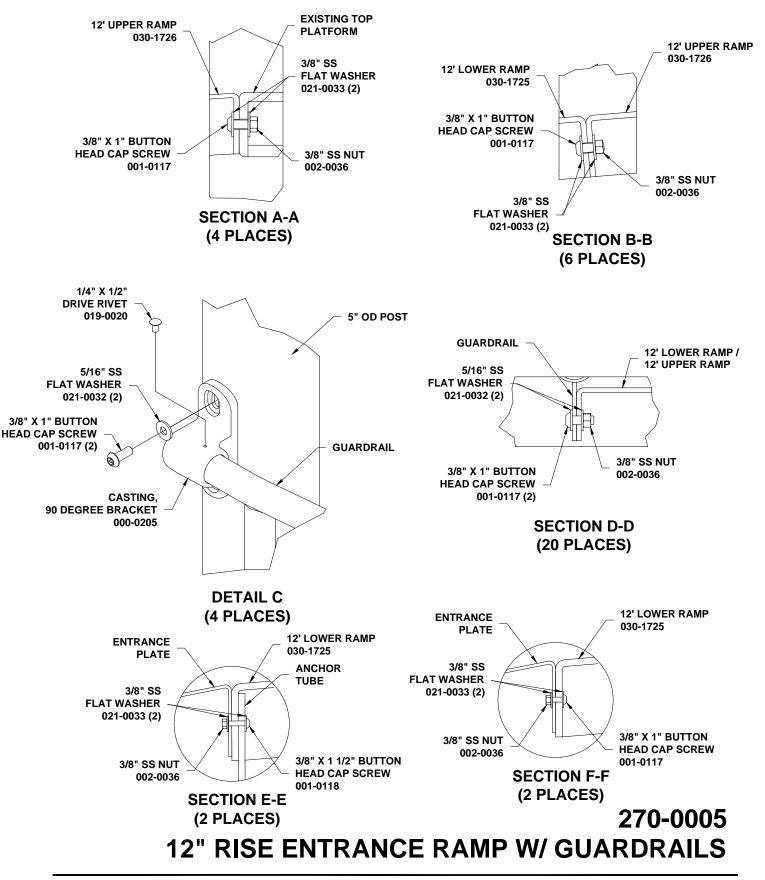
270-0003.doc Description: 12" RISE RAMP W/ GUARDRAILS REV: 03 PCN: 18-0095 5/8/2018





## 270-0005 12" RISE ENTRANCE RAMP W/ GUARDRAILS





	PARTS LIST		SPECIFICATIONS
PART NO. 000-0205 006-0446 015-0362 030-1725 030-1726 030-1727 036-1114	PARTS LIST <u>DESCRIPTION</u> CASTING, 90 DEGREE BRACKET ENTRANCE PLATE ANCHOR TUBE 1.315" OD X 32 5/8" 12' LOWER RAMP, S5 12' UPPER RAMP, S5 12' GUARDRAIL, S5 HARDWARE PACKAGE	QTY 4 1 2 1 1 2 1	SPECIFICATIONS         CASTING, 90 DEGREE BRACKET: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.         ENTRANCE PLATE: 7 GA HR steel. PVC coated after fabrication.         ANCHOR TUBE 1.315" OD X 32 5/8": 1.315" OD x 12 GA galvanized steel tubing finished with a baked on powder coating.         12' LOWER RAMP, S5; 12' UPPER RAMP, S5: One piece all welded construction consisting of 12 GA surfaces and 7 GA gussets. PVC coated after fabrication.
			<ul> <li><u>12' GUARDRAIL, S5</u>: One piece all welded construction consisting of 1.315" OD x 14 GA &amp; 1.900" OD x 11 GA galvanized steel tubing and 12 GA. Finished with a baked on powder coating.</li> <li><u>HARDWARE PACKAGE</u>: Stainless steel screws, nuts &amp; washers and aluminum rivets with 302 stainless steel pin.</li> </ul>
	vare package(s) may include extra hardw ecessary for this installation.	are	SHIPPING WEIGHT: 541 LBS.

### INSTALLATION INSTRUCTIONS

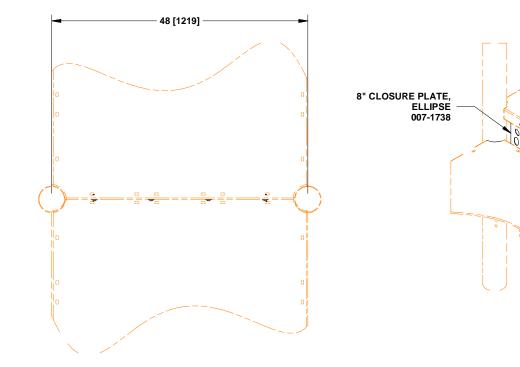
### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

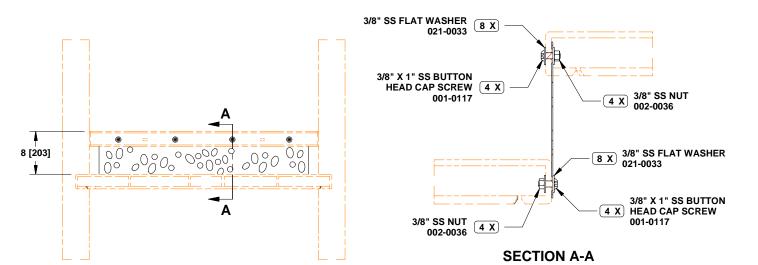
- 1. Determine location of 12" rise ramp.
- 2. Attach ENTRANCE PLATE AND ANCHOR TUBES to 12' LOWER RAMP using 3/8" X 1" & 1 1/4" SS button head cap screws, 3/8" SS washers and 3/8" SS nuts. See SECTION E-E and SECTION F-F.
- 3. Tighten hardware.
- 4. Attach 12' UPPER RAMP to existing platform and 12' lower ramp using 3/8" X 1" SS button head cap screws, 3/8" SS washers and 3/8" SS nuts. See SECTION A-A and SECTION B-B.
- 5. Attach 12' GUARDRAILS to 12' lower and upper ramps using 3/8" X 1" SS button head cap screws, 5/16" SS washers and 3/8" SS nuts. See SECTION D-D.
- 6. Sleeve CASTING, 90 DEGREE BRACKETS onto ends of guardrails and attach to 5" OD posts using 3/8" X 1" SS button head cap screws and 5/16" SS washers. See DETAIL C.
- 7. Tighten all hardware.
- 8. Drill 1/4" hole through castings and barriers using the dimple in the casting as a drill point. See DETAIL C.
- 9. Drive 1/4" rivet into hole. (4 places) . See DETAIL C.

Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines

270-0005.doc Description: 12" RISE ENTRANCE RAMP W/ GUARDRAILS REV: 03 PCN: 18-0144 5/8/2018





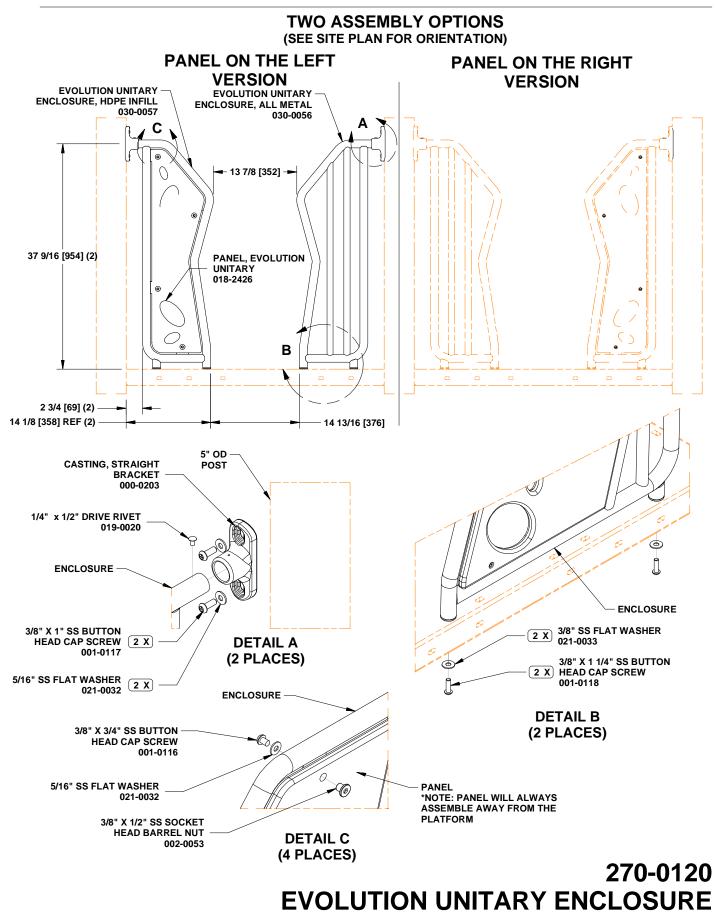


270-0009 8" CLOSURE PLATE, ELLIPSE

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	QTY	8" CLOSURE PLATE, ELLIPSE: 14 GA galvanized steel plate
007-1738 8" (	CLOSURE PLATE, ELLIPSE	1	finished with a baked-on powder coating.
036-1380 HA	RDWARE PACKAGE	1	HARDWARE PACKAGES: Stainless steel button head cap
			screws, washers, and nuts
NOTE: Hardw that is not nece	vare package(s) may include extra essary for this installation.	a hardware	SHIPPING WEIGHT: 8 LBS.
	INS <sup>®</sup>	TALLATION	INSTRUCTIONS
NOTE: PVC co			
	ating may need to be removed	l from mounting	INSTRUCTIONS g holes in platforms before installation
		l from mounting	
NOTE: Do not	ating may need to be removed tighten hardware until instruc	l from mounting ted to do so.	g holes in platforms before installation
IOTE: Do not	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp	<b>I from mounting ted to do so.</b> per and lower pla	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" (	ating may need to be removed tighten hardware until instruc	<b>I from mounting ted to do so.</b> per and lower pla	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde	<b>I from mounting ted to do so.</b> per and lower pla	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
NOTE: Do not Attach 8" ( Ensure the 2. Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
NOTE: Do not Attach 8" ( Ensure the Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.
IOTE: Do not . Attach 8" ( Ensure the . Tighten ha	ating may need to be removed tighten hardware until instruc CLOSURE PLATE, ELLIPSE to upp e nuts are located directly unde rdware.	I from mounting ted to do so. Per and lower pla r the platforms.	<b>g holes in platforms before installation</b> atform using hardware specifed in SECTION A-A.

270-0009 8" CLOSURE PLATE, ELLIPSE REV: 00 PCN: 20-0478 12/22/2020





P.O. Box 549 Fond du Lac, WI 54936-0549

	PARTS LIST			SPECIFICATIONS	
PART NO.	DESCRIPTION	QTY		ING, STRAIGHT BRACKET: A356-T6 Aluminum, Heat-	
000-0203	CASTING, STRAIGHT BRACKET	2	Ireate	ed. Finished with baked on powder coating.	
018-2426	PANEL, EVOLUTION UNITARY	1	PANE	L, EVOLUTION UNITARY: 3/4" Extruded HDPE.	
030-0056	EVOLUTION UNITARY ENCLOSURE, ALL METAL	1		UTION UNITARY ENCLOSURE, ALL METAL: One peice Ided construction consisting of 1.315" OD x 12 GA and	
030-0057	EVOLUTION UNITARY ENCLOSURE, HDPE INFILL	1	1.029	" OD x 14 GA galvanized steel tubing. Finished with baked wder coating.	
	HARDWARE PACKAGE ardware package(s) may include extra hard necessary for this installation.	dware	peice galva Finish <u>HAR</u>	UTION UNITARY ENCLOSURE, HDPE INFILL: One all welded construction consisting of 1.315" OD x 12 GA nized steel tubing and 10 GA galvanized steel sheeting. ned with baked on powder coating.	
	INSTALLATION INSTRUCTIONS				

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

1. Insert CASTING, STRAIGHT BRACKETs onto ends of EVOLUTION UNITARY ENCLOSURE, ALL METAL and EVOLUTION UNITARY ENCLOSURE, HDPE INFILL and fasten the top hole of castings to the posts using hardware specified in DETAIL A.

2. Rotate unitary enclosures up 90 degrees and fasten bottom hole of castings to posts using hardware specified in DETAIL A.

3. Rotate unitary enclosures down 90 degrees and attach to platform using hardware specified in DETAIL B.

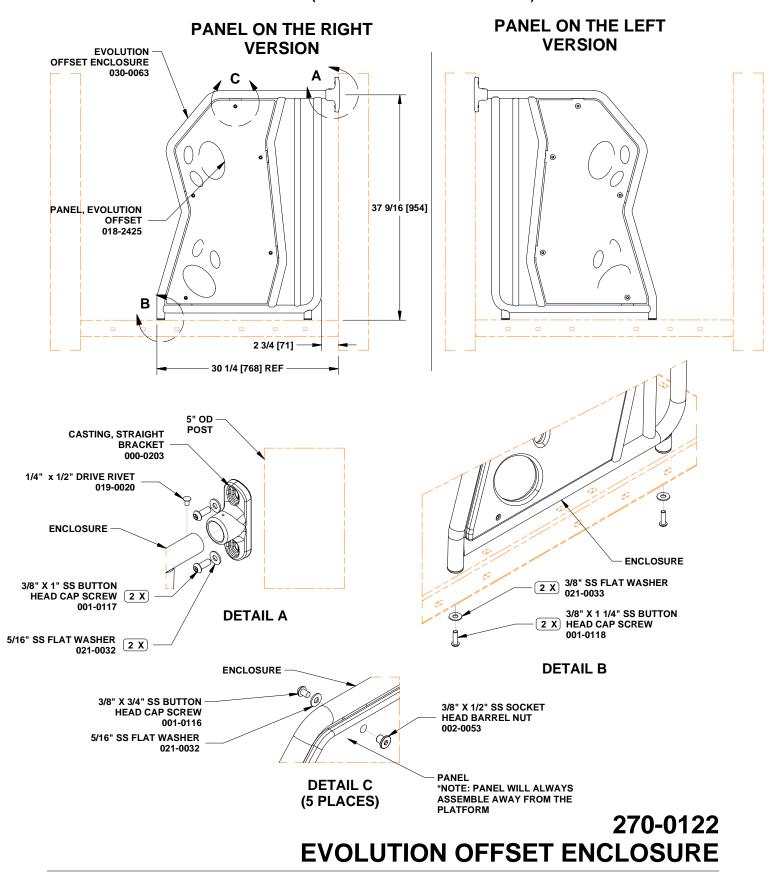
4. Drill 1/4" diameter hole through the castings and enclosures, using the pilot hole in the castings. Drive in rivet, as specified in DETAIL A, until center pin is flush.

5. Attach PANEL, EVOLUTION UNITARY to enclosure using hardware specified in DETAIL C. Panel should be on the side away from the platform.

6. Tighten all hardware.



### TWO ASSEMBLY OPTIONS (SEE SITE PLAN FOR ORIENTATION)



P.O. Box 549 Fond du Lac, WI 54936-0549

·	PARTS LIST		
PART NO.		QTY	CASTING, STRAIGHT BRACKET: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.
000-0203	CASTING, STRAIGHT BRACKET	1	Treated. Thisned with baked on powder coaling.
018-2425	PANEL, EVOLUTION OFFSET	1	PANEL, EVOLUTION OFFSET: 3/4" Extruded HDPE.
030-0063	EVOLUTION OFFSET ENCLOSURE	1	EVOLUTION OFFSET ENCLOSURE: One peice all welded
036-1544	HARDWARE PACKAGE	1	Construction consisting of 1.315" OD x 12 GA and 1.029" OD x 14 GA galvanized steel tubing, and 10 GA galvanized steel sheeting. Finished with baked on powder coating. <u>HARDWARE PACKAGE</u> : Stainless Steel.
	ardware package(s) may include extra hard necessary for this installation.	dware	SHIPPING WEIGHT: 34 LBS.

### INSTALLATION INSTRUCTIONS

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

1. Insert CASTING, STRAIGHT BRACKET onto end of EVOLUTION OFFSET ENCLOSURE and fasten the casting to the post using hardware specified in DETAIL A.

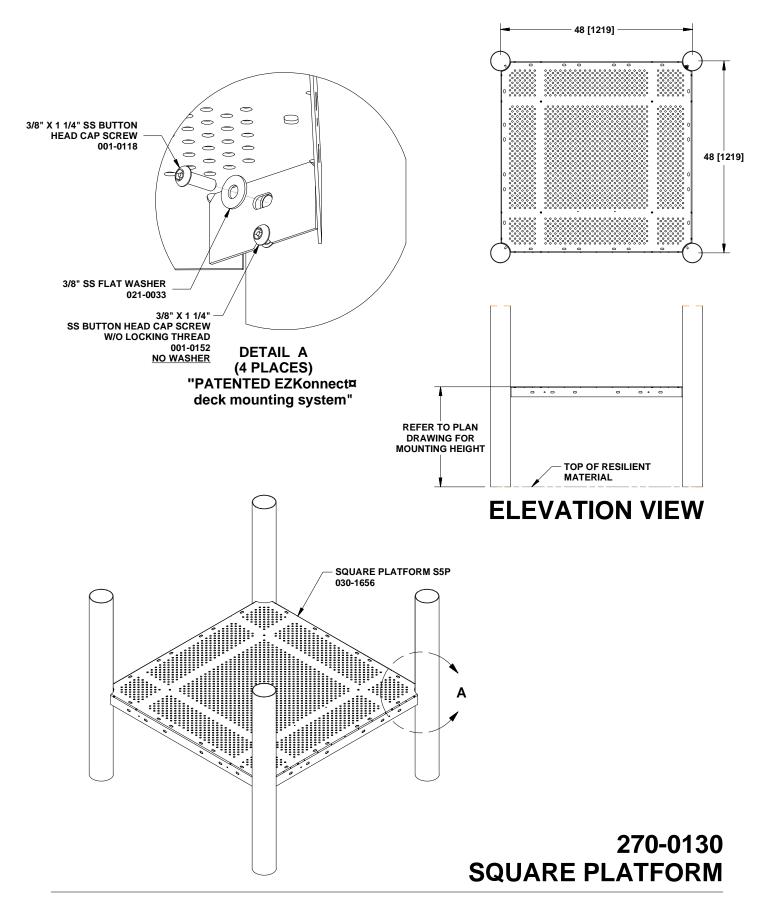
2. Attach enclosure to platform using hardware specified in DETAIL B.

3. Drill 1/4" diameter hole through the casting and enclosure, using the pilot hole in the casting. Drive in rivet, as specified in DETAIL A, until center pin is flush.

4. Attach PANEL, EVOLUTION OFFSET to enclosure using hardware specified in DETAIL C. Panel should be on the side away from the platform.

5. Tighten all hardware.





	PARTS LIST	]	SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	SQUARE PLATFORM S5P: 12 GA HRPO sheet, finished with a
030-1656	SQUARE PLATFORM S5P	1	PVC Coating.
036-1101	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.
MOTE: Ha	rdware package(s) may include extra hard necessary for this installation.	ware	SHIPPING WEIGHT: 106 LBS.
	INSTAL		
	INGTAL		

NOTE: Do not tighten hardware until instructed to do so.

- 1. Locate the double sets of platform mounting holes in each post.
- Attach with patented EZKonnectí deck mountiing system. Partially thread a 3/8+x 1 1/4" SS button head cap screw
   W/O LOCKING THREAD into the lower hole of the double set of mounting holes WITHOUT a washer.

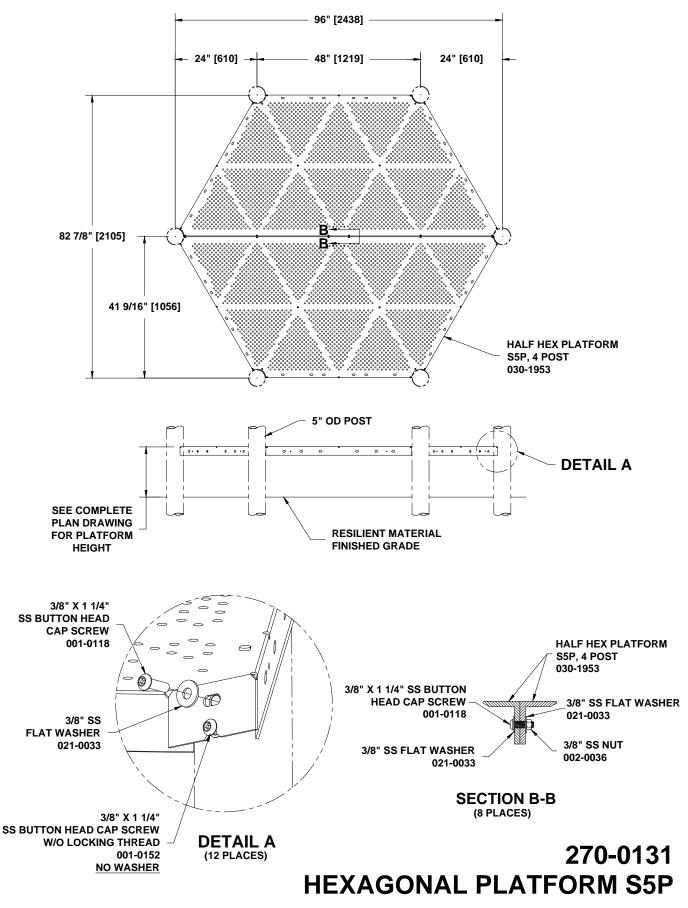
### DO NOT TIGHTEN. See DETAIL A.

3. Slide the four corners of the SQUARE PLATFORM onto the partially threaded cap screws on each post.

NOTE: PVC coating may need to be removed from mounting holes of parts before installation.

- Complete attaching platform to posts by using 3/8" x 1 1/4" SS button head cap screws and 3/8" SS flat washers to secure platform into upper mounting hole. See DETAIL A.
- 5. Level platform and plumb posts.
- 6. Tighten all hardware.
- 7. Pour concrete. Let set for two to three days.
- 8. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.





**BCI Burke Company, LLC** P.O. Box 549 Fond du Lac, Wisconsin 54936-0549

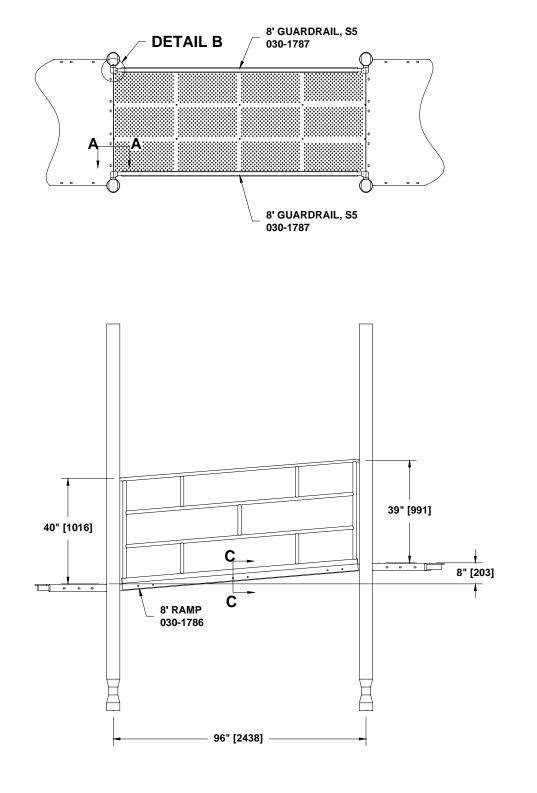
PART NO. 030-1953 036-1108	PARTS LIST DESCRIPTION HALF HEX 4 POST S5 PLATFORM HARDWARE PACKAGE	<u>QTY</u> 2 1	SPECIFICATIONS         HALF HEX 4 POST S5 PLATFORM: One piece platform all welded construction consisting of 12 GA surfaces, gussets, and corner plates. PVC coated after fabrication.         HARDWARE PACKAGE: Stainless steel
Note: Hardw that is not no	vare package(s) may include extra hardv ecessary for this installation.	/are	SHIPPING WEIGHT: 287 LBS.

### INSTALLATION INSTRUCTIONS

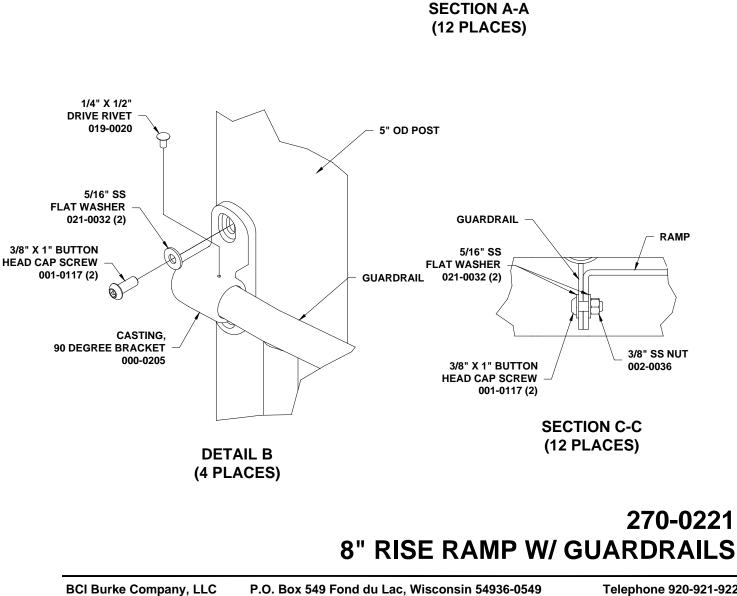
### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

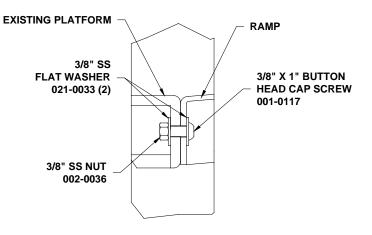
- 1. Locate the double sets of platform mounting holes in each post.
- 2. Partially thread a 3/8" x 1 1/4" SS button head cap screw W/O LOCKING THREAD into the lower hole of the double set of mounting holes WITHOUT a washer. **DO NOT TIGHTEN**. See DETAIL A.
- 3. Slide the four corners of the HALF HEX PLATFORM onto the partially threaded cap screws on each post.
- 4. Complete attaching platforms to posts by using 3/8" x 1 1/4" SS button head cap screws and 3/8" SS flat washers to secure platform into upper mounting hole. See DETAIL A.
- 5. Attach other section to hex platforms using 3/8" x 1 1/4" SS button head cap screws, 3/8" SS flat washers and 3/8" SS nut. Note: If this unit gets a hex roof, place roof on posts before cementing. See SECTION B-B.
- 6. Level platform and plumb posts.
- 7. Tighten all hardware.
- 8. Pour concrete. Let set for two to three days.
- 9. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.





270-0221 8" RISE RAMP W/ GUARDRAILS







Telephone 920-921-9220

	PARTS LIST		SPECIFICATIONS
PART NO. 000-0205 030-1786 030-1787 036-1114	PARTS LIST DESCRIPTION CASTING, 90 DEGREE BRACKET 8' RAMP 8' GUARDRAIL, S5 HARDWARE PACKAGE	<u>QTY</u> 4 1 2 1	SPECIFICATIONS         CASTING, 90 DEGREE BRACKET: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.         8' RAMP: One piece all welded construction consisting of 12 GA surfaces and 7 GA gussets. PVC coated after fabrication.         8' GUARDRAIL, S5: One piece all welded construction consisting of 1.315" OD x 14 GA & 1.900" OD x 11 GA galvanized steel tubing and 12 GA. Finished with a baked on powder coating.         HARDWARE PACKAGE: Stainless steel screws, nuts & washers and aluminum rivets with 302 stainless steel pin.
Note: Hardware package(s) may include extra hardware that is not necessary for this installation.			SHIPPING WEIGHT: 356 LBS.

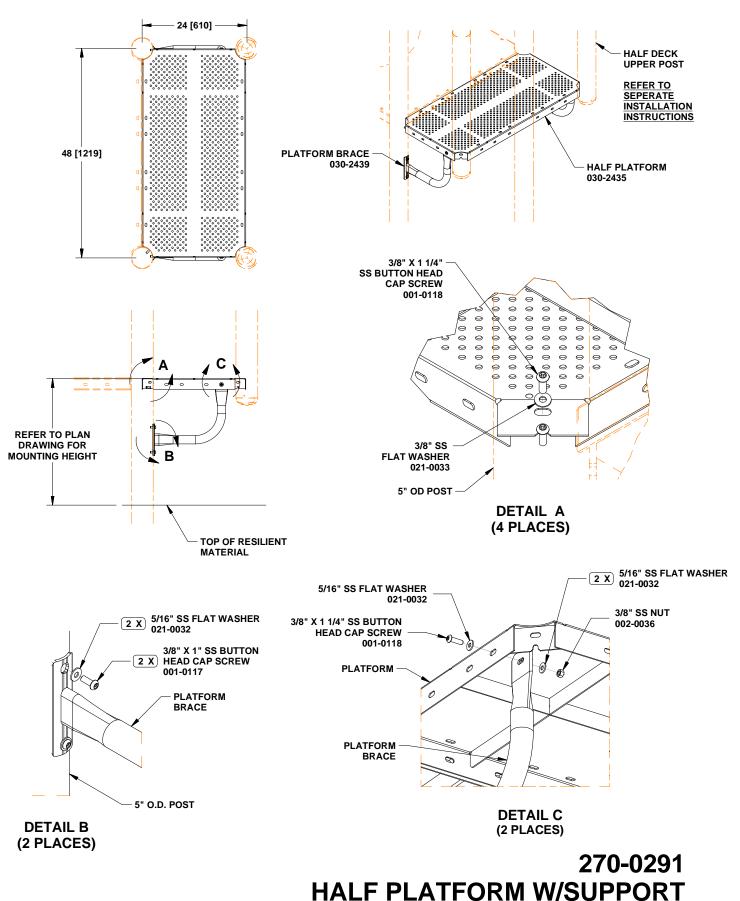
#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. Determine location of 8" rise ramp.
- 2. Attach 8' RAMP to existing lower and upper platform using 3/8" X 1" SS button head cap screws, 3/8" SS washers and 3/8" SS nuts. See SECTION A-A.
- 3. Attach 8' GUARDRAILS to ramp using 3/8" X 1" SS button head cap screws, 5/16" SS washers and 3/8" SS nuts. See SECTION C-C.
- 4. Sleeve CASTING, 90 DEGREE BRACKETS onto ends of barriers and attach to 5" OD posts using 3/8" X 1" SS button head cap screws and 5/16" SS washers. See DETAIL B.
- 5. Tighten all hardware.
- 6. Drill 1/4" hole through castings and barriers using the dimple in the casting as a drill point. See DETAIL B.
- 7. Drive 1/4" rivet into hole. See DETAIL B.

Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines

270-0221.doc Description: 8" RISE RAMP W/ GUARDRAILS REV: 02 PCN: 13-0299 1/14/2014





P.O. Box 549 Fond du Lac, WI 54936-0549

Telephone 920-921-9220

a formed 7 GA stainless steel plate. Finished with a baked on powder coating. <u>HARDWARE PACKAGE</u> : Stainless steel		PARTS LIST	]	SPECIFICATIONS
030-2435       HALF PLATFORM BRACE       2         036-1101       HARDWARE PACKAGE       1             PLATFORM BRACE: One piece all welded construction consisting of a formed 1.900" OD X 11 GA galvanized tube, an a formed 7 GA stainless steel plate. Finished with a baked on powder coating.    HARDWARE PACKAGE: Stainless steel	PART NO.	DESCRIPTION	QTY	
036-1101       HARDWARE PACKAGE       1         1       1       Consisting of a formed 1.900° OD X 11 GA galvanized tube, an a formed 7 GA stainless steel plate. Finished with a baked on powder coating.         HARDWARE PACKAGE       1				Coating.
				consisting of a formed 1.900" OD X 11 GA galvanized tube, and a formed 7 GA stainless steel plate. Finished with a baked on powder coating.
<b>NOTE:</b> Hardware package(s) may include extra hardware that is not necessary for this installation.	NOTE: Hat that is not	ardware package(s) may includ necessary for this installation.	e extra hardware	SHIPPING WEIGHT: 69 LBS.

#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

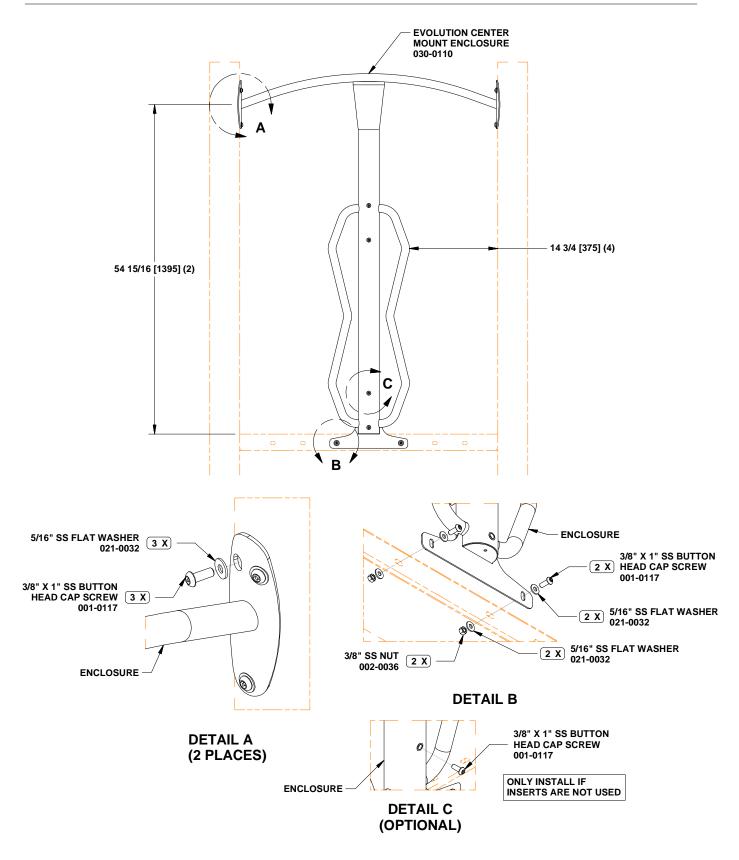
- 1. Locate the double sets of platform mounting holes in each post, and the platform brace holes below them.
- 2. Attach the PLATFORM BRACES to the post using hardware specified in DETAIL B.
- 3. Partially thread a 3/8+x 1 1/4" SS button head cap screw W/O LOCKING THREAD into the lower hole of the double set of mounting holes WITHOUT a washer. **DO NOT TIGHTEN**. See DETAIL A.
- 4. Slide the two corners of the HALF PLATFORM onto the partially threaded cap screws on each post. You may rest the other side of platform on the braces for support during this part of the assembly operation.
- 5. Complete attaching platform to posts by using 3/8" x 1 1/4" SS button head cap screws and 3/8" SS flat washers to secure platform into upper mounting hole. See DETAIL A.
- 6. Attach braces to platform using hardware specified in DETAIL C.
- 7. Level platform and plumb posts.
- 8. Tighten all hardware.

9. Attach half deck upper posts and selected climber or slide according to the relevant installation manual.

10. Pour concrete. Let set for two to three days.

11. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.





### 270-0292 EVOLUTION CENTER MOUNT ENCLOSURE

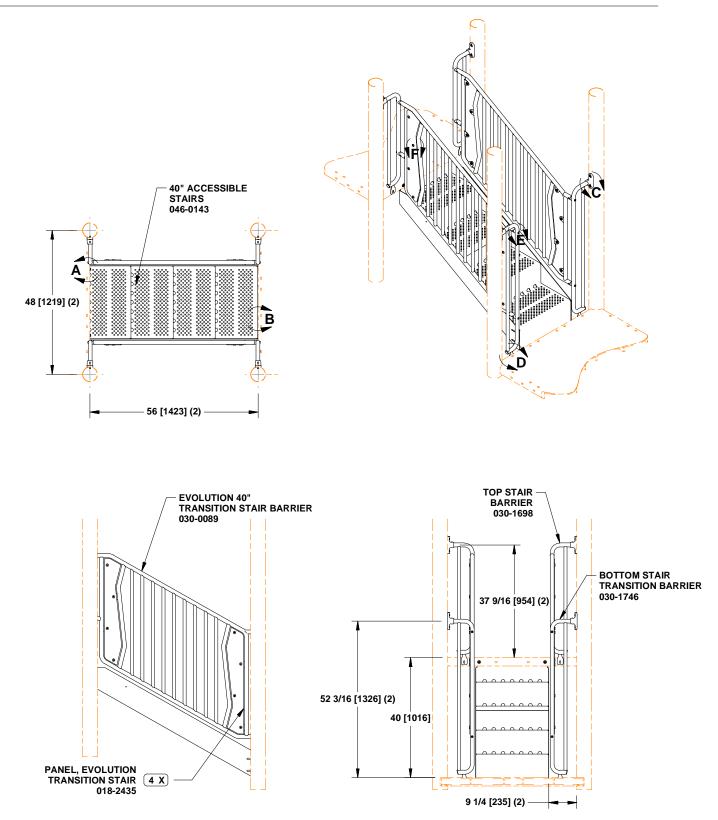
	PARTS LIST		ן ה	SPECIFICATIONS
PART NO.	DESCRIPTION	QTY		EVOLUTION CENTER MOUNT ENCLOSURE: One piece all
030-0110	EVOLUTION CENTER MOUNT ENCLOSURE	1		welded construction consisting of 3.5" OD x 11 GA and 1.315" OD x 12 GA galvanized steel tubing, 10 GA galvanized steel plating, and 7 GA stainless steel plating. Finished with a baked
036-0258	HARDWARE PACKAGE	5		on powder coating.
036-2006	HARDWARE PACKAGE	1		HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless
NOTE: H				Steel.
	ardware package(s) may include extra hard necessary for this installation.	wale		SHIPPING WEIGHT: 40 LBS.

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. Attach EVOLUTION CENTER MOUNT ENCLOSURE to posts using hardware specified in DETAIL A.
- 2. Attach bottom of enclosure to platform using hardware specified in DETAIL B.
- 3. (Optional) Plug any unused threaded inserts using hardware specified in DEATAIL C.
- 4. Tighten all hardware.

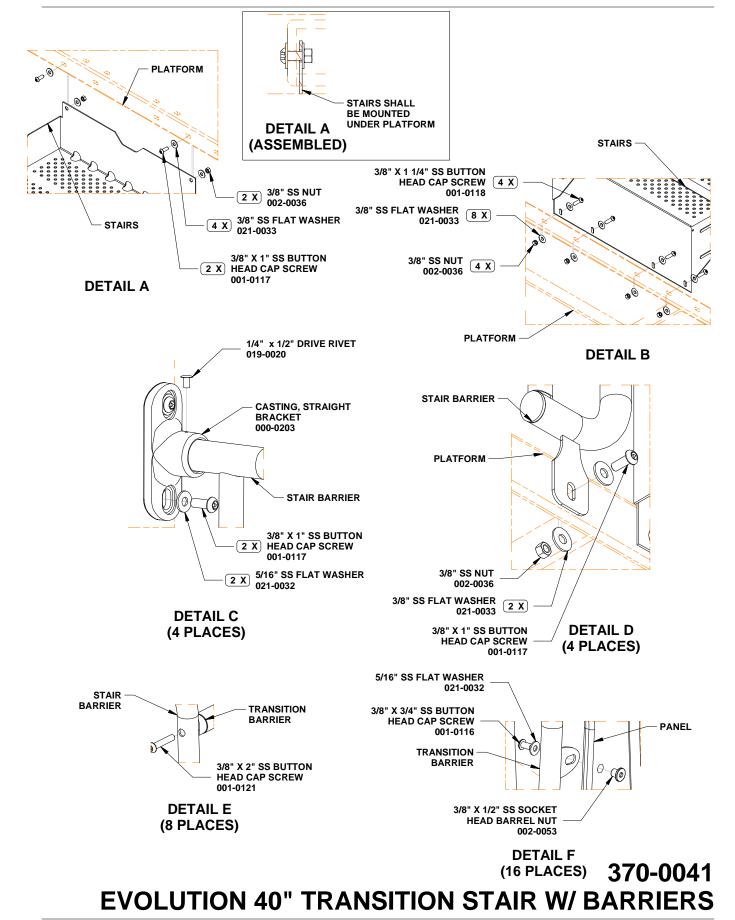


UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



### 370-0041 EVOLUTION 40" TRANSITION STAIR W/ BARRIERS





PART NO.	PARTS LIST DESCRIPTION	QTY
000-0203	CASTING, STRAIGHT BRACKET	4
018-2435	PANEL, EVOLUTION TRANSITION STAIR	4
030-0089	EVOLUTION 40" TRANSITION STAIR BARRIER	2
030-1698	TOP STAIR BARRIER	2
030-1746	BOTTOM STAIR TRANSITION BARRIER	2
036-0877	HARDWARE PACKAGE	8
036-1125	HARDWARE PACKAGE	1
046-0143	40" ACCESSIBLE STAIRS	1

SPECIFICATIONS

<u>CASTING, STRAIGHT BRACKET</u>: A356-T6 Aluminum, Heat-Treated. Finished with baked on powder coating.

PANEL, EVOLUTION TRANSITION STAIR: 3/4" Extruded HDPE.

EVOLUTION 40" TRANSITION STAIR BARRIER; TOP STAIR BARRIER; BOTTOM STAIR TRANSITION BARRIER: One piece all welded construction consisting of 1.315" OD x 12 GA and 1.029" OD x 14 GA galvanized steel tubing, and 10 GA galvanized steel plate. Finished with a baked on powder coating.

HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless Steel.

<u>40" ACCESSIBLE STAIRS</u>: One piece all welded construction consisting of 12 GA HRPO steel surfaces, sides, and gussets. PVC coated after fabrication.

**NOTE:** Hardware package(s) may include extra hardware that is not necessary for this installation.

SHIPPING WEIGHT: 301 LBS.

### INSTALLATION INSTRUCTIONS

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

1. Attach 40" ACCESSIBLE STAIRS to upper platform using hardware specified in DETAIL A. **NOTE: Make sure the stairs are centered between the posts.** 

2. Attach stairs to lower platform using hardware specified in DETAIL B. **NOTE: Make sure the stairs are centered between the posts.** 

3. Attach CASTING, STRAIGHT BRACKET to posts using hardware specified in DETAIL C.

4. Sleeve TOP STAIR BARRIER and BOTTOM STAIR TRANSITION BARRIER into the castings shown in DETAIL C. Attach the stair barriers to the platforms using hardware specified in DETAIL D.

Attach EVOLUTION 40" TRANSITION STAIR BARRIER to the top and bottom barrier using hardware specified in DETAIL E.
 Attach PANEL, EVOLUTION TRANSITION STAIR to evolution barrier using hardware specified in DETAIL F. Panels should

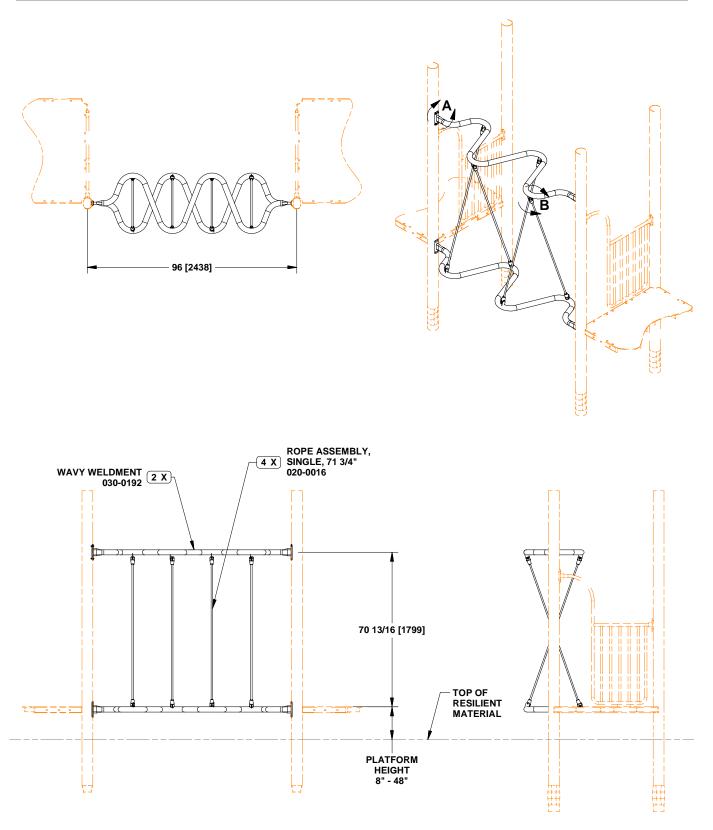
attach on the side away from the stairs.

7. Tighten all hardware.

8. Drill 1/4" diameter hole through the castings and barriers, using the pilot hole in the castings. Drive in rivet, as specified in DETAIL C, until center pin is flush.

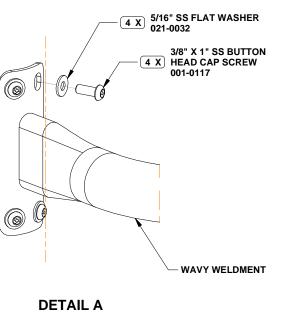


UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

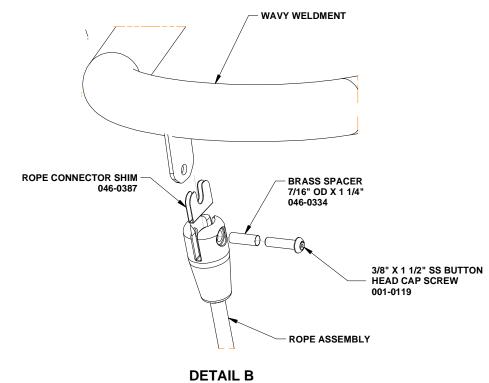


# 370-0808 TWISTING TRAVERSE









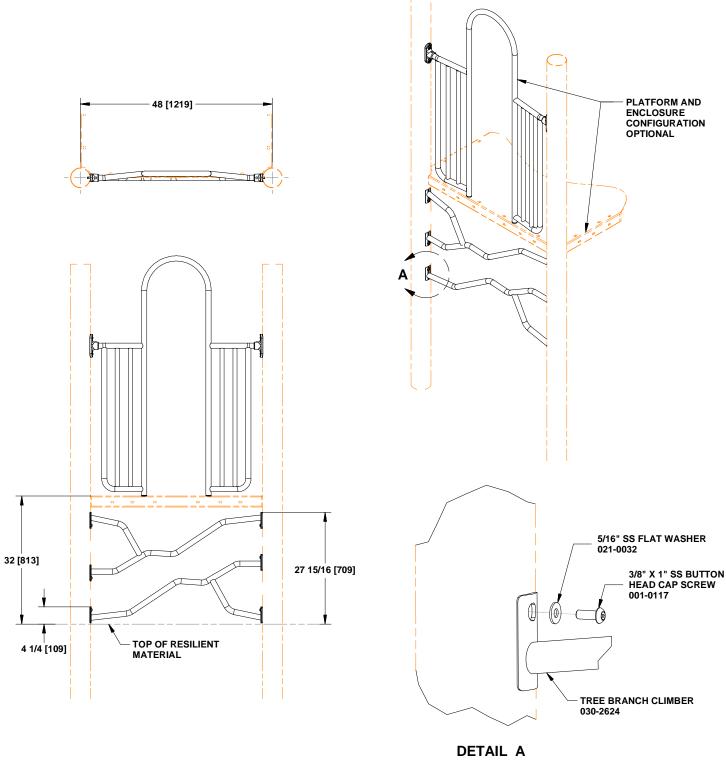
(8 PLACES)

370-0808 TWISTING TRAVERSE

	PARTS LIST		SPECIFICATIONS		
PART NO. 020-0016 030-0192 036-0818 036-1311 046-0334	ROPE ASSEMBLY, SINGLE, 71 3/4" WAVY WELDMENT INTENSITY SHIM PACKAGE HARDWARE PACKAGE BRASS SPACER 7/16" OD X 1 1/4"	QTY 4 2 3 8	ROPE ASSEMBLY, SINGLE, 71 3/4": Rope consists of 6 right hand, regular lay strands, closed around a synthetic fiber core, with each preformed strand consisting of 8 galvanized steel wires tightly covered with multifilament polypropylene fibers. Aluminum end connectors and ferrules with stainless steel screws.         WAVY WELDMENT: All welded constructions consiting of 2.375" OD x 12 GA galvanized steel tubing, 7 GA stainless steel sheet & 8 GA galanized steel sheet. Finished with a baked on powder coating.         INTENSITY SHIM PACKAGE: Black thermoplastic.         HARDWARE PACKAGE: Stainless steel.         BRASS SPACER 7/16" OD X 1 1/4": Brass Tube 7/16" OD X .028" Wall		
<b><u>NOTE</u></b> : Hardware package(s) may include extra hardware that is not necessary for this installation.			SHIPPING WEIGHT: 103 LBS.		
	INSTAI				
NOTE: Do	NOTE: Do not tighten hardware until instructed to do so.				

- 1. Locate mounting holes for WAVY WELDMENT on posts.
- 2. Attach wavy weldment to posts using hardware specified in DETAIL A.
- 3. Attach ROPE ASSEMBLY, SINGLE, 71 3/4" to wavy weldments using hardware specified in DETAIL B.
- 4. Tighten all hardware.
- 5. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.





DETAIL A (6 PLACES)

## 370-0860 TREE BRANCH CLIMBER 32"

PARTS LIST		SPECIFICATIONS
PARTS LIST PART NO. DESCRIPTION 030-2624 TREE BRANCH CLIMBER 036-0040 HARDWARE PACKAGE	<u>QTY</u> 2 2	SPECIFICATIONS <u>TREE BRANCH CLIMBER</u> : One piece all welded construction consisting of 1.315" OD x 12 GA galvanized steel tubing, and 7 GA stainlees steel sheet. Finished with a baked on powder coating. <u>HARDWARE PACKAGE</u> : Stainless Steel.
<b>NOTE:</b> Hardware package(s) may include that is not necessary for this installation.	e extra hardware	SHIPPING WEIGHT: 17 LBS.

NOTE: Do not tighten hardware until instructed to do so.

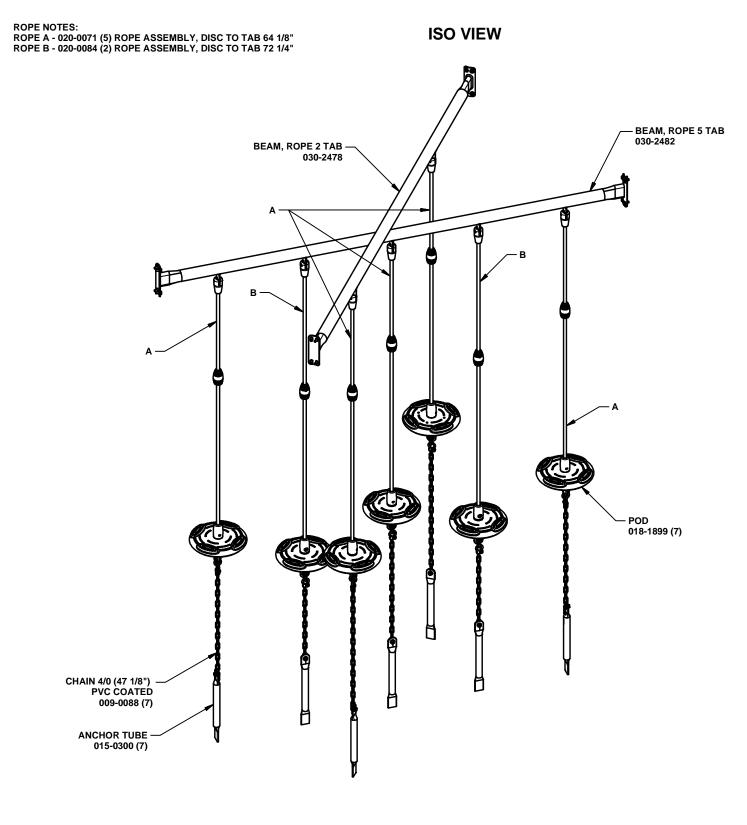
1. Locate correct post to assemble climber to, from site plan.

2. Attach climber to post using hardware specified in DETAIL A. Repeat for remaining climbers.

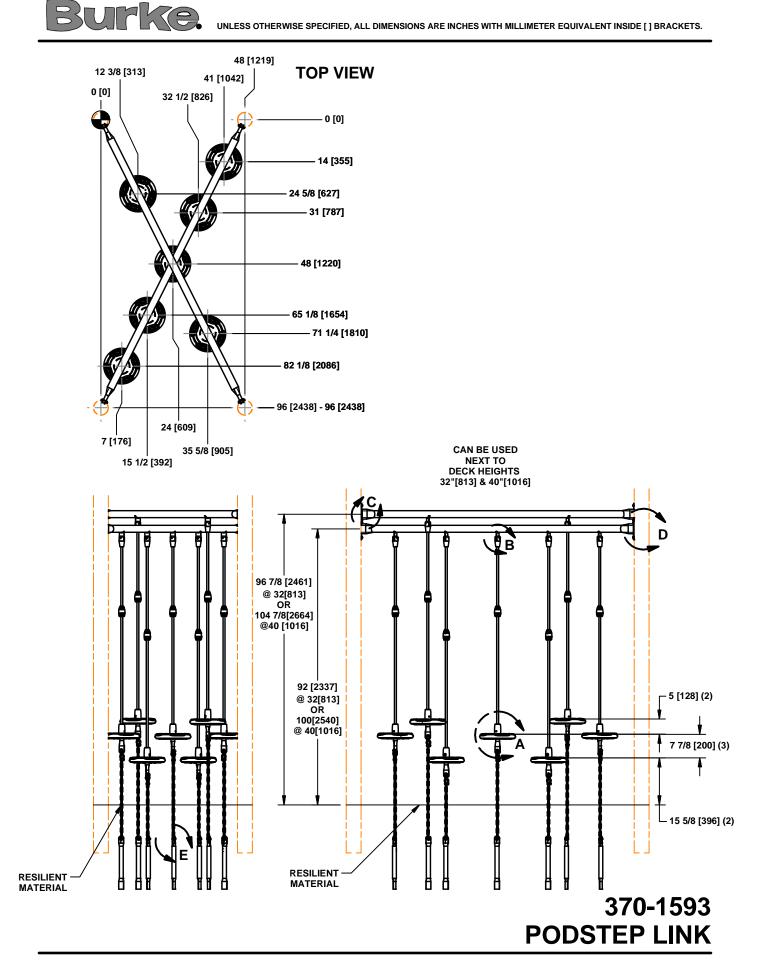
3. Tighten all hardware.

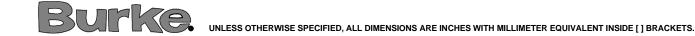
4. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

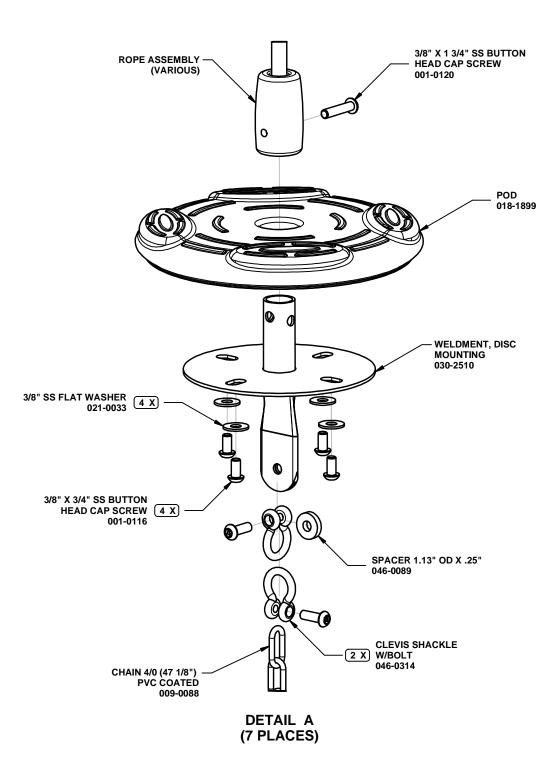




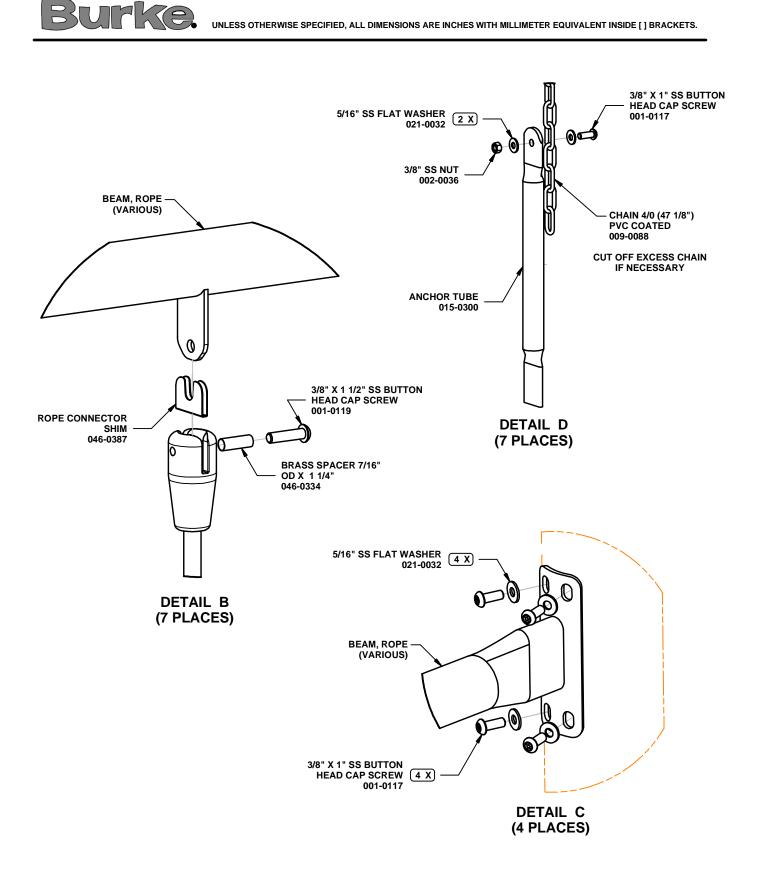
### 370-1593 PODSTEP LINK











PART NO. DESCRIPTION		
	<u> TY</u>	CHAIN 4/0 (47 1/8") PVC COATED : 3/8" diameter, 4/0 straight coil chain, PVC coated after fabrication.
009-0088 CHAIN 4/0 (47 1/8") PVC COATED	7	ANCHOR TUBE : 1.315" OD x 12 GA galvanized steel tubing.
015-0300 ANCHOR TUBE	7	ANCHOR TOBE: 1.315 OD X 12 GA gaivanized steel tubing.
018-1899 POD	7	POD: 1/4" thick, linear, low density, rotationally molded, U.V. stabilized polyethylene with double
020-0071 ROPE ASSEMBLY, DISC TO TAB 64 1/8"	5	wall construction.
020-0084 ROPE ASSEMBLY, DISC TO TAB 72 1/4"	2	ROPE ASSEMBLY, DISC TO TAB 72 1/4"; ROPE ASSEMBLY, DISC TO TAB 64 1/8": Rope
030-2478 BEAM, ROPE 2 TAB	1	consists of 6 right hand, regular lay strands, closed around a synthetic fiber core, with each
030-2482 BEAM, ROPE 5 TAB	1	preformed strand consisting of 8 galvanized steel wires tightly covered with polyester fibers. Aluminum grip, end connectors, and ferrules with stainless steel screws.
030-2510 WELDMENT, DISC MOUNTING	7	Authiniting up, end connectors, and rendles with stainless steel sciews.
036-2010 HARDWARE PACKAGE	1	BEAM, ROPE 2 TAB; BEAM, ROPE 5 TAB: One piece all welded construction consisting of
046-0089 SPACER 1.13" OD X .25"	7	2.375" OD x 10 GA galvanized steel tubing, 8 GA mounting brackets. Finished with a baked on powder coating.
046-0291 LOCTITE	1	
046-0314 CLEVIS SHACKLE W/BOLT	14	HARDWARE PACKAGE: Stainless steel and black thermoplastic.
046-0334 BRASS SPACER 7/16" OD X 1 1/4"	7	SPACER 1.13" OD X .25": 1/4" Nylatron GS.
<u>NOTE:</u> Hardware package(s) may include extra hardwa that is not necessary for this installation.	ıre	CLEVIS SHACKLE W/BOLT: 5/16" Shackle with a 3/8" X 1 1/2" bolt. BRASS SPACER 7/16" OD X 1 1/4": Brass Tube 7/16" OD X .028" Wall. SHIPPING WEIGHT: 152 LBS.

NOTE: Do not tighten hardware until instructed to do so.

1. Dig footing holes per dimensions shown in the top view. See typical concrete footing details, which are located in the preface of your installation manual.

2. Attach BEAM, ROPE 2 TAB to 5" OD POST using HARDWARE as shown in DETAIL C.

3. Attach BEAM, ROPE 5 TAB to 5" OD POST using HARDWARE as shown in DETAIL C.

4. Attach POD to WELDMENT, DISC MOUNTING and ROPE ASSEMBLY, DISC TO TAB 72 1/4", or ROPE ASSEMBLY, DISC TO TAB 64 1/8" using HARDWARE as shown in DETAIL A.

5. Attach WELDMENT, DISC MOUNTING to CHAIN 4/0 (47 1/8") PVC COATED with two CLEVIS SHACKLES W/BOLT and SPACER 1.13" OD X .25" as shown in DETAIL A.

6. Partially remove each bolt from CLEVIS SHACKLE W/BOLT, apply Loctite to threads and tighten bolt.

7. Attach CHAIN 4/0 (47 1/8") PVC COATED to ANCHOR TUBE using HARDWARE as shown in DETAIL D.

8. Attach ROPE ASSEMBLY, DISC TO TAB 64 1/8" and ROPE ASSEMBLY, DISC TO TAB 72 1/4" to BEAM, ROPE 2 TAB and BEAM, ROPE 5 TAB using HARDWARE as shown in DETAIL B and ISO VIEW.

9. Block-up, level and plumb component.

10. Tighten all hardware.

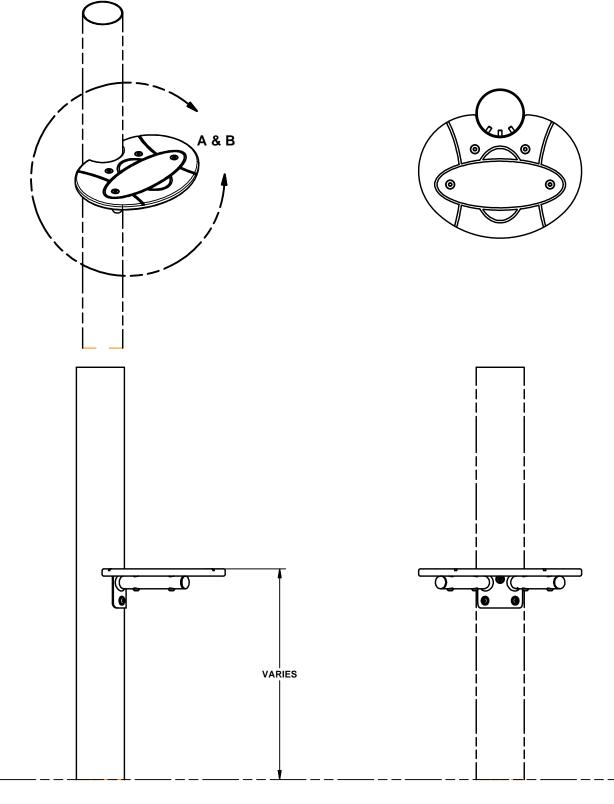
11. Pour concrete. Let set for two to three days.

12. **MAKE SURE ROPES ARE TAUT**. If some are not taut, remove bolts from ANCHOR TUBE as shown in DETAIL D and put it through the next higher link. Tighten the bolts again.

13. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

370-1593 PODSTEP LINK REV: 01 PCN: 18-0352 9/27/2018

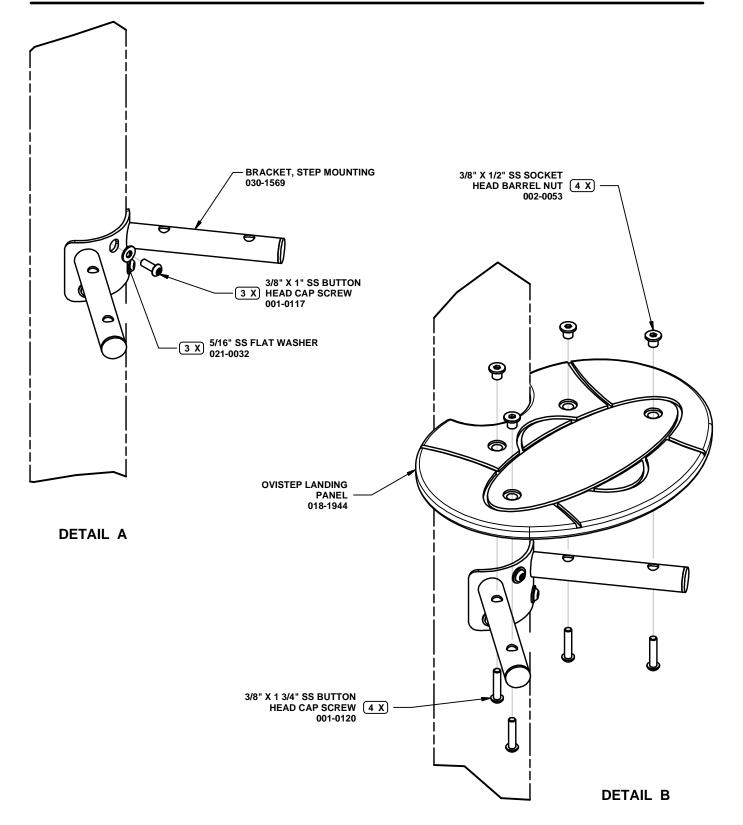




### 370-1608 OVISTEP LAUNCH PAD



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

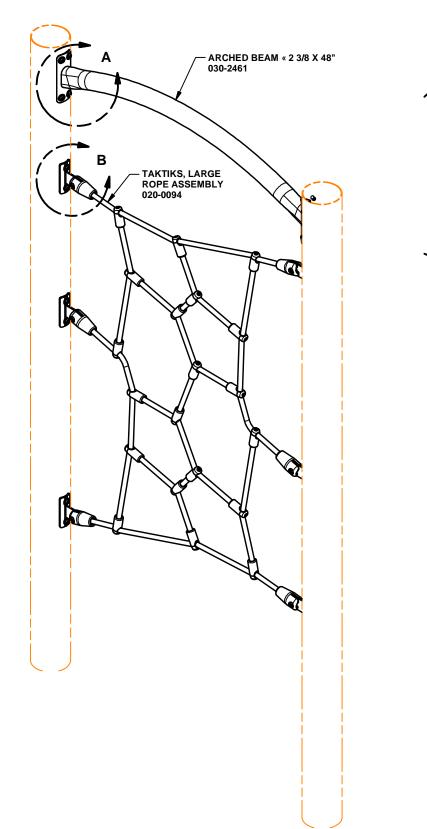


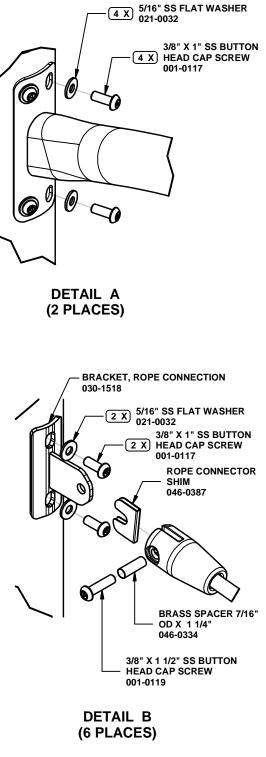
### 370-1608 OVISTEP LAUNCH PAD

PARTS LIST		SPECIFICATIONS		
PART NO. DESCRIPTION	<u>QTY</u>	OVISTEP LANDING PANEL: 3/4" co-extruded HDPE.		
018-1944 OVISTEP LANDING PANEL 030-1569 BRACKET, STEP MOUNTI 036-1305 HARDWARE PACKAGE	VG 1 1	BRACKET, STEP MOUNTING: One piece all welded construction consisting of 10 GA galvanized sheet steel, 7 GA stainless steel sheet and 1.315" OD x 12 GA galvanized steel tubing. Finished with a baked on powder coating. HARDWARE PACKAGE: Stainless steel. SHIPPING WEIGHT: 9.55 LBS.		
INSTALLATION INSTRUCTIONS				

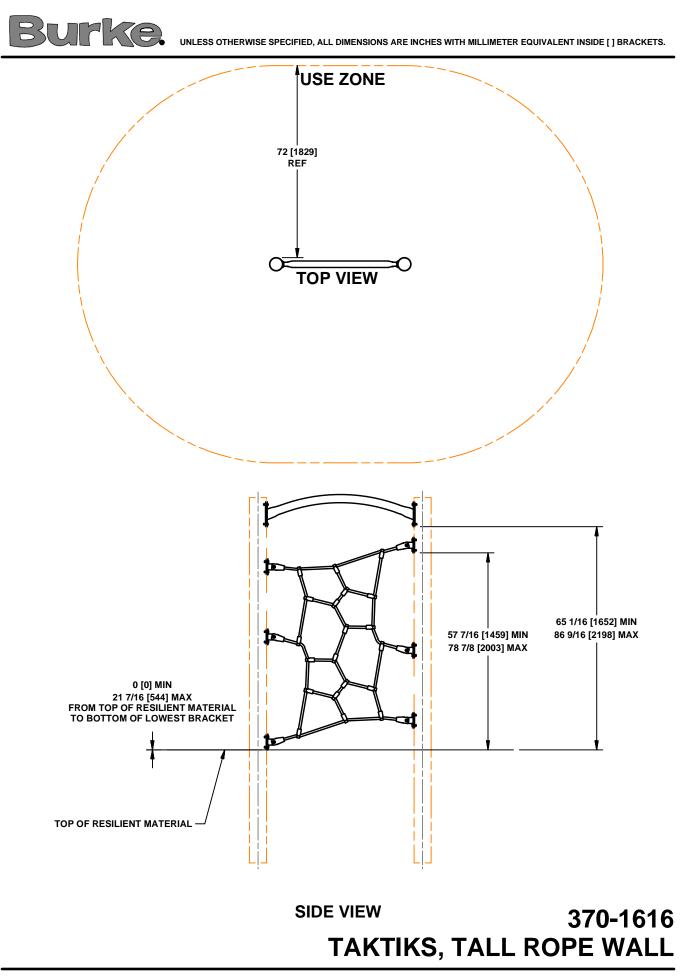
- 1. Attach STEP MOUNTING BRACKET to post using hardware specified in DETAIL A.
- 2. Attach OVISTEP LANDING PANEL to Step Mounting Bracket using hardware specified in DETAIL B.
- 3. Plumb and level component. Tighten all hardware.
- 4. INSTALL RESILIENT SURFACING MATERIAL IN ACCORDANCE TO INSTALLATION GUIDELINES.







### 370-1616 TAKTIKS, TALL ROPE WALL



PARTS LIST	]	SPECIFICATIONS
PART NO. DESCRIPTION	<u>QTY</u>	TAKTIKS, LARGE ROPE ASSEMBLY: Rope consists of 6 right
020-0094 TAKTIKS, LARGE ROPE ASSEMBLY	1	hand, regular lay strands, closed around a synthetic fiber core,
030-1518 BRACKET, ROPE CONNECTION	6	with each preformed strand consisting of 8 galvanized steel wires tightly covered with polyester fibers. Aluminum end
030-2461 ARCHED BEAM < 2 3/8 X 48"	1	connectors and ferrules with stainless steel screws.
036-0258 HARDWARE PACKAGE	4	
036-0883 HARDWARE PACKAGE	3	BRACKET, ROPE CONNECTION: One piece all welded
046-0334 BRASS SPACER 7/16" OD X 1 1/4"	6	construction consisting of a formed 3/16" stainless steel plate and a 8 GA galvanized steel sheet. Finished with a baked on powder coating.
		$\frac{\text{ARCHED BEAM} < 2  3/8 \text{ X } 48": \text{One piece all welded}}{\text{construction consisting of formed } 2  3/8" \text{ OD x } 10 \text{ GA galvanized}}$ steel tubing and 7 GA stainless steel sheet. Finished with a baked on powder coating.
		HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel and black thermoplastic.
		BRASS SPACER 7/16" OD X 1 1/4": Brass Tube 7/16" OD X .028" Wall
<b>NOTE:</b> Hardware package(s) may include extra ha that is not necessary for this installation.	rdware	SHIPPING WEIGHT: 30 LBS.

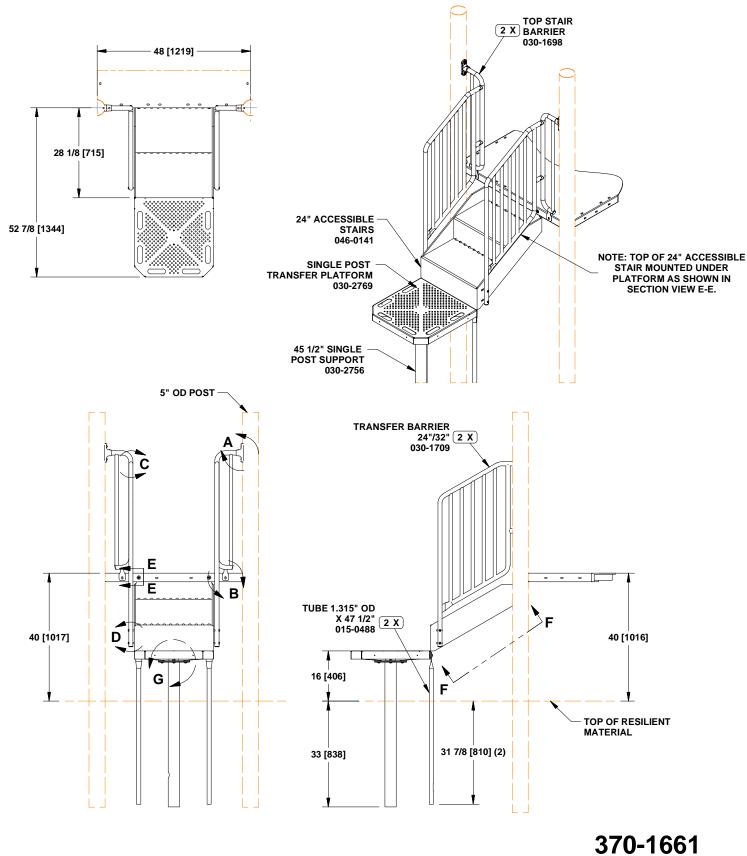
1. After posts have been installed, attach ARCHED BEAM < 2 3/8 X 48" to the posts using hardware specified in DETAIL A.

2. Attach TAKTIKS, LARGE ROPE ASSEMBLY and BRACKET, ROPE CONNECTION to the posts using hardware specified in DETAIL B.

3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.

370-1616 TAKTIKS, TALL ROPE WALL REV: 00 PCN: 17-0035 12/18/2017

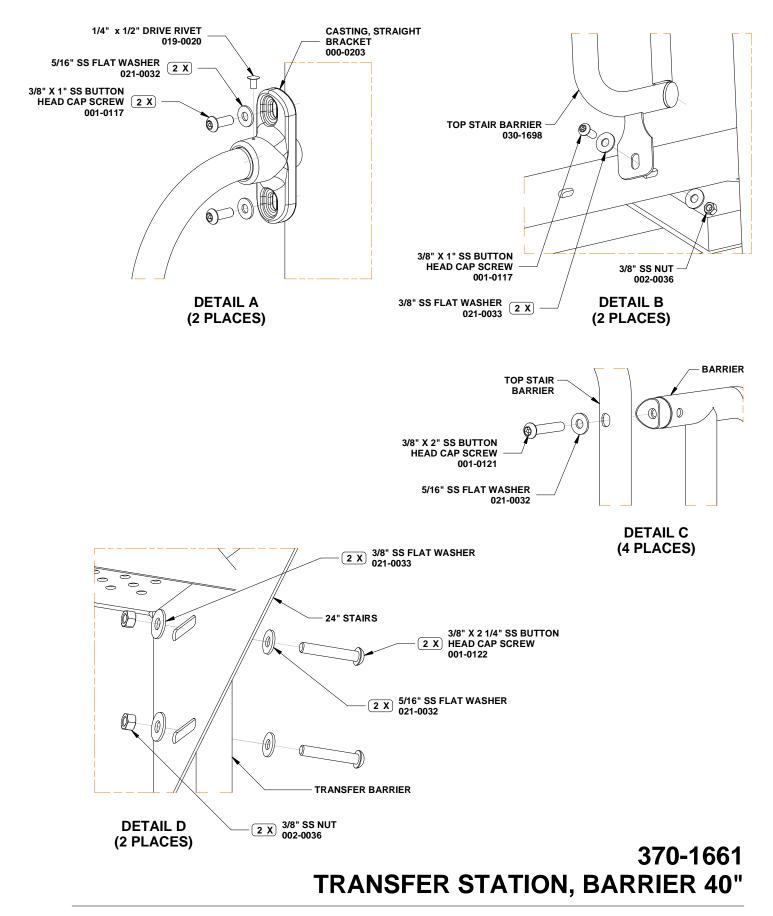


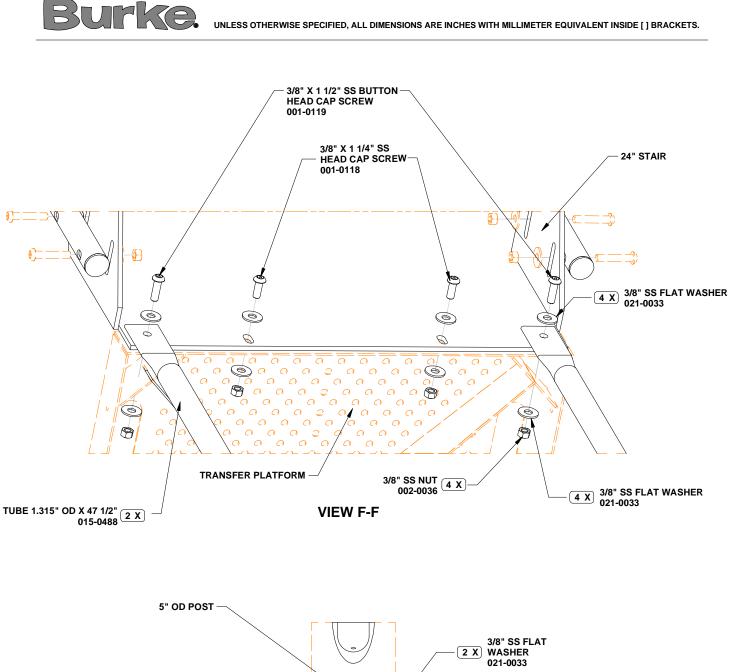


# TRANSFER STATION, BARRIER 40"





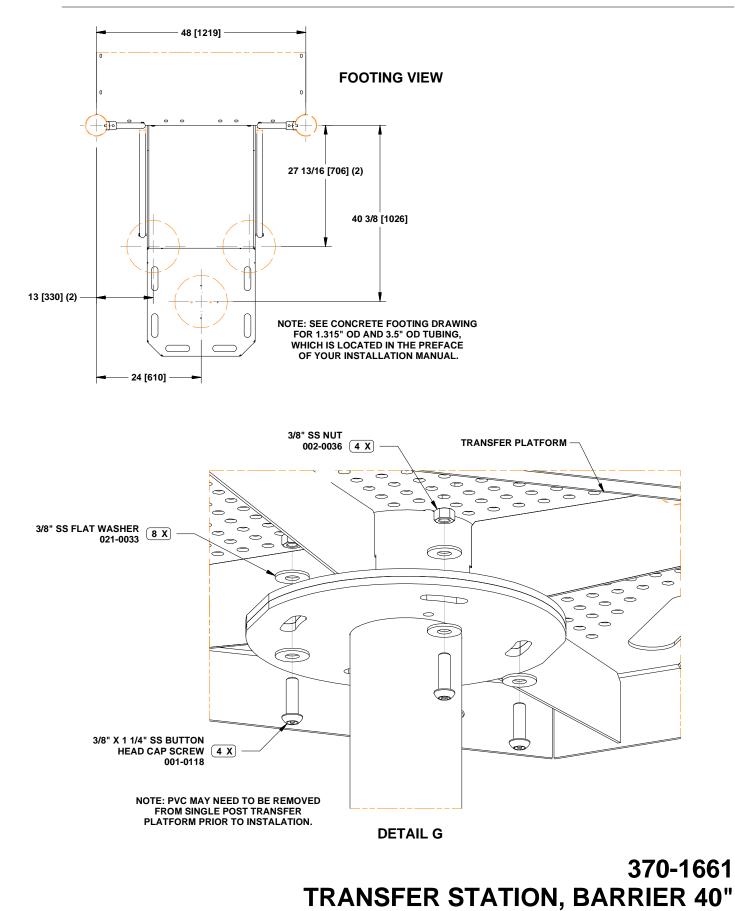




5" OD POST 3/8" X 1" SS HEAD CAP SCREW 001-0117 24" ACCESSIBLE STAIRS 046-0141 3/8" SS FLAT (2 X) WASHER 021-0033 3/8" SS NUT 002-0036 SECTION E-E (2 PLACES)

### 370-1661 TRANSFER STATION, BARRIER 40"

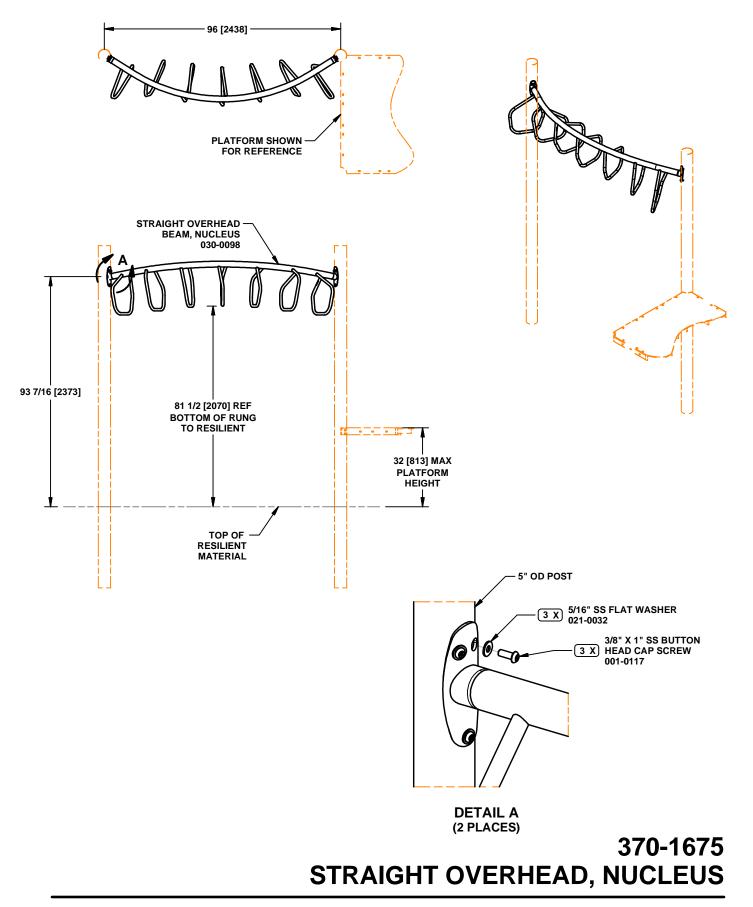




	PARTS LIST		SPECIFICATIONS		
PART NO.	DESCRIPTION	QTY	CASTING, STRAIGHT BRACKET: A356-T6 Aluminum, Heat- Treated.		
000-0203	CASTING, STRAIGHT BRACKET	2	Finished with baked on powder coating.		
015-0488	TUBE 1.315" OD X 47 1/2"	2	TUBE 1.315" OD X 47 1/2": 1.315" OD x 12 GA galvanized steel tubing		
030-1698	TOP STAIR BARRIER	2	finished with a baked on powder coating.		
030-1709	TRANSFER BARRIER, 24"/32"	2	TRANSFER BARRIER, 24"/32": One piece all welded construction		
030-2756	45 1/2" SINGLE POST SUPPORT	1	consisting of 1.315" OD x 12 GA steel tubing, and 8 GA galvanized steel plate. Finished with a baked on powder coating.		
030-2769	SINGLE POST TRANSFER PLATFORM	1			
036-0819	HARDWARE PACKAGE	1	45 1/2" SINGLE POST SUPPORT: One piece welded construction consisting of 3.5" OD X 11 Ga galvanized tubing and a 1/4" HRS		
036-1509	HARDWARE PACKAGE	1	mounting plate finished with a baked-on powder coat.		
O46-0141       24" ACCESSIBLE STAIRS       1         TOP STAIR BARRIER: One piece all welded construction consisting of 1.315" OD x 12 GA & 1.029" OD x 12 GA galvanized steel tubing and 10 GA galvanized steel plate. Finished with a baked on powder coating.         SINGLE POST TRANSFER PLATFORM: One piece welded construction consisting of 12 GA sheet steel, 1/4" HRS mounting plate and 4 1/2" X 11 Ga steel tubing finished with a PVC dipped coating.         HARDWARE PACKAGE: Stainless steel and aluminum rivets.         24" ACCESSIBLE STAIRS: One piece all welded construction consisting of 12 GA HRPO steel surfaces, sides, and gussets. PVC coated after fabrication.         NOTE: Hardware package(s) may include extra hardware					
that is not	necessary for this installation.		SHIPPING WEIGHT: 217 LBS.		
INSTALLATION INSTRUCTIONS         NOTE: Do not tighten hardware until instructed to do so.         NOTE: PVC coating may need to be removed from mounting slots of platforms before installation.         1. Install PLATFORMS. See appropriate installation instructions.         2. Dig footing holes per dimensions shown. See typical concrete footing drawing for 1.315" OD and 3.5" OD tubing,					
<ol> <li>Dig footing holes per dimensions shown. See typical concrete footing drawing for 1.315" OD and 3.5" OD tubing, which is located in the preface of your installation maual.</li> <li>Attach 45 1/2" SINCLE POST SUPPORT to SINCLE POST TRANSFER PLATFORM using bordware specified.</li> </ol>					

- Attach 45 1/2" SINGLE POST SUPPORT to SINGLE POST TRANSFER PLATFORM using hardware specified in DETAIL G.
- 4. Attach both TUBE 1.315" OD x 47 1/2" and SINGLE POST TRANSFER PLATFORM to 24" ACCESSIBLE STAIRS using hardware specified in SECTION F-F.
- 5. Position 45 1/2" SINGLE POST SUPPORT and TUBE 1.315" OD X 47 1/2" into footing holes. See FOOTING VIEW.
- 6. Attach 24" ACCESSIBLE STAIR to PLATFORM using hardware specified in SECTION E-E. **NOTE: The heads** of the 3/8" x 1" SS BUTTON HEAD CAP SCREWS must be on the platform side of the 24" ACCESSIBLE STAIR.
- 7. Attach both TOP STAIR BARRIERS, and casting brackets to 5" OD POSTS using hardware specified in DETAIL A and DETAIL B.
- 8. Attach TRANSFER BARRIERS, 24"/32" to 24" ACCESSIBLE STAIR using hardware specified in DETAIL D.
- 9. Attach TRANSFER BARRIERS, 24"/32" to TOP STAIR BARRIERS using hardware specified in DETAIL C.
- 10. Tighten all hardware.
- 11. Block up, plumb and level assembly.
- 12. Pour concrete and allow concrete to set for 2-3 days.
- 13. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.





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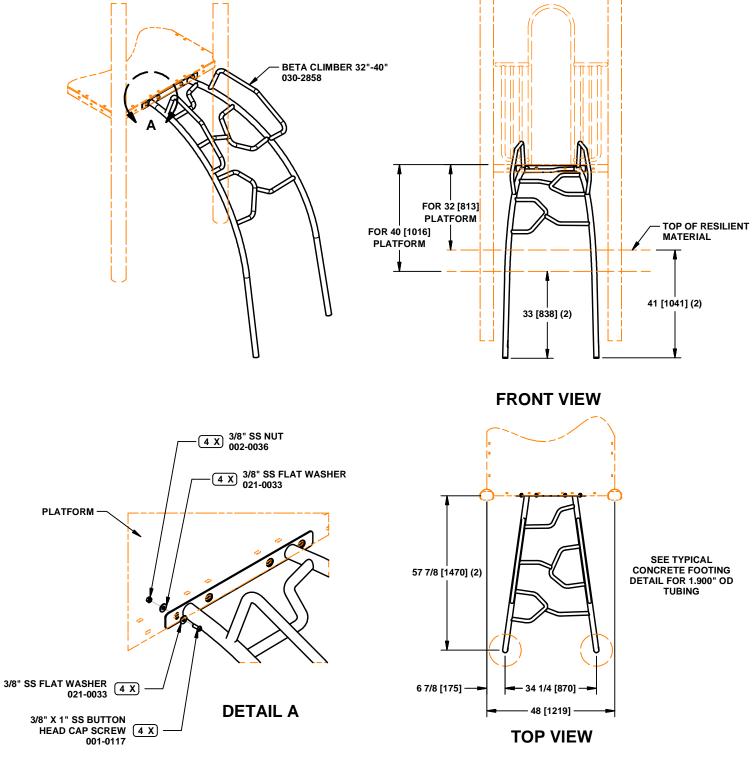
	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	STRAIGHT OVERHEAD BEAM, NUCLEUS: One piece all
030-0098	STRAIGHT OVERHEAD BEAM, NUCLEUS	1	welded construction consisting of 2 3/8" OD x 10 GA, 2 3/8" OD x 12 GA and 1.029" x 14 GA galvanized steel tubing, and 3/16" thick stainless steel. Finished with a baked on powder coating.
036-0258	HARDWARE PACKAGE	3	HARDWARE PACKAGE: Stainless Steel.
	ardware package(s) may include extra hard necessary for this installation.	lware	SHIPPING WEIGHT: 53 LBS.

#### NOTE: Do not tighten hardware until instructed to do so.

- 1. Attach OVERHEAD to posts using hardware specified in DETAIL A. Overhead event should be orientated so that access to the rungs is easiest from the platform or launch pad.
- 2. Plumb posts and level component. Tighten all hardware.
- 3. Pour concrete and let set for 2 to 3 days.
- 4. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

#### BCI Burke Company, LLC

## 370-1680 BETA CLIMBER 32"-40"



NOTE: ENCLOSURE MAY BE DIFFERENT THAN PICTURED BELOW. REFER TO SITE PLAN AND SEPARATE INSTALLATION INSTRUCTION FOR SPECIFIC ENCLOSURE COMPONENT

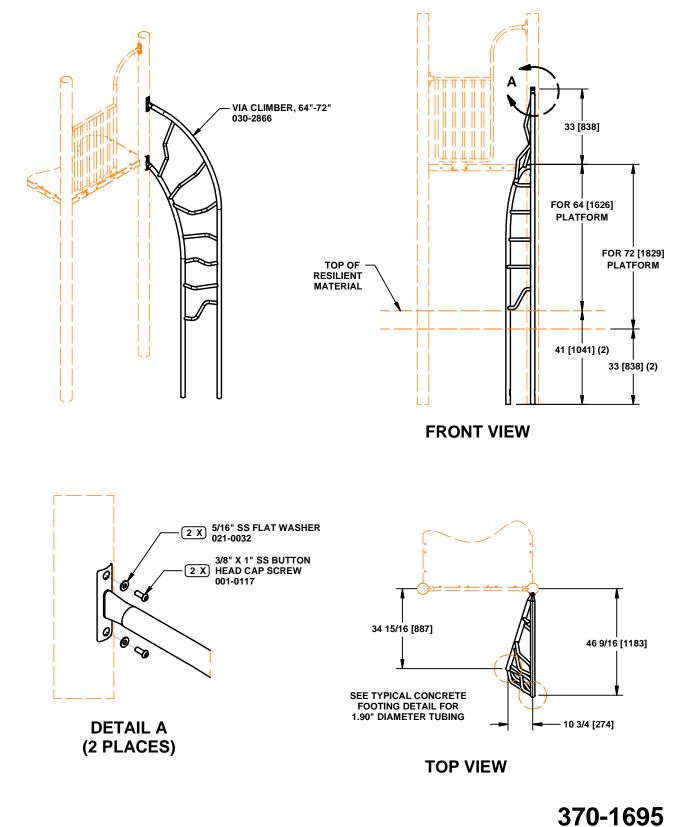


PARTS LIS <sup>®</sup>	г	SPECIFICATIONS
PART NO.         DESCRIPTIC           030-2858         BETA CLIMBER 32"-40"	<u>QTY</u>	BETA CLIMBER, 32"-40": One piece welded construction consisting of 1.900" OD X 11 GA galvanized steel tubing, 1.315"
036-0196 HARDWARE PACKAGE	1	OD X 12 GA galvanized steel tubing and a 8 GA galvanzed steel plate finished with a baked-on powder coating.
		HARDWARE PACKAGE: Stainless Steel
<b><u>NOTE</u>:</b> Hardware package(s) may ir that is not necessary for this installati		SHIPPING WEIGHT: 71 LBS.

1. Dig footing holes per dimensions shown in TOP VIEW. See typical concrete footing detail for 1.900" OD tubing, which is located in the preface of your installation manual.

- 2. Attach CLIMBER to platform using hardware specified in DETAIL A. Ensure the plate sits flush to the platform.
- 3. Tighten all hardware
- 4. Block up, level and plumb climber. Pour Concrete, let cure for 2-3 days.
- 5. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

**VIA CLIMBER 64"-72"** 



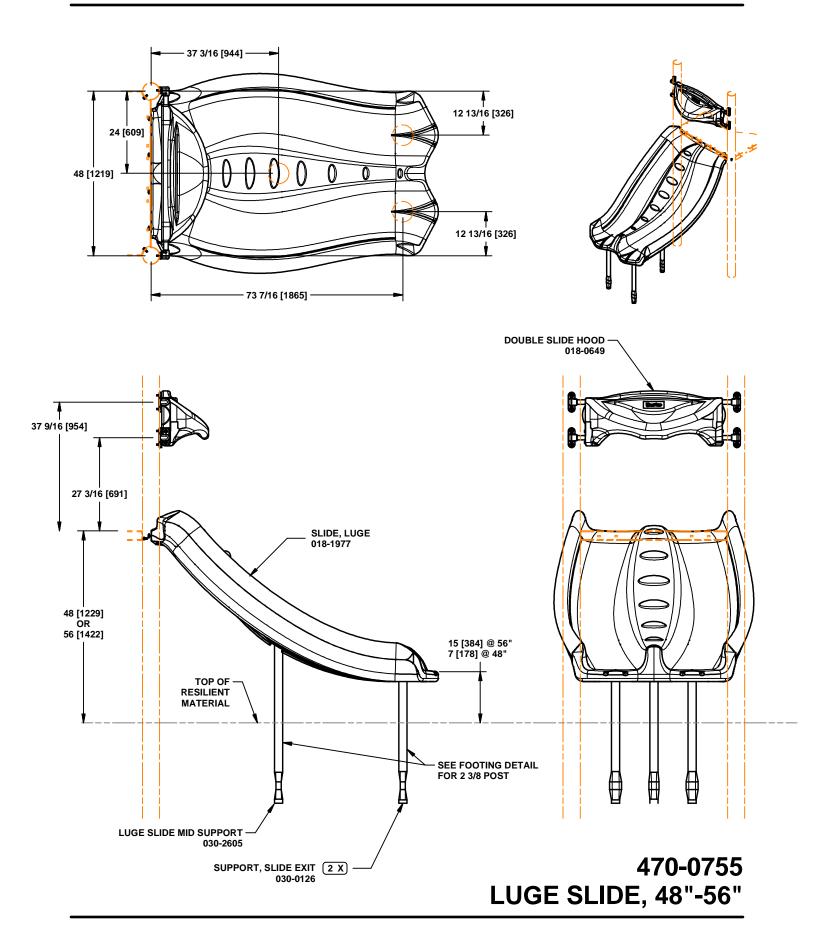
NOTE: ENCLOSURE MAY BE DIFFERENT THAN PICTURED BELOW. REFER TO SITE PLAN AND SEPARATE INSTALLATION INSTRUCTION FOR SPECIFIC ENCLOSURE COMPONENT



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

PARTS LIST		SPECIFICATIONS
PART NO. DESCRIPTION	<u>QTY</u>	VIA CLIMBER 64"-72": One piece all welded construction
030-2866 VIA CLIMBER, 64"-72"	1	consisting of 1.900" OD X 11 GA galvanized steel side rails,1.315" OD X 12 GA rungs and an 8 GA galvanized steel
036-0258 HARDWARE PACKAGE	2	mounting plate finished with a baked-on powder coating.
		HARDWARE PACKAGE: Stainless steel
<b><u>NOTE</u></b> : Hardware package(s) may include extra that is not necessary for this installation.	hardware	SHIPPING WEIGHT: 76 LBS.

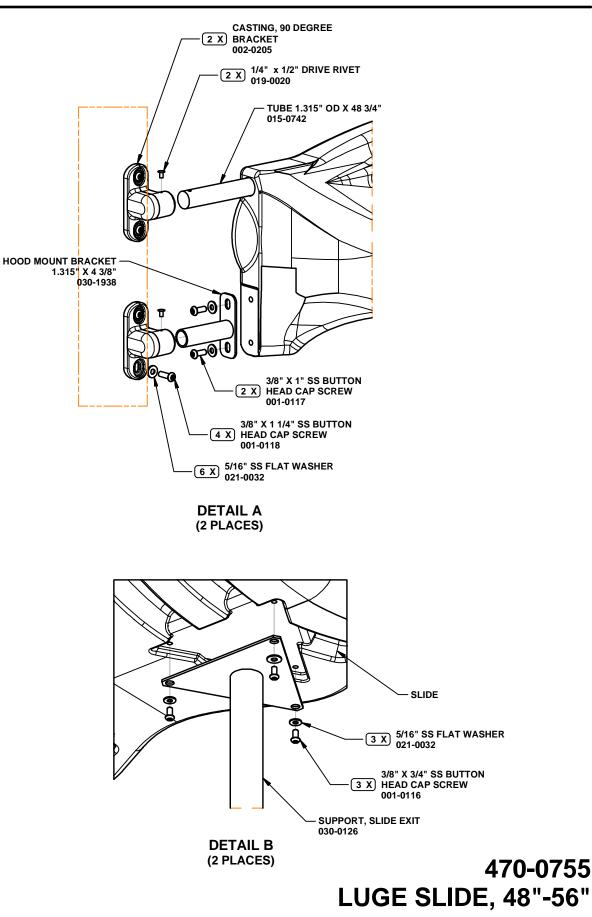
- 1. Dig footing holes per dimensions shown in TOP VIEW. See typical concrete footing detail for 1.900" OD tubing, which is located in the preface of your installation manual.
- 2. Attach VIA CLIMBER to post using hardware specified in DETAIL A.
- 3. Tighten all hardware
- 4. Block up, level and plumb climber. Pour Concrete, let cure for 2-3 days.
- 5. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.



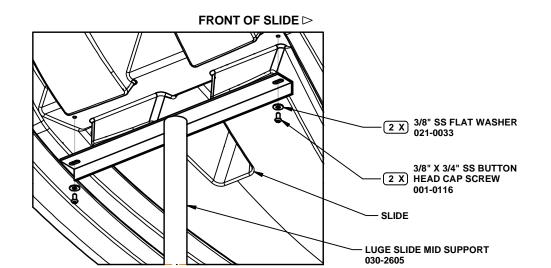
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

Burke.

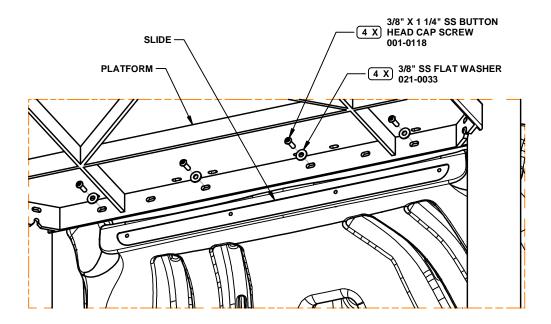












DETAIL D

# 470-0755 LUGE SLIDE, 48"-56"

000-0205         CASTING, 90 DEGREE BRACKET         4           015-0742         TUBE 1.315" OD X 48 3/4"         1           018-0649         DOUBLE SLIDE HOOD         1           018-1977         SLIDE, LUGE         1           030-0126         SUPPORT, SLIDE EXIT         2           030-1938         HOOD MOUNT BRACKET 1.315" X 4 3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
018-0649         DOUBLE SLIDE HOOD         1           018-1977         SLIDE, LUGE         1           030-0126         SUPPORT, SLIDE EXIT         2           030-1938         HOOD MOUNT BRACKET 1.315" X 4 3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
018-1977         SLIDE, LUGE         1           030-0126         SUPPORT, SLIDE EXIT         2           030-1938         HOOD MOUNT BRACKET 1.315" X 4 3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
030-0126         SUPPORT, SLIDE EXIT         2           030-1938         HOOD MOUNT BRACKET 1.315" X 4 3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
030-1938         HOOD MOUNT BRACKET 1.315" X 4 3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
030-1938         3/8"         2           030-2605         LUGE SLIDE MID SUPPORT         1           036-0784         HARDWARE PACKAGE         2
036-0784 HARDWARE PACKAGE 2
036-0844 HARDWARE PACKAGE 5
036-1184 HARDWARE PACKAGE 1
036-1207 HARDWARE PACKAGE 1
036-1304 HARDWARE PACKAGE 1

**<u>NOTE:</u>** Hardware package(s) may include extra hardware that is not necessary for this installation.

#### SPECIFICATIONS

<u>CASTING, 90 DEGREE BRACKET</u>: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.

TUBE 1.315" OD X 48 3/4": 1.315" OD X 12 GA galvanized tubing. Finished with a baked on powder coating.

DOUBLE SLIDE HOOD; SLIDE, LUGE: Double wall, linear low density, rotationally molded, U.V. stabilized polyethylene with double wall construction, molded in 3/8" T-nut inserts, and a textured surface.

<u>SUPPORT, SLIDE EXIT</u>: One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing and 8 GA galvanized sheet steel. Finished with a baked on powder coating.

HOOD MOUNT BRACKET 1.315" X 4 3/8": 10 GA mounting plate welded to 1.315" OD x 12 GA galvanized steel tubing. Finished with baked on powder coat.

<u>LUGE SLIDE MID SUPPORT</u>: One piece all welded construction consisting of 2 3/8" OD x 10 GA galvanized steel tubing and 2 1/2" x 1 1/2" x 3/16" HRS angle. Finished with a baked on powder coating after fabrication.

HARDWARE PACKAGE; HARDWARE PACKAGE; HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.

SHIPPING WEIGHT: 198 LBS.

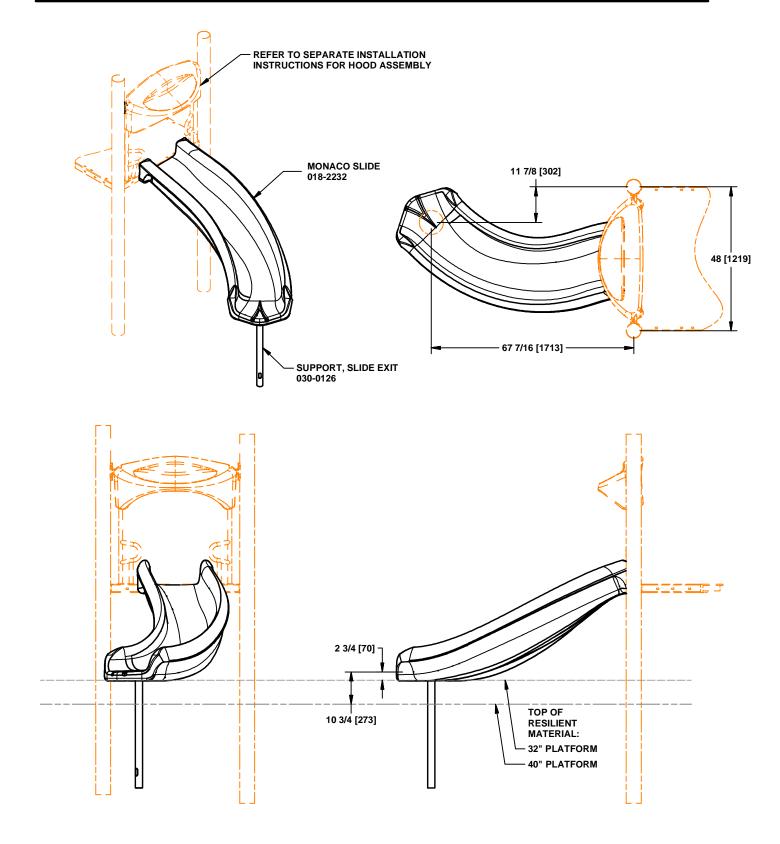
## INSTALLATION INSTRUCTIONS

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. After platform has been installed, locate and dig footing hole as per dimensions shown. See footing detail drawing, which is located in the preface of your installation manual.
- 2. Attach DOUBLE SLIDE HOOD as shown in DETAIL A. Attach two BRACKET CASTINGS to post on one side. Attach both HOOD MOUNT BRACKETS to the double slide hood. Slide the TUBE 1.315+X 48 3/4+into the hole in the hood and center it. Bring the hood to one post, slide the upper tube and the mount bracket into the bracket castings attached to the post. Slide the bracket castings onto the upper tube and the lower mount bracket on the opposite side, rotate the hood into the other post and attach the bracket castings to the post. Make sure the hood is centered between the posts and tighten all hardware.
- 3. Drill 1/4+diameter hole through all 4 bracket castings and mounting tubes. Insert 1/4+X 1/2+drive rivet and engage drive rivet by hammering until pin is flush with head of rivet. See DETAIL A.
- 4. Attach SLIDE EXIT SUPPORTS to slide using hardware specified in DETAIL B. Tighten fasteners.
- 5. Attach LUGE SLIDE MID SUPPORT to slide using hardware specified in DETAIL C. Tighten fasteners.
- 6. Position slide into footing holes. Attach slide to platform using hardware specified in DETAIL D. Make sure that the slide is flush and tight to platform.
- 7. Tighten all hardware.
- 8. Block-up, level and plumb.
- 9. Pour concrete. Let set for two to three days.

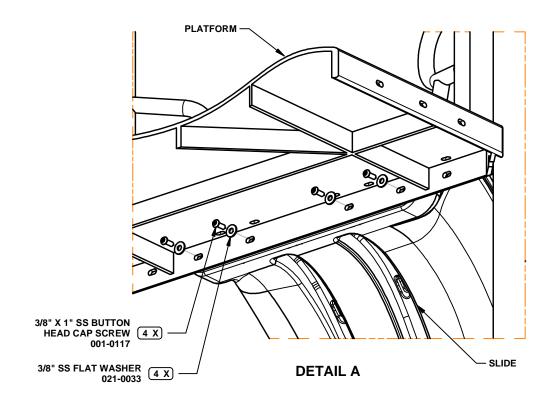
10. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

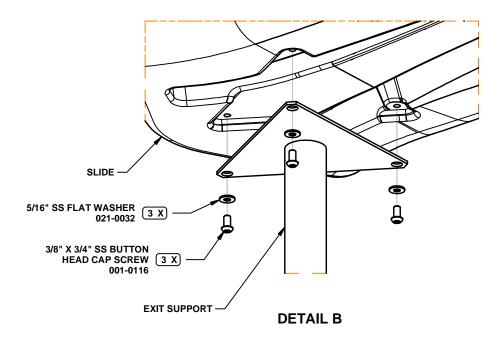




# 470-0802 MONACO SLIDE, 32"-40"





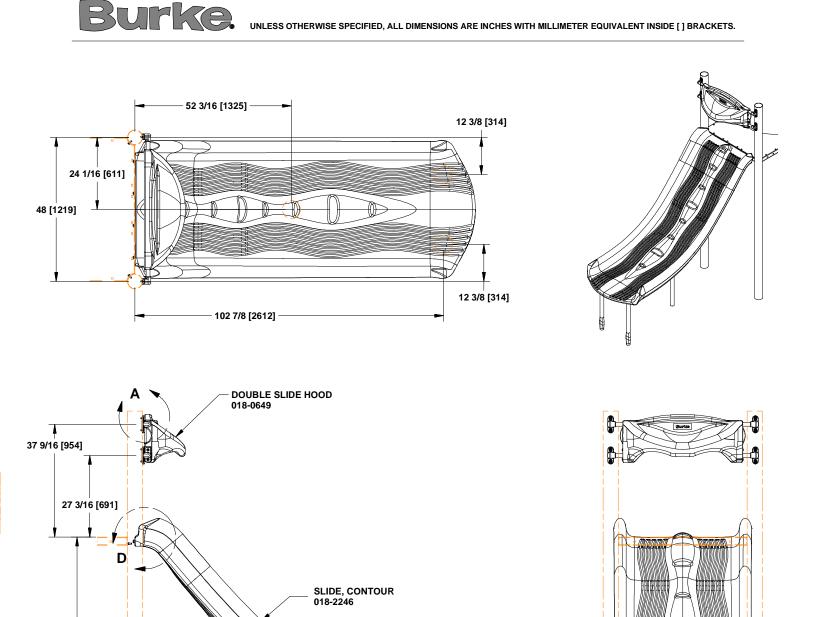


## 470-0802 MONACO SLIDE, 32"-40"

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	MONACO SLIDE: 1/4" thick, linear, low density, rotationally
018-2232 MONACC	) SLIDE	1	molded, U.V. stabilized polyethylene with double wall construction, molded in 3/8" T-nut inserts, and a textured
030-0126 SUPPOR	T, SLIDE EXIT	1	surface.
036-0227 HARDWA	ARE PACKAGE	1	
036-0784  HARDWA	NRE PACKAGE	1	SUPPORT, SLIDE EXIT: One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing and 8 GA galvanized sheet steel. Finished with a baked on powder coating. <u>HARDWARE PACKAGE; HARDWARE PACKAGE</u> : Stainless steel.
···-			
<u>NOTE:</u> Hardware pa that is not necessary	ckage(s) may include extra har for this installation.	dware	SHIPPING WEIGHT: 71 LBS.

NOTE: Do not tighten hardware until instructed to do so. NOTE: PVC coating may need to be removed from mounting slots of platforms before installation.

- 1. Install PLATFORM(S). See appropriate installation instructions located in your installation manual.
- 2. Dig footing holes per dimensions shown. See typical concrete footing drawing for 2.875" OD tubing, which is located in the preface of your installation manual.
- 3. Attach SLIDE EXIT SUPPORT to SLIDE using hardware specified in DETAIL B.
- 4. Position slide into footing holes. Attach slide to platform using hardware specified in DETAIL A.
- 5. Tighten all hardware.
- 6. Block up, plumb and level assembly.
- 7. Pour concrete and allow concrete to set for 2-3 days.
- 8. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.



# 470-0803 CONTOUR SLIDE, 64"-72"

15 [381] @ 72Î 7 [178 @ 64Î

SEE FOOTING DETAIL FOR 2 3/8 POST

> SUPPORT, 2 X SLIDE EXIT 030-0126

TOP OF RESILIENT

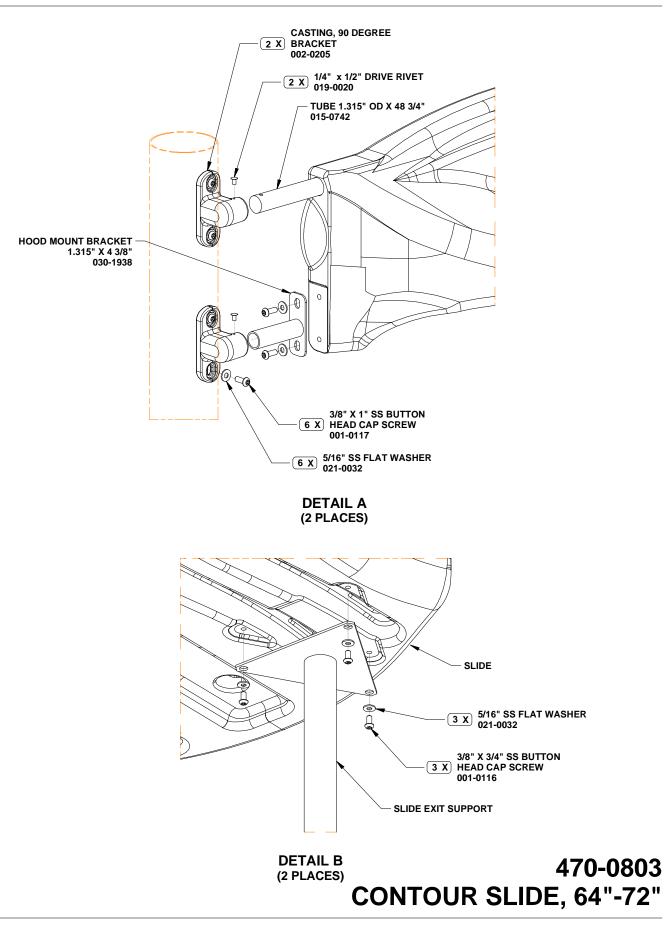
MATERIAL

С

64 [1626] OR 72 [1829]

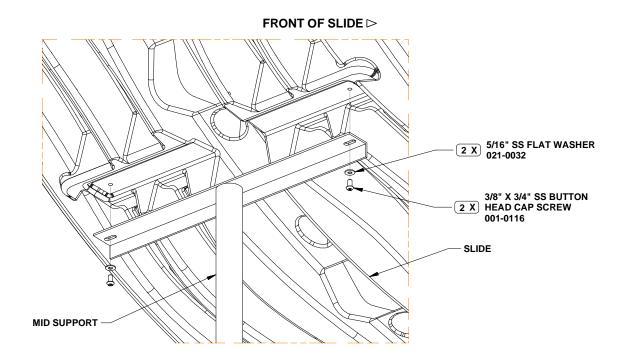
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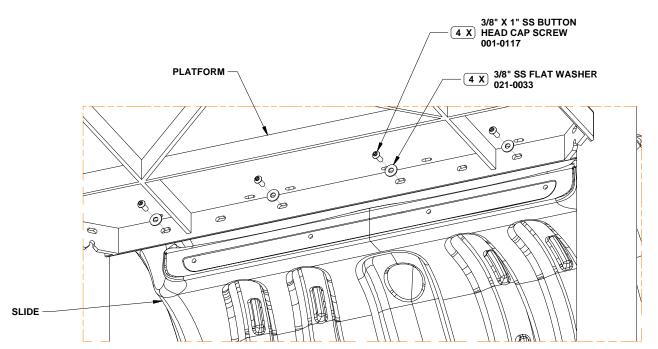


P.O. Box 549 Fond du Lac, WI 54936-0549





**DETAIL C** 



DETAIL D

## 470-0803 CONTOUR SLIDE, 64"-72"

PART NO.	DESCRIPTION	<u>QTY</u>
000-0205	CASTING, 90 DEGREE BRACKET	4
015-0742	TUBE 1.315" OD X 48 3/4"	1
018-0649	DOUBLE SLIDE HOOD	1
018-2246	SLIDE, CONTOUR	1
030-0126	SUPPORT, SLIDE EXIT	2
030-1938	HOOD MOUNT BRACKET 1.315" X 4 3/8"	2
030-2605	LUGE SLIDE MID SUPPORT	1
036-1167	HARDWARE PACKAGE	2
036-1508	HARDWARE PACKAGE	2

**NOTE:** Hardware package(s) may include extra hardware that is not necessary for this installation.

#### **SPECIFICATIONS**

<u>CASTING, 90 DEGREE BRACKET</u>: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.

<u>TUBE 1.315" OD X 48 3/4"</u>: 1.315" OD X 12 GA galvanized tubing. Finished with a baked on powder coating.

DOUBLE SLIDE HOOD; SLIDE, CONTOUR: Double wall, linear low density, rotationally molded, U.V. stabilized polyethylene with double wall construction, molded in 3/8" T-nut inserts, and a textured surface.

<u>SUPPORT, SLIDE EXIT</u>: One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing and 8 GA galvanized sheet steel. Finished with a baked on powder coating.

HOOD MOUNT BRACKET 1.315" X 4 3/8": 10 GA mounting plate welded to 1.315" OD x 12 GA galvanized steel tubing. Finished with baked on powder coat.

<u>LUGE SLIDE MID SUPPORT</u>: One piece all welded construction consisting of 2 3/8" OD x 10 GA galvanized steel tubing and 2 1/2" x 1 1/2" x 3/16" HRS angle. Finished with a baked on powder coating after fabrication.

HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.

SHIPPING WEIGHT: 232 LBS.

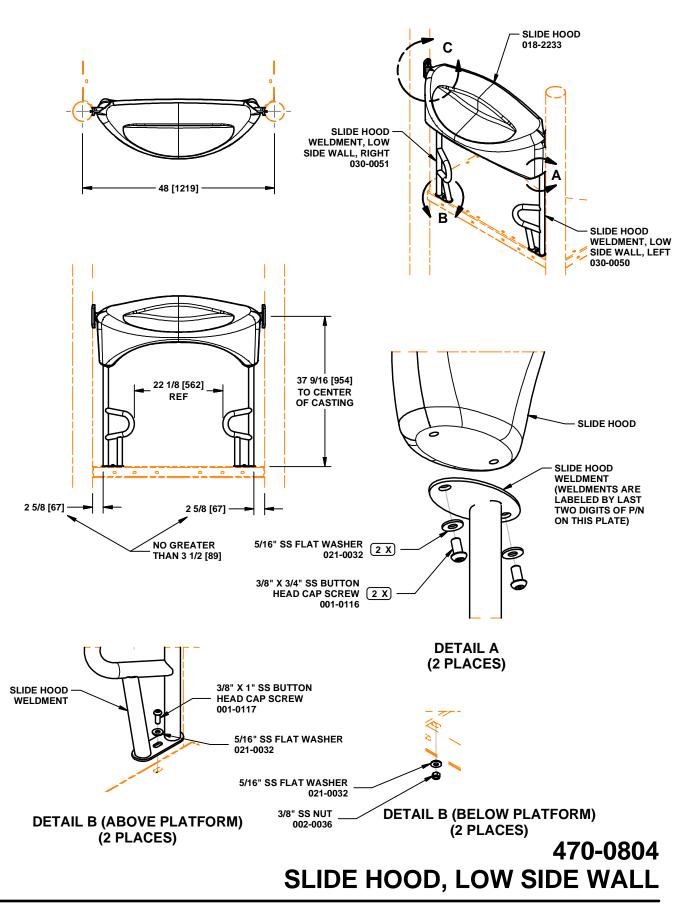
## INSTALLATION INSTRUCTIONS

#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

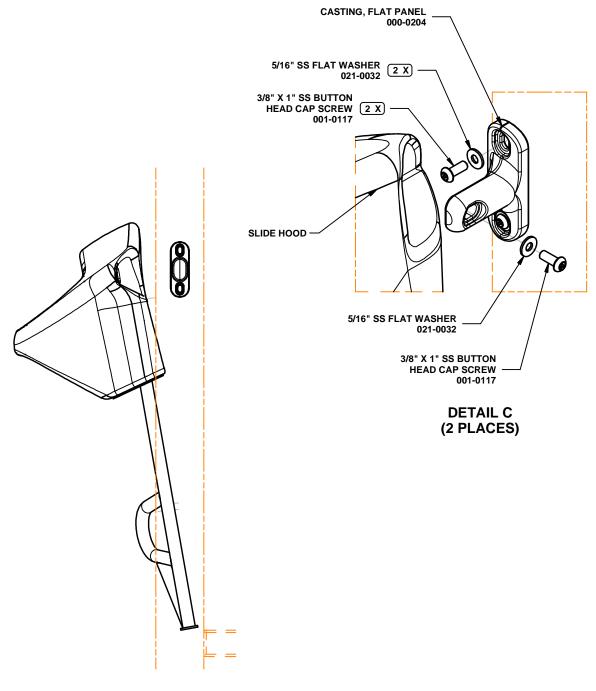
- 1. After platform has been installed, locate and dig footing hole as per dimensions shown. See footing detail drawing, which is located in the preface of your installation manual.
- 2. Attach DOUBLE SLIDE HOOD as shown in DETAIL A. Attach two BRACKET CASTINGS to post on one side. Attach both HOOD MOUNT BRACKETS to the double slide hood. Slide the TUBE 1.315+X 48 3/4+into the hole in the hood and center it. Bring the hood to one post, slide the upper tube and the mount bracket into the bracket castings attached to the post. Slide the bracket castings onto the upper tube and the lower mount bracket on the opposite side, rotate the hood into the other post and attach the bracket castings to the post. Make sure the hood is centered between the posts and tighten all hardware.
- 3. Drill 1/4+diameter hole through all 4 bracket castings and mounting tubes. Insert 1/4+X 1/2+drive rivet and engage drive rivet by hammering until pin is flush with head of rivet. See DETAIL A.
- 4. Attach SLIDE EXIT SUPPORTS to slide using hardware specified in DETAIL B. Tighten fasteners.
- 5. Attach LUGE SLIDE MID SUPPORT to slide using hardware specified in DETAIL C. Tighten fasteners.
- 6. Position slide into footing holes. Attach slide to platform using hardware specified in DETAIL D. Make sure that the slide is flush and tight to platform.
- 7. Tighten all hardware.
- 8. Block-up, level and plumb.
- 9. Pour concrete. Let set for two to three days.

10. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.









SIDE VIEW

## 470-0804 SLIDE HOOD, LOW SIDE WALL

	PARTS LIST		
PART NO.	DESCRIPTION	<u>QTY</u>	CASTING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated. Finished with ba
000-0204	CASTING, FLAT PANEL	2	on powder coating.
018-2233	SLIDE HOOD	1	<u>SLIDE HOOD</u> : Linear, low density rotationally molded, U.V. stabilized, polyethylene, .250" thick, double wall construction. Textured outside surface.
030-0050	SLIDE HOOD WELDMENT, LOW SIDE WALL, LEFT	1	SLIDE HOOD WELDMENT, LOW SIDE WALL, LEFT; SLIDE HOOD WELDME LOW SIDE WALL, RIGHT: One piece all welded construction consisting of 1.3
030-0051	SLIDE HOOD WELDMENT, LOW SIDE WALL, RIGHT	1	OD x 12 GA galvanized steel tubing and 8 GA and 10 GA galvanized steel sheeting. Finished with a baked on powder coating. HARDWARE PACKAGE; HARDWARE PACKAGE; HARDWARE PACKAGE:
036-0040	HARDWARE PACKAGE	2	Stainless steel.
036-0784	HARDWARE PACKAGE	1	
036-2006	HARDWARE PACKAGE	1	
	ardware package(s) may include extra hard necessary for this installation.	SHIPPING WEIGHT: 31 LBS.	

NOTE: Do not tighten hardware until instructed to do so.

1. Attach SLIDE HOOD WELDMENT, LOW SIDE WALL, LEFT and SLIDE HOOD WELDMENT, LOW SIDE WALL, RIGHT to SLIDE HOOD using hardware specified in DETAIL A. Tighten hardware.

2. Loosely fasten slide hood weldment to platform using hardware specified in DETAIL B.

3. Tilt the hood assembly out of the way and attach CASTING, FLAT PANEL using hardware in DETAIL C.

4. Tilt the hood assembly into position, against the castings, and align the slot of the casting and the nut insert of the slide hood.

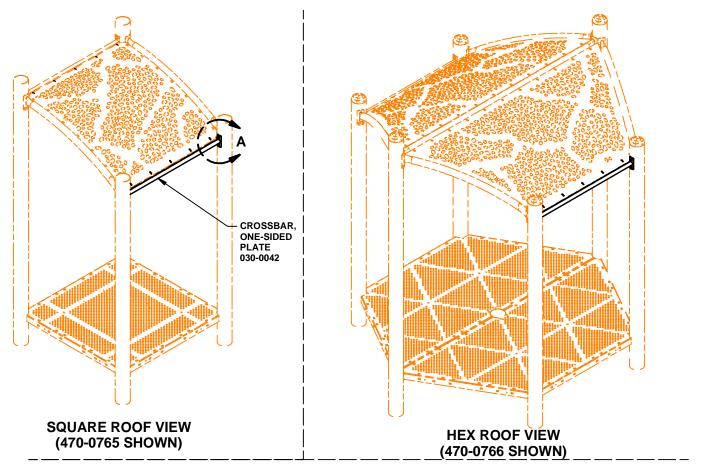
Hold the casting in position, move the hood out of the way, and then tighten hardware connecting the casting to the post.

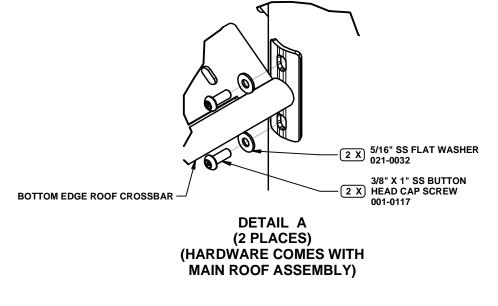
5. Attach the slide hood assembly to the castings using the remaining hardware in DETAIL C.

6. Tighten all hardware.



#### 470-0808 MAY BE USED WITH A SQUARE ROOF, SQUARE ROOF ADD-ON, OR HEX ROOF. SEE RESPECTIVE INSTALLATION INSTRUCTIONS FOR COMPONENT(S) PURCHASED.





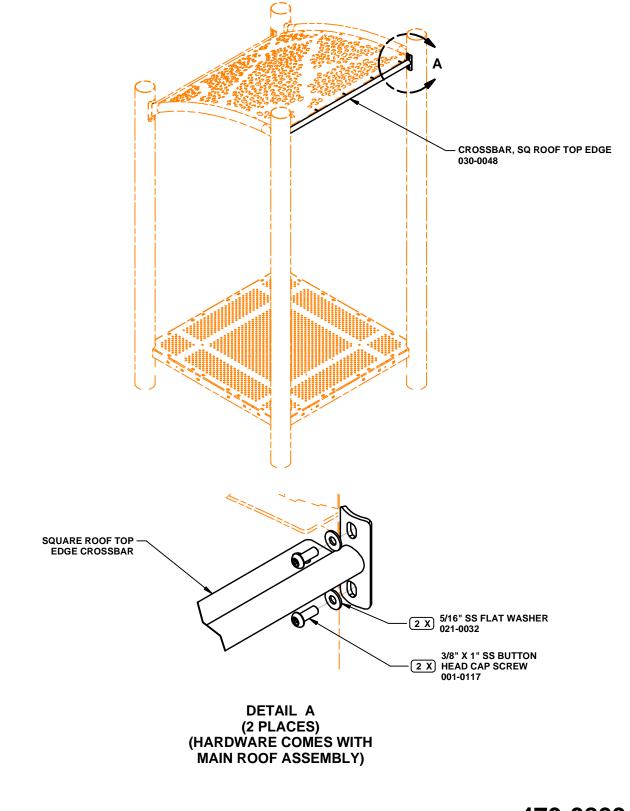
## 470-0808 EVOLUTION ROOF BOTTOM EDGE

P.O. Box 549 Fond du Lac, WI 54936-0549

PARTS LIST	<u> </u>	SPECIFICATIONS				
PART NO. DESCRIPTION	<u>QTY</u>	CROSSBAR, ONE-SIDED PLATE: One piece all welded				
030-0042 CROSSBAR, ONE-SIDED PLATE		construction consisting of 7 GA stainless steel sheet, 8 GA				
	<u> </u>	galvanized steel plating, and 1.315" OD x 12 GA galvanized steel tubing. Finished with a baked on powder coating.				
NOTE: Hardware package(s) may include extra har	rdware					
that is not necessary for this installation.		SHIPPING WEIGHT: 12 LBS.				
	INSTALLATION INSTRUCTIONS					
NOTE: Attach this crossbar before assembling th		hav reaf				
NUTE: Attach this crossbar before assembling in	NOTE: Attach this crossbar before assembling the square or hex roof.					
1. Attach CROSSBAR, ONE-SIDED PLATE to posts using hardware specified in DETAIL A						
2. Refer to the roof installation instructions to compl	ete assembly	у.				



## 470-0809 MAY BE USED WITH A SQUARE ROOF OR SQUARE ROOF ADD-ON (NOT SHOWN). SEE RESPECTIVE INSTALLATION INSTRUCTIONS FOR COMPONENT(S) PURCHASED.



470-0809 SQUARE ROOF TOP EDGE, ONE SIDE

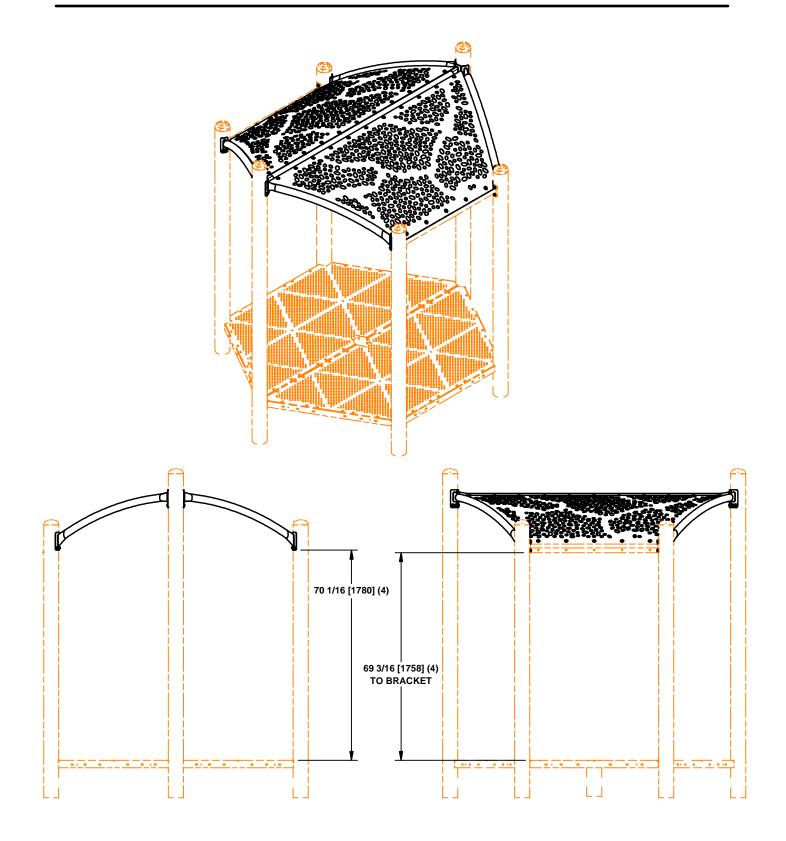
PARTS LIST		SPECIFICATIONS		
PART NO. DESCRIPTION	<u>QTY</u>	CROSSBAR, SQ ROOF TOP EDGE: One piece all welded		
030-0048 CROSSBAR, SQ ROOF TOP EI	DGE 1	construction consisting of 7 GA stainless steel sheeting, 8 GA galvanized steel plating, and 1.315" OD x 12 GA galvanized		
		steel tubing. Finished with a baked on powder coating.		
NOTE: Hardwara packaga(a) may include	ovtro bordwaro			
<b><u>NOTE</u></b> : Hardware package(s) may include e that is not necessary for this installation.		SHIPPING WEIGHT: 12 LBS.		
INSTALLATION INSTRUCTIONS				

NOTE: Attach this crossbar before assembling the square roof.

- 1. Attach CROSSBAR, SQ ROOF TOP EDGE to posts using hardware specified in DETAIL A
- 2. Refer to the roof installation instructions to complete assembly.

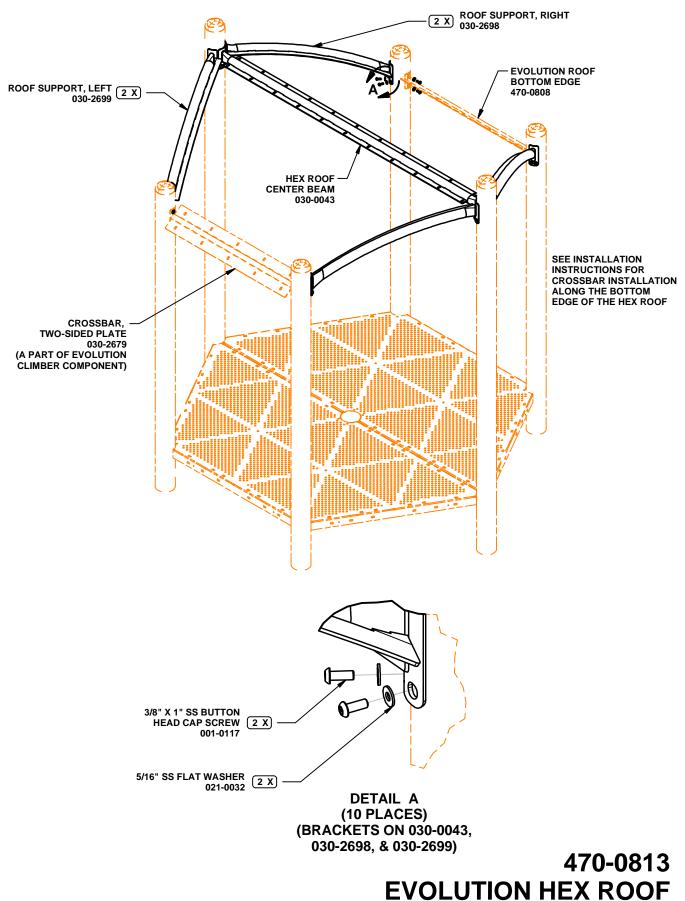
470-0809 SQUARE ROOF TOP EDGE, ONE SIDE REV: 00 PCN: 19-0230 12/2/2019





# 470-0813 EVOLUTION HEX ROOF







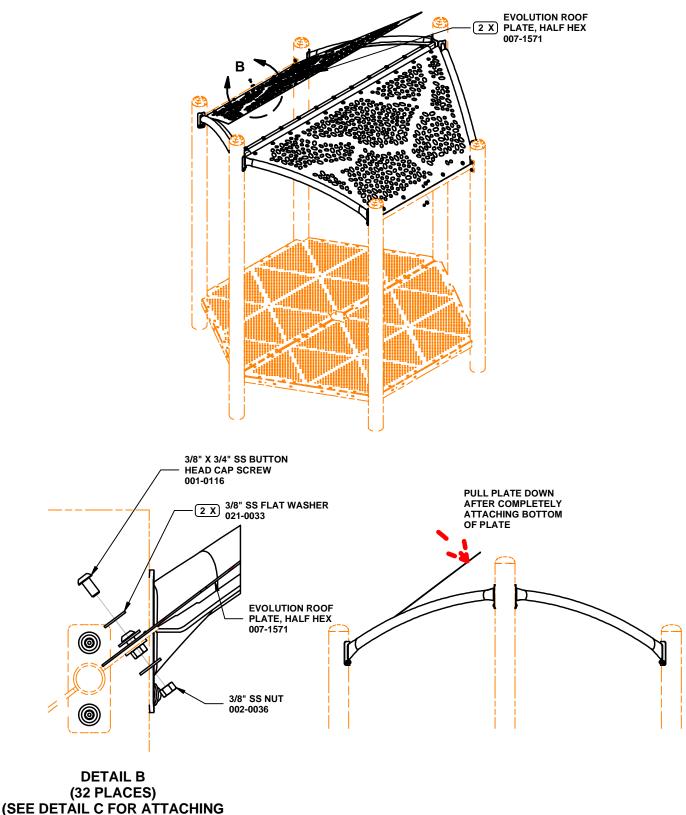
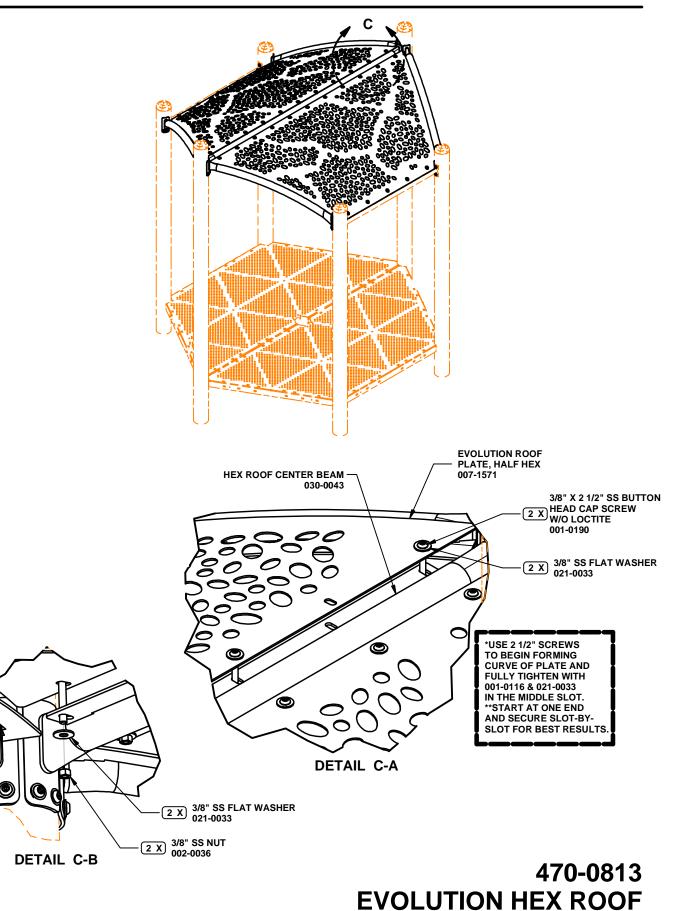


PLATE TO CENTER BEAM)

## 470-0813 EVOLUTION HEX ROOF





P.O. Box 549 Fond du Lac, WI 54936-0549

Telephone 920-921-9220

	PARTS LIST		1 [	SPECIFICATIONS
PART NO.	EVOLUTION ROOF PLATE, HALF HEX	<u>QTY</u> 2		EVOLUTION ROOF PLATE, HALF HEX: 14 GA galvanized sheet. Finished with a baked on powder coating.
030-0043	HEX ROOF CENTER BEAM ROOF SUPPORT, RIGHT	1 2		HEX ROOF CENTER BEAM; ROOF SUPPORT, RIGHT; ROOF
030-2699	ROOF SUPPORT, LEFT	2		SUPPORT, LEFT: One piece all welded construction consisting of 7 GA stainless steel sheet, 8 GA galvanized plating, and
036-1486	HARDWARE PACKAGE	1		2.375" OD x 10 GA galvanized tubing. Finished with a baked on powder coating.
				HARDWARE PACKAGE: Stainless Steel.
	ardware package(s) may include extra hard necessary for this installation.	lware		SHIPPING WEIGHT: 211 LBS.

NOTE: Do not tighten hardware until told to do so. NOTE: Mechanical lifting device is required.

1. Install HEX ROOF CENTER BEAM, ROOF SUPPORT, RIGHT, and ROOF SUPPORT, LEFT using hardware as specified in DETAIL A.

2. Lift EVOLUTION ROOF PLATE, HALF HEX and attach bottom of plate to crossbar using hardware as specified in DETAIL B.

3. Pull top of plate towards center beam and attach one corner with 3/8" x 2 1/2" SS BUTTON HEAD CAP SCREWS as specified in DETAIL C. **NOTE:** Leave a slot between each 2 1/2" screw.

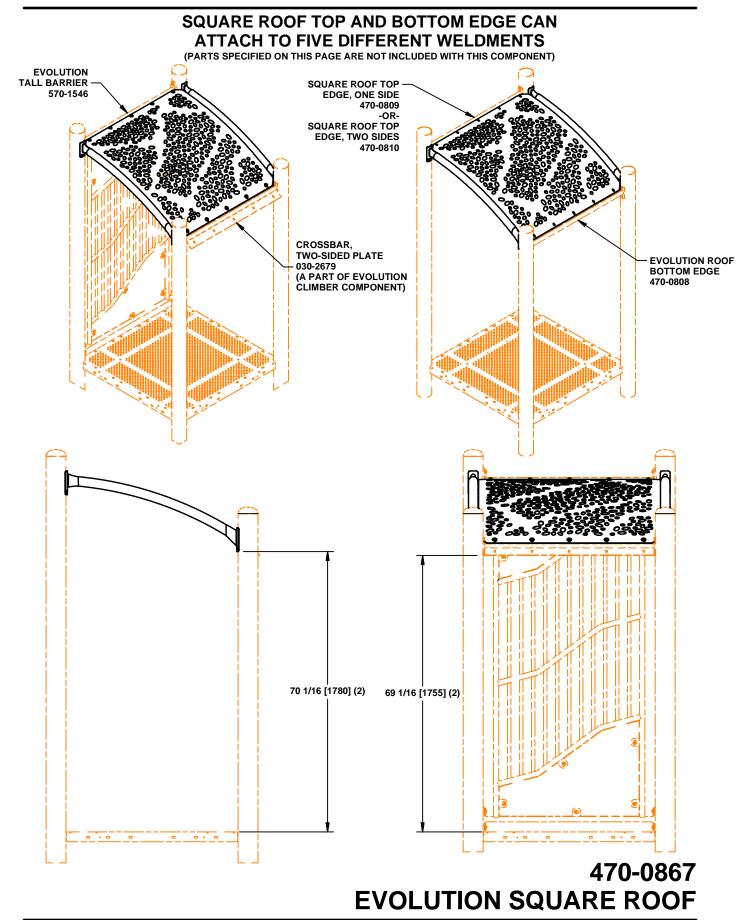
4. Tighten 2 1/2" screws enough to fasten with hardware as specified in DETAIL C in open slot between 2 1/2" screws.

5. Remove 2 1/2" screws and repeat STEP 4, working from one corner to the other, until all 3/8" x 3/4" screws are installed. **NOTE:** The 2 1/2" screws should all be replaced with the 3/4" screws.

6. Repeat STEPS 2-5 to install other side. A person in a lift will be required to securely fasten the top of the second plate to the center beam.

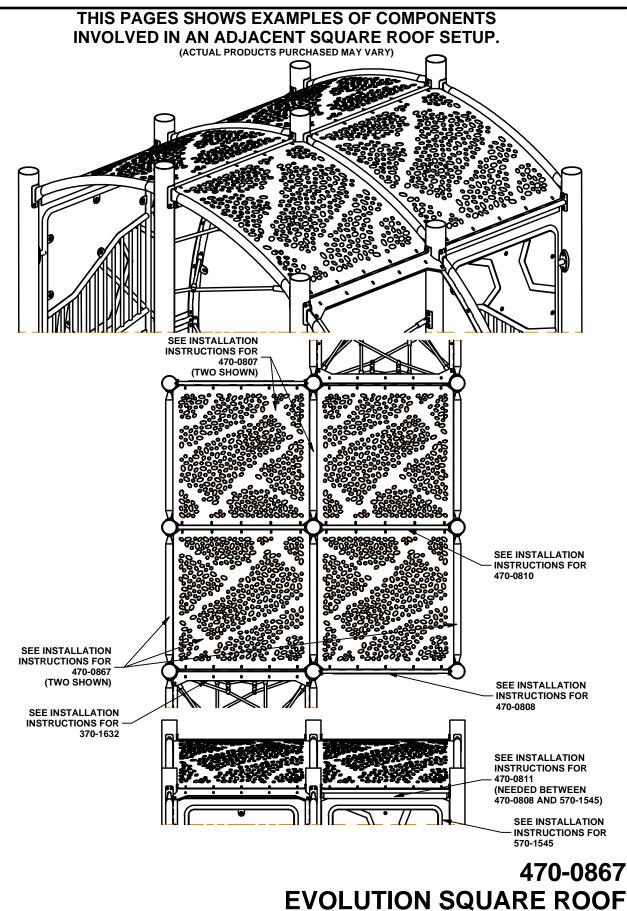
7. Tighten all hardware.





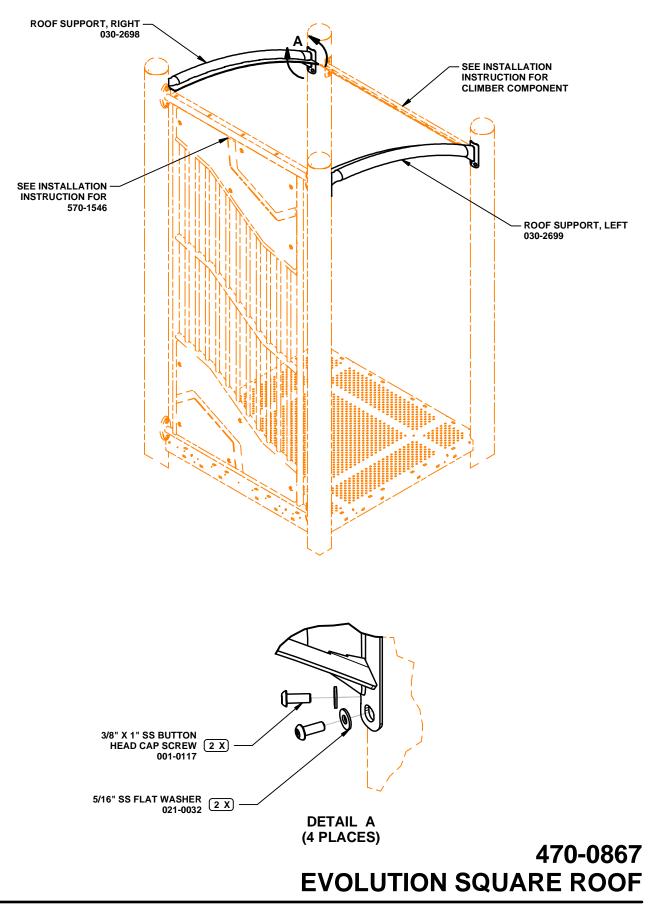


UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



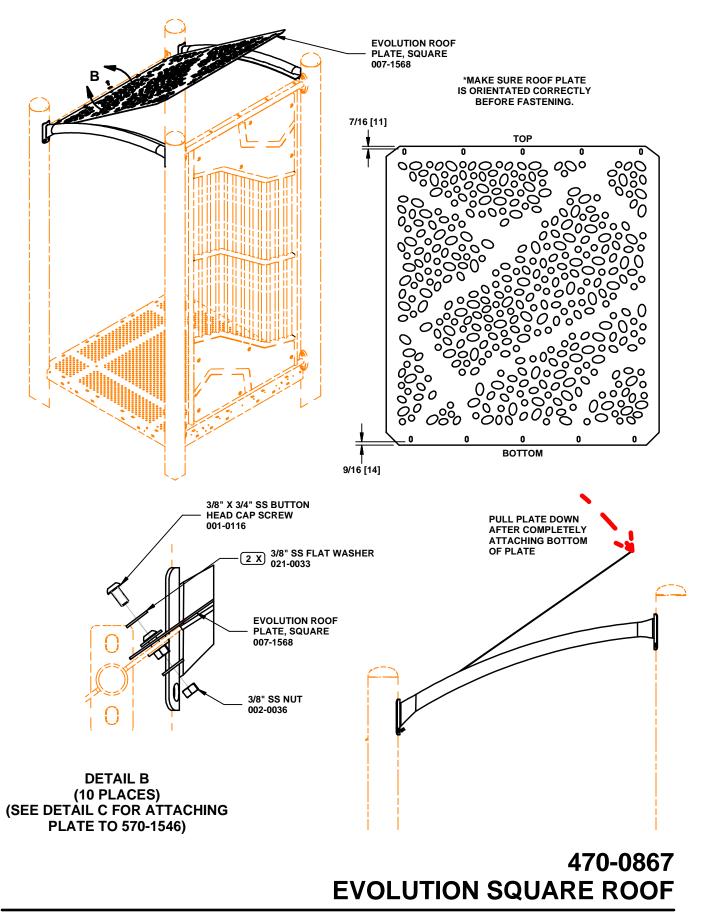
P.O. Box 549 Fond du Lac, WI 54936-0549



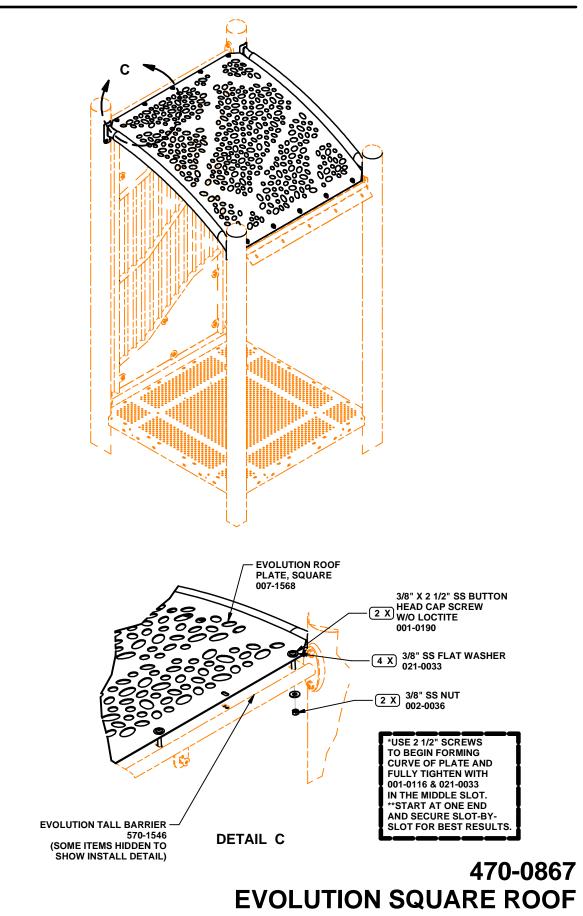


P.O. Box 549 Fond du Lac, WI 54936-0549









**BCI Burke Company, LLC** 

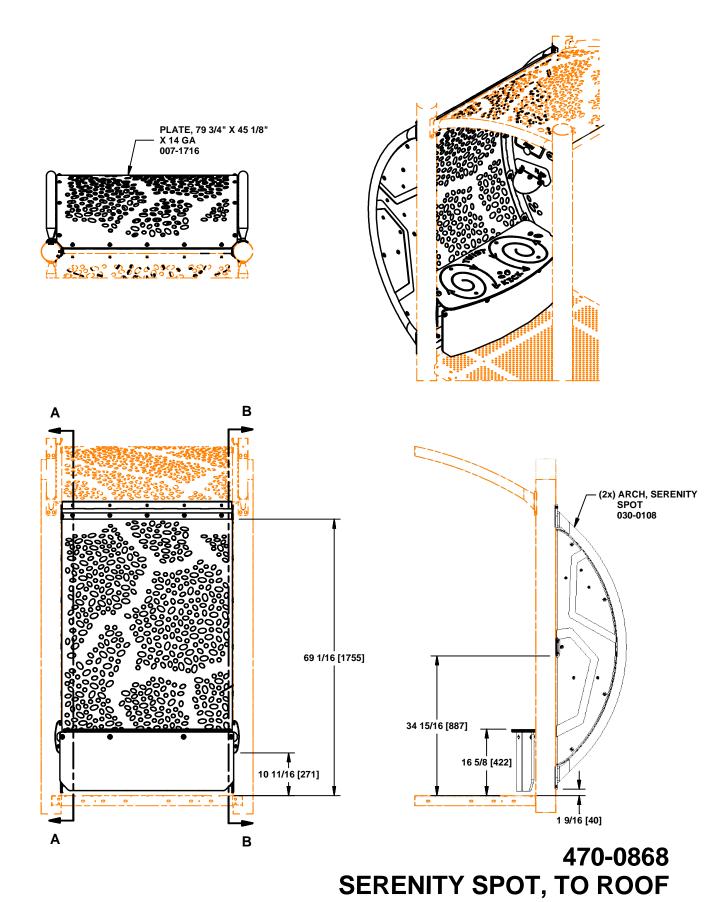
P.O. Box 549 Fond du Lac, WI 54936-0549

Telephone 920-921-9220

PARTS LIST		SPECIFICATIONS
PART NO. DESCRIPTION	QTY	EVOLUTION ROOF PLATE, SQUARE: 14 GA galvanized
		sheet. Finished with a baked on powder coating.
007-1568 EVOLUTION ROOF PLATE, SQUARE 030-2698 ROOF SUPPORT, RIGHT	1	ROOF SUPPORT, RIGHT; ROOF SUPPORT, LEFT: One piece
030-2699 ROOF SUPPORT, LEFT		all welded construction consisting of 7 GA stainless steel sheet,
036-1496 HARDWARE PACKAGE		8 GA galvanized plating, and 2.375" OD x 10 GA galvanized
		tubing. Finished with a baked on powder coating.
		HARDWARE PACKAGE: Stainless Steel.
NOTE: Hardware package(s) may include extra har	dware	
that is not necessary for this installation.		SHIPPING WEIGHT: 75 LBS.
NOTE: Install components along the top and botto	om edae of	the roof before installing roof.
NOTE: Do not tighten hardware until told to do so	-	
NOTE: Mechanical lifting device is required.	=	

- 1. Install ROOF SUPPORT, RIGHT and ROOF SUPPORT, LEFT using hardware as specified in DETAIL A.
- 2. Lift EVOLUTION ROOF PLATE, SQUARE and attach bottom of plate to crossbar using hardware as specified in DETAIL B.
- 3. Pull top of plate towards component on the top edge and attach one corner with 3/8" x 2 1/2" SS BUTTON HEAD CAP
- SCREWS as specified in DETAIL C. NOTE: Leave a slot between each 2 1/2" screw.
- 4. Tighten 2 1/2" screws enough to fasten with hardware as specified in DETAIL B in open slot between 2 1/2" screws.
- 5. Remove 2 1/2" screws and repeat STEP 4, working from one corner to the other, until all 3/8" x 3/4" screws are installed. **NOTE:** The 2 1/2" screws should all be replaced with the 3/4" screws.

6. Tighten all hardware.

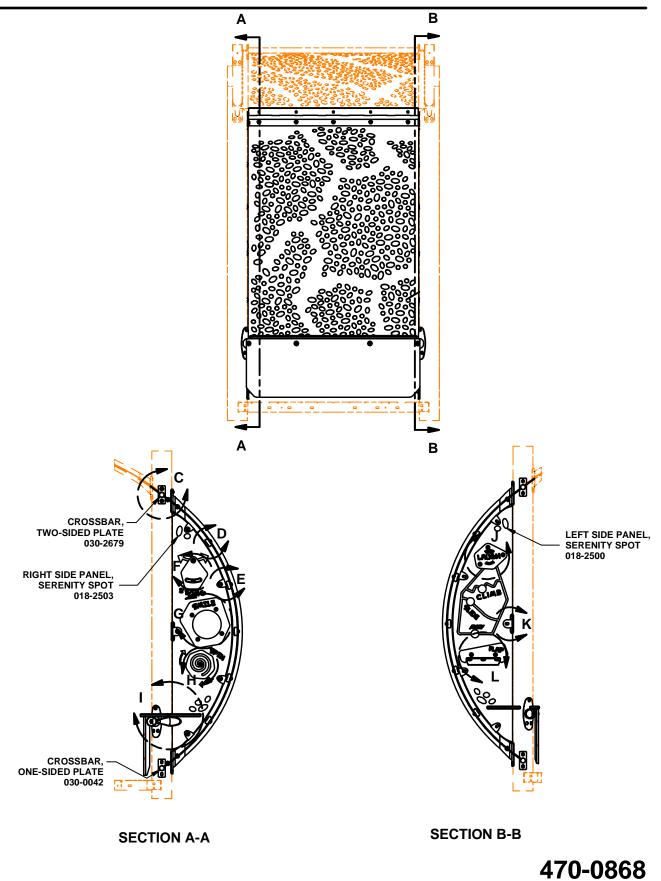


UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

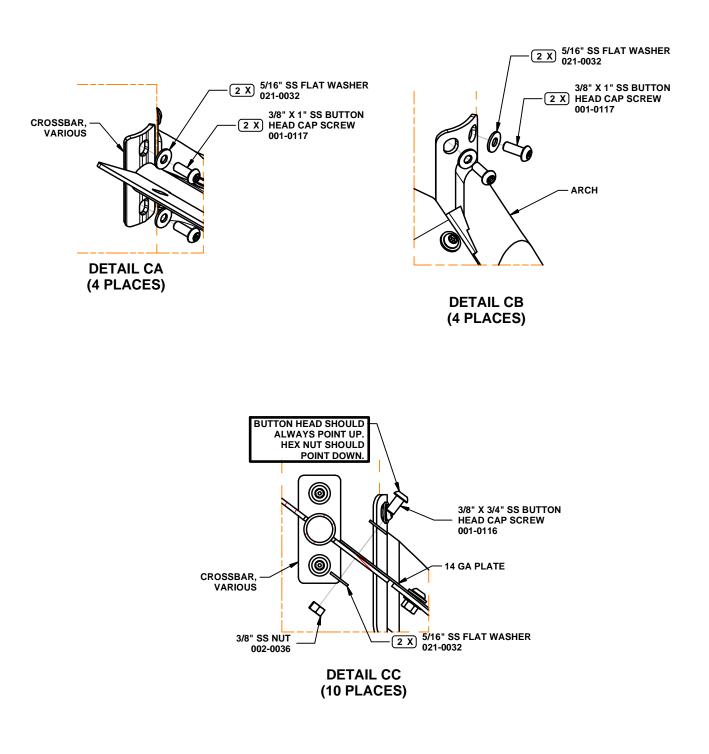
**BCI Burke Company, LLC** 

Burke





SERENITY SPOT, TO ROOF

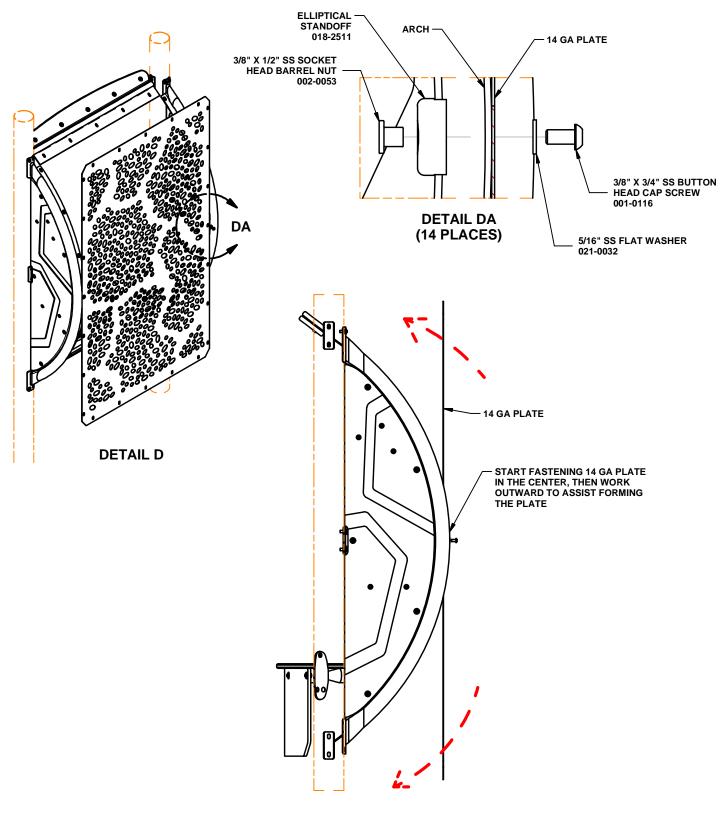


UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

## 470-0868 SERENITY SPOT, TO ROOF

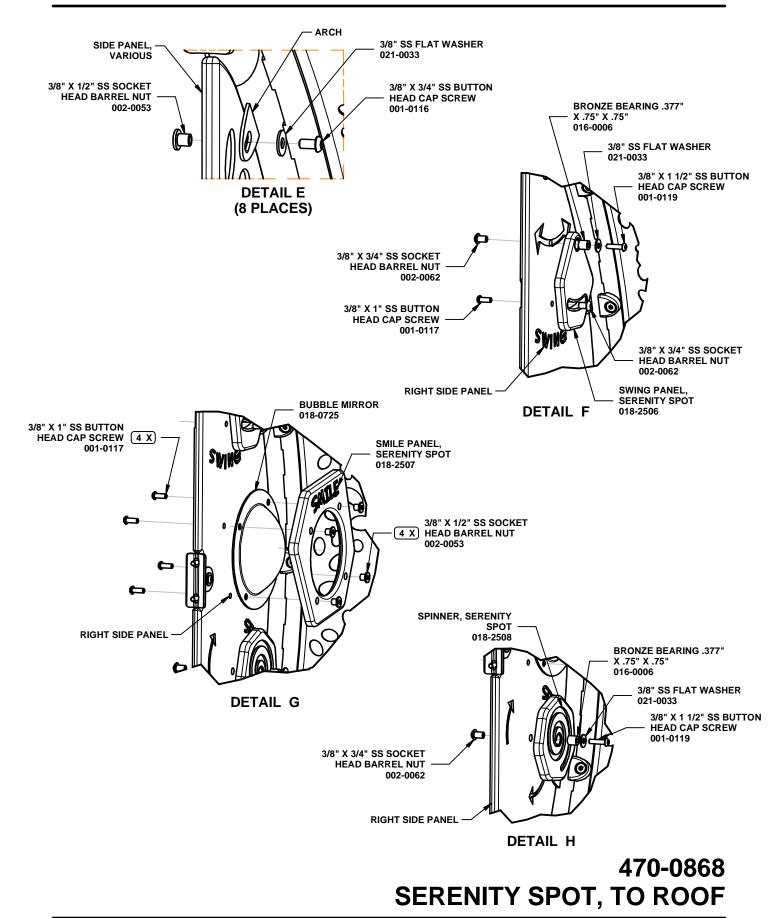
B)urke





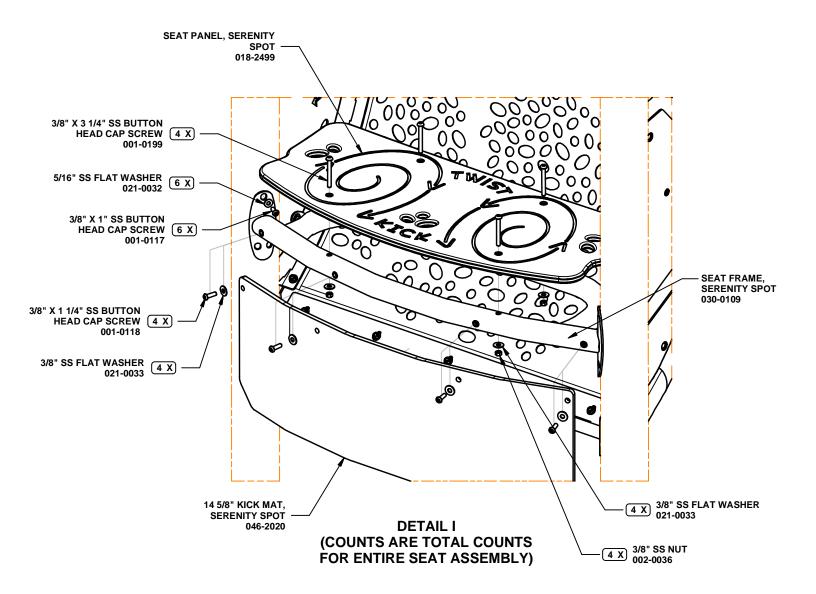
470-0868 SERENITY SPOT, TO ROOF





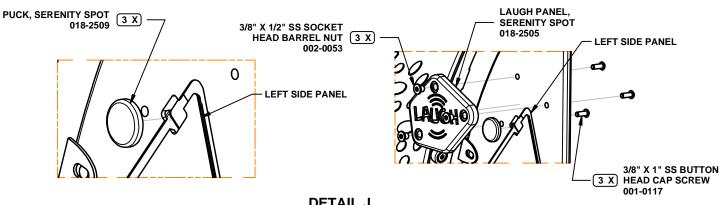
P.O. Box 549 Fond du Lac, WI 54936-0549



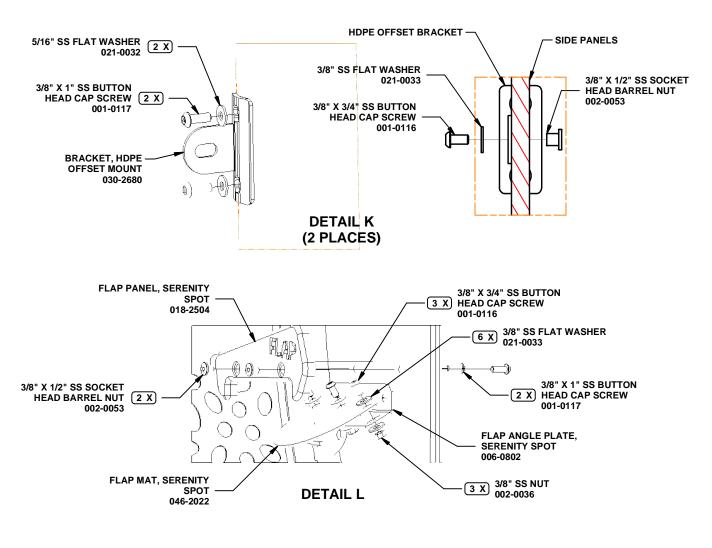


### 470-0868 SERENITY SPOT, TO ROOF





**DETAIL J** 



## 470-0868 SERENITY SPOT, TO ROOF

	PARTS LIST	
PART NO.	DESCRIPTION	<u>QTY</u>
006-0802	FLAP ANGLE PLATE, SERENITY SPOT	1
007-1716	PLATE, 79 3/4" X 45 1/8" X 14 GA	1
016-0006	BRONZE BEARING .377" X .75" X .75"	2
018-0725	BUBBLE MIRROR	1
018-2499	SEAT PANEL, SERENITY SPOT	1
018-2500	LEFT SIDE PANEL, SERENITY SPOT	1
018-2503	RIGHT SIDE PANEL, SERENITY SPOT	1
018-2504	FLAP PANEL, SERENITY SPOT	1
018-2505	LAUGH PANEL, SERENITY SPOT	1
018-2506	SWING PANEL, SERENITY SPOT	1
018-2507	SMILE PANEL, SERENITY SPOT	1
018-2508	SPINNER, SERENITY SPOT	1
018-2509	PUCK, SERENITY SPOT	3
018-2511	ELLIPTICAL STANDOFF	14
030-0042	CROSSBAR, ONE-SIDED PLATE	1
030-0108	ARCH, SERENITY SPOT	2
030-0109	SEAT FRAME, SERENITY SPOT	1
030-2679	CROSSBAR, TWO-SIDED PLATE	1
030-2680	BRACKET, HDPE OFFSET MOUNT	2
036-1552	HARDWARE PACKAGE	1
046-2020	14 5/8" KICK MAT, SERENITY SPOT	1
046-2022	FLAP MAT, SERENITY SPOT	1

#### SPECIFICATIONS

FLAP ANGLE PLATE, SERENITY SPOT: 10 GA galvanized steel sheet. Finished with a baked on powder coating.

PLATE, 79 3/4" X 45 1/8" X 14 GA: 14 GA galvanized steel sheet. Finished with a baked on powder coating.

BRONZE BEARING .377" X .75" X .75": Oil impregnated, bronze.

SEAT PANEL, SERENITY SPOT; LEFT SIDE PANEL, SERENITY SPOT; RIGHT SIDE PANEL, SERENITY SPOT; FLAP PANEL, SERENITY SPOT; LAUGH PANEL, SERENITY SPOT; SMILE PANEL, SERENITY SPOT; SPINNER, SERENITY SPOT: 3/4" Co-Extruded HDPE.

SWING PANEL, SERENITY SPOT; PUCK, SERENITY SPOT; ELLIPTICAL STANDOFF: 3/4" Extruded HDPE.

CROSSBAR, ONE-SIDED PLATE; CROSSBAR, TWO-SIDED PLATE: One piece all welded constructions consisting of 7 GA stainless steel sheet, 8 GA galvanized plating, and 1.315" OD x 12 GA galvanized tubing. Finished with a baked on powder coating.

<u>ARCH, SERENITY SPOT</u>: One piece all welded construction consisting of 2 3/8" OD x 10 GA galvanized steel tubing, 8 GA and 10 GA galvanized steel sheet, and 7 GA stainless steel sheet. Finished with a baked on powder coating.

<u>SEAT FRAME, SERENITY SPOT</u>: One piece all welded construction consisting of 2 3/8" OD x 10 GA galvanized steel tubing and 7 GA stainless steel sheet with zinc-plated steel nut inserts. Finished with a baked on powder coating.

<u>BRACKET, HDPE OFFSET MOUNT</u>: One piece all welded construction consisting of 7 GA stainless steel sheeting and 10 GA galvanized plating. Finished with a baked on powder coating.

<u>14 5/8" KICK MAT, SERENITY SPOT</u>: Rubber belts consisting of 3-ply fabric with rubber top and bottom covers, overall 1/2" thickness.

FLAP MAT, SERENITY SPOT: Rubber belt consisting of 2-ply fabric with rubber top and bottom covers, overall 1/8" thickness

**NOTE:** Hardware package(s) may include extra hardware that is not necessary for this installation.

SHIPPING WEIGHT: 292 LBS.

1. Attach CROSSBAR, ONE-SIDE PLATE and CROSSBAR, TWO-SIDED PLATE to the posts using hardware specified in DETAIL CA. See SECTION A-A for proper placement of the crossbars.

2. Attach ARCHES, SERENITY SPOT to the posts using hardware as specified in DETAIL CB. Formed plate should point inwards.

3. Attach PLATE, 79 3/4" X 45 1/8" X 14 GA and ELLIPTICAL STANDOFFS to the arches using hardware specified in DETAIL DA. Start attaching the middle of the plate to the middle of the arches then work outward from there to form the plate to the arches. See DETAIL D. Fasten the ends of the plate to the crossbar using hardware specified in DETAIL CC.

4. Attach BRACKET, HDPE OFFSET MOUNT to the post using hardware specified in DETAIL K.

5. Attach LEFT SIDE PANEL, SERENITY SPOT and RIGHT SIDE PANEL, SERENITY SPOT to the arches and brackets using hardware specified in DETAIL E and DETAIL K.

6. Attach SWING PANEL, SERENITY SPOT to the right side panel using hardware specified in DETAIL F.

7. Attach SMILE PANEL, SERENITY SPOT and BUBBLE MIRROR to the right side panel using hardware specified in DETAIL G.

8. Attach SPINNER, SERENITY SPOT to the right side panel using hardware specified in DETAIL H.

9. Slide PUCKS, SERENITY SPOT into the pocket on the left side panel. Attach LAUGH PANEL, SERENITY SPOT over pocket using hardware specified in DETAIL J.

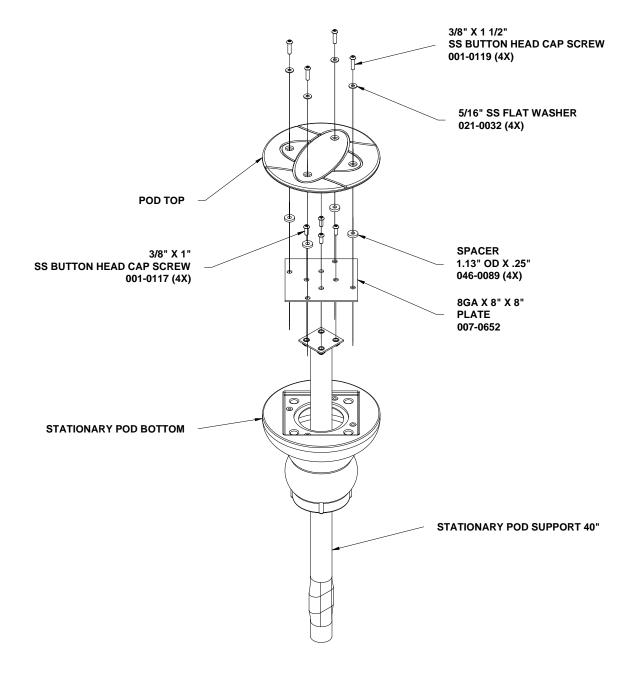
10. Attach FLAP MAT, SERENITY SPOT to the three slots of the FLAP ANGLE PLATE, SERENITY SPOT using hardware specified in DETAIL L. Fasten FLAP PANEL and plate assembly to the left side panel using hardware specified in DETAIL L. 11. Attach SEAT FRAME, SERENITY SPOT to posts using hardware specified in DETAIL I.

12. Attach SEAT PANEL, SERENITY SPOT to seat frame using hardware specified in DETAIL I.

13. Attach 14 5/8" KICK MAT, SERENITY SPOT to seat frame using hardware specified in DETAIL I.

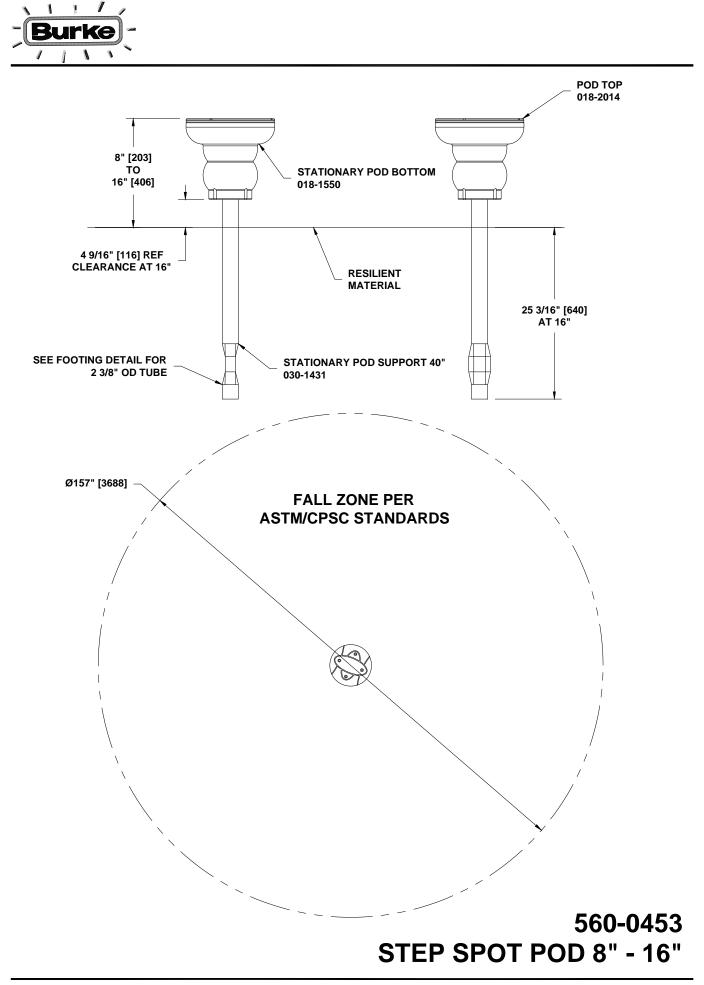
470-0868 SERENITY SPOT, TO ROOF REV: 00 PCN: 20-0207 11/19/2020





**ASSEMBLY VIEW** 

560-0453 STEP SPOT POD 8" - 16"

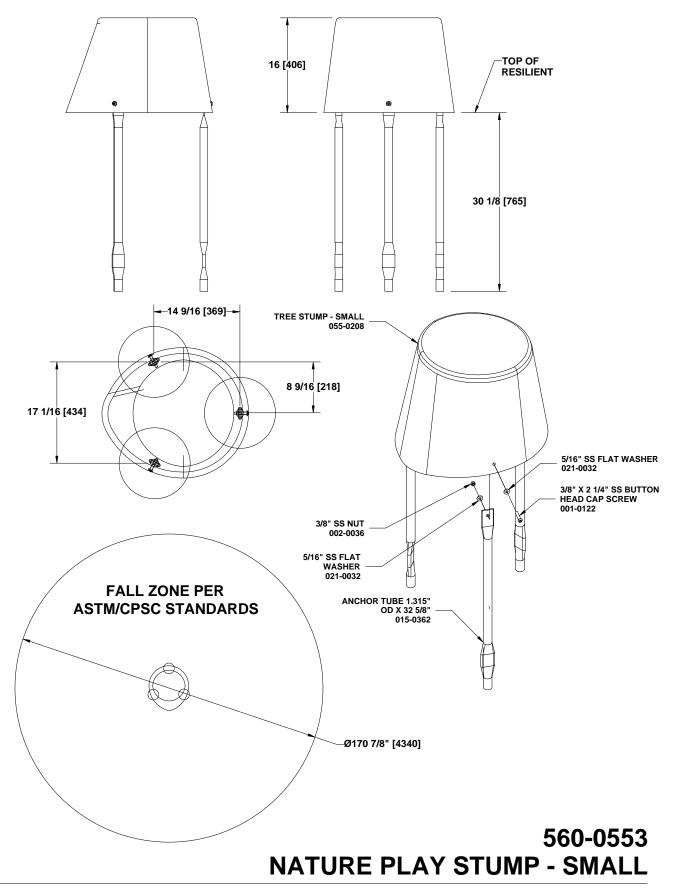


PART NO.DESCRIPTIONQTY007-0652PLATE, 8 GA X 8" X 8"1018-1550STATIONARY POD BOTTOM1018-2014POD TOP1030-131STATIONARY POD SUPPORT 40"1036-0258HARDWARE PACKAGE2036-2051HARDWARE PACKAGE1046-0089SPACER 1.13" OD X .25"4STATIONARY POD SUPPORT 40": 0ne piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.HARDWARE PACKAGE046-0089SPACER 1.13" OD X .25"4POD TOP: 3/4" co-extruded HDPE.STATIONARY POD SUPPORT 40": 0ne piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.HARDWARE PACKAGE: Stainless steel.SPACER 1.13" OD X .25": 1/4" Nylatron GS.		PARTS LIST			SPECIFICATIONS
018-1550       STATIONARY POD BOTTOM       1         018-2014       POD TOP       1         030-1431       STATIONARY POD SUPPORT 40"       1         036-0258       HARDWARE PACKAGE       2         036-2051       HARDWARE PACKAGE       1         046-0089       SPACER 1.13" OD X .25"       4         STATIONARY POD SUPPORT 40"         046-0089       SPACER 1.13" OD X .25"         STATIONARY POD SUPPORT 40": One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.         HARDWARE PACKAGE; HARDWARE PACKAGE; Stainless steel.			<u>QTY</u>		
018-2014       POD TOP       1         030-1431       STATIONARY POD SUPPORT 40"       1         036-0258       HARDWARE PACKAGE       2         036-0251       HARDWARE PACKAGE       1         046-0089       SPACER 1.13" OD X .25"       4         STATIONARY POD SUPPORT 40"         046-0089       SPACER 1.13" OD X .25"         4       Generation of the second s			1		baked on powder coating.
030-1431       STATIONARY POD SUPPORT 40"       1         036-0258       HARDWARE PACKAGE       2         036-2051       HARDWARE PACKAGE       1         046-0089       SPACER 1.13" OD X .25"       4         Investignment of the second se			1		STATIONARY POD BOTTOM: An average of 1/4" thick,
036-2051       HARDWARE PACKAGE       1         046-0089       SPACER 1.13" OD X .25"       4         POD TOP: 3/4" co-extruded HDPE.         STATIONARY POD SUPPORT 40": One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.         HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.	030-1431	STATIONARY POD SUPPORT 40"	1		linear, low density, rotationally molded, U.V. stabilized
046-0089       SPACER 1.13" OD X .25"       4         POD TOP: 3/4" co-extruded HDPE.         STATIONARY POD SUPPORT 40": One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.         HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.			2		
POD TOP: 3/4" co-extruded HDPE.         STATIONARY POD SUPPORT 40": One piece all welded construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating.         HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.			4		nut insens, and a textured outside surface.
construction consisting of 2 3/8" OD x 12 GA galvanized steel tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating. <u>HARDWARE PACKAGE; HARDWARE PACKAGE</u> : Stainless steel.			·		POD TOP: 3/4" co-extruded HDPE.
tubing, 8 GA galvanized sheet steel and 3/8" nut inserts. Finished with a baked on powder coating. <u>HARDWARE PACKAGE; HARDWARE PACKAGE</u> : Stainless steel.					
Finished with a baked on powder coating. <u>HARDWARE PACKAGE; HARDWARE PACKAGE</u> : Stainless steel.					
steel.					
steel.					HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless
SPACER 1.13" OD X .25": 1/4" Nylatron GS.					steel.
					SPACER 1.13" OD X .25": 1/4" Nylatron GS.
Note: Hardware package(s) may include extra hardware	Note: Hardw	vare package(s) may include extra hardw	vare		
that is not necessary for this installation. SHIPPING WEIGHT: 20 LBS.			-		SHIPPING WEIGHT: 20 LBS.

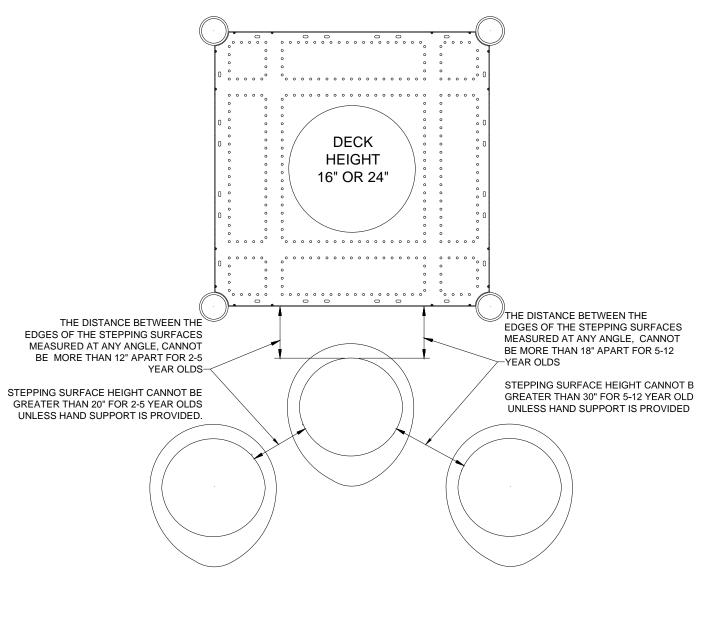
NOTE: Do not tighten hardware until instructed to do so.

- 1. Dig footing holes per dimensions shown. See typical concrete footing details, which are located in the preface of your installation manual.
- 2. Slide STATIONARY POD BOTTOM over the end of the STATIONARY POD SUPPORT 40". See ASSEMBLY VIEW.
- 3. Attach PLATE to stationary pod support using 3/8" x 1" SS button head cap screws. See ASSEMBLY VIEW.
- 4. Attach POD TOP and SPACERS to stationary pod bottom using 3/8" x 1 1/2" SS button head cap screws and 5/16" SS washers. See ASSEMBLY VIEW.
- 5. Tighten all hardware.
- 6. Block-up, level and plumb.
- 7. Pour concrete. Let set for two to three days.
- 8. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.









#### RULES TO FOLLOW WHEN LINKING TO A PLATFORM OR OTHER FREE STANDING ITEMS

### 560-0553 NATURE PLAY STUMP - SMALL

P.O. Box 549 Fond du Lac, WI 54936-0549

Telephone 920-921-9220

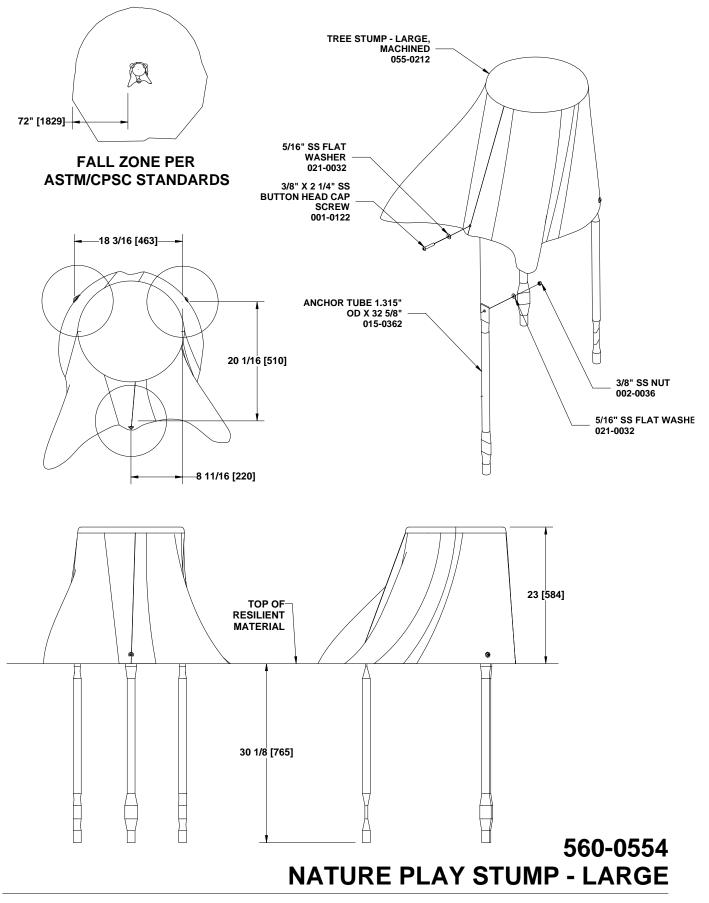
	PARTS LIST	1	SPECIFICATIONS
PART NO. 015-0362 036-0842 055-0208	PARTS LIST DESCRIPTION ANCHOR TUBE 1.315" OD X 32 5/8" HARDWARE PACKAGE NATURE PLAY STUMP - SMALL	<u>QTY</u> 3 1 1	SPECIFICATIONS ANCHOR TUBE 1.315" OD X 32 5/8": 1.315" OD x 12 GA galvanized steel tubing finished with a baked on powder coating. HARDWARE PACKAGE: Stainless Steel NATURE PLAY STUMP - SMALL: GFRC
	vare package(s) may include extra hardw ecessary for this installation.	are	SHIPPING WEIGHT: 67 LBS.

- 1. Dig footing holes per dimensions shown. See typical concrete footing details, which are located in the preface of your installation manual.
- 2. Turn SMALL STUMP upside down so bottom is facing up.
- 3. Using the predrilled holes in the Small Stump, attach the ANCHOR TUBES using the hardware specified in the EXPLODED VIEW.
- 4. Tighten all hardware. NOTE: Tighten bolt to a maximum of 15 ft.-lbs. Do not over tighten.
- 5. Position Small Stump with Anchor Tubes attached into footing holes.
- 4. Block-up and level.
- 5. Pour concrete. Let set for two to three days.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

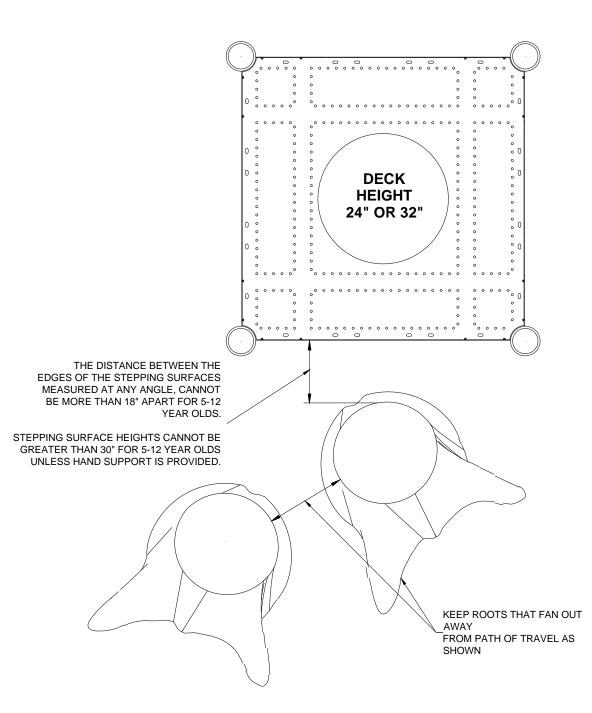
560-0553.doc Description: NATURE PLAY STUMP - SMALL REV: 03 PCN: 19-0295 8/7/2019



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.







# RULES TO FOLLOW WHEN LINKING TO A PLATFORM OR OTHER FREE STANDING ITEMS

560-0554 NATURE PLAY STUMP - LARGE

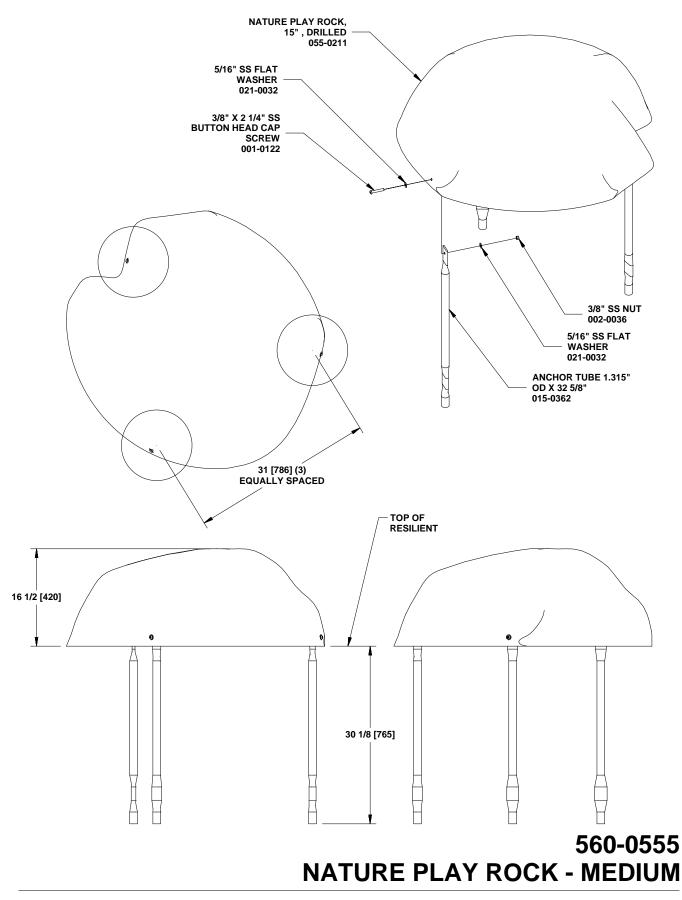
PART NO.	PARTS LIST DESCRIPTION	<u>QTY</u>	<b>SPECIFICATIONS</b> ANCHOR TUBE 1.315" OD X 32 5/8": 1.315" OD x 12 GA
015-0362 036-0842 055-0212	ANCHOR TUBE 1.315" OD X 32 5/8" HARDWARE PACKAGE NATURE PLAY STUMP – LARGE,	3 1 1	galvanized steel tubing finished with a baked on powder coating.
	MACHINED		HARDWARE PACKAGE: Stainless Steel
			NATURE PLAY STUMP – LARGE, MACHINED: GFRC
	vare package(s) may include extra hardw ecessary for this installation.	are	SHIPPING WEIGHT: 114 LBS.

- 1. Dig footing holes per dimensions shown. See typical concrete footing details, which are located in the preface of your installation manual.
- 2. Turn LARGE STUMP upside down so bottom is facing up.
- 3. Using the predrilled holes in the Large Stump, attach the ANCHOR TUBES using the hardware specified in the EXPLODED VIEW.
- 4. Tighten all hardware. . NOTE: Tighten bolt to a maximum of 15 ft.-lbs. Do not over tighten.
- 5. Position Large Stump with Anchor Tubes attached into footing holes.
- 4. Block-up and level.
- 5. Pour concrete. Let set for two to three days.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

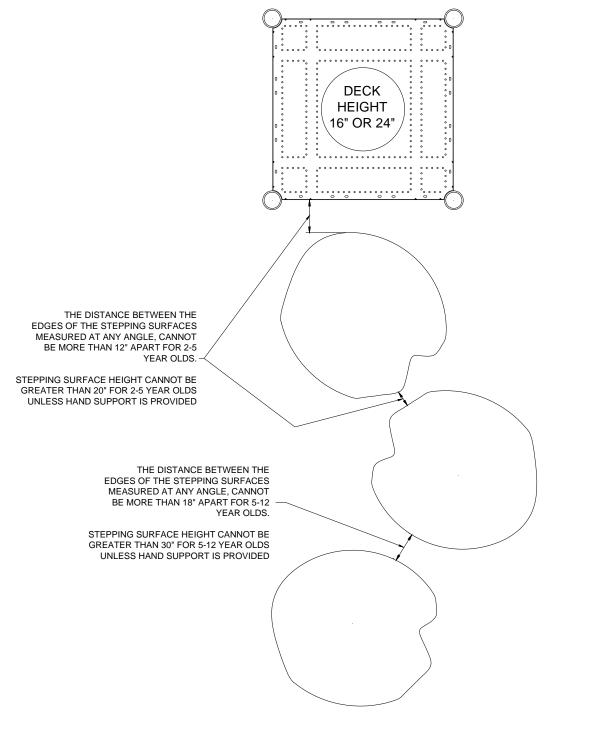
560-0554.doc Description: NATURE PLAY STUMP - LARGE REV: 04 PCN: 19-0295 8/7/2019



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.







RULES TO FOLLOW WHEN LINKING TO A PLATFORM OR OTHER FREE STANDING ITEMS

> 560-0555 NATURE PLAY ROCK - MEDIUM

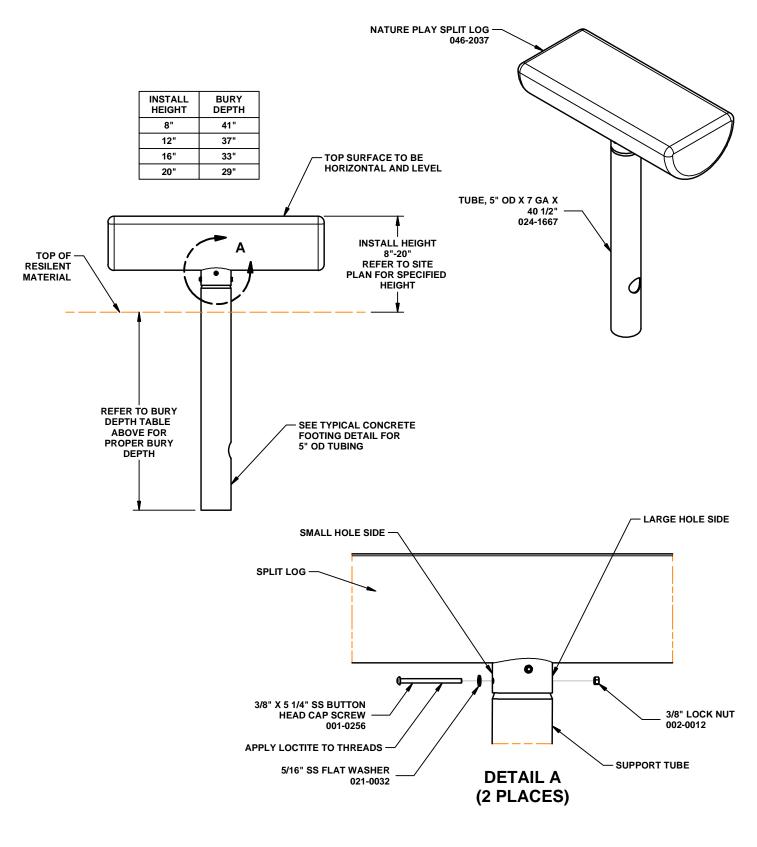
				_
PART NO. 015-0362 036-0842 055-0211	PARTS LIST DESCRIPTION ANCHOR TUBE 1.315" OD X 32 5/8" HARDWARE PACKAGE NATURE PLAY ROCK, 15", DRILLED	<u>QTY</u> 3 1	SPECIFICATIONS         ANCHOR TUBE 1.315" OD X 32 5/8": 1.315" OD x 12 GA galvanized steel tubing finished with a baked on powder coating.         HARDWARE PACKAGE: Stainless Steel         NATURE PLAY ROCK, 15", DRILLED: GFRC	
	vare package(s) may include extra hardwa ecessary for this installation.	are	SHIPPING WEIGHT: 117 LBS.	

- 1. Dig footing holes per dimensions shown. See typical concrete footing details, which are located in the preface of your installation manual.
- 2. Turn NATURE PLAY ROCK upside down so bottom is facing up.
- 3. Using the predrilled holes in the Rock, attach the ANCHOR TUBES using the hardware specified in the EXPLODED VIEW.
- 4. Tighten all hardware. NOTE: Tighten bolt to a maximum of 15 ft.-lbs. Do not over tighten.
- 5. Position Small Rock with Anchor Tubes attached into footing holes.
- 4. Block-up and level.
- 5. Pour concrete. Let set for two to three days.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

560-0555.doc Description: NATURE PLAY ROCK - MEDIUM REV: 02 PCN: 20-0354 12/16/2020



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



### 560-2615 NATUREPLAY¤ HORIZONTAL SPLIT LOG CLIMBER 8"-20"

**BCI Burke Company, LLC** 

P.O. Box 549 Fond du Lac, WI 54936-0549

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	TUBE, 5" OD X 7 GA X 40 1/2": 5" OD X 7 Ga Galvanized steel
024-1667	TUBE, 5" OD X 7 GA X 40 1/2"	1	tubing finished with a baked-on powder coat.
036-1553	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless Steel
046-0291	LOCTITE	1	
046-2037	NATURE PLAY SPLIT LOG	1	<u>LOCTITE:</u> Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate,
			polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.
			NATURE PLAY SPLIT LOG: 1/4" HRS steel plate, #5 grade 60 carbon steel rebar, 5" OD X 7 GA galvanized steel tubing within glass fiber reinforced concrete textured and painted to resemble a natural split log
	ardware package(s) may include extra hard necessary for this installation.	lware	SHIPPING WEIGHT: 212 LBS.

### NOTE: REFER TO SITE PLAN FOR PROPER INSTALLATION HEIGHT

NOTE: TWO PEOPLE OR LIFTING EQUIPMENT IS REQUIRED TO LIFT SPLIT LOG ONTO SUPPORT TUBE

1. Dig footing holes per dimensions specifed in typical concrete footings detail for 5" OD tubing located in the installation manual and bury depth table located on the first page of this document.

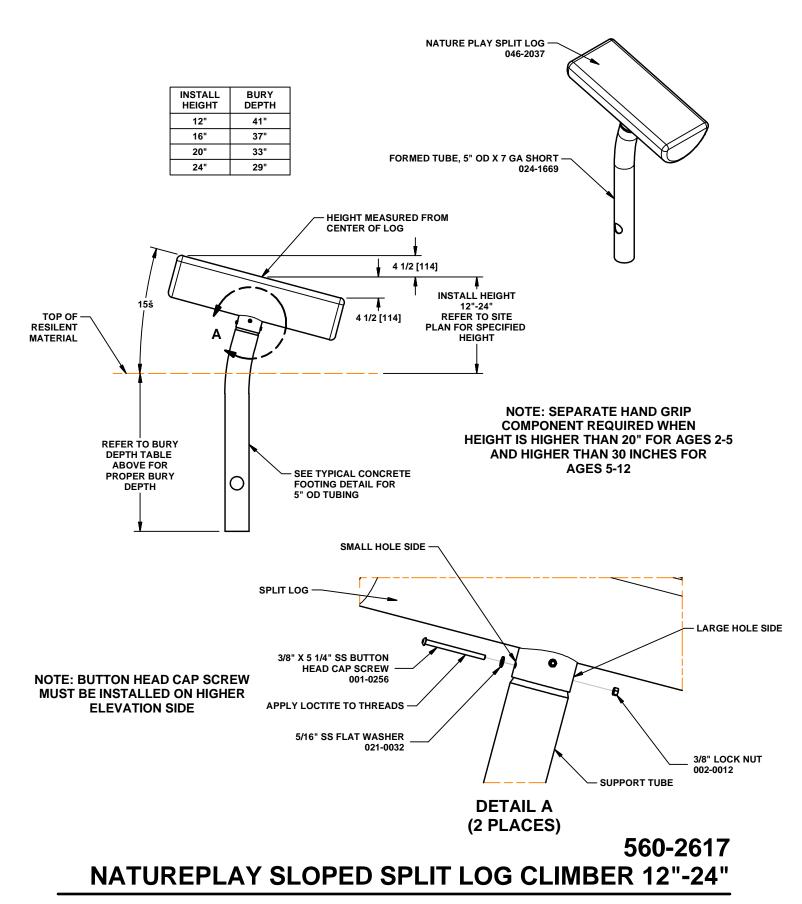
2. Place SPLIT LOG on top of SUPPORT TUBE and attach with hardware specified in DETAIL A.

#### NOTE: APPLY LOCTITE TO THREADS

- 3. Tighten all hardware
- 4. Block up, plumb and level assembly
- 5. Pour concrete and let cure 2-3 days

6. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



Burke

P.O. Box 549 Fond du Lac, WI 54936-0549

PARTS LIST		SPECIFICATIONS
PART NO. DESCRIPTION	<u>QTY</u>	FORMED TUBE, 5" OD X 7 GA SHORT: 5" OD X 7 Ga
024-1669 FORMED TUBE, 5" OD X 7 GA SHO	RT 1	Galvanized steel tubing finished with a baked-on powder coat.
036-1553 HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless Steel
046-0291 LOCTITE	1	LOCTITE: Thread Locker; CAUTION: May irritate eyes, skin
046-2037 NATURE PLAY SPLIT LOG	1	and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide. <u>NATURE PLAY SPLIT LOG:</u> 1/4" HRS steel plate, #5 grade 60 carbon steel rebar, 5" OD X 7 GA galvanized steel tubing within glass fiber reinforced concrete textured and painted to resemble a natural split log
<b>NOTE:</b> Hardware package(s) may include extra that is not necessary for this installation.	hardware	SHIPPING WEIGHT: 216 LBS.

### NOTE: REFER TO SITE PLAN FOR PROPER INSTALLATION HEIGHT

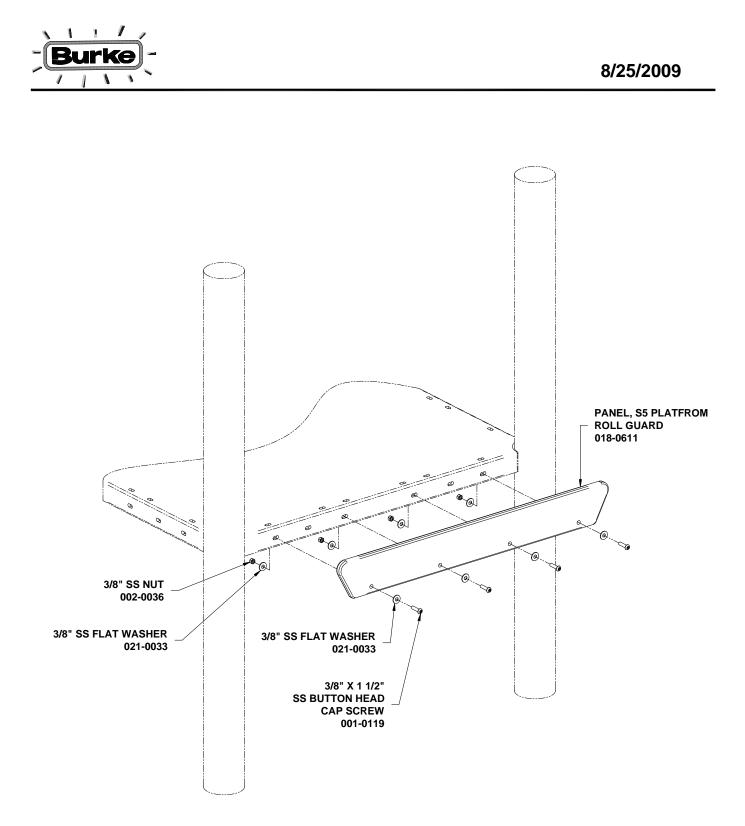
NOTE: TWO PEOPLE OR LIFTING EQUIPMENT IS REQUIRED TO LIFT SPLIT LOG ONTO SUPPORT TUBE

1. Dig footing holes per dimensions specifed in typical concrete footings detail for 5" OD tubing located in the installation manual and bury depth table located on the first page of this document.

2. Place SPLIT LOG on top of SUPPORT TUBE and attach with hardware specified in DETAIL A.

#### NOTE: APPLY LOCTITE TO THREADS

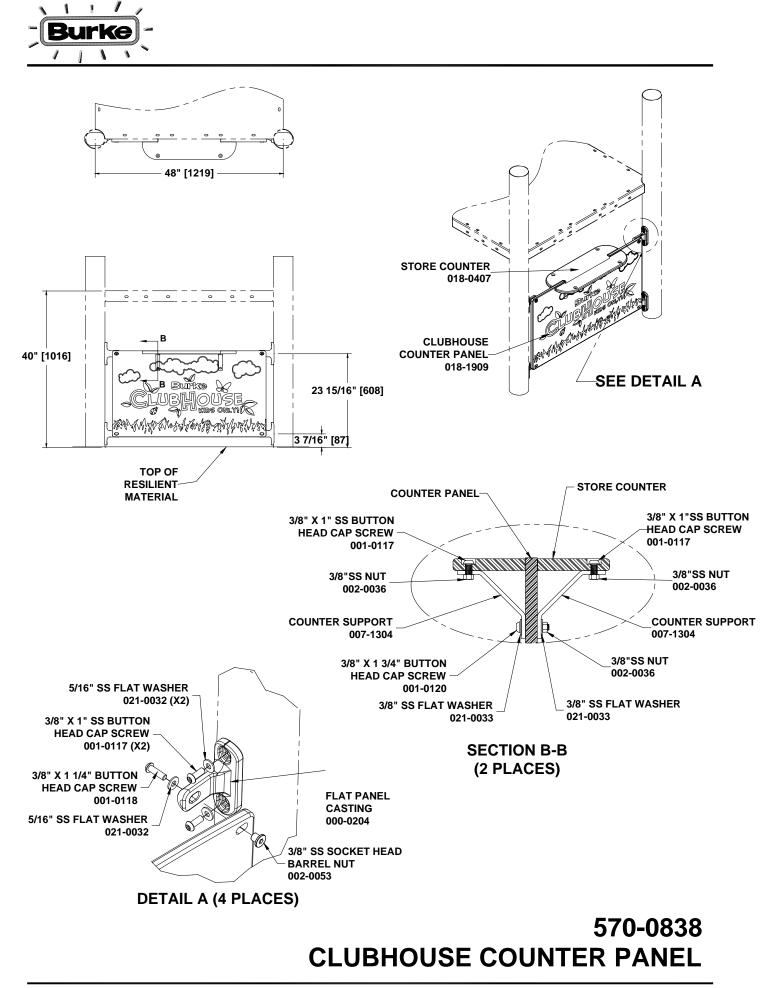
- 3. Tighten all hardware
- 4. Block up, plumb and level assembly
- 5. Pour concrete and let cure 2-3 days
- 6. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.



## 570-0622 PLATFORM ROLL GUARD

PART NO.	PARTS LIST DESCRIPTION	QTY	
018-0611	PANEL, S5 PLATFORM ROLL	1	PANEL, S5 PLATFORM ROLL GUARD: 3/4" extruded HDPE.
	GUARD		HARDWARE PACKAGE: Stainless steel.
036-0448	HARDWARE PACKAGE	1	
	vare package(s) may include extra h	nardware	
that is not no	ecessary for this installation.		SHIPPING WEIGHT: 9 LBS.
		TALLATION I	NSTRUCTIONS
NOTE: PVC	coating may need to be removed	from mounting ho	bles of parts before installation.
1. Attach P screws. 3	LATFORM ROLL GUARD PANEL to 3/8" SS flat washers and 3/8" SS nu	o platform, centerin its.	ng panel between posts, using 3/8" x 1 1/2" SS button head cap
,			

570-0622.doc Description: PLATFORM ROLL GUARD REV: 00 PCN: 09-0178 8/25/2009



PARTS LIST						
PART NO.	DESCRIPTION	<u>QTY</u>				
000-0204	CASTING, FLAT PANEL	4				
007-1304	COUNTER SUPPORT	4				
018-0407	STORE COUNTER	1				
018-1909	CLUBHOUSE COUNTER PANEL	1				
036-1245	HARDWARE PACKAGE	1				
Note: Hardware package(s) may include extra hardware that is not necessary for this installation.						

CASTING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating. COUNTER SUPPORT: Formed 8 GA. galvanized sheet steel finished with a baked on powder coating. STORE COUNTER; CLUBHOUSE COUNTER PANEL: 3/4" co-extruded HDPE. HARDWARE PACKAGE: Stainless steel

SHIPPING WEIGHT: 53 LBS.

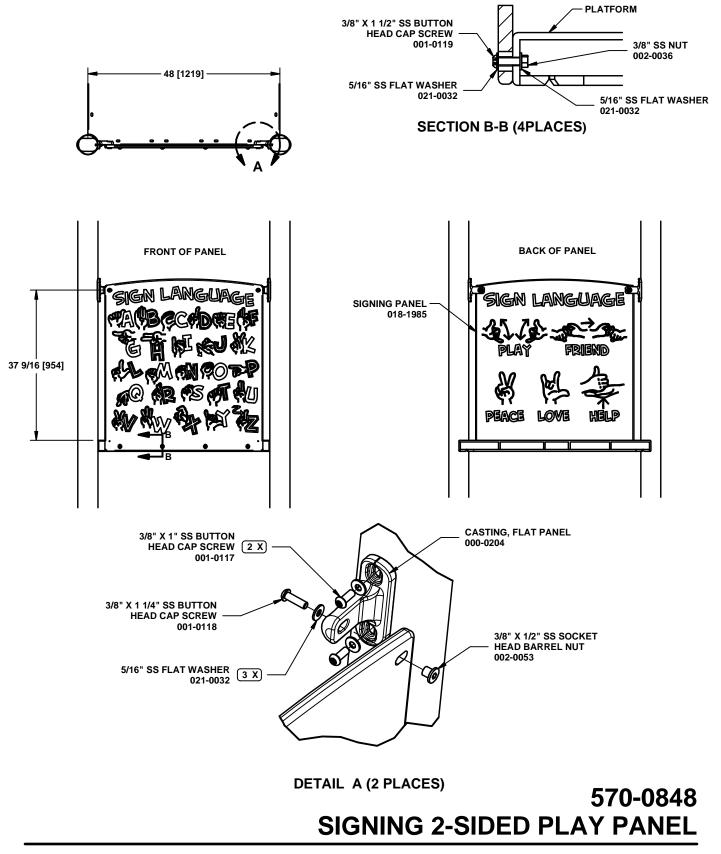
### INSTALLATION INSTRUCTIONS

NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- Attach FLAT PANEL CASTING to 5" OD posts using hardware as shown in DETAIL A. Tighten hardware. 1.
- Attach counter supports to panel using hardware as shown in SECTION B-B. Tighten hardware. 2.
- 3. Slide STORE COUNTER into slot on panel with counter bored holes to the top. Attach counter supports to CLUBHOUSE COUNTER PANEL using hardware as shown in SECTION B-B. Tighten hardware.
- Attach panel assembly to brackets using hardware as shown in DETAIL A. Tighten all hardware. 4.
- 5. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

### SPECIFICATIONS





PARTS LIST		SPECIFICATIONS		
PART NO. DESCRIPTION	<u>QTY</u>	CASTING, FLAT PANEL: A356-T6 Aluminum, Heat-Treated.		
000-0204 CASTING, FLAT PANEL	2	Finished with baked on powder coating.		
018-1985 SIGNING PANEL	1	SIGNING PANEL: 3/4" co-extruded HDPE.		
036-1241 HARDWARE PACKAGE		HARDWARE PACKAGE: Stainless steel.		
NOTE: Hardware package(s) may inc				
that is not necessary for this installation	۱.	SHIPPING WEIGHT: 44 LBS.		
INSTALLATION INSTRUCTIONS				
NOTE: PVC coating may need to be removed from mounting holes of parts before installation.				
NOTE: Do not tighten hardware until				
1. Determine location of Panel assembl		Itton head can screws and 5/16" SS flat washare. See DETAIL A		
<ol> <li>Attach FLAT PANEL CASTINGS to posts using 3/8" X 1" SS button head cap screws and 5/16" SS flat washers. See DETAIL A.</li> <li>Attach PANEL to platform using 3/8" X 1 1/2" SS button head cap screws, 5/16" SS flat washers and 3/8" SS nuts. See</li> </ol>				
SECTION B-B.		,		

4. Attach Panel to FLAT PANEL CASTINGS using 3/8" X 1 1/4" SS button head cap screws, 5/16" SS flat washer and 3/8" SS socket head barrel nuts. See DETAIL A.

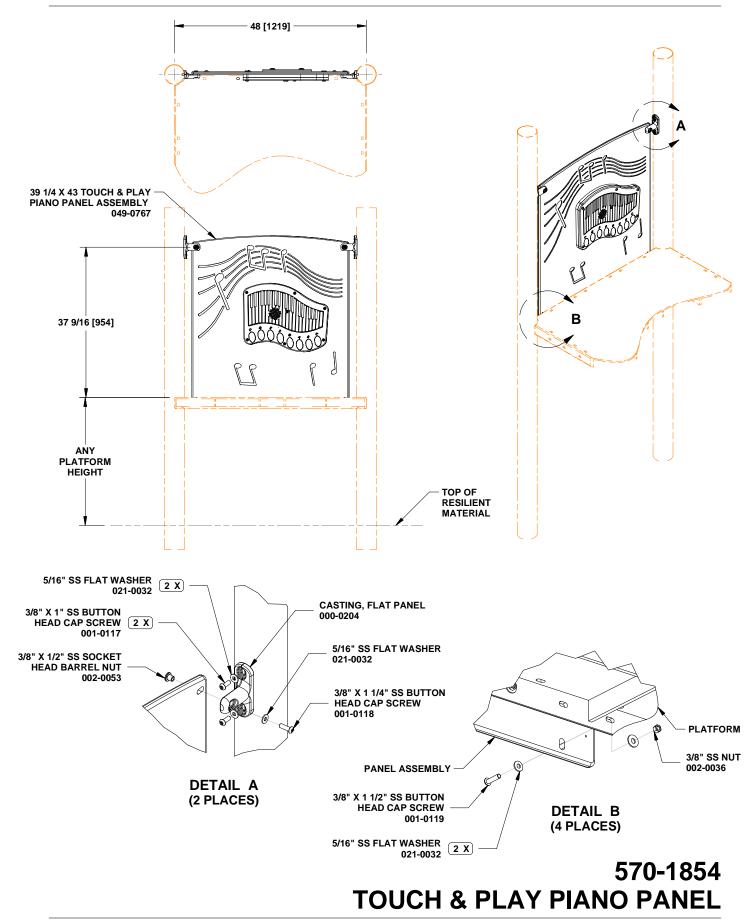
5. Level panel assembly and tighten all hardware.

6. Install resilient material accordance to installation guidelines, ASTM standards and CPSC guidlines.

570-0848 SIGNING 2-SIDED PLAY PANEL REV: 00 PCN: 17-0046 7/7/2017



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



	PARTS LIST			SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>		STING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated.
000-0204	CASTING, FLAT PANEL	2	Fini	shed with baked on powder coating.
031-0008	T-45, 3/8" TAMPER PROOF DRIVE BIT	1	НА	RDWARE PACKAGE: Stainless steel.
036-1241	HARDWARE PACKAGE	1		
049-0767	39 1/4 X 43 TOUCH & PLAY PIANO PANEL ASSEMBLY	1	co-e	/4 X 43 TOUCH & PLAY PIANO PANEL ASSEMBLY: 3/4" extruded HDPE, 3/4" extruded HDPE, stainless steel ch-sensors, commercial grade electronics, water-proof ine grade speaker, water-resistant steel enclosure &
				nless steel hardware.
	ardware package(s) may include extra hard necessary for this installation.	ware	SH	IPPING WEIGHT: 60 LBS.

#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

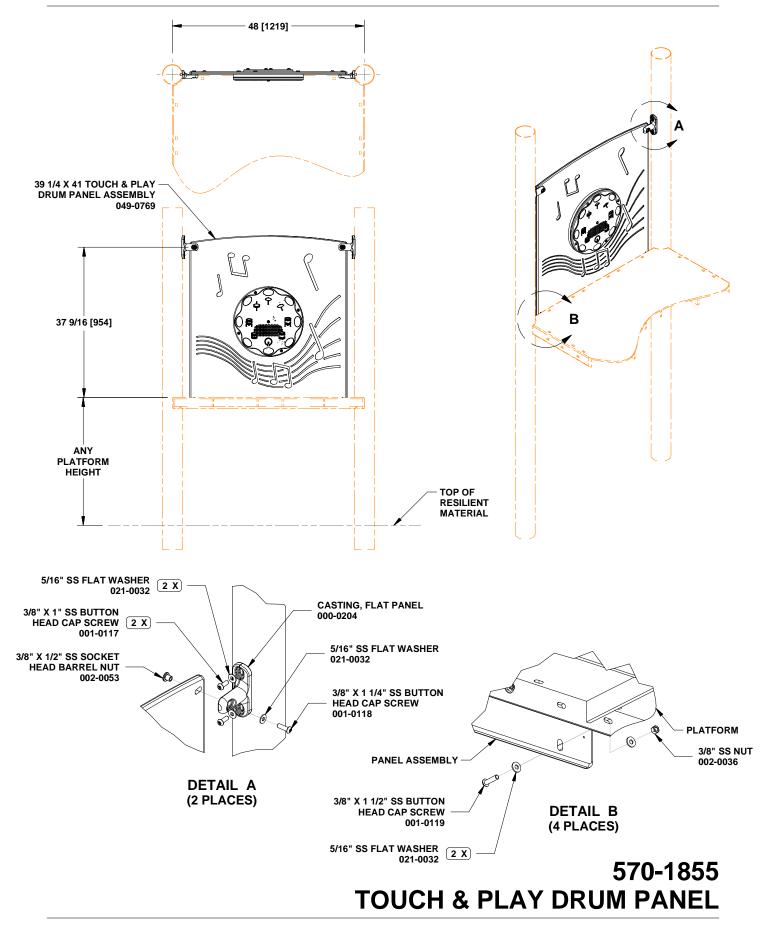
- 1. Determine location of TOUCH & PLAY PIANO PANEL assembly.
- 2. Attach CASTING, FLAT PANEL to posts using hardware specified in DETAIL A.
- 3. Attach 39 1/4 X 43 TOUCH & PLAY PIANO PANEL ASSEMBLY to flat panel castings using hardware specified in DETAIL A.
- 4. Attach panel assembly to platform using hardware specified in DETAIL B.
- 5. Level panel assembly and tighten all hardware.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

#### **BATTERY INSTALLATION**

- 1. Using a suitable driver and the supplied T-45, 3/8" TAMPER PROOF DRIVE BIT, unscrew the four (4) BUTTON HEAD SCREWS and remove the BATTERY BOX COVER. NOTE: Tampering with the electronic circuitry will void the warranty of the unit.
- 2. Insert six (6) D-Cell batteries (not included) into the BATTERY HOLDER, making sure the battery orientation matches that shown on the diagram. Always use high-quality Alkaline batteries.
- 3. Wait up to five minutes after battery installation to allow the batteries and unit to adjust to their environment. Confirm that all panel sensors are working correctly.
- 4. To re-fit the electronic box enclosure lid, line up the four holes at the corners. Hand-start the button head screws, taking care not to cross-thread. Use the driver to secure.
- 5. For troubleshooting guidance, see the reference installation manual.



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



	PARTS LIST		
PART NO.	DESCRIPTION	QTY	CASTING, FLAT
000-0204	CASTING, FLAT PANEL	2	Finished with ba
031-0008	T-45, 3/8" TAMPER PROOF DRIVE BIT	1	HARDWARE P
036-1241	HARDWARE PACKAGE	1	
049-0769	39 1/4 X 43 TOUCH & PLAY DRUM PANEL ASSEMBLY	1	39 1/4 X 43 TOU co-extruded HD touch-sensors, of marine grade sp
	ardware package(s) may include extra har necessary for this installation.	dware	SHIPPING WE

### SPECIFICATIONS =

PANEL: A356-T6 Aluminum, Heat- Treated. ked on powder coating.

CKAGE: Stainless steel.

CH & PLAY DRUM PANEL ASSEMBLY: 3/4" PE, 3/4" extruded HDPE, stainless steel ommercial grade electronics, water-proof eaker, water-resistant steel enclosure & ardware.

GHT: 57 LBS.

## INSTALLATION INSTRUCTIONS

### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

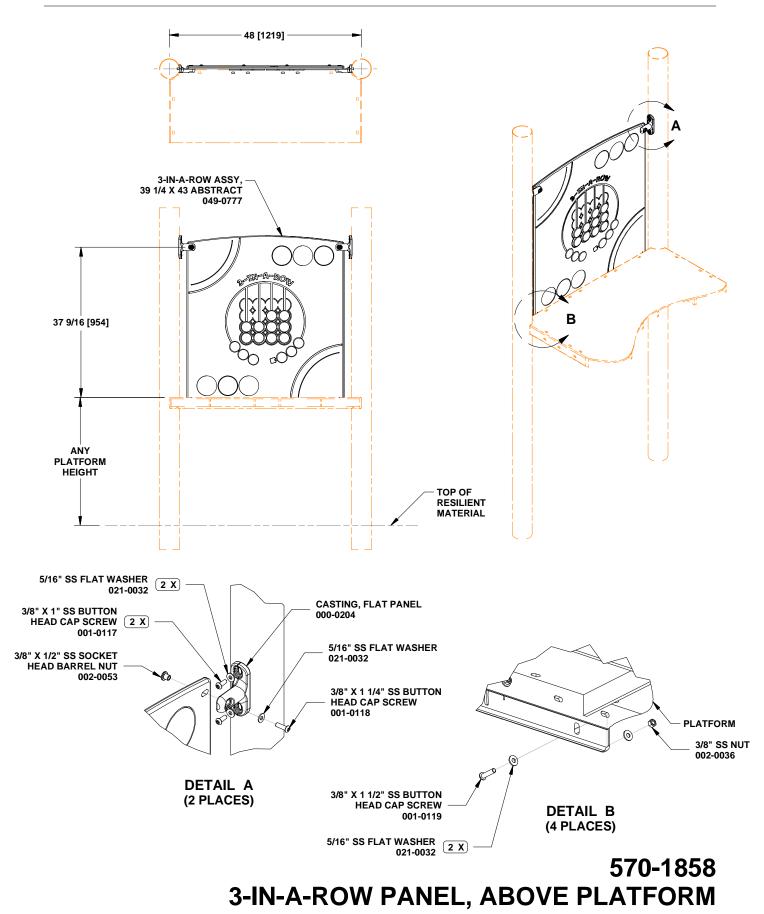
- 1. Determine location of TOUCH & PLAY DRUM PANEL assembly.
- 2. Attach CASTING, FLAT PANEL to posts using hardware specified in DETAIL A.
- 3. Attach 39 1/4 X 43 TOUCH & PLAY DRUM PANEL ASSEMBLY to flat panel castings using hardware specified in DETAIL A.
- 4. Attach panel assembly to platform using hardware specified in DETAIL B.
- 5. Level panel assembly and tighten all hardware.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

#### **BATTERY INSTALLATION**

- 1. Using a suitable driver and the supplied T-45, 3/8" TAMPER PROOF DRIVE BIT, unscrew the four (4) BUTTON HEAD SCREWS and remove the BATTERY BOX COVER. NOTE: Tampering with the electronic circuitry will void the warranty of the unit.
- 2. Insert six (6) D-Cell batteries (not included) into the BATTERY HOLDER, making sure the battery orientation matches that shown on the diagram. Always use high-quality Alkaline batteries.
- 3. Wait up to five minutes after battery installation to allow the batteries and unit to adjust to their environment. Confirm that all panel sensors are working correctly.
- 4. To re-fit the electronic box enclosure lid, line up the four holes at the corners. Hand-start the button head screws, taking care not to cross-thread. Use the driver to secure.
- 5. For troubleshooting guidance, see the reference installation manual.



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.

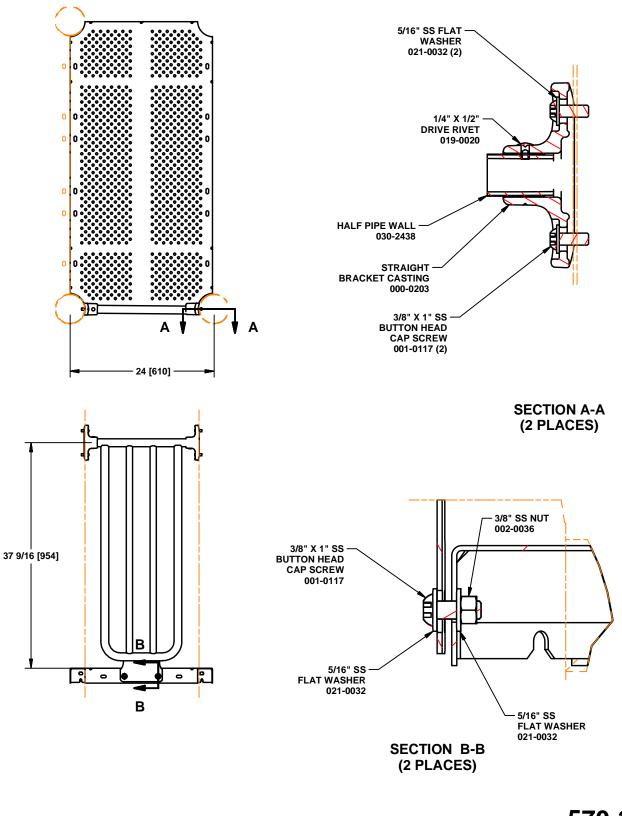


	PARTS LIST	]	SPECIFICATIONS	
PART NO.	DESCRIPTION	QTY	CASTING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated.	
000-0204	CASTING, FLAT PANEL	2	Finished with baked on powder coating.	
036-1241	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.	
049-0777	3-IN-A-ROW ASSY, 39 1/4 X 43	1	HARDWARE FACKAGE. Stallliess steel.	
049-0111	ABSTRACT		3-IN-A-ROW ASSY, 39 1/4 X 43 ABSTRACT: Assembly consisting of 1/2 and 3/4" extruded HDPE panels and stainless steel hardware fasteners.	
NOTE: Hardware package(s) may include extra hardware that is not necessary for this installation.				
INSTALLATION INSTRUCTIONS           NOTE: PVC coating may need to be removed from mounting holes of parts before installation.				
NOTE: Do not tighten hardware until instructed to do so.				
1. Attach Fl	AT PANEL CASTINGS to posts using	hardware spec	sified in DETAIL A.	
		-	form using hardware specified in DETAIL B.	
	anel to castings using hardware specifi	-	-	
-	nel and tighten all hardware.			
	-	tallation guide	elines, ASTM standards and CPSC guidelines.	

570-1858 3-IN-A-ROW PANEL, ABOVE PLATFORM REV: 00 PCN: 17-0227 1/24/2018







570-2624 HALF PIPE WALL ASSEMBLY

PARTS LIST		SPECIFICATIONS
PART NO.DESCRIPTION000-0203CASTING, STRAIGHT BRACKET030-2438HALF PIPE WALL	<u>QTY</u> 2 1	CASTING, STRAIGHT BRACKET: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating. HALF PIPE WALL: One piece all welded construction consisting
036-1284 HARDWARE PACKAGE	1	Independent of the piece all weided construction consisting of 1.315" OD x 14 GA, 1.315" OD x 12 GA, and 1.029" OD x 14 GA galvanized steel tubing. Finished with a baked on powder coating.         HARDWARE PACKAGE: Stainless steel screws, nuts & washers and aluminum rivets with 302 stainless steel pin.
<b><u>NOTE</u>:</b> Hardware package(s) may include extended that is not necessary for this installation.	tra hardware	SHIPPING WEIGHT: 19.6 LBS.

NOTE: PVC coating may need to be removed from mounting holes of parts before installation.

1. Slide BRACKETS onto tube on HALF PIPE WALL.

2. Attach BRACKETS with pipe wall to 5" OD post using 3/8" x 1" SS button head cap screws and 5/16" SS washers. See SECTION A-A.

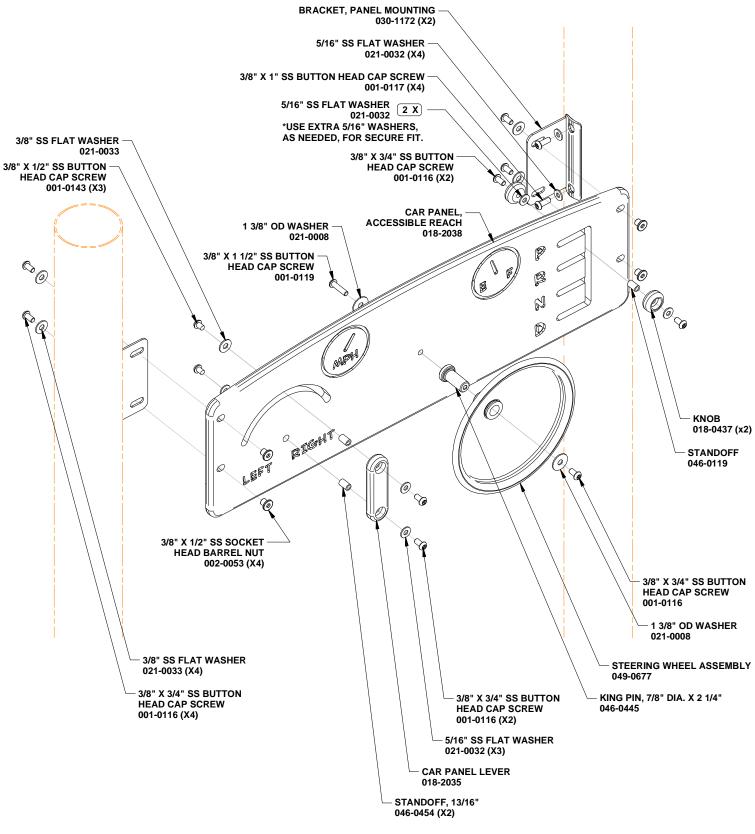
3. Attach bottom of pipe wall to platform using 3/8" x 1" SS button head cap screws, 5/16" SS washers and 3/8" SS nuts. Tighten all hardware. See SECTION B-B.

4. Drill 1/4+diameter holes through pilot hole, into pipe wall and through mounting bracket. See SECTION A-A.

5. Drive rivets flush with brackets and pipe wall.

6. Tighten All Hardware.

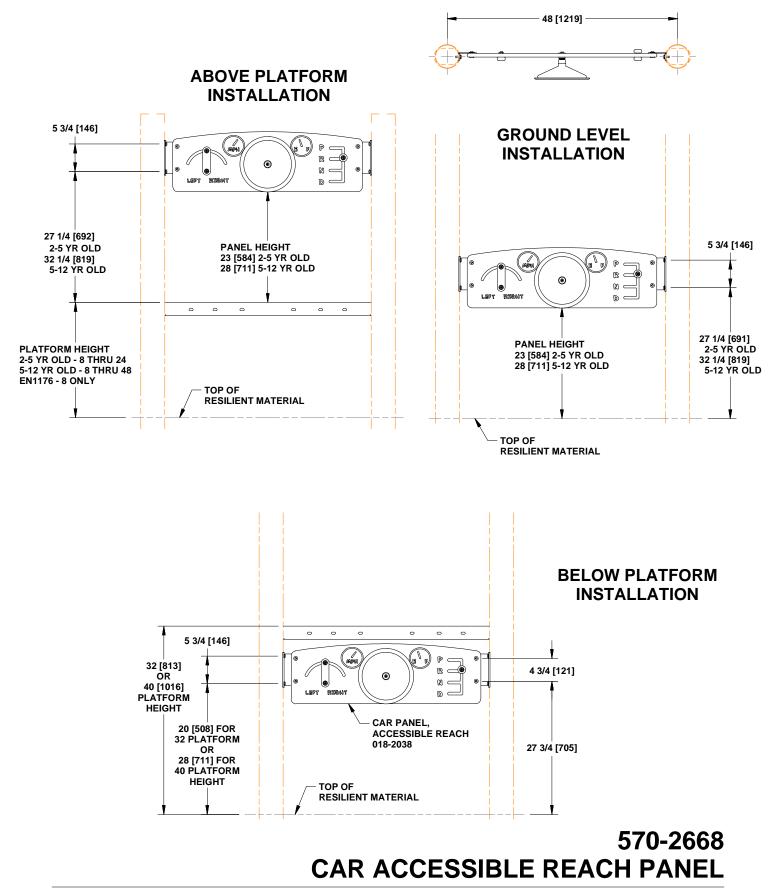
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



570-2668 CAR ACCESSIBLE REACH PANEL

Burke.





036-1242HARDWARE PACKAGE1036-2015HARDWARE PACKAGE1	-				
018-2038CAR PANEL, ACCESSIBLE REACH1030-1172BRACKET, PANEL MOUNTING2036-0258HARDWARE PACKAGE1036-1242HARDWARE PACKAGE1036-2015HARDWARE PACKAGE1					
030-1172         BRACKET, PANEL MOUNTING         2           036-0258         HARDWARE PACKAGE         1           036-1242         HARDWARE PACKAGE         1           036-2015         HARDWARE PACKAGE         1					
036-0258         HARDWARE PACKAGE         1           036-1242         HARDWARE PACKAGE         1           036-2015         HARDWARE PACKAGE         1	,				
036-1242HARDWARE PACKAGE1036-2015HARDWARE PACKAGE1	-				
036-2015 HARDWARE PACKAGE	036-0258 HARDWARE PACKAGE 1				
	036-1242 HARDWARE PACKAGE 1				
046-0119 STANDOFF 1	HARDWARE PACKAGE 1				
046-0445 KING PIN, 7/8" DIA. X 2 1/4" 1	KING PIN, 7/8" DIA. X 2 1/4" 1				
046-0454 STANDOFF, 13/16" 2	STANDOFF, 13/16" 2				
049-0677 STEERING WHEEL ASSEMBLY 1					

### SPECIFICATIONS

KNOB; CAR PANEL LEVER: 3/4" extruded HDPE.

CAR PANEL, ACCESSIBLE REACH: 3/4" co-extruded HDPE.

BRACKET, PANEL MOUNTING: One piece all welded construction consisting of 10 GA galvanized sheet steel and a formed 3/16" stainless steel plate, finished with a baked on powder coating.

HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.

KING PIN, 7/8" DIA. X 2 1/4": 304 Stainless Steel.

STANDOFF; STANDOFF, 13/16": 1/2" OD threaded stainless steel tubing.

STEERING WHEEL ASSEMBLY: Assembly Consisting of a one piece all welded steering wheel made of 14 GA spun steel and 1 3/8" OD Steel Tube and a bronze bearing. Steering wheel is PVC coated after fabrication.

**NOTE:** Hardware package(s) may include extra hardware that is not necessary for this installation.

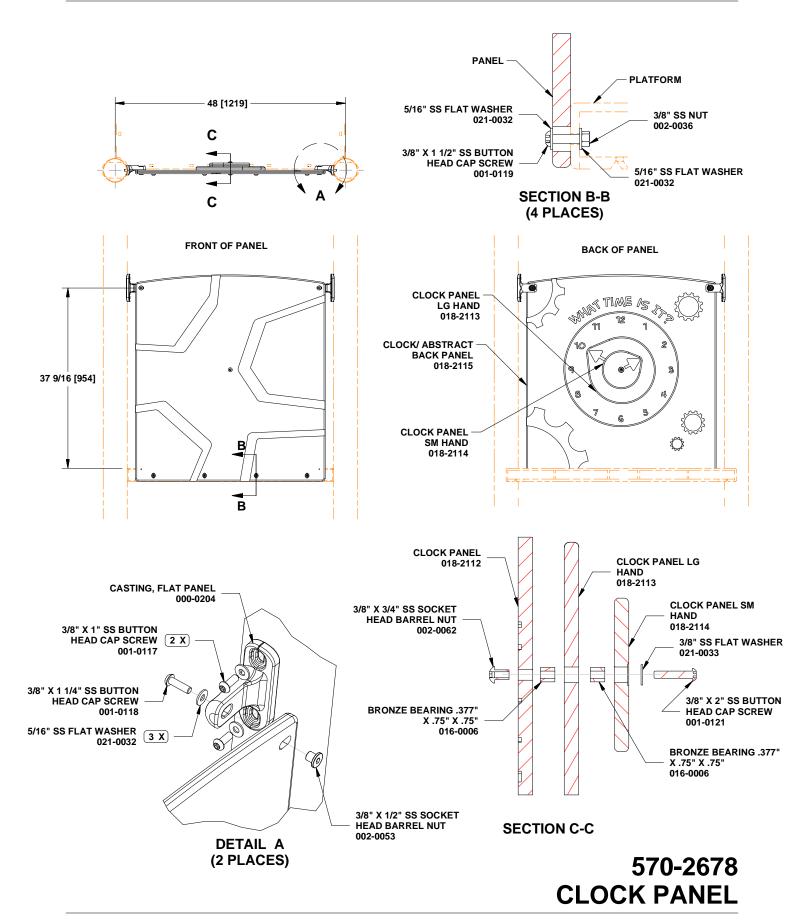
SHIPPING WEIGHT: 23 LBS.

## INSTALLATION INSTRUCTIONS

#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. Determine location of panel assembly.
- 2. Attach PANEL MOUNTING BRACKET to posts using 3/8" X 1" SS button head cap screws and 5/16" SS flat washers. Do not tighten hardware.
- 3. Attach CAR PANEL, ACCESSIBLE REACH to panel mounting brackets using 3/8" X 1" SS button head cap screws, 3/8" SS flat washers and 3/8" SS socket head barrel nuts. See exploded view on the first page.
- Assemble KNOB and LEVER to panel using 1/2" OD X 13/16" STANDOFF, 3/8" X 3/4" SS button head cap screws, 3/8" X 1/2" SS button head cap screws and 5/16" SS flat washers. NOTE: Use extra 5/16" washers, as needed, for secure fit.
- 5. Attach the KING PIN to the PANEL using 3/8" X 1 1/2" SS button head cap screws, 1 3/8" OD washer. Tighten hardware. See exploded view on the first page.
- 6. Sleeve STEERING WHEEL ASSEMBLY onto king pin and attach using 1 3/8" OD washer and 3/8" X 3/4" SS button head cap screw. See exploded view on the first page.
- 7. Make sure wheel spins freely, if not you may need to remove more pvc from the back of the steering wheel.
- 8. Level and center the panel assembly between the posts and tighten all hardware.
- 9. Install resilient material in accordance to installation guidlines, ASTM standards and CPSC guidlines.



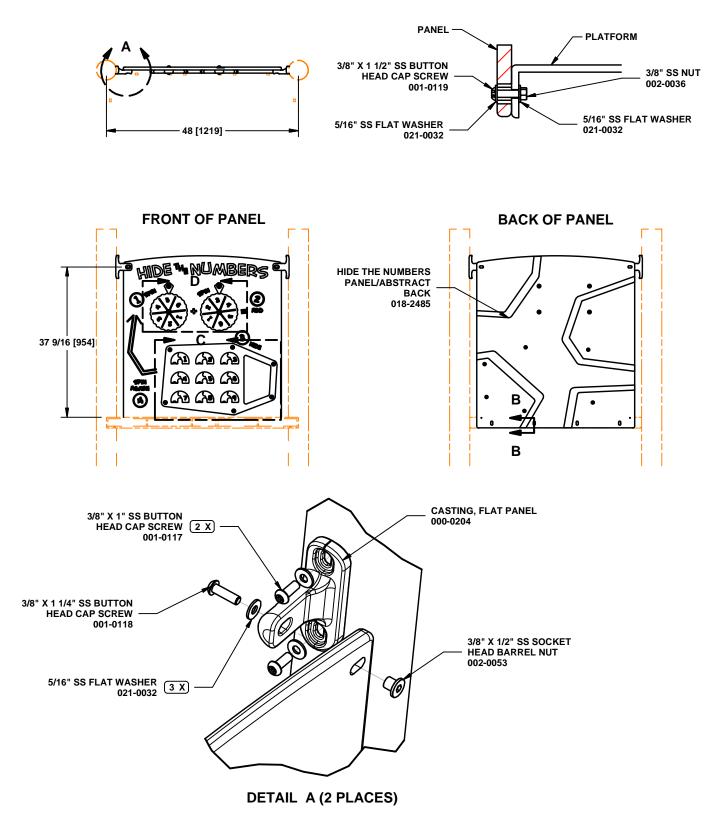


	PARTS LIST		
PART NO.		QTY	
			CASTING, FLAT PANEL: A356-T6 Aluminum, Heat-Treated Finished with baked on powder coating.
000-0204	CASTING, FLAT PANEL	2	
016-0006	BRONZE BEARING .377" X .75" X .75"	2	BRONZE BEARING .377" X .75" X .75": Oil impregnated,
018-2113	CLOCK PANEL LG HAND	1	bronze.
018-2114	CLOCK PANEL SM HAND	1	
018-2115	CLOCK/ ABSTRACT BACK	1	CLOCK PANEL LG HAND; CLOCK PANEL SM HAND;
036-0844	HARDWARE PACKAGE	1	CLOCK/ ABSTRACT BACK PANEL: 3/4" co-extruded HDPE
036-0880	HARDWARE PACKAGE	1	HARDWARE PACKAGE; HARDWARE PACKAGE;
036-1230	HARDWARE PACKAGE	1	HARDWARE PACKAGE; HARDWARE PACKAGE:
036-2022	HARDWARE PACKAGE	1	Stainless steel.
	ardware package(s) may include extra hard necessary for this installation.	dware	SHIPPING WEIGHT: 49 LBS.

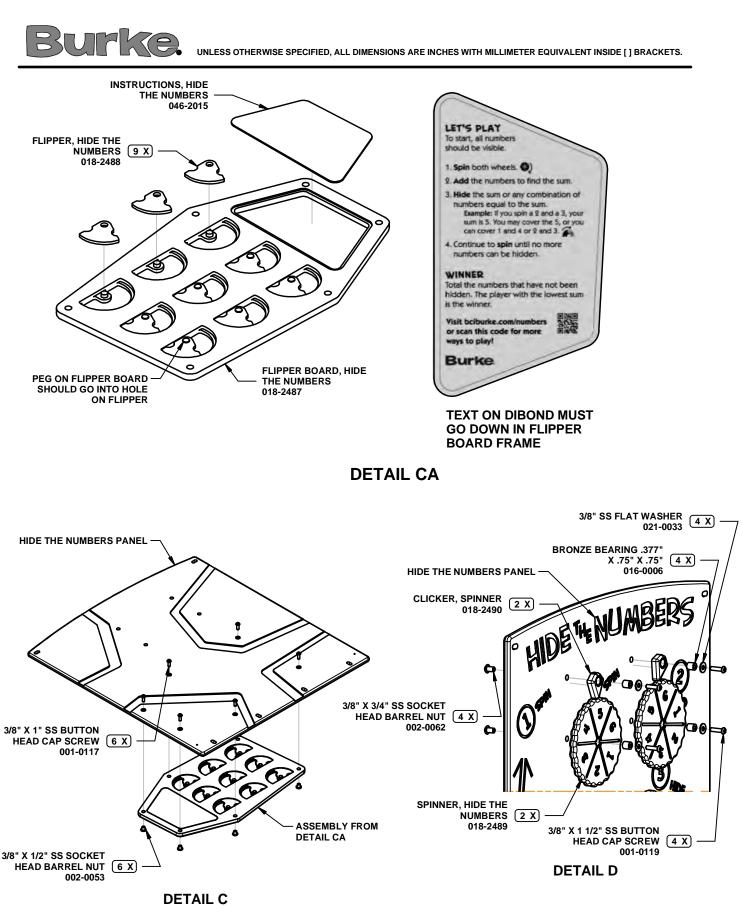
NOTE: PVC coating may need to be removed from mounting holes of parts before installation.

- 1. Determine location of Panel assembly.
- 2. Attach FLAT PANEL CASTINGS to posts using 3/8" X 1" SS button head cap screws and 5/16" SS flat washers. See DETAIL A.
- Attach PANEL to platform using 3/8" X 1 1/2" SS button head cap screws, 5/16" SS flat washers and 3/8" SS nuts. See SECTION B-B.
- Attach CLOCK PANEL SM HAND and CLOCK PANEL LG HAND to CLOCK PANEL using BRONZE BEARING .377" X .75" X .75", 3/8" X 3/4" SS socket head barrel nut, 3/8" X 2" SS button head cap screw, and 3/8" SS flat washer. See SECTION C-C.
- 5. Level panel assembly and tighten all hardware, make sure wheel spins freely.
- 6. Install resilient material accordance to installation guidelines, ASTM standards and CPSC guidlines.





570-2713 HIDE THE NUMBERS PANEL



## 570-2713 HIDE THE NUMBERS PANEL

P.O. Box 549 Fond du Lac, WI 54936-0549

Telephone 920-921-9220

PARTS LIST						
000-0204	CASTING, FLAT PANEL 2					
016-0006	BRONZE BEARING, .377" X .75" X .75" 4					
018-2485	HIDE THE NUMBERS PANEL/ABSTRACT BACK 1					
018-2487 FLIPPER BOARD, HIDE THE 1 NUMBERS						
018-2488	FLIPPER, HIDE THE NUMBERS 9					
018-2489	SPINNER, HIDE THE NUMBERS 2					
018-2490	CLICKER, SPINNER 2					
036-1241	HARDWARE PACKAGE 1					
036-1547	547 HARDWARE PACKAGE 1					
046-2015	INSTRUCTIONS, HIDE THE NUMBERS	1				

### **SPECIFICATIONS**

CASTING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.

BRONZE BEARING, .377" X .75" X .75": Oil impregnated, bronze.

HIDE THE NUMBERS PANEL/ABSTRACT BACK; SPINNER, HIDE THE NUMBERS: 3/4" Co-extruded HDPE.

FLIPPER BOARD, HIDE THE NUMBERS; FLIPPER, HIDE THE NUMBERS; CLICKER, SPINNER: Extruded HDPE.

HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.

INSTRUCTIONS, HIDE THE NUMBERS: A full color graphic sign printed on 3mm DiBond.

**<u>NOTE:</u>** Hardware package(s) may include extra hardware that is not necessary for this installation.

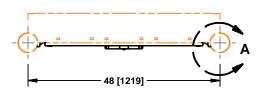
#### SHIPPING WEIGHT: 68 LBS.

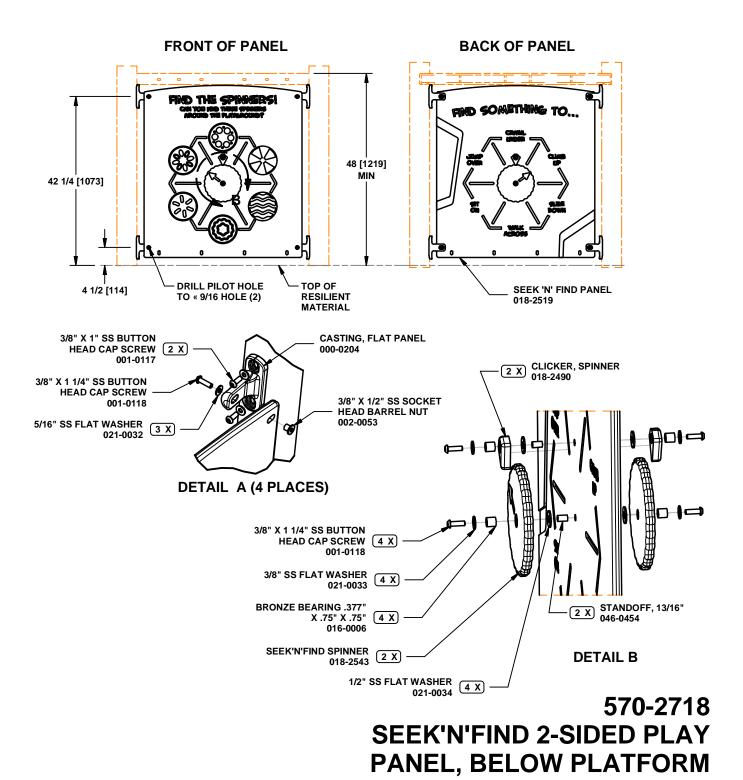
## INSTALLATION INSTRUCTIONS

#### NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so.

- 1. Attach CASTING, FLAT PANEL to posts using hardware specified in DETAIL A.
- 2. Insert FLIPPER, HIDE THE NUMBERS into the pockets of the FLIPPER BOARD, HIDE THE NUMBERS. The hole in the flipper should slide over the pegs in the pockets of the flipper board. See DETAIL CA.
- 3. Insert INSTRUCTIONS, HIDE THE NUMBERS into the pocket in the flipper board. See DETAIL CA.
- 4. Lay HIDE THE NUMBERS PANEL/ABSTRACT BACK onto of the flipper board assembly. Line up the holes and fasten using hardware specified in DETAIL C.
- 5. Attach the hide the numbers panel to the casting using hardware specified in DETAIL A.
- 6. Attach hide the numbers panel to the platform using hardware specified in SECTION B-B.
- 7. Attach BRONZE BEARING, .377" X .75" X .75", SPINNER, HIDE THE NUMBERS, and CLICKER, SPINNER using hardware specified in DETAIL D.
- 8. Level panel assembly and tighten all hardware.
- 9. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.







Telephone 920-921-9220

PARTS LIST		
PART NO. DESCRIPTION	<u>QTY</u>	CASTING, FLAT PANEL: A356-T6 Aluminum, Heat- Treated. Finished with baked on powder coating.
000-0204 CASTING, FLAT PANEL	4	T mished with baked on powder coaling.
016-0006 BRONZE BEARING, .377" X .75" X .75"	4	BRONZE BEARING, .377" X .75" X .75": Oil impregnated,
018-2490 CLICKER, SPINNER	2	bronze.
018-2519 SEEK'N'FIND PANEL	1	CLICKER, SPINNER: 3/4" Extruded HDPE.
018-2543 SEEK'N'FIND SPINNER	2	
036-1233 HARDWARE PACKAGE	1	SEEK'N'FIND PANEL; SEEK'N'FIND SPINNER: 3/4" Co-extruded HDPE.
036-1532 HARDWARE PACKAGE	4	
046-0454 STANDOFF, 13/16"	2	HARDWARE PACKAGE; HARDWARE PACKAGE: Stainless steel.
<u>NOTE:</u> Hardware package(s) may include extra hard that is not necessary for this installation.	ware	STANDOFF, 13/16": 1/2" OD threaded stainless steel tubing.

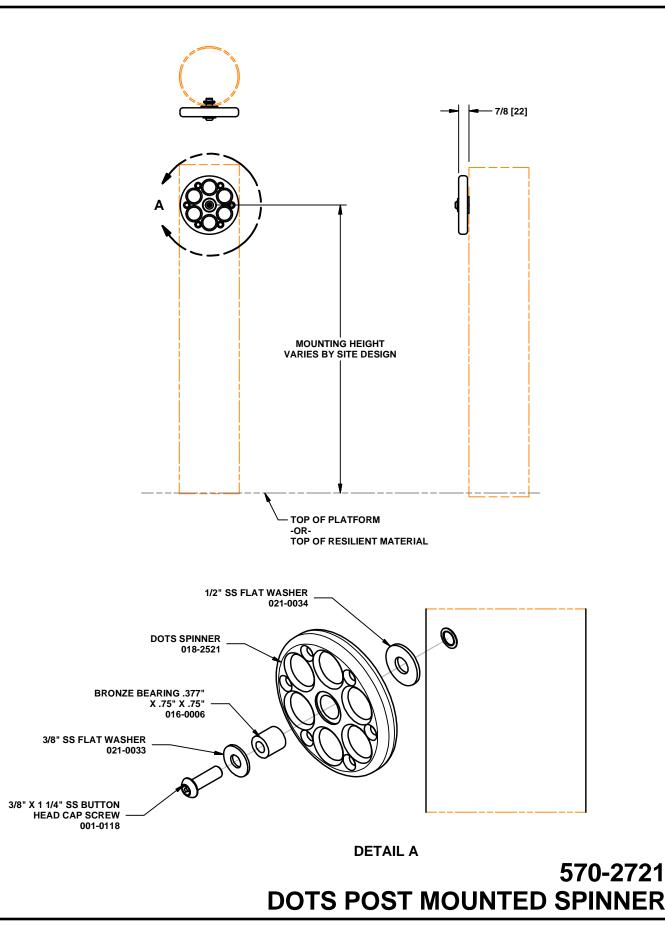
NOTE: Do not tighten hardware until instructed to do so.

- 1. Attach CASTING, FLAT PANEL to posts using hardware specified in DETAIL A.
- 2. Drill 9/16" diameter hole through the pilot holes in SEEK'N'FIND PANEL.
- 3. Attach the seek'n'find panel to the castings using hardware specified in DETAIL A.

4. Attach BRONZE BEARING, .377" X .75" X .75", STANDOFF 13/16", SEEK'N'FIND SPINNER, and CLICKER, SPINNER using hardware specified in DETAIL B.

- 5. Level panel assembly and tighten all hardware.
- 6. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.

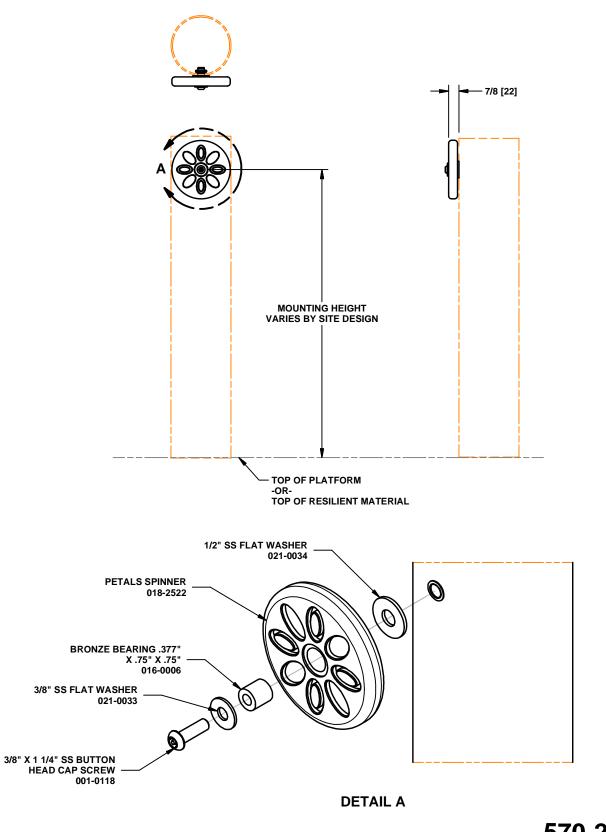




PARTS LIST		SPECIFICATIONS	
PART NO. DESCRIPTION	<u>QTY</u>	BRONZE BEARING .377" X .75" X .75": Oil impregnated	
016-0006 BRONZE BEARING .377" X .75" X .75"	1	bronze.	
018-2521 DOTS SPINNER	1	DOTS SPINNER: 3/4" Co-Extruded HDPE	
036-1532 HARDWARE PACKAGE	1		
		HARDWARE PACKAGE: Stainless steel.	
NOTE: Hardware package(s) may include extra hard	dware		
that is not necessary for this installation.		SHIPPING WEIGHT: 1 LBS.	
INSTALLATION INSTRUCTIONS			

- 1. Attach DOTS SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.



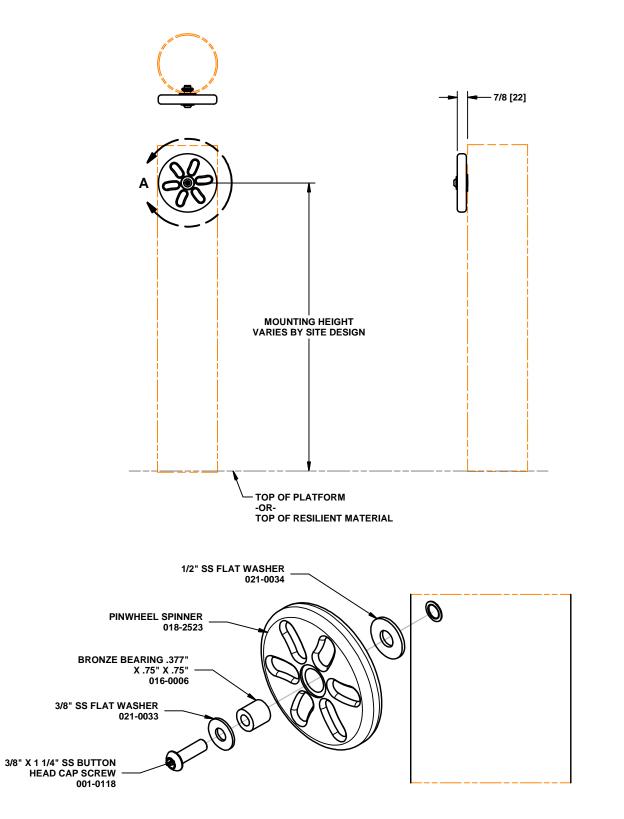


# 570-2722 PETALS POST MOUNTED SPINNER

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	BRONZE BEARING .377" X .75" X .75": Oil impregnated
016-0006	BRONZE BEARING .377" X .75" X .75"	1	bronze.
018-2522	PETALS SPINNER	1	PETALS SPINNER: 3/4" Co-Extruded HDPE
036-1532	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.
			TARDWARE PAORACE. Starriess steel.
NOTE	ardwara poakoza(a) may inalyda artis har		
that is not	ardware package(s) may include extra hard necessary for this installation.	Jware	SHIPPING WEIGHT: 1 LBS.

- 1. Attach PETALS SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.





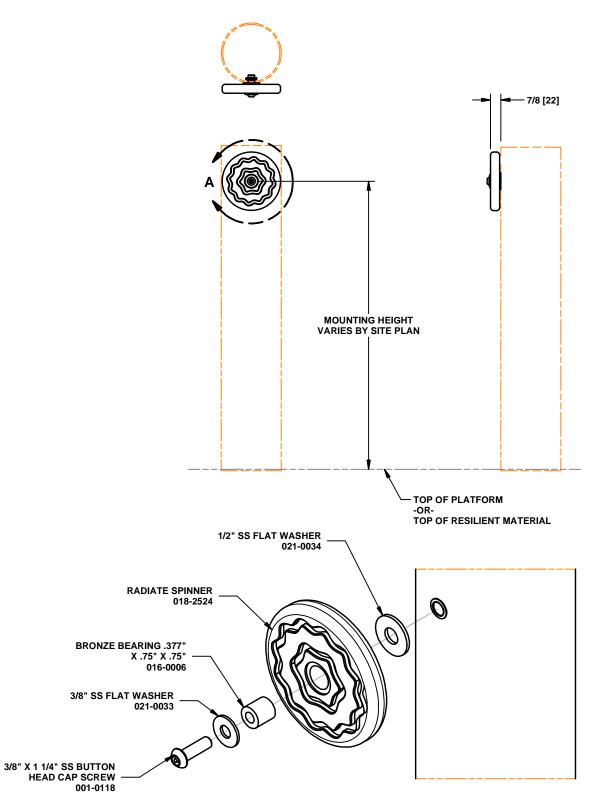
DETAIL A

# 570-2723 PINWHEEL POST MOUNTED SPINNER

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	BRONZE BEARING .377" X .75" X .75": Oil impregnated bronze.
016-0006	BRONZE BEARING .377" X .75" X .75"	1	
018-2523	PINWHEEL SPINNER	1	PINWHEEL SPINNER: 3/4" Co-Extruded HDPE
036-1532	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.
NOTE: Hat that is not	ardware package(s) may include extra hard necessary for this installation.	dware	SHIPPING WEIGHT: 1 LBS.

- 1. Attach PINWHEEL SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.





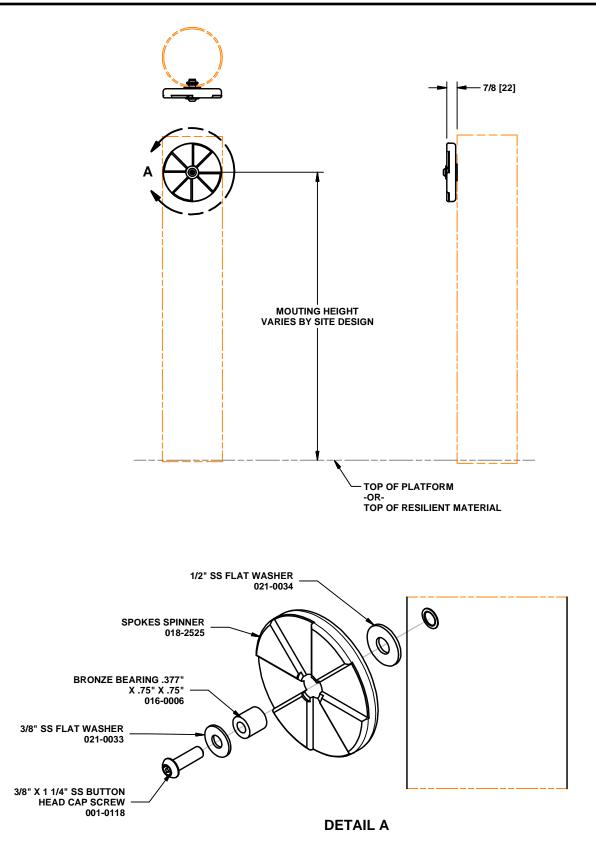


# 570-2724 RADIATE POST MOUNTED SPINNER

PARTS LIST			SPECIFICATIONS		
PART NO.	DESCRIPTION	<u>QTY</u>	BRONZE BEARING .377" X .75" X .75": Oil impregnated		
016-0006	BRONZE BEARING .377" X .75" X .75"	1	bronze.		
018-2524	RADIATE SPINNER	1	RADIATE SPINNER: 3/4" Co-Extruded HDPE		
036-1532	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.		
			TANDWAKE FACKAGE. Stalliess steel.		
hat is not	ardware package(s) may include extra hare necessary for this installation.	dware	SHIPPING WEIGHT: 1 LBS.		

- 1. Attach RADIATE SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.



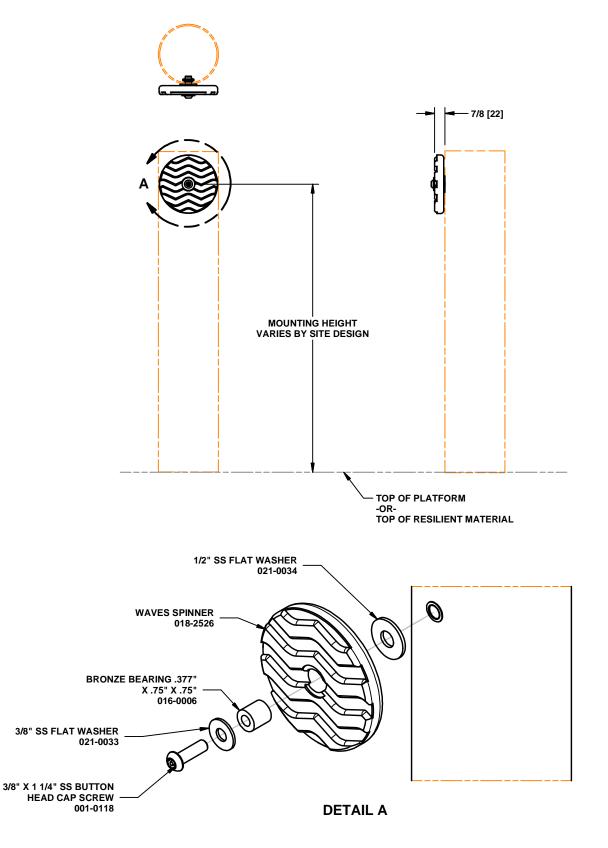


# 570-2725 SPOKES POST MOUNTED SPINNER

	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	BRONZE BEARING .377" X .75" X .75": Oil impregnated
016-0006	BRONZE BEARING .377" X .75" X .75"	1	bronze.
018-2525	SPOKES SPINNER	1	SPOKES SPINNER: 3/4" Co-Extruded HDPE
036-1532	HARDWARE PACKAGE	1	HARDWARE PACKAGE: Stainless steel.
NOTE: H	ardware package(s) may include extra hard	dware	
that is not necessary for this installation.			SHIPPING WEIGHT: 1 LBS.

- 1. Attach SPOKES SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.



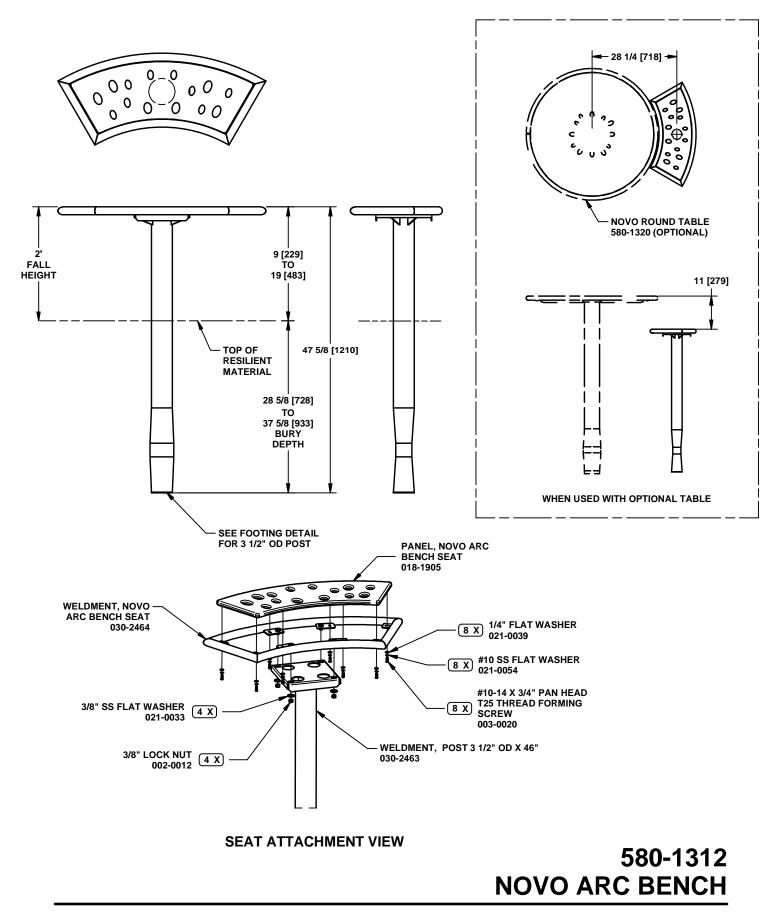


# 570-2726 WAVES POST MOUNTED SPINNER

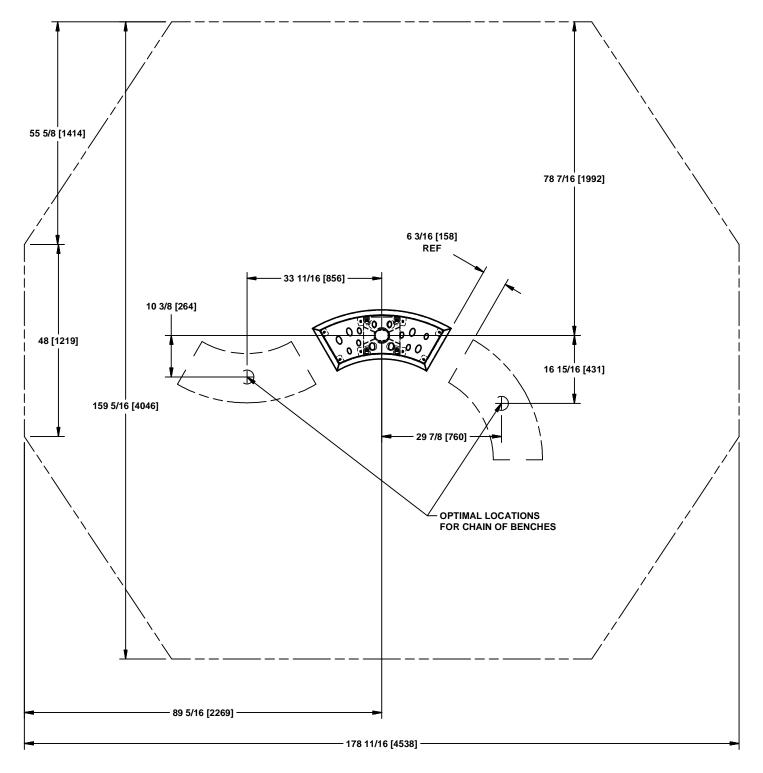
	PARTS LIST		Г	SPECIFICATIONS				
PART NO.	DESCRIPTION	<u>QTY</u>		BRONZE BEARING .377" X .75" X .75": Oil impregnated				
016-0006	BRONZE BEARING .377" X .75" X .75"	1		bronze.				
018-2526	WAVES SPINNER	1		WAVES SPINNER: 3/4" Co-Extruded HDPE				
036-1532	HARDWARE PACKAGE	1						
				HARDWARE PACKAGE: Stainless steel.				
<b>NOTE:</b> Hardware package(s) may include extra hardware that is not necessary for this installation.				SHIPPING WEIGHT: 1 LBS.				
			L					
INSTALLATION INSTRUCTIONS								

- 1. Attach WAVES SPINNER to post using hardware specified in DETAIL A.
- 2. Tighten all hardware.
- 3. Install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.









### FALL ZONE VIEW

# 580-1312 NOVO ARC BENCH

	PARTS LIST		וה	SPECIFICATIONS
PART NO	<u>DESCRIPTION</u>	<u>QTY</u>		PANEL, NOVO ARC BENCH SEAT: 3/4" Extruded HDPE
018-1905 030-2463 030-2464 036-0809 036-2008	PANEL, NOVO ARC BENCH SEAT WELDMENT, POST 3 1/2" OD X 46 13/16" WELDMENT, NOVO ARC BENCH SEAT HARDWARE PACKAGE HARDWARE PACKAGE	1		<ul> <li><u>WELDMENT, POST 3 1/2" OD X 46 13/16"</u>: One piece all welded construction consisting of 3 1/2" OD x 8 GA galvanized tubing and 12 GA galvanized sheet steel. Finished with a baked on powder coating.</li> <li><u>WELDMENT, NOVO ARC BENCH SEAT</u>: One piece all welded construction consisting of 1.315" OD x 14 GA galvanized tubing and 12 GA galvanized sheet steel. Finished with a baked on powder coating.</li> <li><u>HARDWARE PACKAGE</u>: Stainless Steel and Zinc-Plated Steel.</li> </ul>
	Hardware package(s) may include extra hardw t necessary for this installation.	ware		SHIPPING WEIGHT: 42 LBS.
			╝╹	

#### Note: Do not tighten hardware until assembly is complete.

1. Locate and dig footing hole as per dimensions shown. See typical concrete footing details, which are located in the preface of your installation manual.

2. Attach the WELDMENT, NOVO ARC BENCH SEAT to the PANEL, NOVO ARC BENCH SEAT using the hardware specified in SEAT ATTACHMENT VIEW.

3. Attach the WELDMENT, NOVO ARC BENCH SEAT to WELDMENT, POST 3 1/2" OD X 46 13/16" using the hardware specified in SEAT ATTACHMENT VIEW.

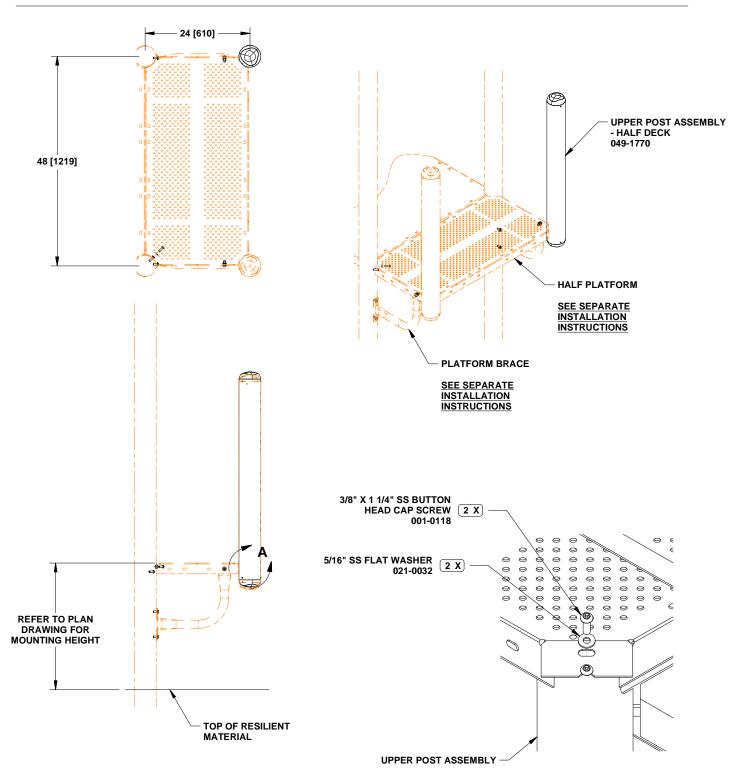
4. Tighten all hardware.

5. Block-up, plumb and level unit.

6. Pour concrete. Allow concrete to set for 2-3 days.

7. If installed in a play area within the use zone of play equipment, then install resilient material in accordance to installation guidelines, ASTM standards, and CPSC guidelines.





DETAIL A

### 670-0422 HALF DECK UPPER POST 5" OD

	PARTS LIST		SPECIFICATIONS					
PART NO.	DESCRIPTION	QTY	HARDWARE PACKAGE: Stainless steel					
049-1770	HARDWARE PACKAGE UPPER POST ASSEMBLY - HALF DECK	1	UPPER POST ASSEMBLY - HALF DECK: Assembly consisting of 5" OD x 12 GA galvanized steel tubing, cast aluminum cap, and 1/8" x 15/32" aluminum drive rivets. Tubing and cap finished with a baked on powder coating.					
<u>NOTE:</u> Ha that is not r	ardware package(s) may include extra hard necessary for this installation.	dware	SHIPPING WEIGHT: 26 LBS.					
	INSTAL	LATION	INSTRUCTIONS					
NOTE: Do r	NOTE: PVC coating may need to be removed from mounting holes of parts before installation. NOTE: Do not tighten hardware until instructed to do so. 1. Determine locations for UPPER POST ASSEMBLY - HALF DECK. Reference structure site plan.							
	Jpper Post Assembly to platform using		•					
	all hardware.	,						

670-0422 HALF DECK UPPER POST 5" OD REV: 00 PCN: 17-0304 1/8/2018



Order Number	
Job Name	٦
Structure Number	

### **GENERAL CONFORMITY CERTIFICATION**

As required by the Consumer Product Safety Improvement Act of 2008, Public Law 110-314 122 Stat. 3016 (August 14, 2008) H.R. 4040

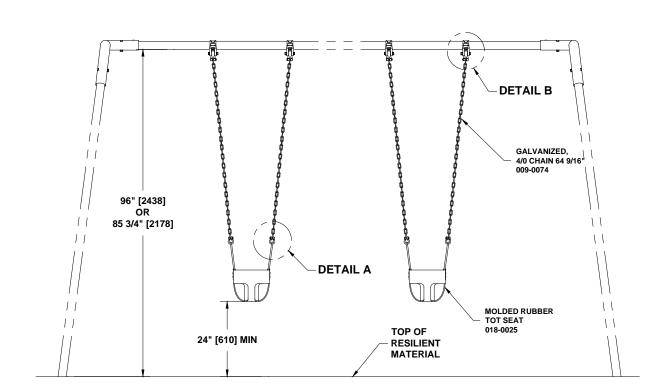
- 1. This Certification of Compliance covers the playground components sold on Order #\_\_\_\_, identified as Proposal #\_\_\_\_\_.
- 2. This Certification of Compliance certifies that the products identified in item 1 comply with all rules, bans, standards or regulations applicable to the product under the Consumer Product Safety Improvement Act of 2008; Sections 101, 102, 103 and 108.
- 3. Manufacturer certifying compliance of the products:

BCI Burke Company, LLC 660 Van Dyne Road Fond du Lac, WI 54935 (920) 921-9220

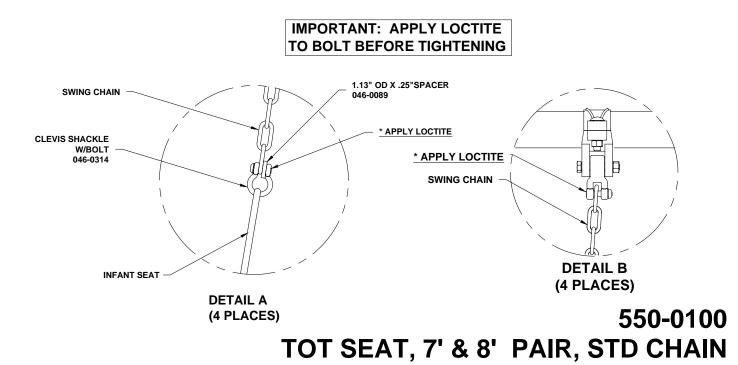
4. The contact information for the individual maintaining records of the test results is as follows: Wayne Orvold

BCI Burke Company, LLC 660 Van Dyne Road Fond du lac, WI 54935 (920) 921-9220 Worvold@bciburke.com

- 5. These products were manufactured for shipment on \_\_\_\_\_.
- 6. This General Conformity Certification and certification of compliance is based on testing completed through a reasonable testing program (ISO WI 028-08) maintained at the manufacturer listed above.
- The testing for this certificate was completed at: Applied Technical Services, Incorporated 1049 Triad Coart Marietta, GA 30062 (770) 423-1400

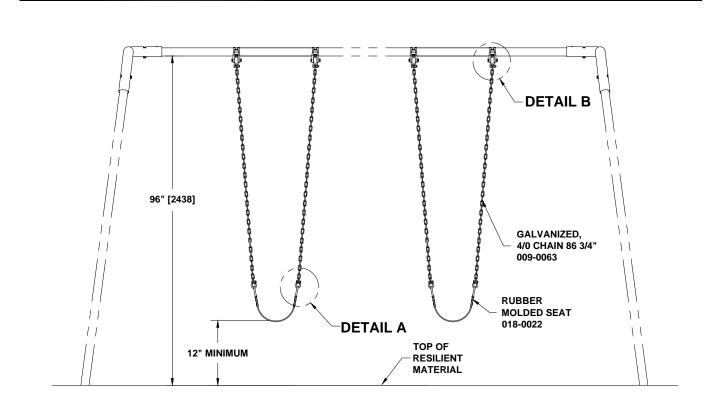


SWING SEAT HEIGHT REQUIREMENTS CUT CHAIN OFF THE TOP, TO ATTAIN 24" MINIMUM SEAT HEIGHT, MAKE SURE TO CUT EQUAL AMOUNTS OFF BOTH CHAINS.

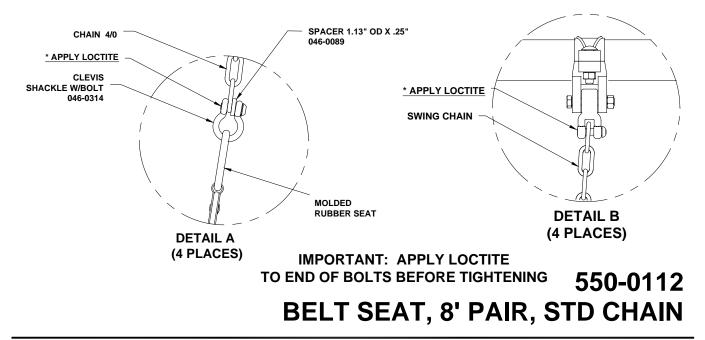


	PARTS LIST		SPECIFICATIONS
PART NO. 009-0074 018-0025 046-0089 046-0291 046-0314	GALVANIZED, 4/0 CHAIN 64 9/16" MOLDED RUBBER TOT SEAT SPACER 1.13" OD X .25" LOCTITE CLEVIS SHACKLE W/BOLT	<u>QTY</u> 4 2 4 1 4	GALVANIZED, 4/0 CHAIN 64 9/16": 3/8" diameter, 4/0 straight coil chain.         MOLDED RUBBER TOT SEAT: Molded rubber, reinforced with a steel insert. Riveted galvanized attachment hardware.         SPACER 1.13" OD X .25": 1/4" Nylatron GS.         LOCTITE: Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.         CLEVIS SHACKLE W/BOLT: 5/16" Shackle with a 3/8" X 1 1/2" bolt.
	ware package(s) may include extra hardw ecessary for this installation.	ware	SHIPPING WEIGHT: 24 LBS.

- Unscrew bolt on swing hanger and attach swing CHAIN 4/0 to swing hanger. Apply LOCTITE to all bolts on hangers before tightening. See DETAIL B.
- 2. Unscrew bolt in CLEVIS SHACKLE and slide shackles onto both sides of MOLDED RUBBER SEAT. See DETAIL A.
- 3. Determine what length to cut the chains. Attach the seat to the chains with SPACER and shackle at your desired height. Note there must be a minimum of 24" between the underside of the seat and the top of the resilient material.
- 4. With the seats at the desired heights and also attaining the 24" minimum clearance, cut and remove the excess chain. Make sure to cut the same length off each chain so that the seat remains level. Apply loctite to all shackle bolts and tighten.
- 5. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.



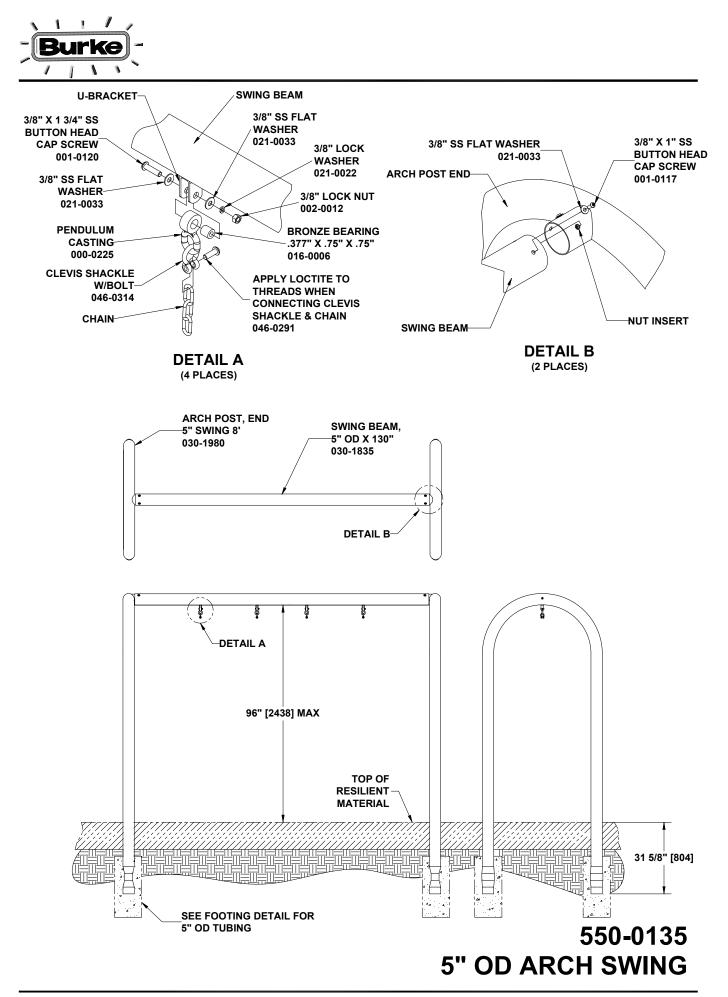
#### SWING SEAT HEIGHT REQUIREMENTS CUT CHAIN OFF THE TOP, TO ATTAIN 12" MINIMUM SEAT HEIGHT, MAKE SURE TO CUT EQUAL AMOUNTS OFF BOTH CHAINS.



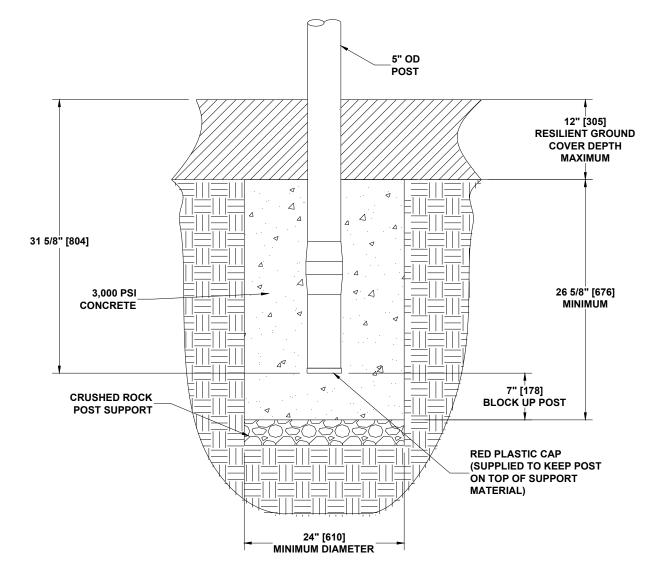
	PARTS LIST		SPECIFICATIONS
PART NO. 009-0063 018-0022 046-0089 046-0291 046-0314	GALVANIZED 4/0 CHAIN 86 3/4" MOLDED RUBBER SEAT SPACER 1.13" OD X .25" LOCTITE CLEVIS SHACKLE W/BOLT	QTY 4 1 4	GALVANIZED 4/0 CHAIN 86 3/4": 3/8" diameter, 4/0 straight coil chain.         MOLDED RUBBER SEAT: Molded rubber, reinforced with a steel insert. Riveted galvanized attachment hardware.         SPACER 1.13" OD X .25": 1/4" Nylatron GS.         LOCTITE: Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.         CLEVIS SHACKLE W/BOLT: 5/16" Shackle with a 3/8" X 1 1/2" bolt.
	ware package(s) may include extra hard ecessary for this installation.	lware	SHIPPING WEIGHT: 20 LBS.

- Unscrew bolt on swing hanger and attach swing CHAIN 4/0 to swing hanger. Apply LOCTITE to all bolts on hangers before tightening. See DETAIL B.
- 2. Unscrew bolt in CLEVIS SHACKLE and slide shackles onto both sides of MOLDED RUBBER SEAT. See DETAIL A.
- 3. Determine what length to cut the chains. Attach the seat to the chains with SPACER and shackle at your desired height. Note there must be a minimum of 12" below the seat between the underside of the seat and the top of the resilient material. When measuring, the seat must be pulled down as if someone were sitting in it and the resilient material must be at it's finished depth.
- 4. With the seats at the desired heights and also attaining the 12" minimum clearance, cut and remove the excess chain. Make sure to cut the same length off each chain so that the seat remains level. Apply loctite to all shackle bolts and tighten.
- 5. Install resilient material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

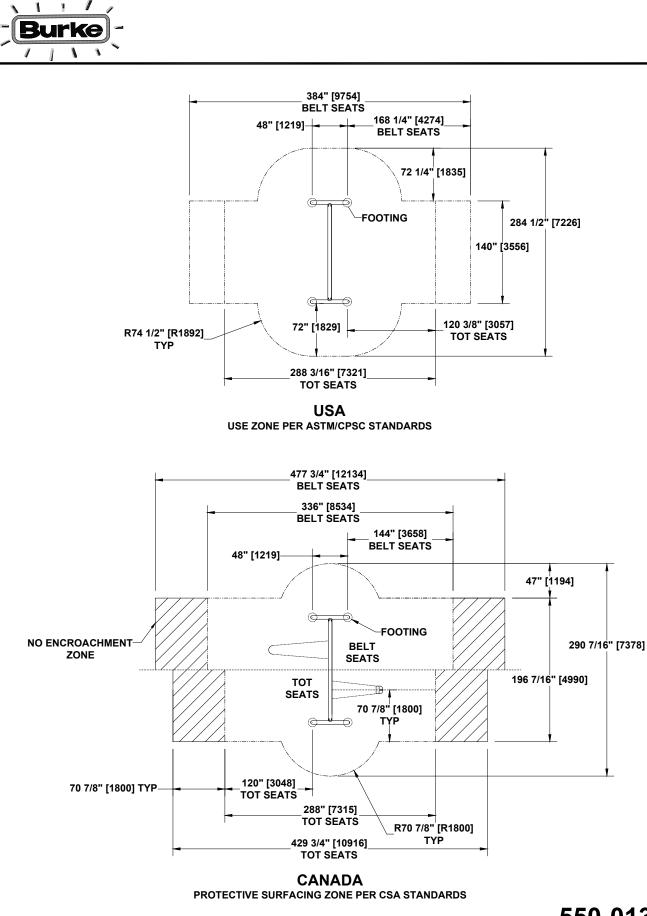
550-0112.doc Description: BELT SEAT, 8' PAIR, STD CHAIN REV: 01 PCN: 13-0092 5/15/2013







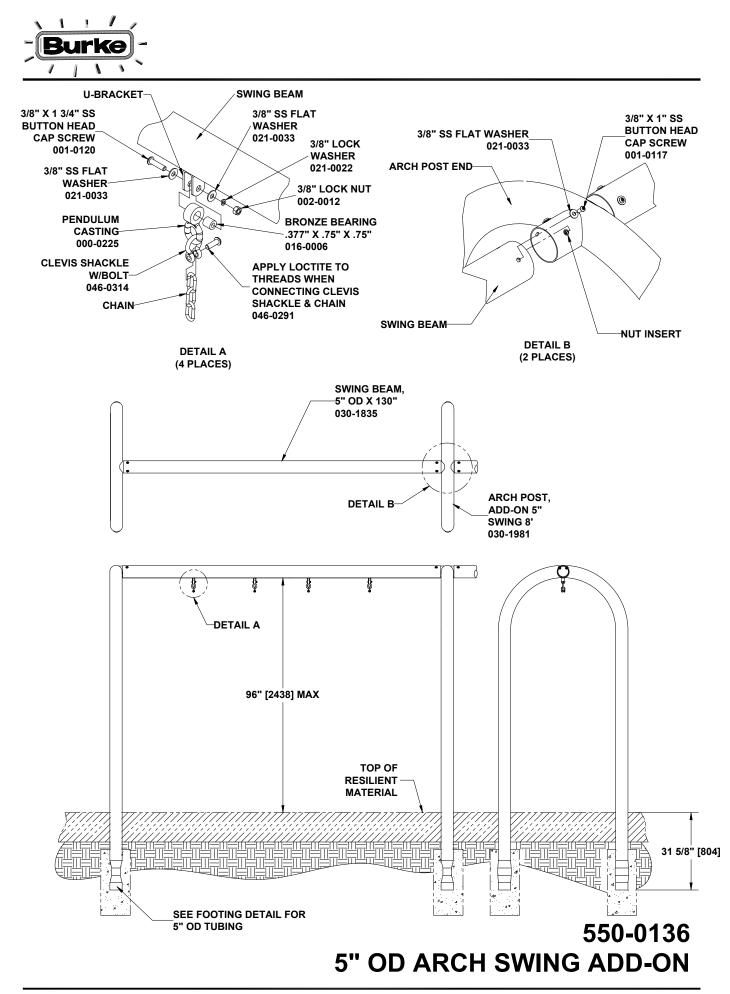
550-0135 5" OD ARCH SWING



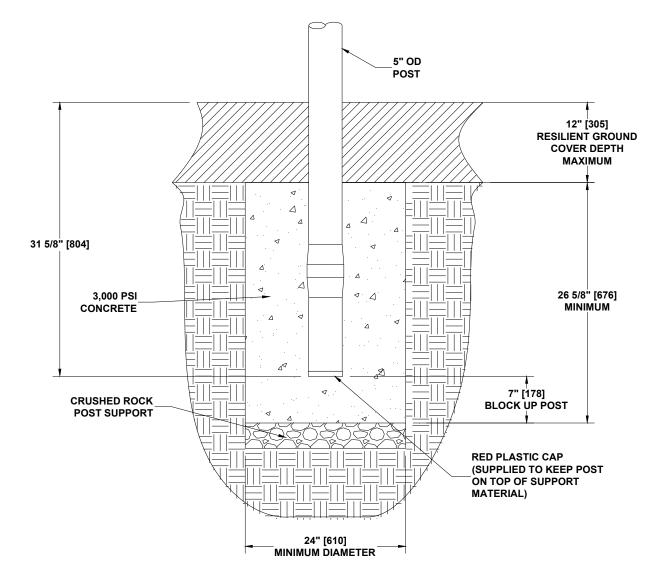
550-0135 5" OD ARCH SWING

PARTS LIST		
PART NO. DESCRIPTION	QTY	
000-0225 PENDULUM CASTING 016-0006 BRONZE BEARING .377" X .75" X .75" 030-1835 SWING BEAM, 5" OD X 130" 030-1980 ARCH POST END, 5" OD SWING 036-0227 HARDWARE PACKAGE 036-0788 HARDWARE PACKAGE 036-1414 HARDWARE PACKAGE 046-0291 LOCTITE	4 1 2 1 2 1	PENDULUM CASTING: Galvanize plated, grade 32510, malleable iron         BRONZE BEARING .377" X .75" X .75": Oil impregnated, bronze.         SWING BEAM, 5" OD X 130": One piece all welded construction consisting of 5" OD x 11 GA galvanized steel tubing and 8 GA galvanized steel plate. Finished with a baked on powder coating.         ARCH POST END, 5" OD SWING: One piece all welded construction consisting of 5" OD x 11 GA steel tubing w/cadmium and yellow chromate plating, and an assembly of 3/8" nut inserts. Finished with a baked on powder coating.         HARDWARE PACKAGE: Stainless steel.         HARDWARE PACKAGE: 5/16" Shackle with a 3/8" X 1 5/32" bolt.         HARDWARE PACKAGE: Stainless steel washers & screws and zinc plated steel lock nuts & washers.         LOCTITE: Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.
Note: Hardware package(s) may include extra hardw that is not necessary for this installation.	vare	SHIPPING WEIGHT: 367 LBS.

- 1. Determine 5" OD post locations per dimensions shown.
- 2. Dig footing holes. See typical concrete footing drawing for 5" OD posts, which is located in the preface of the installation manual.
- 3. Attach 5" OD x 130" SWING BEAM to both ARCH POST, END 5" OD SWING by sleeving the swing beam over arch post stub and fasten using 3/8" X 1" SS button head cap screws. Tighten hardware. See DETAIL B.
- 4. Position frame into footing holes. Block up, plumb, and level frame.
- 5. Pour concrete and allow it to set for 2 to 3 days.
- 6. Insert BRONZE BEARING .377" X .75" X .75" into PENDULUMS and attach to swing beam as shown in DETAIL A. Tighten hardware.
- 7. Attach swing chain to pendulum using CLEVIS SHACKLE W/ BOLT. Tighten hardware. See DETAIL A.
- 8. INSTALL RESILIENT SURFACING MATERIAL.

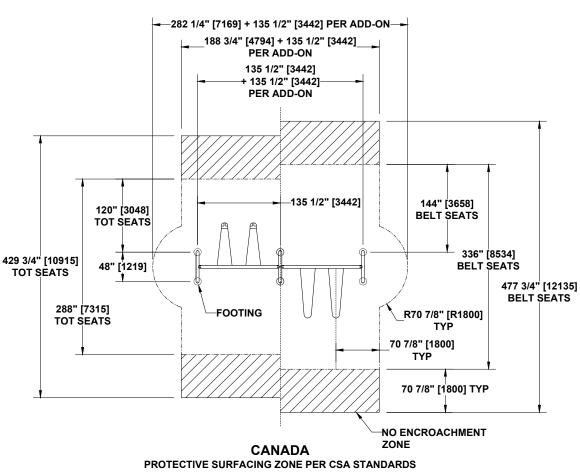




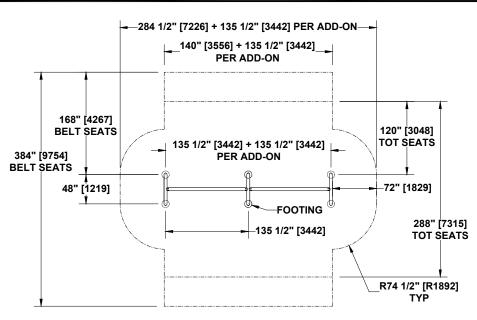


550-0136 5" OD ARCH SWING ADD-ON

## 550-0136 5" OD ARCH SWING ADD-ON







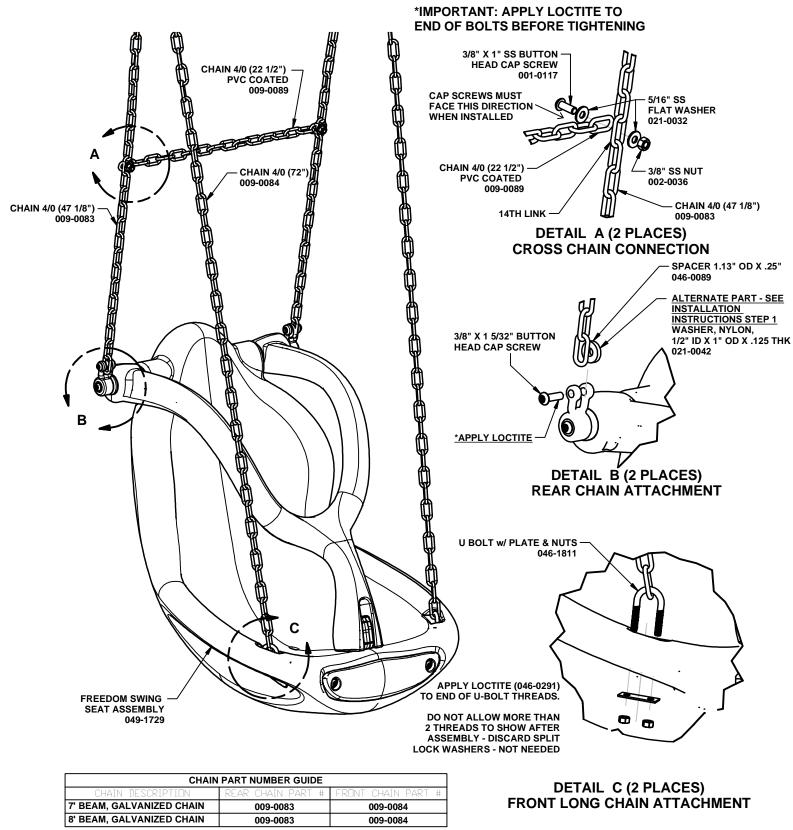


SPECIFICATIONS           PENDULUM CASTING: Galvanize plated, grade 32510, malleable iron           BRONZE BEARING .377" X .75" X .75": Oil impregnated, bronze.           SWING BEAM, 5" OD X 130": One piece all welded construction consisting of 5" OD x 11 GA galvanized steel tubing and 8 GA galvanized steel plate. Finished with a baked on powder coating.
malleable iron <u>BRONZE BEARING .377" X .75" X .75"</u> : Oil impregnated, bronze. <u>SWING BEAM, 5" OD X 130"</u> : One piece all welded construction consisting of 5" OD x 11 GA galvanized steel tubing and 8 GA
ARCH POST, ADD-ON 5" OD SWING: One piece all welded construction consisting of 5" OD x 11 GA & 3/8" Schedule 40 galvanized steel pipe and 4 1/2" OD x 11 GA steel tubing w/cadmium and yellow chromate plating, and an assembly of 3/8" nut inserts. Finished with a baked on powder coating.HARDWARE PACKAGE: bolt.HARDWARE PACKAGE: bolt.5/16" Shackle with a 3/8" X 1 5/32" bolt.LOCTITE: CTITE: Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.

- 1. Determine 5" OD post locations per dimensions shown.
- 2. Dig footing holes. See typical concrete footing drawing for 5" OD posts, which is located in the preface of the installation manual.
- 3. Attach 5" OD x 130" SWING BEAM to arch post end and ARCH POST, ADD-ON 5" SWING 8' by sleeving the swing beam over arch post and fasten using 3/8" X 1" SS button head cap screws. Tighten the hardware. See DETAIL B.
- 4. Position frame into footing holes. Block up, plumb, and level frame.
- 5. Pour concrete and allow it to set for 2 to 3 days.
- 6. Insert BRONZE BEARING .377" X .75" X .75" into PENDULUMS and attach to swing beam as shown in DETAIL A. Tighten hardware.
- 7. Attach swing chain to pendulum using CLEVIS SHACKLE W/ BOLT. Tighten hardware. See DETAIL A.
- 8. INSTALL RESILIENT SURFACING MATERIAL.



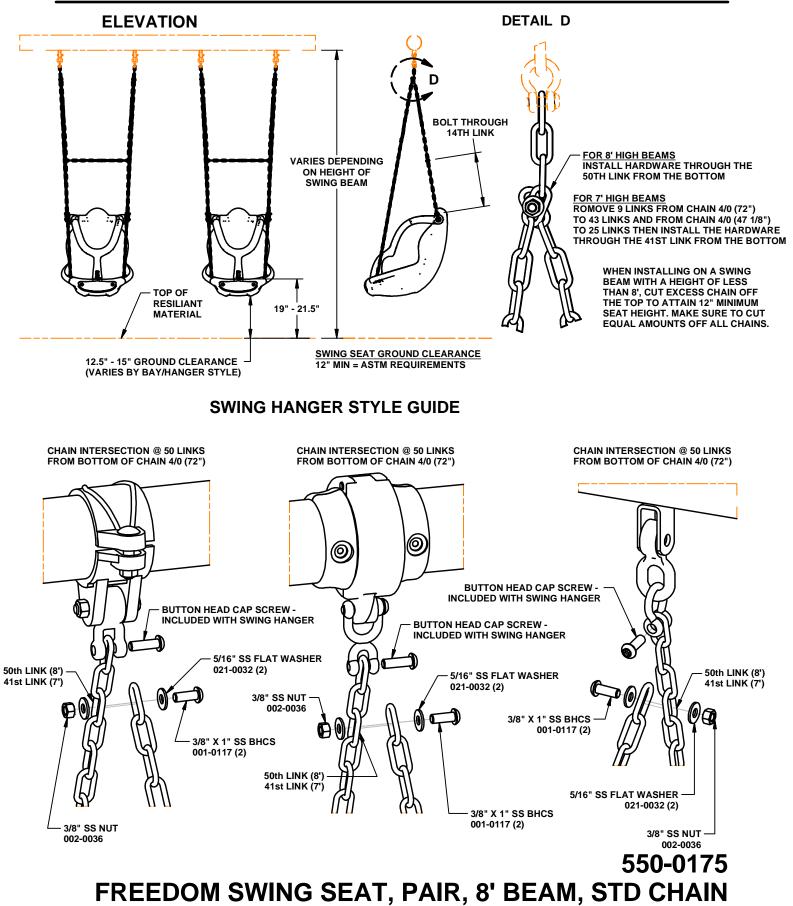
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



## 550-0175 FREEDOM SWING SEAT, PAIR, 8' BEAM, STD CHAIN



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE INCHES WITH MILLIMETER EQUIVALENT INSIDE [] BRACKETS.



	PARTS LIST		SPECIFICATIONS
PART NO.	DESCRIPTION	<u>QTY</u>	CHAIN 4/0 (47 1/8"): 3/8" diameter, 4/0 straight coil chain.
009-0083	CHAIN 4/0 (47 1/8") CHAIN 4/0 (72")	4	CHAIN 4/0 (72"): 3/8" diameter, 4/0 straight coil chain.
009-0089	CHAIN 4/0 (22 1/2") PVC COATED	2	CHAIN 4/0 (22 1/2"): 3/8" diameter, 4/0 straight coil chain. PVC
036-0870	HARWARE PACK SPACER 1.13" OD X .25"	2	coated after fabrication.
046-0291 046-1811	LOCTITE U BOLT w/ PLATE & NUTS, 5/16"-18	1 4	<u>HARDWARE PACK</u> : Stainless steel screws, washers & nuts, nylon washers and zinc plated steel lock washer.
049-1729	SWING SEAT ASSEMBLY	2	
			LOCTITE: Thread Locker; CAUTION: May irritate eyes, skin and respiratory system. Contains: polyglycol dimethacrylate, polyglycol oleate propylene clycol, titanium dioxide, and cumene hydroperoxide.
			UBOLT w/ PLATE & NUTS, 5/16"-18: Stainless steel hardware
			FREEDOM SWING SEAT ASSEMBLY: Seat with harness made of 1/4" thick, linear, low density, rotationally molded, U.V. stabilized polyethylene with double wall construction, molded in 3/8" T-nut inserts and a textured surface assembled together using an aluminium rod, stainless steel hardware, shims, springs, pins & standoffs along with a rubber bumper.
	ardware package(s) may include extra hard necessary for this installation.	dware	SHIPPING WEIGHT: 76 LBS.

1. Unscrew cap screw from the rear attachment hanger on the swing. Connect CHAIN 4/0 (47 1/8") to the FREEDOM SWING SEAT using the hardware shown in DETAIL B. Ensure the SPACER is installed inboard of the chains when making this attachment. Apply loctite to all shackle bolts and tighten. NOTE: IF SPACER 1.13" OD X .25" DOESN'T FIT IN OPENING WITH CHAIN USE WASHER, NYLON, 1/2" ID X 1" OD X .125 THK IN ITS PLACE.

2. Attach the CHAIN 4/0 (72") to the FREEDOM SWING SEAT using the hardware shown in DETAIL C. Attach CHAIN 4/0 (72") to U-bolt and gently tap the U-BOLT through the FREEDOM SWING SEAT only until you are able to install the U-BOLT PLATE and NUTS (discard lock washers - not needed). Loctite must be applied to the U-bolt threads prior to installing the NUTS. Tighten the nuts on the underside of the U-BOLT PLATE until no more than 2 threads are visible on the U-bolt.

3. Attach CHAIN 4/0 (72") to swing hangers as shown in SWING HANGER STYLE GUIDE.

4. Attach CHAIN 4/0 (47 1/8") to the 50th link in CHAIN 4/0 (72") using the hardware shown in the SWING HANGER STYLE GUIDE. If installing on a beam lower than 8' refer to DETAIL D for special chain trimming instructions.

5. Attach CHAIN 4/0 (22 1/2") to CHAIN 4/0 (47 1/8") using the hardware shown in DETAIL A. CHAIN 4/0 22 1/2") must be installed through the 14th link from the bottom of CHAIN 4/0 (47 1/8"). Threads must also face inward/downward as shown in DETAIL A. 6. Repeat steps 1-5 for the second seat.

7. Install resilient surfacing material in accordance to installation guidelines, ASTM standards and CPSC guidelines.

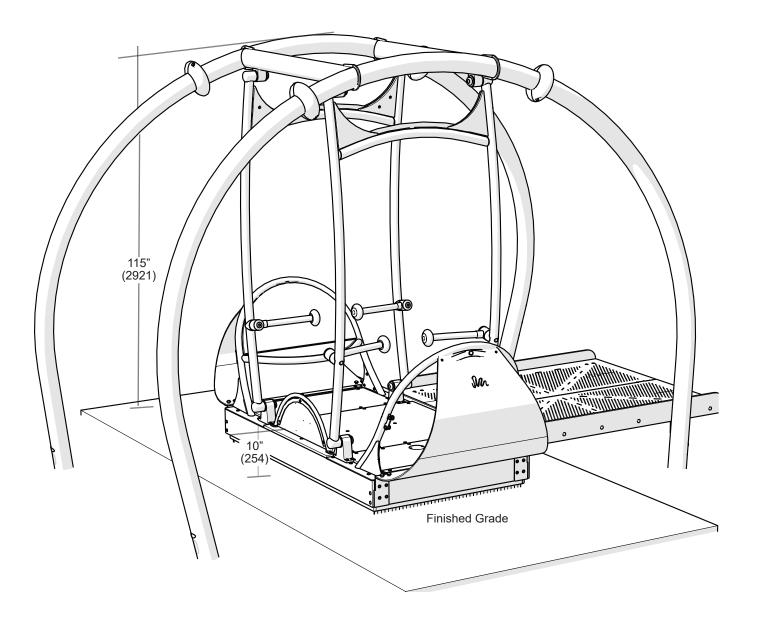






#### - SAFETY NOTE

Choose a protective surfacing material that has a Critical Height Value of at least the height of the Highest Accessible Part/Fall Height of the adjacent equipment. (Ref. ASTM F1487.)

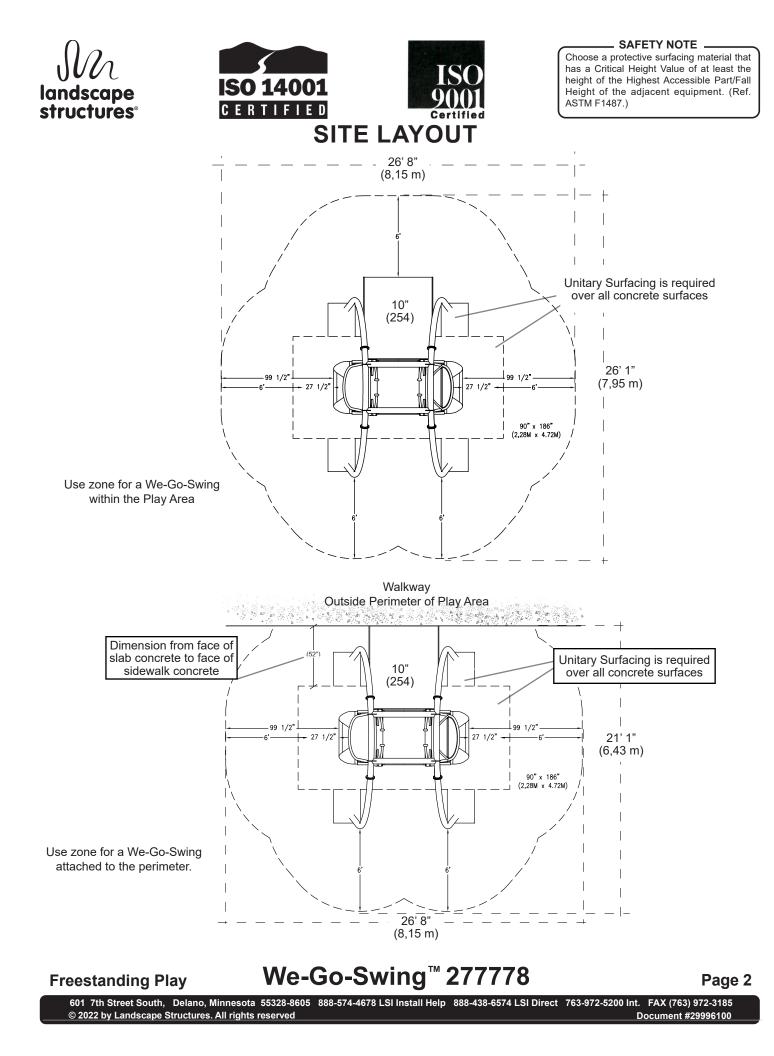


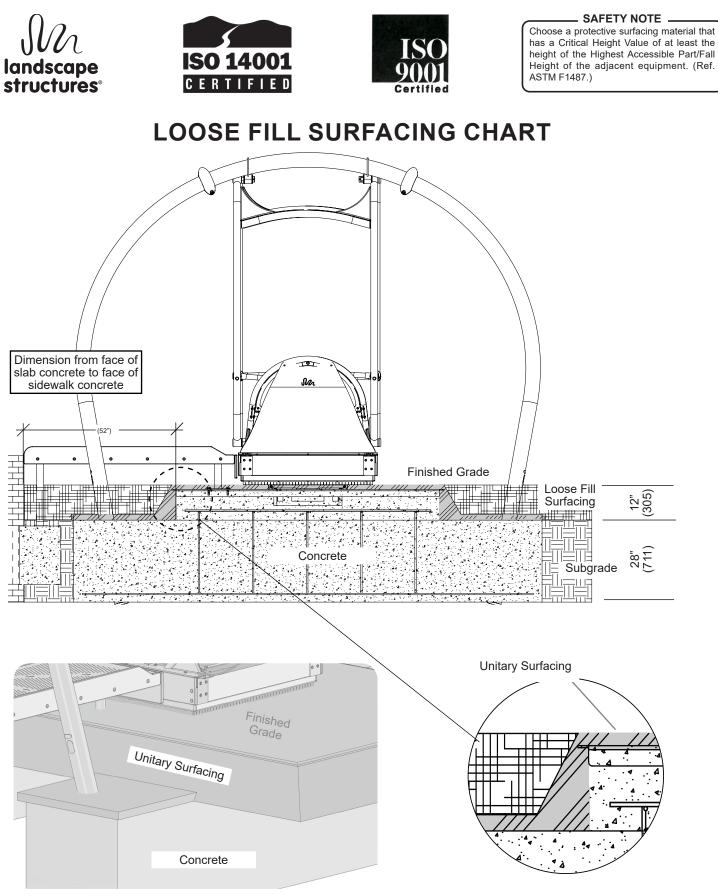
### **Freestanding Play**

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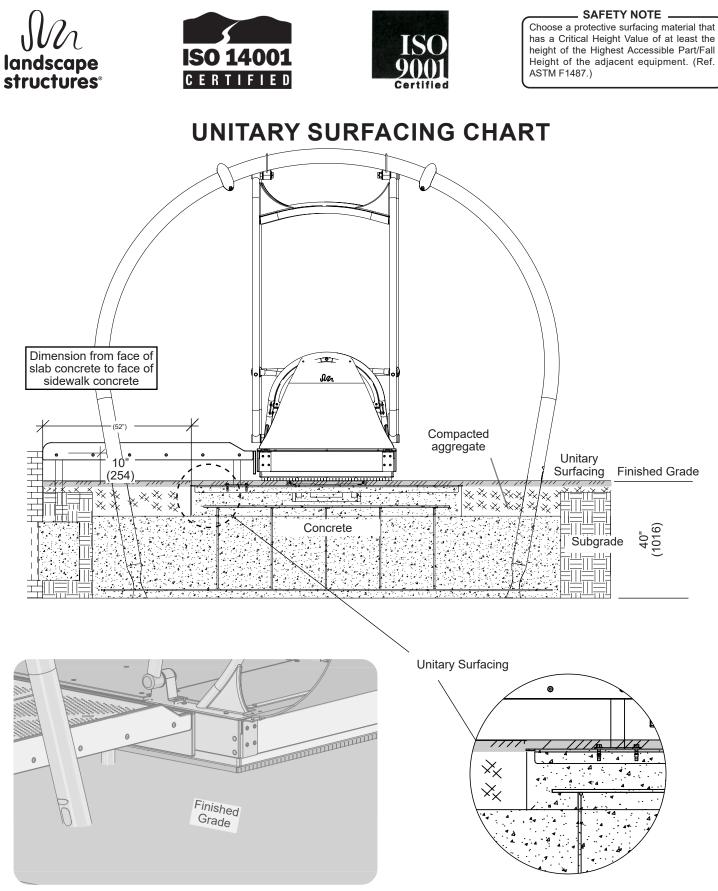


1 1⁄2"-2" Unitary surfacing with a turn-down, covering concrete. Back fill with loose fill surfacing.

#### **Freestanding Play**

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1 1/2"-2" Unitary surfacing covering concrete and subgrade

#### **Freestanding Play**

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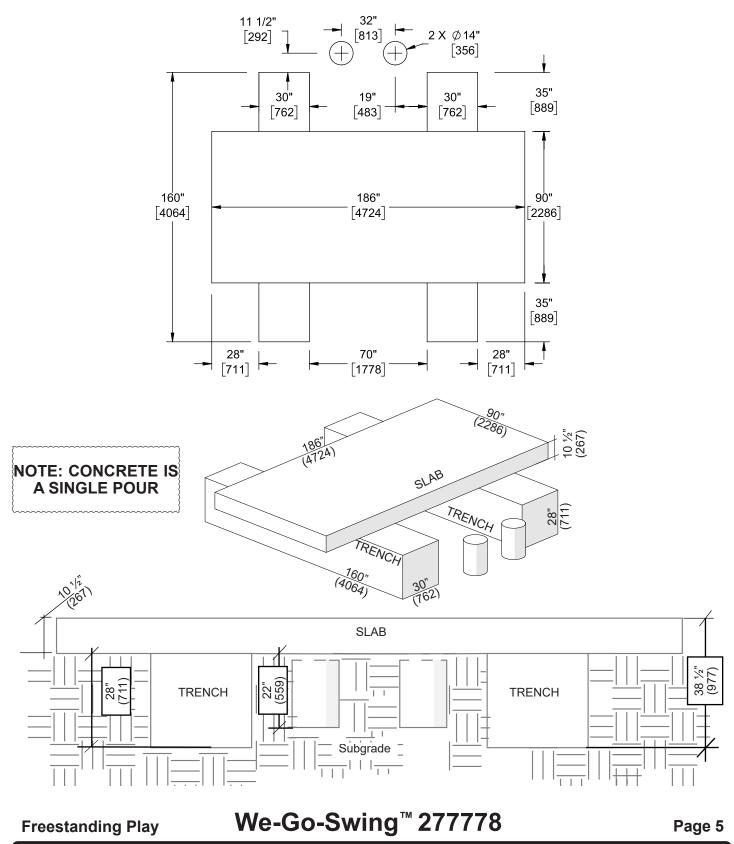




#### SAFETY NOTE

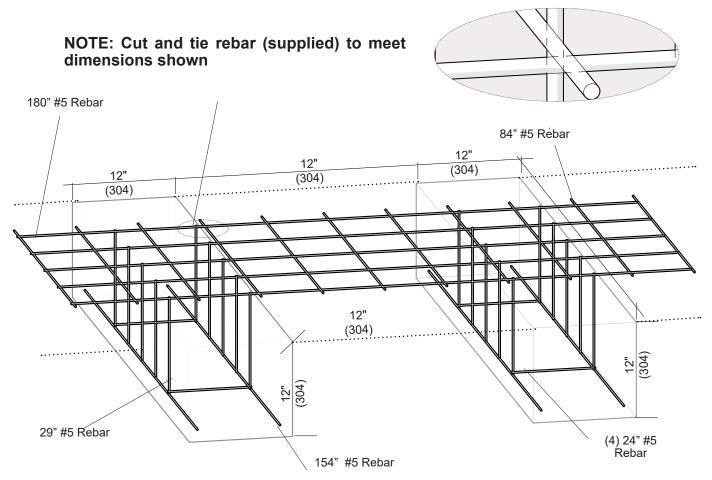
Choose a protective surfacing material that has a Critical Height Value of at least the height of the Highest Accessible Part/Fall Height of the adjacent equipment. (Ref. ASTM F1487.)

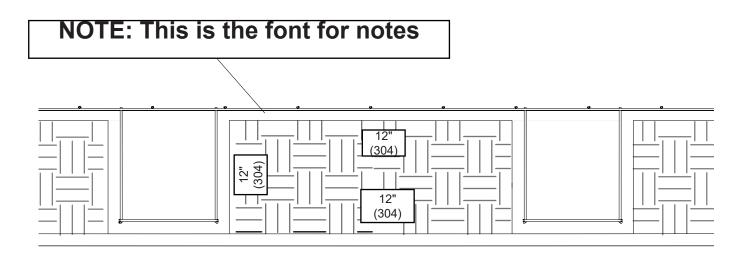
**CONCRETE FOOTING CHART** 





### **FOOTING CHART**



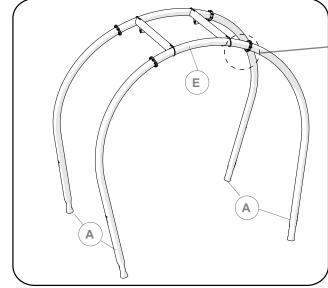


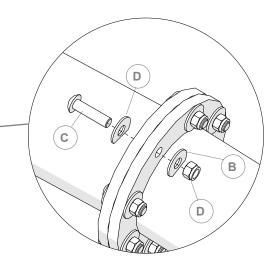
**Freestanding Play** 

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# Iandscape structures



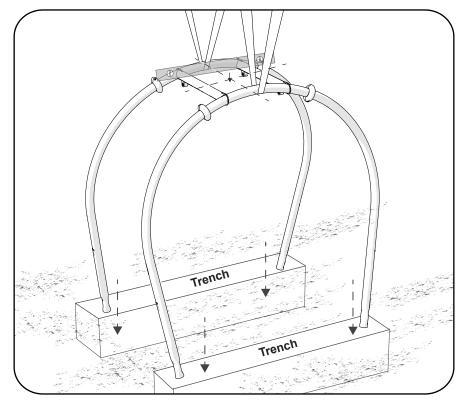


NOTE: Leave hardware loose until frame is lowered into the trenches.

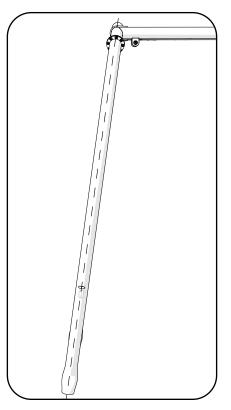
*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	274807	Inclusive Swing Frame Leg	4	D	234937	D Cut Flat Washer SST	64
В	100330	Nut Hex Nylok 7/16 - 14 SST	32	Е	274908	Inclusive Swing Frame ASM	1
С	234397	BHCS 6lp LTHD <sup>7</sup> / <sub>16</sub> x 1.688"	32		•		

## NOTE: Use a lift to move structure into trench. Level frame in both directions. If frame isn't level, adjust frame by adjusting legs.

#### NOTE: Verify the legs are lined up with the swing frame ASM on both sides. SECURE HARDWARE ONCE VERIFIED

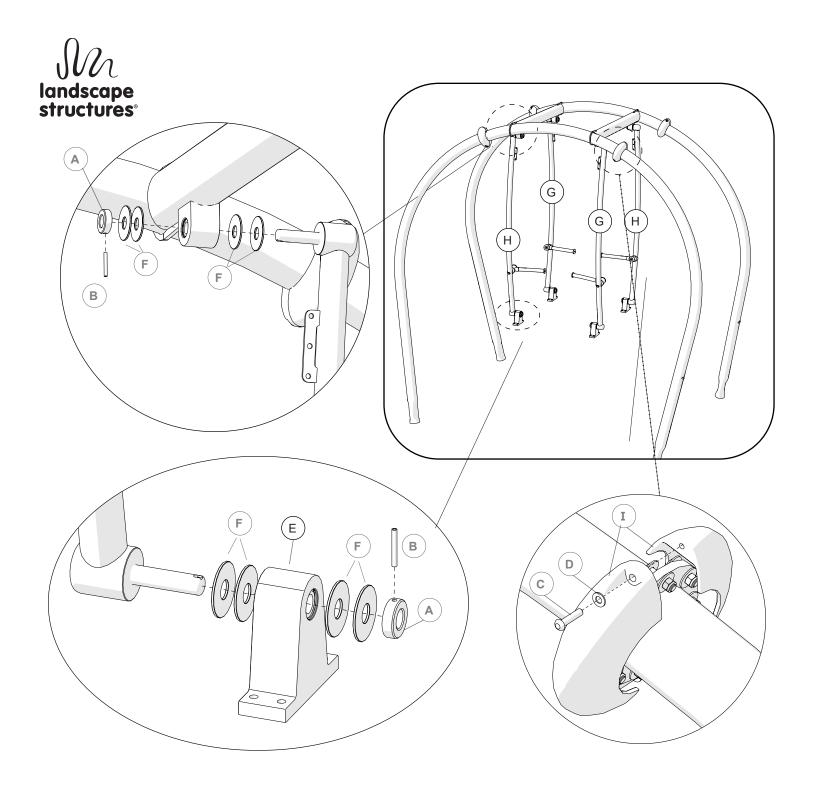


**Freestanding Play** 



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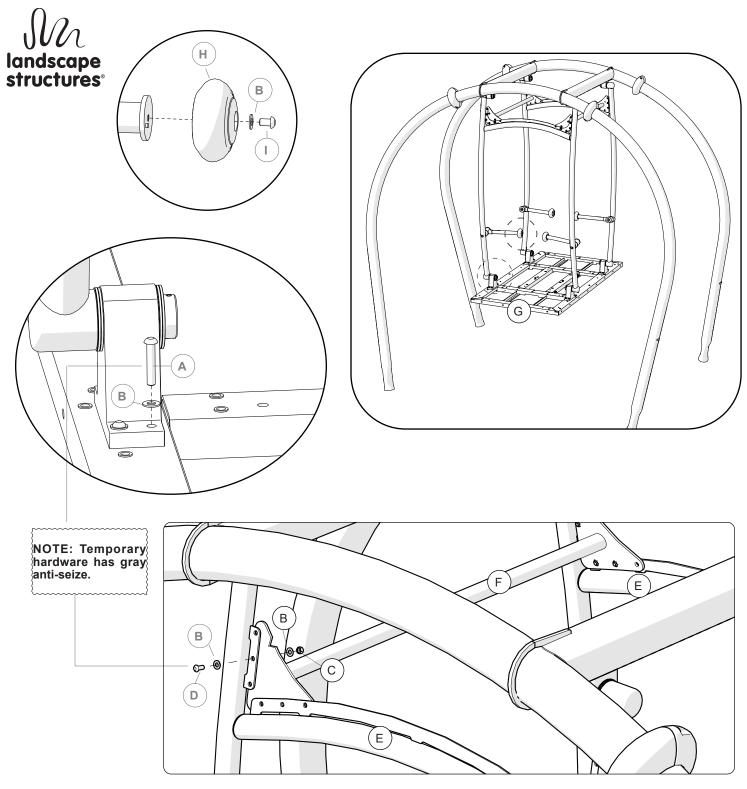


*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	137779	Collar SST Sway Fun 8		F	271755	Swing Arm Thrust Bearing	32
В	121135	Spring Pin 1/4iodx2lg SST	8	G	273300	Swing Arm Rh ASM	2
С	123224	BHCS 6LP 3/8x1-11/16i SST	8	Н	273301	Swing Arm Lh ASM	2
D	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	8	Ι	279176	5i Flange Cover Casting PNT	8
Е	274909	Deck Mount Swing Pivot Anchor ASM	4	-		-	

### **Freestanding Play**

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*	Part #	Description	Qty.
А	127549	<sup>3</sup> / <sub>8</sub> " x 1 <sup>11</sup> / <sub>16</sub> " Anti-Seize (Temporary)	16
В	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	68
С	100327	<sup>3/</sup> <sub>8</sub> " Standard Hex Nut	16
D	127546	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " Anti-Seize (Temporary)	16
Е	274078	Swing arm brace	2

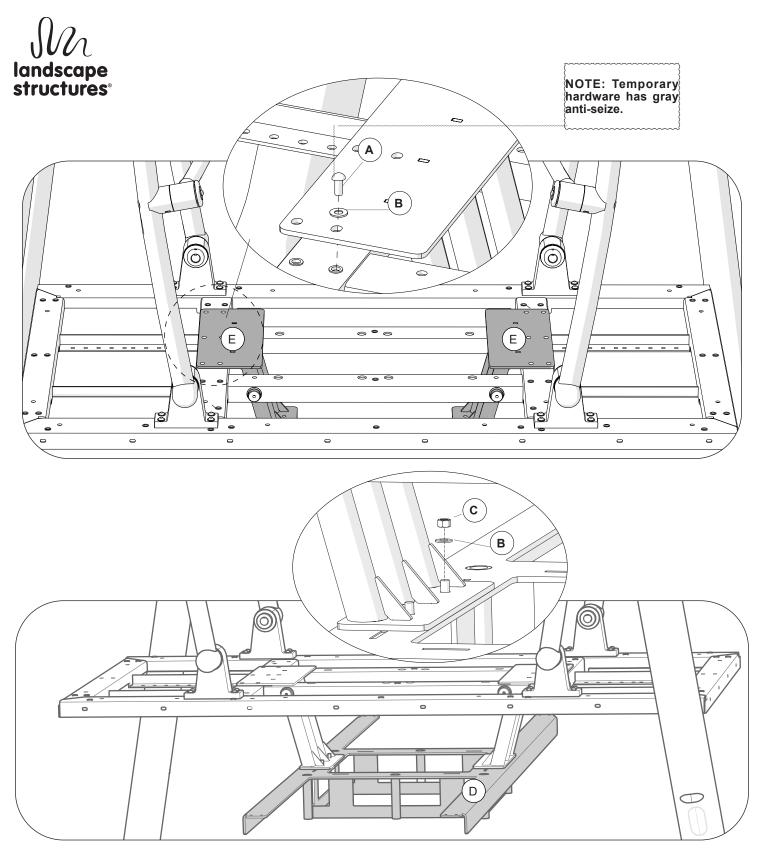
**Freestanding Play** 

*	Part #	Description	Qty.
F	274935	Swing arm installation lock RED (Temporary)	2
G	271008	Deck support frame PNT	1
Н	182262	Rung cap	4
Ι	100195	<sup>3</sup> / <sub>8</sub> x <sup>5</sup> / <sub>8</sub> " BHCS	4

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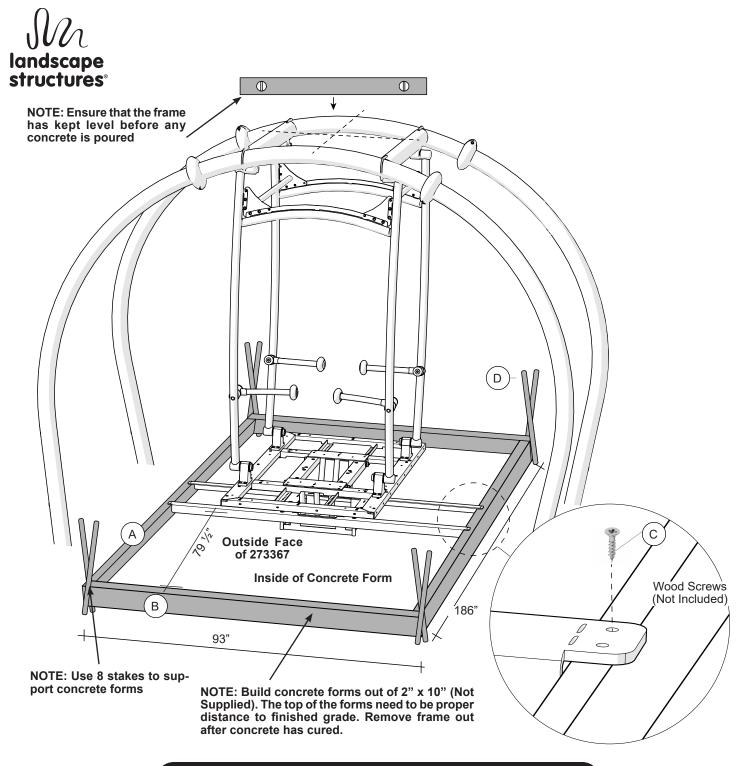
*	Part #	Description	Qty.
А	127546	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " Anti-Seize (Temporary)	12
В	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer (Temporary)	16

**Freestanding Play** 

*	Part #	Description	Qty.
С	100327	$\frac{3}{8}$ Standard Hex Nut (Temporary)	4
D	273367	Anchor Cage Inclusive Swing	1
Е	274936	Deck Installation Support (Temporary)	2

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## TOP OF THE FORM NEEDS TO BE 1 1/2"FROM FINISHED GRADE

*	Part #	Description	Qty.	*	Part #	Description	Qty.
Α	Х	2" x 10" Lumber - 186"	2	С	Х	Wood Screws	Х
В	Х	2" x 10" Lumber - 93"	2	D	Х	Concrete Stakes	8

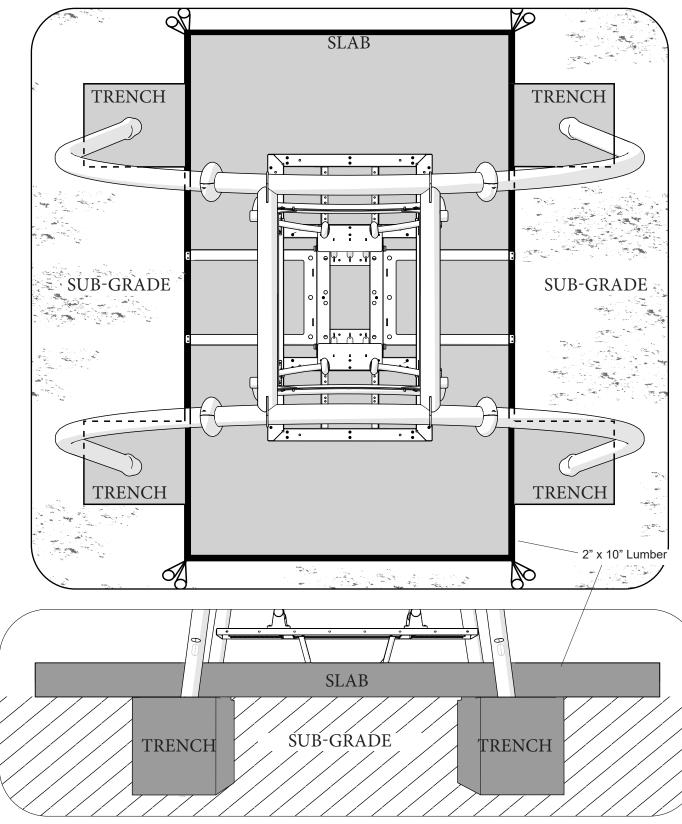
### Freestanding Play We-Go-Swing<sup>™</sup> 277778

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### SINGLE POUR CONCRETE

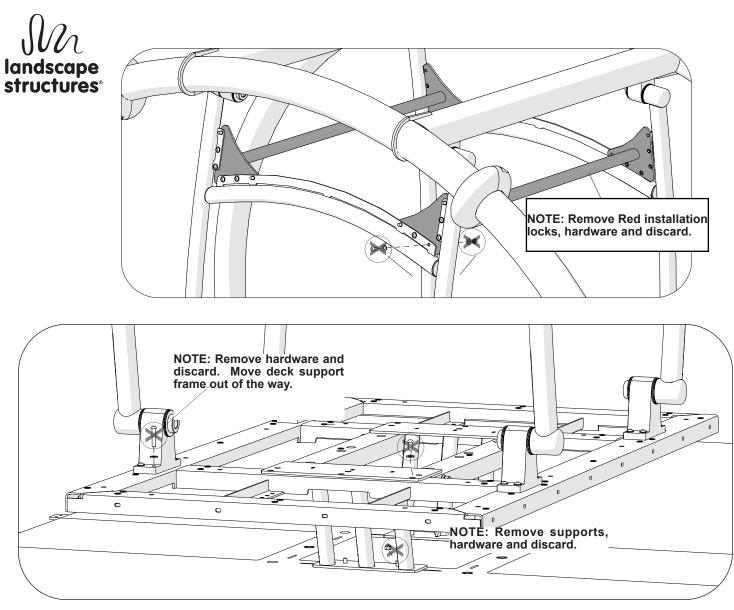


**Freestanding Play** 

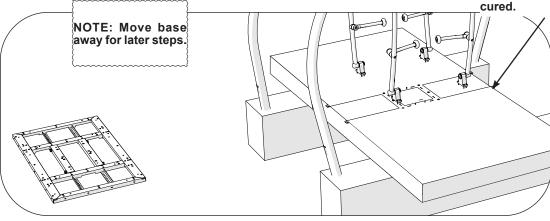


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NOTE: Tabs are scored so the tabs can be pounded down after the concrete is

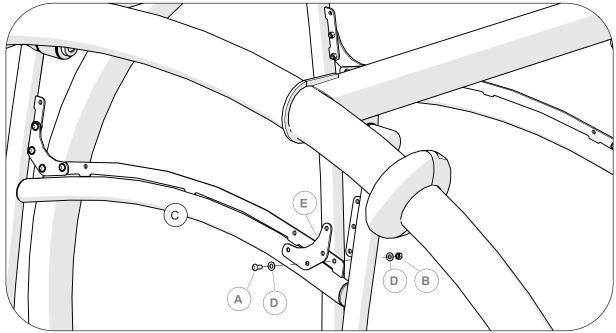


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**Freestanding Play** 

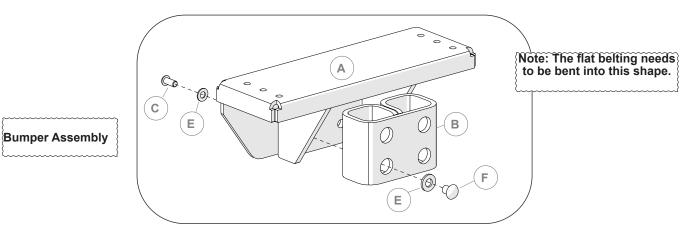
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## M landscape structures



*	Part #	Description	Qty.
А	100196	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " BHCS	16
В	100327	<sup>3/</sup> <sub>8</sub> " Standard Hex Nut	16
С	274078	Swing arm brace	2

	*	Part #	Description	Qty.
D	)	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	32
E	3	278682	Swing Arm Mending Plt	4



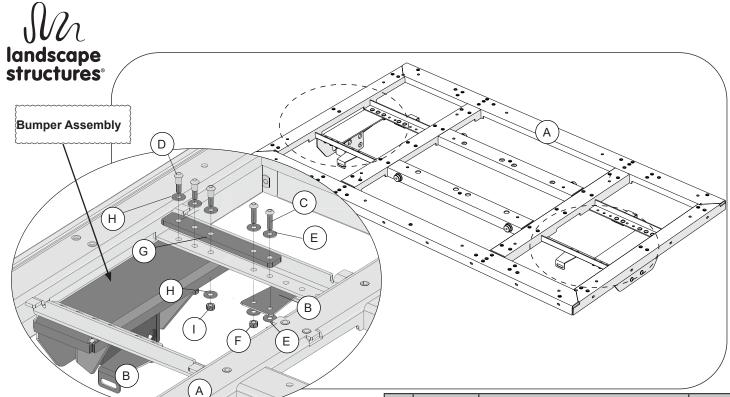
*	Part #	Description	Qty.	*	Part #	Description	Qty.
A	275593	Hard Stop Bracket	2	D	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	8
В	279974	Belt Bumper Stop	2	Е	113550	Washer Flat SAE 1/2i SST	8
С	100196	<sup>3</sup> / <sub>8</sub> X <sup>7</sup> / <sub>8</sub> " BHCS	8	F	100353	Flg Nut 6lp 3/8-16 SST	8

### **Freestanding Play**

## We-Go-Swing<sup>™</sup> 277778

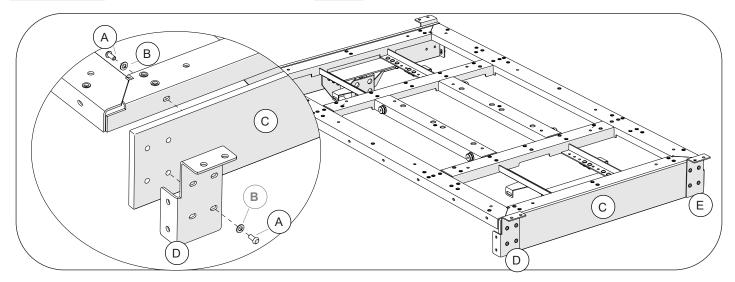
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*	Part #	art # Description			
А	271008	Deck Support Frame Pnt	1		
В	278564	Linkage Brkt Pnt	4		
С	113027	<sup>3</sup> / <sub>8</sub> x 1- <sup>3</sup> / <sub>8</sub> " BHCS	16		
D	234397	BHCS 6lp LTHD 7/16 x 1.688"	12		

*	Part #	Description	Qty.
Е	100362	<sup>3</sup> / <sub>8</sub> " FLAT Washer	16
F	100327	<sup>3/</sup> <sub>8</sub> " Standard Hex Nut	24
G	284809	Soft stop frame doubler	4
Н	112793 Washer Flat 7/'16i SST		24
Ι	100330	Nut Hex Nylok 7/16 - 14 SST	

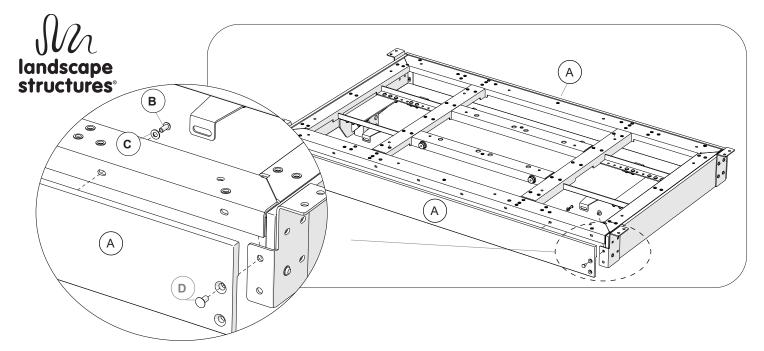


*	Part #	Description	Qty.	,	*	Part #	
А	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS	24	D	)	277802	Sw
В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	24	Е		277856	Sw
С	271541	Deck Skirt End	2				

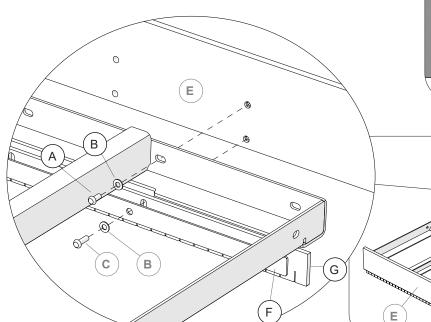
*	Part #	Description			
D	277802	Swing Skirt Corner Bracket LH	2		
Е	277856	Swing Skirt Corner Bracket RH	2		

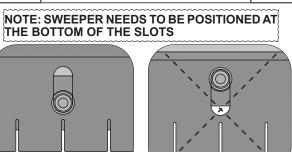
## We-Go-Swing<sup>™</sup> 277778

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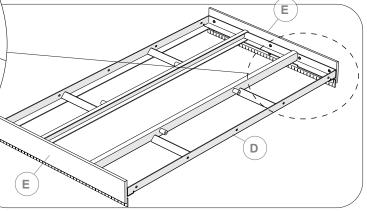
A     271540     Deck Skirt Side     2     C     223956     5/ <sub>16</sub> " SAE Flat Washer       B     223807     5/_x 3/" BHCS     16     D     148686     FHCS 6lp 3/8x3/4i SST	Qty.	Description	Part #	*	Qty.	Description	Part #	*
B 223807 <sup>5</sup> / x <sup>3</sup> /"BHCS 16 D 148686 EHCS 6lp 3/8x3/4i SST	16	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	223956		2	Deck Skirt Side	271540	Α
	8	FHCS 6lp 3/8x3/4i SST	148686	D	16	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS	223807	В





RIGHT





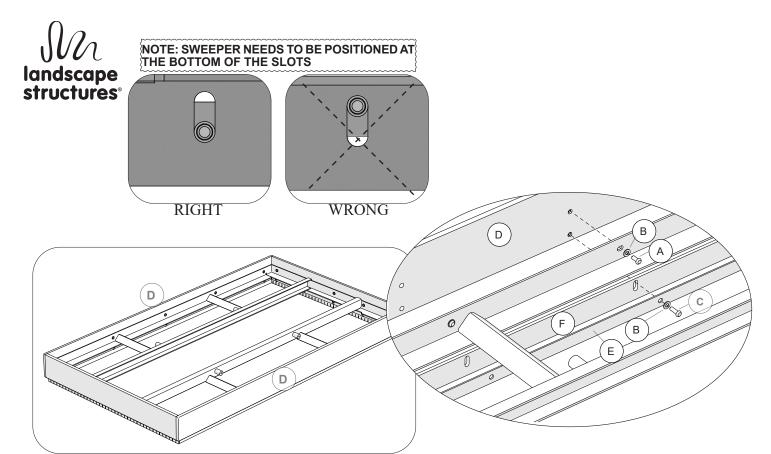
*	Part #	Description	Qty.
А	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS Torx	10
В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	20
С	264971	5/16" - 18 x 1"	10
D	271624	Trolley Track Frame	1

*	Part #	Description	Qty.
Е	272545	Trolley Frame End Side Skirt	2
F	274943	End Sweeper Plate	2
G	274942	End Sweeper (Black belt)	2

#### **Freestanding Play**

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*	Part #	Description			
А	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS Torx	10		
В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer <sup>5</sup> / <sub>16</sub> "	20		
С	264971	5/16" - 18 x 1"	10		

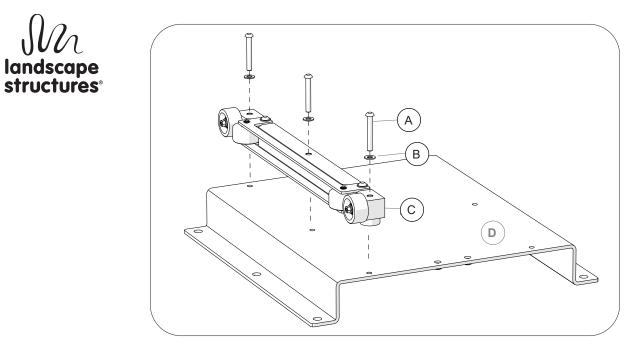
*	Part #	Description	Qty.
D	272544	Trolley frame side skirt	2
Е	274941	Side sweeper plate	2
F	274940	Side sweeper (Black belt)	2

# NOTE: Measure from top of concrete to top of rod. Measurement should be 3'' (+/- $\frac{1}{4}''$ ).

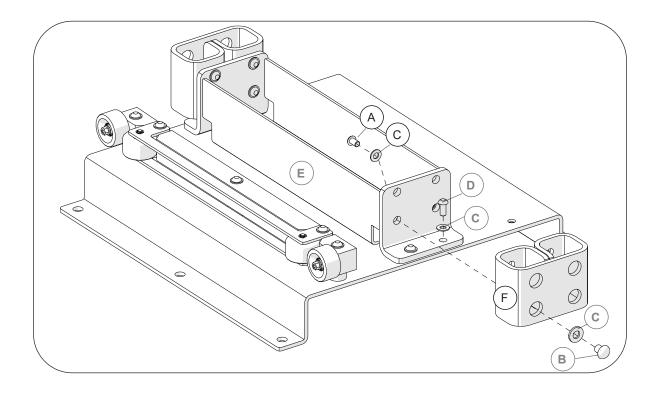
		3" (+/- ¼").			<b>C</b>		
	Co	ncrete			B		
*	Part #	Description	Qty.	*	Part #	Description	Qty.
Α	274401	Thd Rod 5/8 X 4i	6	C	100366	Washer Flat 5/8i	6
В	100323	Nut Hex Std 5/8-11	6				

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*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100175	3/8x2-3/4i	3	С	275657	Trolley Assembly	1
В	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	3	D	279874	Track Base Pnt	1

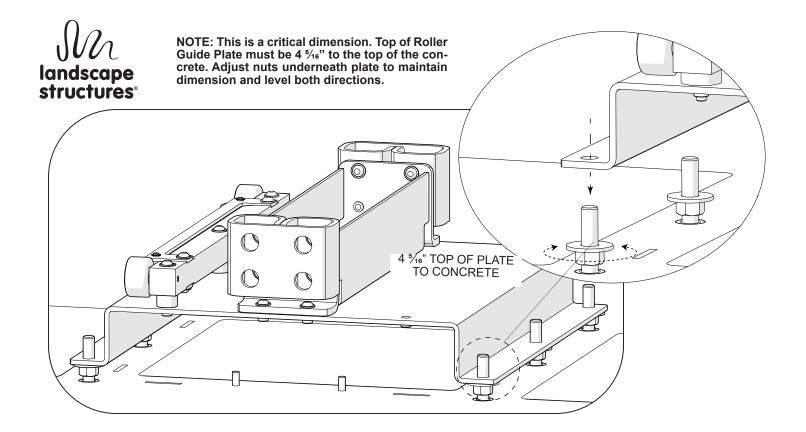


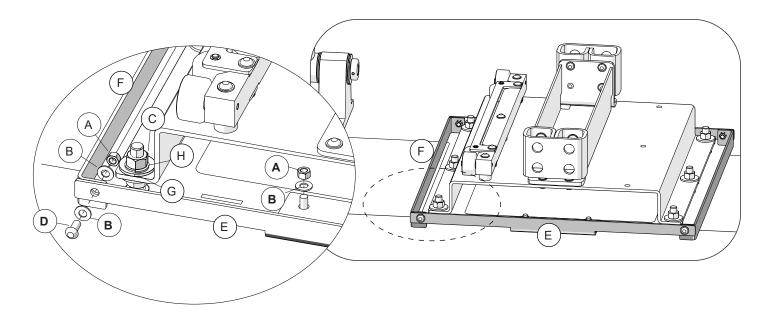
*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100195	<sup>3</sup> / <sub>8</sub> x <sup>5</sup> / <sub>8</sub> " BHCS	8	D	100196	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " BHCS	6
В	100353	Flg Nut 6lp 3/8-16 SST	8	Е	273329	Soft Stop Frame	1
С	113550	Washer Flat SAE 1/2i SST	14	F	279974	Belt Bumper Stop	2

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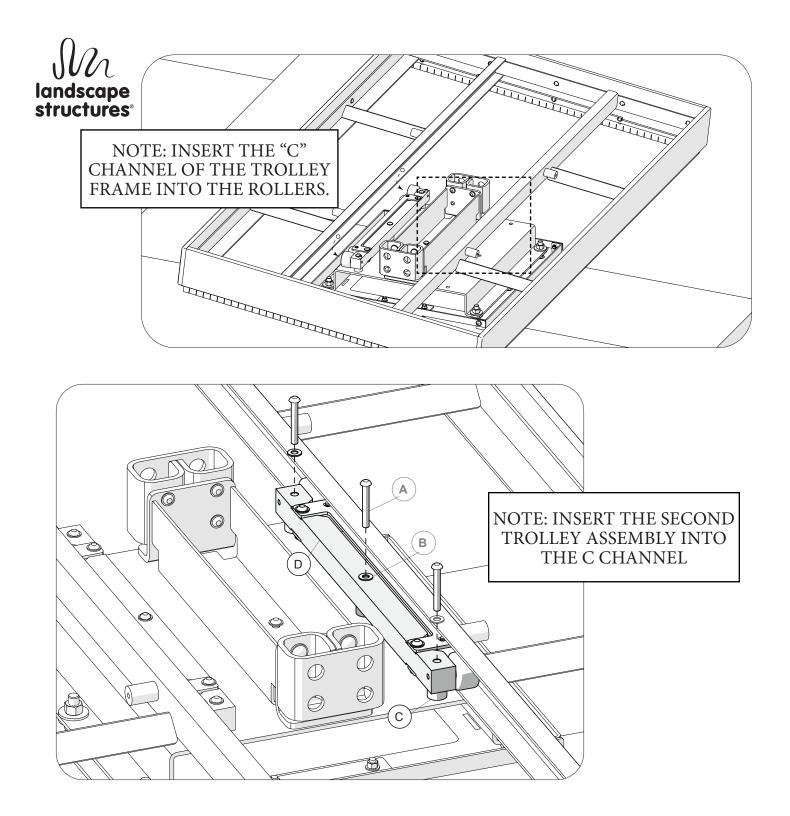




*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100327	<sup>3/</sup> <sub>8</sub> " Standard Hex Nut	8	Е	274939	Surfacing Trowel Bracket	2
В	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	12	F	281818	Surfacing Trowel Bracket 2	2
С	100323	Nut Hex Std 5/8-11 SST	6	G	100366	Washer Flat 5/8i SST	6
D	100196	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " BHCS	4	Н	175652	Washer Lock Spring 5/8i SST	6

## We-Go-Swing<sup>™</sup> 277778

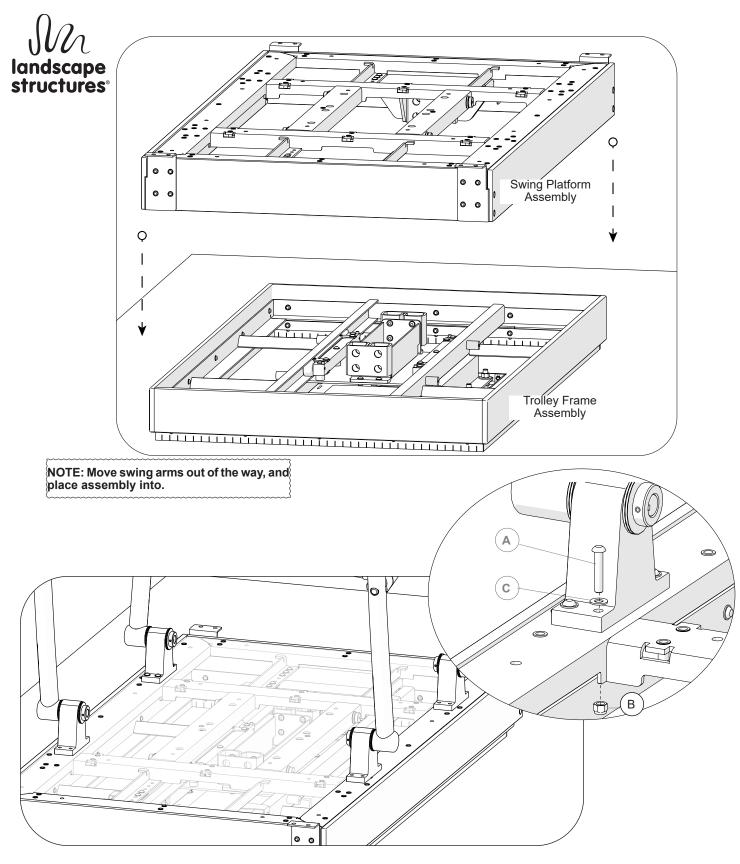
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*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100175	3/8x2-3/4i	3	С	275657	Trolley Assembly	1
В	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	3	D	272034	Spacer	3

# We-Go-Swing<sup>™</sup> 277778

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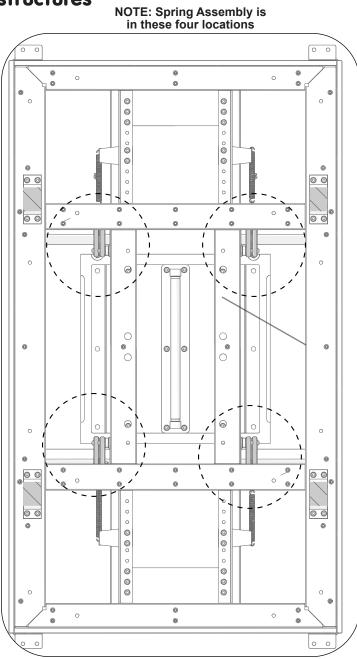
*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100175	3/8x2i SST Pat	16	С	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	16
В	136931	Nut Hex Nylok 3/8-16	16				

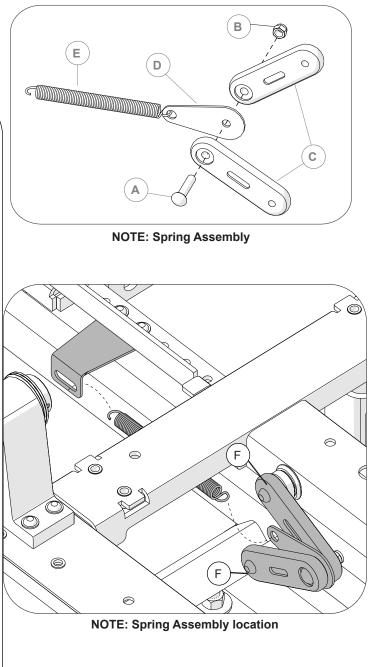
## We-Go-Swing<sup>™</sup> 277778

**Freestanding Play** 

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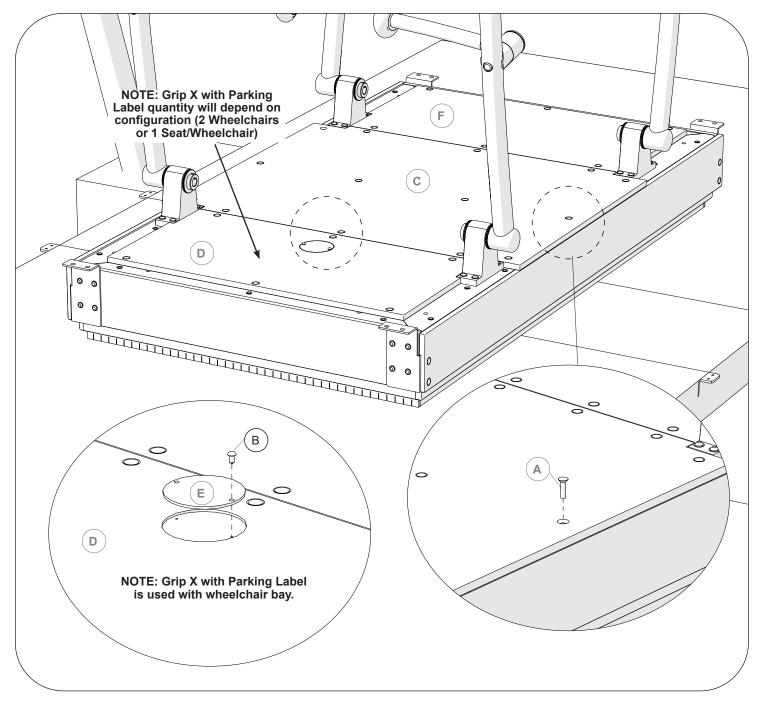
*	Part #	Description	Qty.
А	157704	BHCS 6lp LTHD 7/16x2i SST	4
В	100330	Nut Hex Nylok 7/16-14 SST	4
С	278566	Linkage Perm	8

*	Part #	Description	Qty.
D	278565	Linkage Plt Pnt	4
Е	279768	Spring, SST, 8i	4
F	100292	BHCS 6lp LTHD 3/8x1-1/4i SST	8

## We-Go-Swing<sup>™</sup> 277778

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### M landscape structures



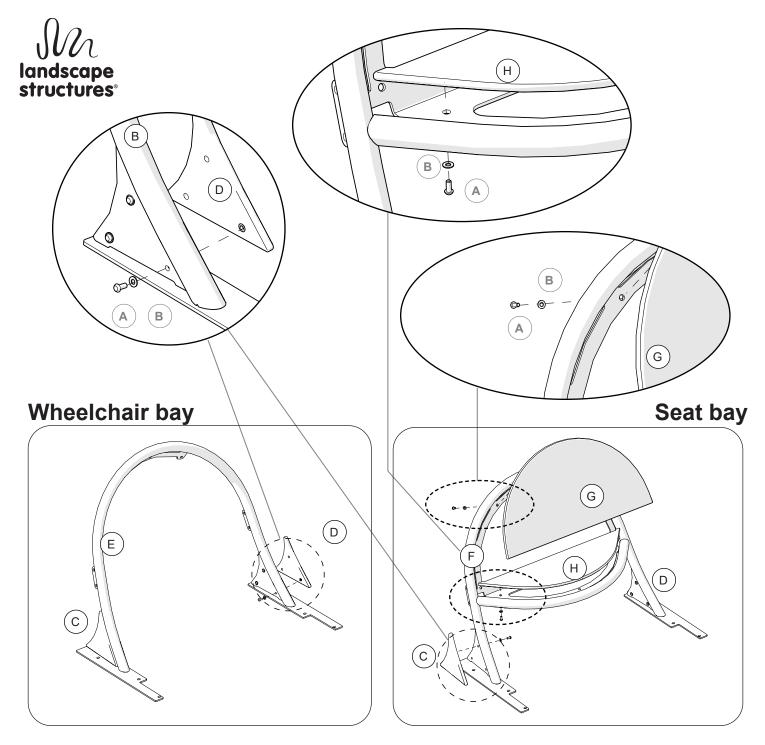
*	Part #	Description	Qty.
А	151421	FHCS 6lp 3/8x1-1/2" SST W/Patch	24
В	129671	BHCS Torx #14 X 1/2 SST	*
С	271429	Swing Center Deck Grip X	1

*	Part #	Description	Qty.
D	279012	Swing WC End Deck Grip X	*
Е	257592	Parking Label Digi	*
F	271433	Swing End Deck Grip X	*

#### **Freestanding Play**

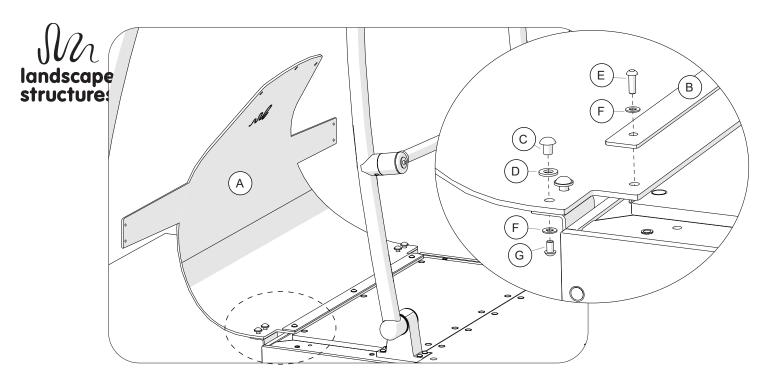
# We-Go-Swing<sup>™</sup> 277778

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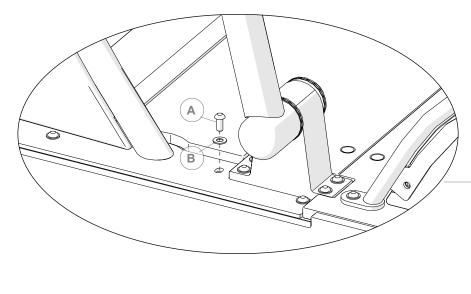
Wh	Wheelchair bay						
*	Part #	Description	Qty.				
А	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS	6				
В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	6				
С	274202	Seat Gusset Perm Rh	1				
D	274201	Seat Gusset Perm Lh	1				
Е	272856	We Swing We Seat	1				

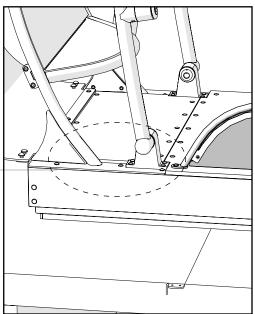
			Seat bay					
	Qty.	]	*	Part #	Description	Qty.		
	6		Α	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS	16		
	6		В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	16		
	1		С	274202	Seat Gusset Perm Rh	1		
	1		D	274201	Seat Gusset Perm Lh	1		
	1		F	272855	Wc Swing Seat	1		
		-	G	274132	Wc Swing Seat Back Perm	1		
			Н	274135	WC Swing Seat Bottom Perm	1		
We-Go-Swing <sup>™</sup> 277778						Page 24		



*	Part #	Description	Qty.
А	274938	Swing Belt	2
В	274937	Belt Top Plate	2
С	100353	Flg Nut 6lp 3/8-16 SST	8
D	113550	Washer Flat SAE 1/2i SST	8

Part #	Description	Qty.
100198	<sup>3</sup> / <sub>8</sub> x 1 <sup>1</sup> / <sub>8</sub> " BHCS	6
100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	14
100195	<sup>3</sup> / <sub>8</sub> x <sup>5</sup> / <sub>8</sub> " BHCS	8
	100198 100365	100198 $3/_8 \times 1^{-1}/_8$ BHCS         100365 $3/_8$ SAE Washer



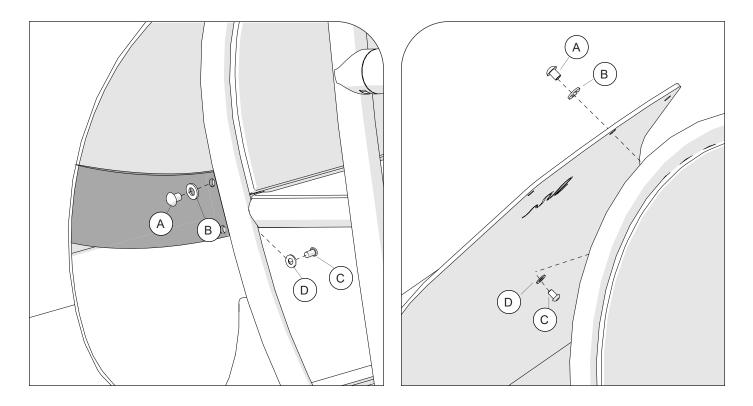


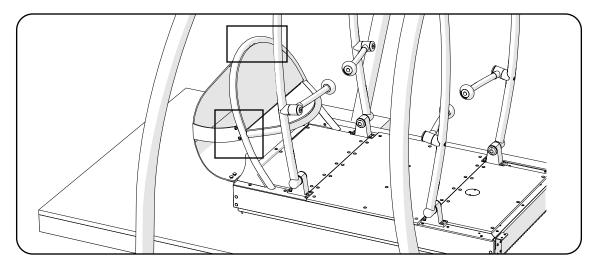
*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100196	<sup>3</sup> / <sub>8</sub> x <sup>7</sup> / <sub>8</sub> " BHCS	12	В	100365	<sup>3</sup> / <sub>8</sub> SAE Washer	12

# We-Go-Swing<sup>™</sup> 277778

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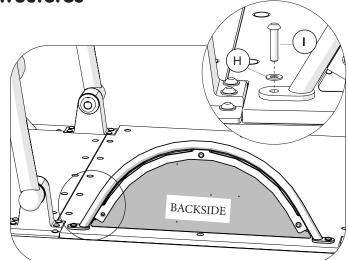


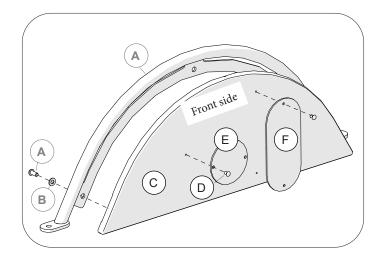
*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100353	Flg Nut 6lp 3/8-16 SST	14	С	100195	<sup>3</sup> / <sub>8</sub> x <sup>5</sup> / <sub>8</sub> " BHCS	14
В	113550	Washer Flat SAE 1/2i SST	14	D	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	14

# We-Go-Swing<sup>™</sup> 277778

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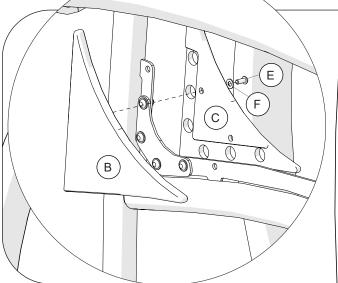
## M landscape structures





*	Part #	Description	Qty.
А	223807	<sup>5</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub> " BHCS	3
В	223956	<sup>5</sup> / <sub>16</sub> " SAE Flat Washer	3
С	274081	Swing Deck Curb Panel	1
D	D 129671 BHCS Torx #14 X 1/2 SST		4

*	Part #	Description	Qty.
Е	257592	Parking Label Digi	1
F	251343	2-12 Yrs Play Safe Warning Plt Flat Large	1
G	274080	Swing Deck Curb	1
Н	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	2
Ι	123224	<sup>3</sup> / <sub>8</sub> x 1 <sup>11</sup> / <sub>16</sub> " BHCS	2



	A
B	
	$\mathcal{Q}$

*	Part # Description		Qty.
A	274114	Swing Arm Brace Perm Rh	2
В	274079	Swing Arm Brace Perm Lh	2
С	278683	Swing Arm Brace Perm 2	2

*	Part # Description		Qty.
D	279162	Swing Arm Brace Perm Rh 2	2
Е	223807	BHCS 6lp 5/16i -18 X 3/4i SST	16
F	223956	Washer Flat SAE 5/16i SST	16

#### **Freestanding Play**

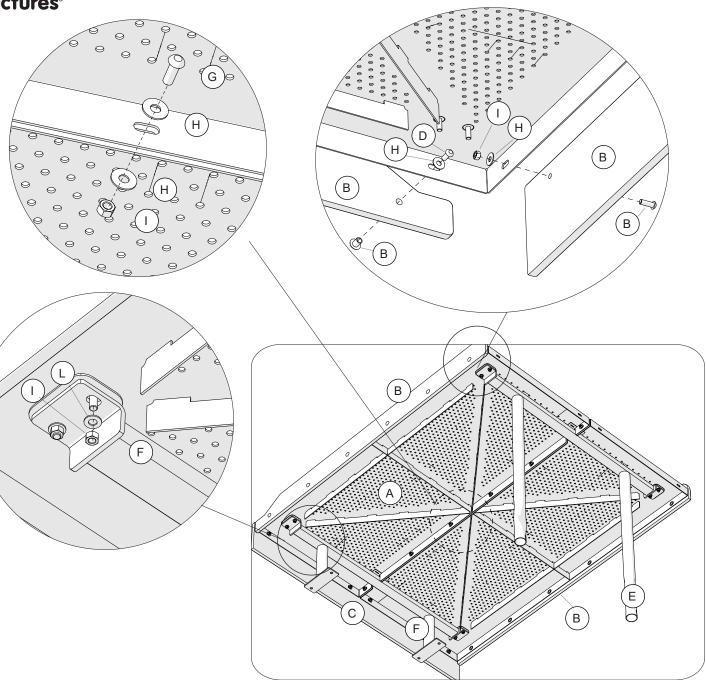
# We-Go-Swing<sup>™</sup> 277778

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#### ACCESS DECK





*	Part #	Description	Qty.
Α	271815	Swing Access Deck 60i X 72i Pvc	2
В	271888	Deck Curb 60i	2
С	272958	60i Deck Wear Plate	1
D	100196	<sup>3</sup> / <sub>8</sub> X <sup>7</sup> / <sub>8</sub> " BHCS	12
Е	271818	Swing Access Deck Footer DB	1
F	271819	Swing Access Deck Footer SM	1

*	Part #	Description	Qty.
G	100198	<sup>3</sup> / <sub>8</sub> X 1 <sup>1</sup> / <sub>8</sub> " BHCS	10
Н	100362	Washer Flat 3/8i SST	28
Ι	100327	<sup>3/</sup> <sub>8</sub> " Standard Hex Nut	18
J	100353	Flg Nut 6lp 3/8-16 SST	12
Κ	271819	Swing Access Deck Footer SM	1
L	100365	<sup>3</sup> / <sub>8</sub> " SAE Washer	8

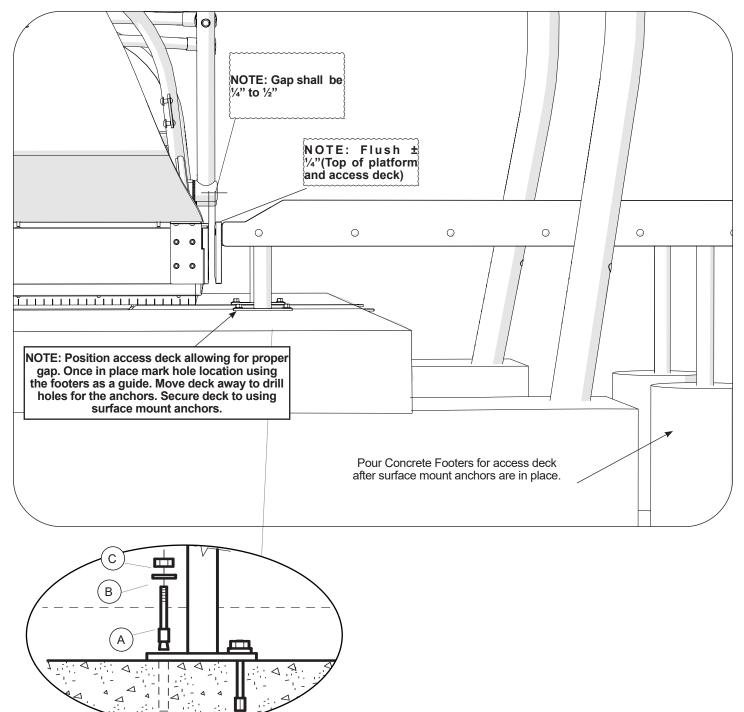
**Freestanding Play** 

# We-Go-Swing<sup>™</sup> 277778

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# landscape structures



*	Part #	Description	Qty.	*	Part #	Description	Qty.
А	100266	Exp Anchor 1/2x2-3/4i Zp	4	С	100322	Nut Hex Std 1/2-13 SST	4
В	100363	Washer Flat 1/2i SST	4				

## We-Go-Swing<sup>™</sup> 277778

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**Freestanding Play** 

Document #29996100

### M landscape structures<sup>®</sup>

# Freestanding Play 277778 We-Go-Swing<sup>™</sup>

#### **Parts List**

	hairs Configuration	_				
Part#	Description	Qty.				
165895	Rebar #5 X 9ft6in					
182262 271008	Rung Cap Deck Support Frame Pnt, Specify Color					
271429	Swing Center Deck Gripx, Black	1				
271433	Swing End Deck Gripx, Black	1				
271540	Deck Skirt Side, Black					
271541 271624	Deck Skirt End, Black Trolley Track Frame, Specify Color					
271815	Swing Access Deck 60i X 72i Pvc, Specify Color	2				
271818	Swing Access Deck Footer DB, Specify Color	1				
271819	Swing Access Deck Footer SM, Specify Color	1				
271888	Deck Curb 60i, Specify Color					
272034 272544	Trolley Spacer, Specify Color Trolley Frame Side Skirt, Black					
272545	Trolley Frame End Side Skirt, Black	2				
272856	Wc Swing Wc Seat, Specify Color	2				
272958	60i Deck Wear Plate, Specify Color					
273300	Swing Arm Rh ASM, Specify Color	2				
273301 273329	Swing Arm Lh ASM, Specify Color Soft Stop Frame, Specify Color					
273367	Anchor Cage Inclusive Swing, Specify Color	1				
274078	Swing Arm Brace, Specify Color	2				
274079	Swing Arm Brace Perm Lh, Specify Color	2				
274080	Swing Deck Curb, Specify Color Swing Deck Curb Panel, Specify Color	l				
274081 274114	Swing Arm Brace Perm Rh, Specify Color	1				
274201	Seat Gusset Perm Lh, Specify Color					
274202	Seat Gusset Perm Rh, Specify Color	2				
274807	Inclusive Swing Frame Leg, Specify Color	4				
274908 274909	Inclusive Swing Frame ASM, Specify Color Deck Mount Swing Pivot Anchor ASM, Specify Co	l				
274909	Swing Arm Installation Lock, RED	2				
274936	Deck Installation Support, RED	2				
274937	Deck Installation Support, RED Belt Top Plate, Specify Color	2				
274938	Swing Belt	2				
274939 274940	Surfacing Trowel Bracket, Specify Color Side Sweeper					
274941	Side Sweeper Plate, Specify Color	2				
274942	End Sweeper	2				
274943	End Sweeper Plate, Specify Color	2				
275593 275657	Hard Stop Bracket, Specify Color	2				
277802	Trolley Assembly, Specify Color Swing Skirt Corner Bracket Lh, Black					
277856	Swing Skirt Corner Bracket Rh, Black					
278564	Linkage Brkt Pnt, Specify Color	4				
278565	Linkage Plt Pnt, Specify Color	4				
278566 278682	Linkage Perm, Specify Color					
278683	Swing Arm Mending Plt, Specify Color Swing Arm Brace Perm 2, Specify Color	4				
279012	Swing Wc End Deck Gripx, Black					
279162	Swing Arm Brace Perm Rh 2, Specify Color	2				
279176	5i Flange Cover Casting Pnt, Specify Color Track Base Pnt, Specify Color	8				
279874 279974	Belt Bumper Stop	I				
2/99/4	Ben Bunper Stop	4				
279246	Hdw Pkg We-Go-Swing <sup>™</sup> Frame	1				
287724	Hdw Pkg We-Go-Swing <sup>™</sup> Deck	1				
121348	Hdw Pkg 4-Hole SM 1/2-13	1				
279928 279930	Hdw Pkg We-Go-Swing <sup>™</sup> Ramp Hdw Pkg We-Go-Swing <sup>™</sup> W/C Frame	······ 1 2				
279931	Hdw Pkg We-Go-Swing <sup>™</sup> Curb					
279932	Hdw Pkg We-Go-Swing Arms	1				
299962	Hdw Pkg We-Go-Swing <sup>™</sup> Base	1				
279935	Hdw Pkg We-Go-Swing <sup>™</sup> Label Two Chairs	1				
121348 280068	Hdw Pkg 4-Hole SM 1/2-13 Hdw Pkg We-Go-Swing Temporary Braces					
281847	Hdw Pkg We-Go-Swing <sup>TM</sup> Trowel Frame	1				

#### **Parts List**

One Wheelchair / One Seat Configuration						
Part#	Description Qty.					
165895	Rebar #5 X 9ft6in					
182262	Rung Cap					
271008	Deck Support Frame Pnt, Specify Color1					
271429	Swing Center Deck Gripx, Black1					
271433	Swing End Deck Gripx, Black1					
271540	Deck Skirt Side, Black2					
271541	Deck Skirt End, Black					
271624 271815	Trolley Track Frame, Specify Color					
271813	Swing Access Deck footer DB, Specify Color					
271819	Swing Access Deck Footer SM, Specify Color					
271888	Deck Curb 60i, Specify Color					
272034	Trolley Spacer, Specify Color					
272544	Trolley Frame Side Skirt, Black					
272545	Trolley Frame End Side Skirt, Black2					
272855	We Swing Seat, Specify Color					
272856 272958	Wc Swing Wc Seat, Specify Color					
272938 273300	60i Deck Wear Plate, Specify Color1 Swing Arm Rh ASM, Specify Color2					
273301	Swing Arm Lh ASM, Specify Color					
273329	Soft Stop Frame, Specify Color					
273367	Anchor Cage Inclusive Swing, Specify Color					
274078	Swing Arm Brace, Specify Color2					
274079	Swing Arm Brace Perm Lh, Specify Color2					
274080	Swing Deck Curb, Specify Color1					
274081	Swing Deck Curb Panel, Specify Color1					
274114	Swing Arm Brace Perm Rh, Specify Color2					
274132	We Swing Seat Back Perm, Specify Color					
274135 274201	Wc Swing Seat Bottom Perm, Specify Color1					
274201 274202	Seat Gusset Perm Lh, Specify Color2 Seat Gusset Perm Rh, Specify Color					
274807	Inclusive Swing Frame Leg, Specify Color					
274908	Inclusive Swing Frame ASM, Specify Color					
274909	Deck Mount Swing Pivot Anchor ASM, Specify Color4					
274935	Swing Arm Installation Lock, Red2					
274936	Deck Installation Support, Red2					
274937	Belt Top Plate, Specify Color2					
274938	Swing Belt					
274939	Surfacing Trowel Bracket, Specify Color					
274940 274941	Side Sweeper Plate, Specify Color					
274942	End Sweeper					
274943	End Sweeper Plate, Specify Color					
275593	Hard Stop Bracket, Specify Color					
275657	Trolley Assembly, Specify Color					
277802	Swing Skirt Corner Bracket Lh, Black					
277856	Swing Skirt Corner Bracket Rh, Black2					
278564	Linkage Brkt Pnt, Specify Color4					
278565	Linkage Plt Pnt, Specify Color4					
278566	Linkage Perm, Specify Color					
278682	Swing Arm Mending Plt, Specify Color					
278683	Swing Arm Brace Perm 2, Specify Color					
279012 279162	Swing Wc End Deck Gripx, Black					
279176	5i Flange Cover Casting Pnt, Specify Color					
281818	Surfacing Trowel Bracket 2, Specify Color					
279874	Track Base Pnt, Specify Color1					
279974	Belt Bumper Stop4					
121348	Hdw Pkg 4-Hole SM 1/2-13					
279246	Hdw Pkg We-Go-Swing <sup>TM</sup> Frame1					
287724	Hdw Pkg We-Go-Swing <sup>TM</sup> Deck1					
279928 279929	Hdw Pkg We-Go-Swing <sup>TM</sup> Ramp1 Hdw Pkg We-Go-Swing <sup>TM</sup> Seat					
279929	Hdw Pkg We-Go-Swing <sup>™</sup> Seat1 Hdw Pkg We-Go-Swing <sup>™</sup> W/C Frame1					
279931	Hdw Pkg We-Go-Swing <sup>™</sup> Curb1					
279932	Hdw Pkg We-Go-Swing <sup>™</sup> Swing Arms1					
299962	Hdw Pkg We-Go-Swing <sup>™</sup> Base1					
279934	Hdw Pkg We-Go-Swing <sup>™</sup> Label One Chair1					
280068	Hdw Pkg We-Go-Swing Temporary Braces1					
281847	Hdw Pkg We-Go-Swing <sup>™</sup> Trowel Frame1					

ECO# 0102159 Document 29996100 replaces 28772800 Added lock washer to base assembly

## M landscape structures

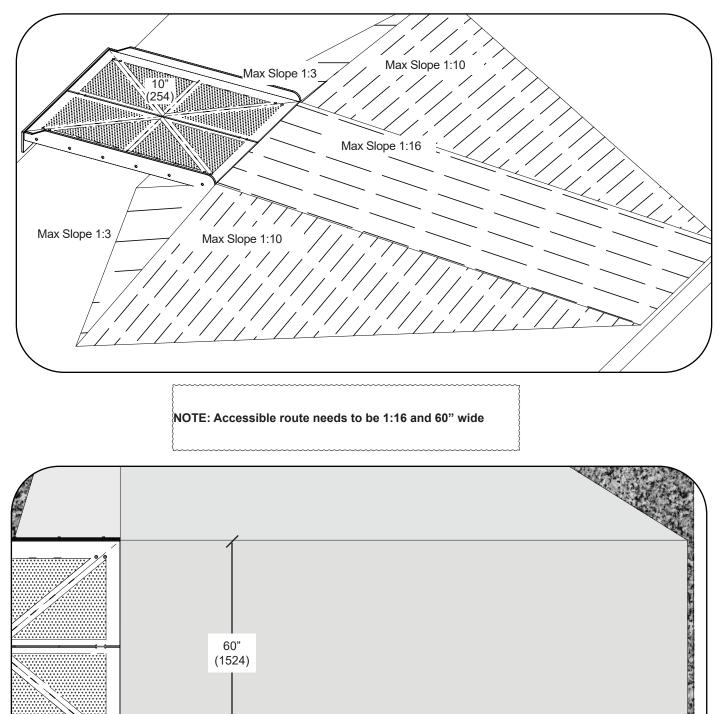
# Freestanding Play 277778 We-Go-Swing<sup>™</sup>

Specificatio	ns	Curb F
Trim:	Permalene <sup>®</sup> , color specified.	
Fasteners:	Primary fasteners shall be socketed and pinned tam- per proof in design, stainless steel (SST) per ASTM F 879 unless otherwise indicated (see specific product installation/specifications).	Ancho
Bridge/Ramp:	Weldment comprised of 12 GA (.105") (2,66 mm) sheet HRPO steel conforming to ASTM A1011 and 3/16" (4,75 mm) HR flat steel. Standing surface is perforated with 5/16" (7,92 mm) diameter holes. Finish: TenderTuff, color specified.	Soft S
Permalene Panels:	Recycled Permalene, color specified.	Hard S
Belts	Made from .315" think mini rough top 3-ply rubber belting with polyester fabric plys, black in color	
Grip X Deck Surface	e: 3/4" (19,05 mm) Thick Permalene®, black in color.	Swing
Swing Frame:	Weldment comprised of 5" (127 mm) O.D179 wall (4,55 mm) (7ga) Zinc Galvanized steel tub- ing, 3/8" (9,53 mm) HRPO steel plate, 1/2" (12,7 mm) HRPO Steel plate, bearing blocks stainless steel and self aligning bearings. Finish; ProShield, color specified.	Belt P
Swing Legs:	Weldment comprised of 5" (127 mm) O.D120 wall (3,05 mm) (11GA) zinc galvanized steel tubing, 1/2" (12,7 mm) HRPO steel plate. Finish; Proshield, color specified.	Mendi Rung
Swing Arms:	Weldment comprised of $2.875^{\circ}$ (73,03 mm) O.D. RS40 (.160"170") (4,06 mm - 4,32 mm) wall gal- vanized steel tubing, 2.375" (60.33 mm) O.D. RS40 (.130"140") (3,30 mm - 3,56 mm) wall galvanized steel tubing, 1.90" (48.26 mm) O.D. RS20 (.090" - .100") (2,29 mm - 25,4 mm) wall galvanized steel tubing, 1.66" (42,16 mm) O.D. RS40 (.111"121") (2,82 mm - 3,07 mm) wall galvanized steel tubing, 1/2" (12.7 mm) HRPO steel plate, .179" (4,55 mm) HRPO steel sheet, 2.75" (69.85 mm) O.D. Stainless steel bar, 1.25" (31,75 mm) O.D. Stainless steel bar, 2.875" (73,03 mm) O.D. stainless steel bar, 1/4" (6,35 mm) stainsteel plate. Finish: Proshield, color specified.	Access Insta Co
Trolley Base:	Comprised of 1/4" (6,35 mm) HRPO steel plate, Finish: ProShield, color specified.	
Trolley Assembly:	Comprised of $1-1/2$ " (38,1 mm) square steel bar, $3/16$ " (4,78 mm) stainless steel sheet, $5/16$ "(7,94 mm) stainless steel shafts, urethane roller skate wheels. Finish: ProShield, color specified.	
Trolley Spacer:	1-1/8" (28,58 mm) O.D. aluminum tubing. Finish: Proshield: color specified	
Trolley Frame:	Weldment comprised of .190" (4,83 mm) aluminum sheet, 1-1/8" (28,58 mm) aluminum tubing. Finish: ProShield, color specified.	
Seat Frame:	Weldment comprised of 1.90" (48,26 mm) O.D. RS40 (.120"130") (3,05 mm - 3,30 mm) wall galvanized steel tubing, 1/4" (6,35 mm) HRPO steel plate. Finish: Proshield, color specified.	

	Curb Frame:	Weldment comprised of 1.029"(26,14 mm) O.D. RS20 (.070"090") (1,78 mm - 2,29 mm) wall galvanized steel tubing, 1/4" (6,35 mm) HRPO steel plate, .179" (4,55mm) HRPO steel sheet. Finish; ProShield, color specified.
t )	Anchor Cage:	Weldment comprised of 1/4" (6,35 mm) HRPO steel plate, 1.029" (26,14 mm) O.D083" (2,11 mm) wall galvanized steel tubing, 5/8-11UNC thread weld slug. Finish: ProShield, color specified.
s	Soft Stop:	Weldment comprised of 3/8" (9,53 mm) HRPO steel plate, .179" (4,55 mm) HRPO steel sheet. Finish: ProShield, color specified.
r	Hard Stop:	Weldment comprised of 3/8" (9,53 mm) HRPO steel plate, 1/4" (6,35 mm) HRPO steel Plate. Finish: ProShield, color specified.
:	Swing Arm	Brace: Weldment comprised of 2.375" (60,33 mm) O.D. RS20 (.095"105") (2,41 mm - 2,67 mm) galvanized steel tubing, 1/4" (6,35 mm) HRPO steel plate, .179" (4,55 mm) steel sheet. Finish: Proshield, specify color.
	Belt Plates:	Comprised of 1/8" (3,18 mm) aluminum sheet. Finish: ProShield, color specified.
1	Mending Plates:	Comprised of 7 ga. (4,55 mm) HRPO steel sheet. Finish: ProShield, color specified.
r	Rung Cap:	EPDM, black in color.
- - - 1	Access Deck Support	s: Weldment comprised of $2-1/2$ " (63,5 mm) x $1-1/2$ " (38,1 mm) x $1/4$ " (6,35 mm) wall rect steel tubing, 2-3/8" ((60,33 mm) RS20 (.095"105") (2,41 mm - 2,67 mm) wall galvanized steel tubing, $1/4$ " (6,35 mm) HRPO steel plate. Finish: ProShield, color specified.
, ) s ,;	Installation Time: Concrete Req.: Weight:	Approx. 60 install hours Approx. 9.5 cu. yards <b>Two Wheelchair Seats</b> -2312 lbs. <b>One Wheelchair Seat</b> - 2357 lbs.



#### POUR IN PLACE RAMP

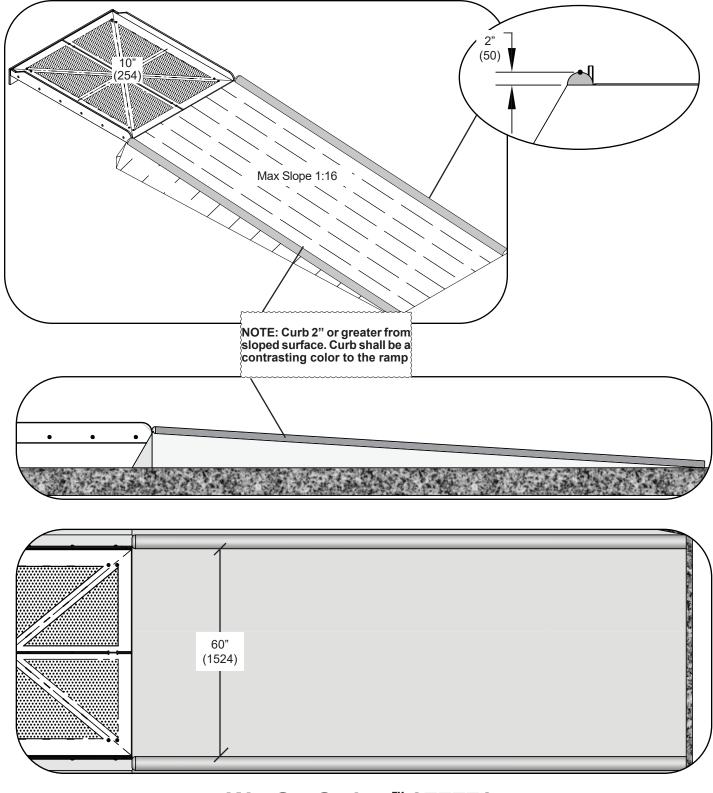


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We-Go-Swing<sup>™</sup> 277778





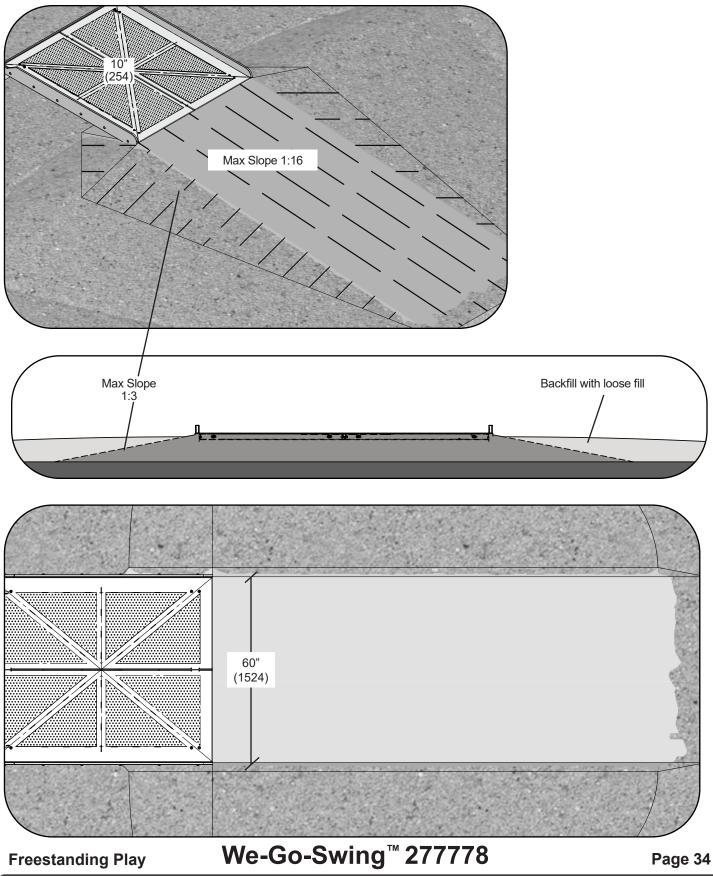


## We-Go-Swing<sup>™</sup> 277778

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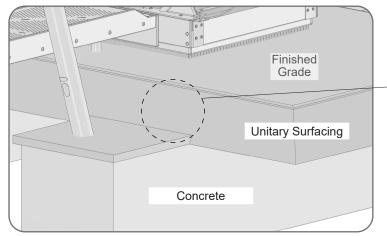


#### POUR IN PLACE RAMP WITH CURBS WITH LOOSE BACK FILL

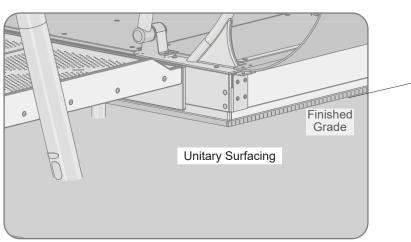


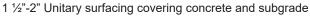


#### POUR IN PLACE WITH LOOSE FILL

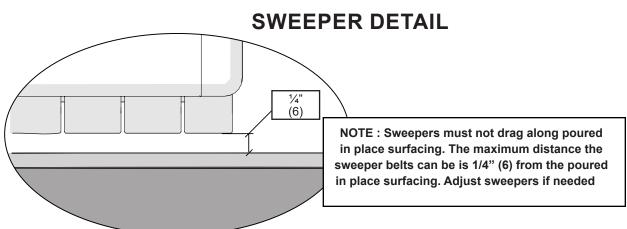


1 1/2"-2" Unitary surfacing with a turn-down, covering concrete. Back fill with loose fill surfacing.



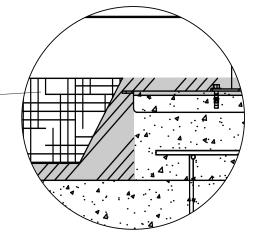


**Freestanding Play** 



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#### **POUR IN PLACE**

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